Team Tote Chute

<table>
<thead>
<tr>
<th>ITEM NO</th>
<th>PART NUMBER</th>
<th>QTY</th>
<th>DESCRIPTION</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TE-15001</td>
<td>2</td>
<td>Team Tote Chute Leg</td>
<td>3/4&quot; Plywood</td>
</tr>
<tr>
<td>2</td>
<td>TE-15002</td>
<td>4</td>
<td>Team Tote Chute Brace</td>
<td>2 x 2 Lumber</td>
</tr>
<tr>
<td>3</td>
<td>TE-15003</td>
<td>1</td>
<td>Team Tote Chute Ramp</td>
<td>3/4&quot; Plywood</td>
</tr>
<tr>
<td>4</td>
<td>TE-15004</td>
<td>1</td>
<td>Team Tote Chute Top</td>
<td>3/4&quot; Plywood</td>
</tr>
<tr>
<td>5</td>
<td>TE-15006</td>
<td>2</td>
<td>Team Tote Chute Connector</td>
<td>2 x 2 Lumber</td>
</tr>
</tbody>
</table>

TOLERANCES ARE:

X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001

DO NOT SCALE

SCALE 1:4

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
Fasten with wood screws or staples. Both Sides.

SCALE 3:16
Note:

Material: Plywood, .75" Thick
Team Tote Chute Brace

Note:

Material: 2x2 lumber

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001

ANGLES +/- 1

Material: 2x2 lumber

SCALE 1:1

SCALE 3:16
Material: 3/4" Plywood
Note:
Material: 3/4" Plywood

SCALE 1:4
Note:

Material: 2x2 lumber
Note:

Material: 2x4 lumber

SCALE 1:2

SCALE 1:4

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001

ANG +/- 1

DO NOT SCALE
Secure using 2" Wood Screws through the Tote Chute Door and into the Handle.
Tote Chute Door should be able to move up and down freely.

Fasten using screws. Fasten from the front of the Tote Chute Wall, through the Tote Door Guide and Keep.

Fasten in multiple places using screws through front face of Tote Chute Wall.
Note:
Material: 1" Wooden Dowel
Note:

Material: .25" Hardboard
Material: 3/4" Plywood

Note:
Note:

Material: 1/2" Plywood
Note:

Material: 1/2" Plywood

SCALE 3:8

SCALE 1:4

26.75

2.00

(.50)
ITEM  | PART NUMBER  | QTY | DESCRIPTION       | NOTES     
--- | ------------ |-----|-------------------|-----------
1    | TE-15016     | 2   | Litter Chute Leg  | 3/4" Plywood  
2    | TE-15017     | 1   | Litter Chute Ramp | 3/4" Plywood  
3    | TE-15018     | 1   | Litter Chute Top  | 3/4" Plywood  
4    | TE-15019     | 1   | Litter Chute Guard| 3/4" Plywood  

TOLERANCES ARE:

X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1
DO NOT SCALE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

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Litter Chute

Fasten with screws or staples

Fasten with screws or staples

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001

DO NOT SCALE
Note:
Material: 3/4" Plywood

68.00°
Note:

Material: 3/4" Plywood
Material: 3/4" Plywood
Note:

Material "3/4" Plywood
### Item List

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>1</td>
<td>TE-15000</td>
<td>1</td>
<td>Team Tote Chute</td>
<td>See Drawings for Details</td>
</tr>
<tr>
<td>2</td>
<td>TE-15009</td>
<td>1</td>
<td>Tote Chute Wall</td>
<td>See Drawings for Details</td>
</tr>
<tr>
<td>3</td>
<td>TE-15015</td>
<td>1</td>
<td>Litter Chute</td>
<td>See Drawings for Details</td>
</tr>
</tbody>
</table>

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:
- X.X +/- 0.1
- X.XX +/- 0.01
- X.XXX +/- 0.001

ANG +/- 1

DO NOT SCALE
Step 1:
Place TE-15015 on top of TE-15000.

Step 2:
Fasten using staples or screws.
Step 3: Attach TE-15009 to TE-15000 by sliding TE-15009 onto the front face of TE-15000.
Fasten using screws as needed.
Paint Top surface of Item 1 white.

