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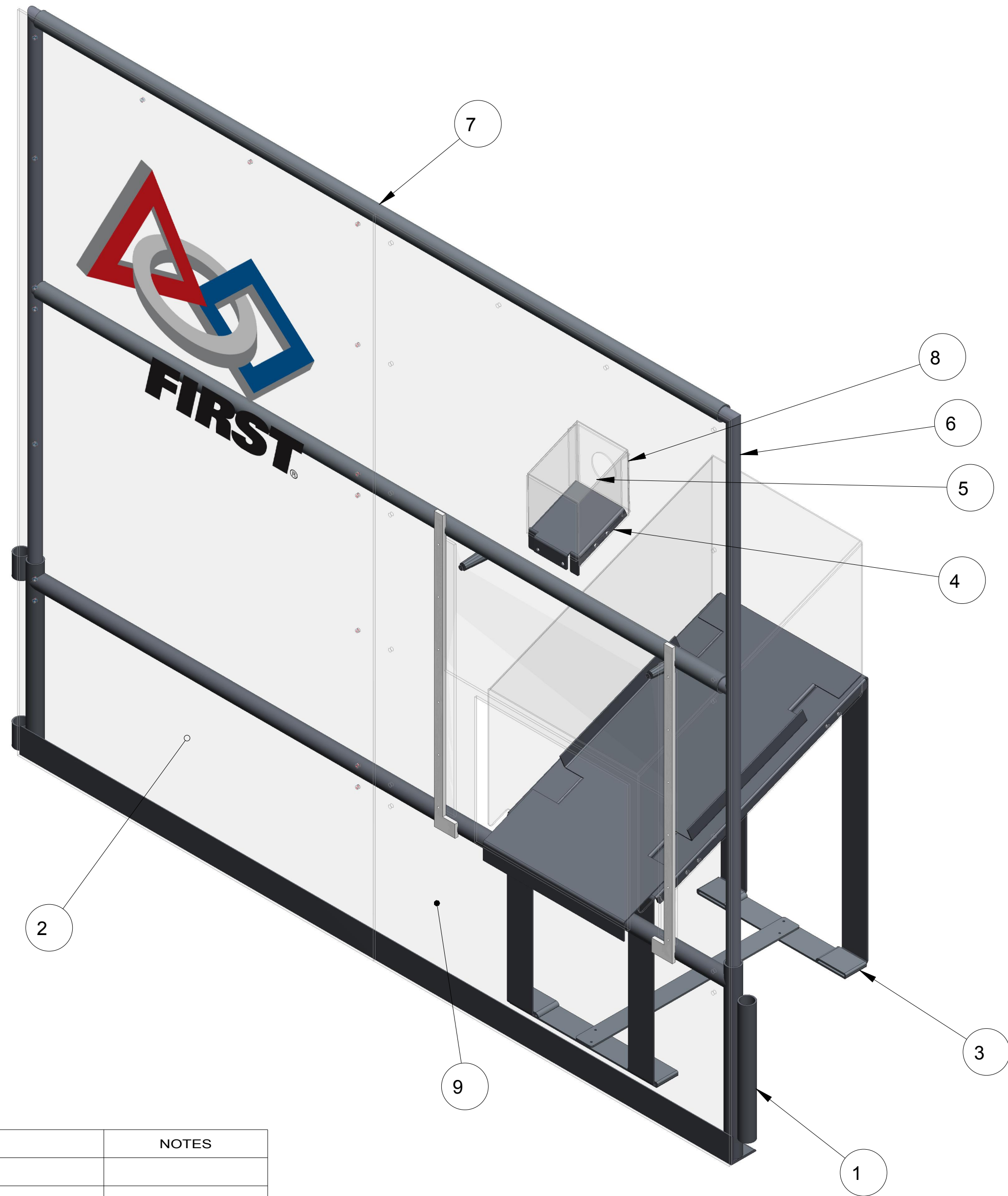
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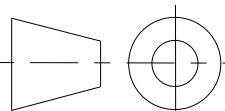

B

A

MODEL NAME	TITLE
GE-15000	Angle Wall Assembly



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-13015-R	1	Corner Goal, Lower Frame	
2	GE-15002	1	Angle Wall Plastic 1	
3	GE-15004	1	Tote Slide Assembly	
4	GE-15010	1	Litter Slide	
5	GE-15011	1	Litter Slide Cover	
6	GE-15012	2	Vertical Support, Angle Wall	
7	GE-15013	2	Horizontal Brace, Angle Wall	
8	GE-15024	1	Litter Guard	
9	GE-15034	1	Tote Chute Door Assembly	

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		APPROVED BY	DATE
		SCALE 1:8	SHEET 1 OF 6
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE  Angle Wall Assembly		
DO NOT SCALE	PROJECT	MODEL NAME GE-15000	ISSUE

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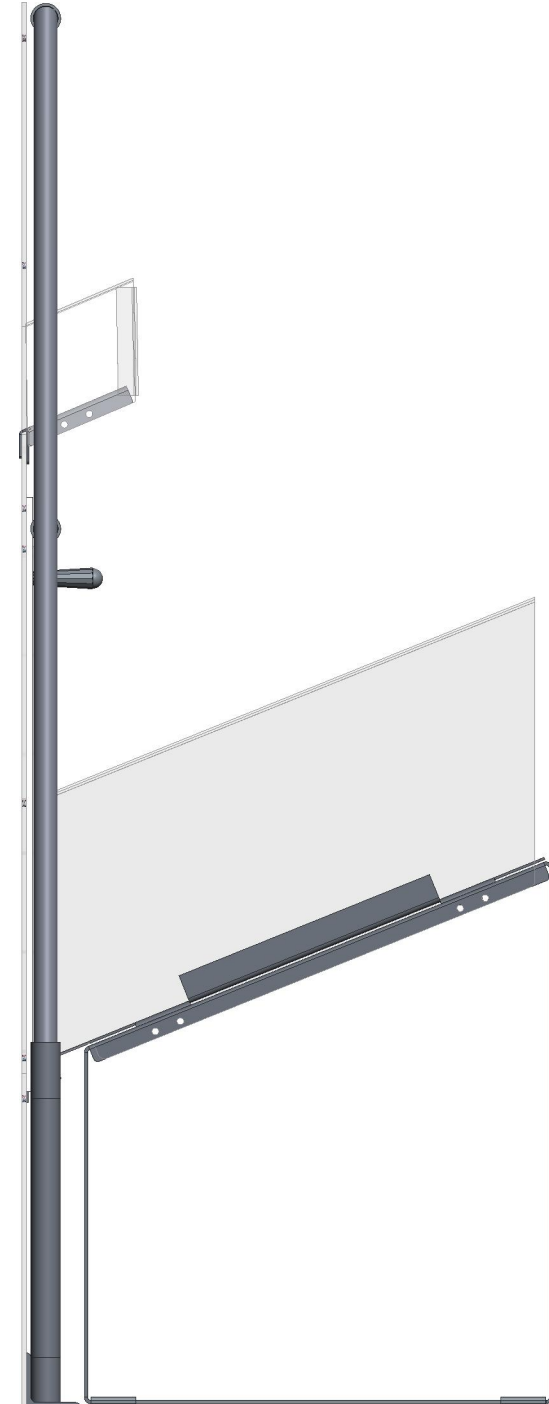