Attach Item 4 to Item 3 using #8 x 3/4" long wood screws (Qty. 24)

Item 1
- TE-15020-01
- 1 Step Top

Item 2
- TE-15020-02
- 4 Step Support

Item 3
- TE-15020-03
- 2 Step Face

Item 4
- TE-15020-04
- 2 Step Flange
Notes:
1. Item 4 has been hidden for clarity.
2. Glue and staple together as necessary.
Item 1: Top Barrier  
Qty: 1  
Material: 3/4" Plywood, Painted White

Item 2: Support, Barrier  
Qty: 4  
Material: 3/4" Plywood

Item 3: Step Face  
Qty: 2  
Material: 3/4" Plywood
Item 4: Step Flange
Qty: 2
Material 1/4" Hardboard or MDF
Note:

Material: Hardboard, .25" Thick
Note:

Material: Hardboard, .25" Thick
Note:
Material: Hardboard, .25" Thick

SCALE 3:8

SCALE 1:4

20.63
(27.47)

46.1°

(25)

16.0°
Note:
Material: Hardboard, .25" Thick
Note:

Material: Hardboard, .25" Thick
Note:

Material: Hardboard, .25" Thick
Scoring Platform Assembly

Note: Items 10-15 hidden for clarity.

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</thead>
<tbody>
<tr>
<td>1</td>
<td>GE-15019</td>
<td>2</td>
<td>Scoring Platform</td>
<td></td>
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<tr>
<td>2</td>
<td>GE-15020</td>
<td>1</td>
<td>Small Scoring Platform</td>
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<tr>
<td>3</td>
<td>GE-15025-01</td>
<td>4</td>
<td>2&quot; Velcro Loop, 80° Long</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>GE-15025-02</td>
<td>3</td>
<td>2&quot; Velcro Loop, 80° Long</td>
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</tr>
<tr>
<td>5</td>
<td>GE-15025-03</td>
<td>4</td>
<td>2&quot; Hook Velcro, 80° Long</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>GE-15025-04</td>
<td>2</td>
<td>2&quot; Hook Velcro, 80° Long</td>
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<tr>
<td>7</td>
<td>GE-15025-05</td>
<td>8</td>
<td>1&quot; Hook Velcro, 80° Long</td>
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<tr>
<td>8</td>
<td>GE-15025-06</td>
<td>4</td>
<td>1&quot; Hook Velcro, 80° Long</td>
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<tr>
<td>9</td>
<td>GE-15025-07</td>
<td>1</td>
<td>1&quot; Hook Velcro, 80° Long</td>
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<tr>
<td>10</td>
<td>TE-15021</td>
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<td>Small Platform Top</td>
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<td>11</td>
<td>TE-15022</td>
<td>2</td>
<td>Platform Top</td>
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<td>12</td>
<td>TE-15023</td>
<td>1</td>
<td>Small Platform Ramp 1</td>
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<td>13</td>
<td>TE-15024</td>
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<td>14</td>
<td>TE-15025</td>
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<td>Platform Side Ramp</td>
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<tr>
<td>15</td>
<td>TE-15031</td>
<td>1</td>
<td>Small Platform Ramp 1</td>
<td></td>
</tr>
</tbody>
</table>

Note: Items 10-15 hidden for clarity.
Note: Adhere and staple all velcro to the plywood.

Notes:
1. Clean all hardboard prior to applying velcro
2. All velcro is applied to same side of hardboard as the bevel.
SCALE 3:16

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</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TE-15026-01</td>
<td>2</td>
<td>Backstop 1</td>
<td>2x4 Lumber</td>
</tr>
<tr>
<td>2</td>
<td>TE-15026-02</td>
<td>1</td>
<td>Backstop 2</td>
<td>2x4 Lumber</td>
</tr>
<tr>
<td>3</td>
<td>TE-15026-03</td>
<td>1</td>
<td>Backstop 3</td>
<td>3/4&quot; Plywood</td>
</tr>
</tbody>
</table>

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
- X.X +/- 0.1
- X.XX +/- 0.01
- X.XXX +/- 0.001
- ANG +/- 1

DO NOT SCALE
Place and staple Hook Velcro to the bottom side

Fasten using screws as needed.

Fasten using screws as needed
Note:
PN: TE-15026-01
Material: 2x4 Lumber
Qty: 2
Scale: 1:2

Note:
PN: TE-15026-02
Material: 2x4 Lumber
Qty: 1
Scale: 1:2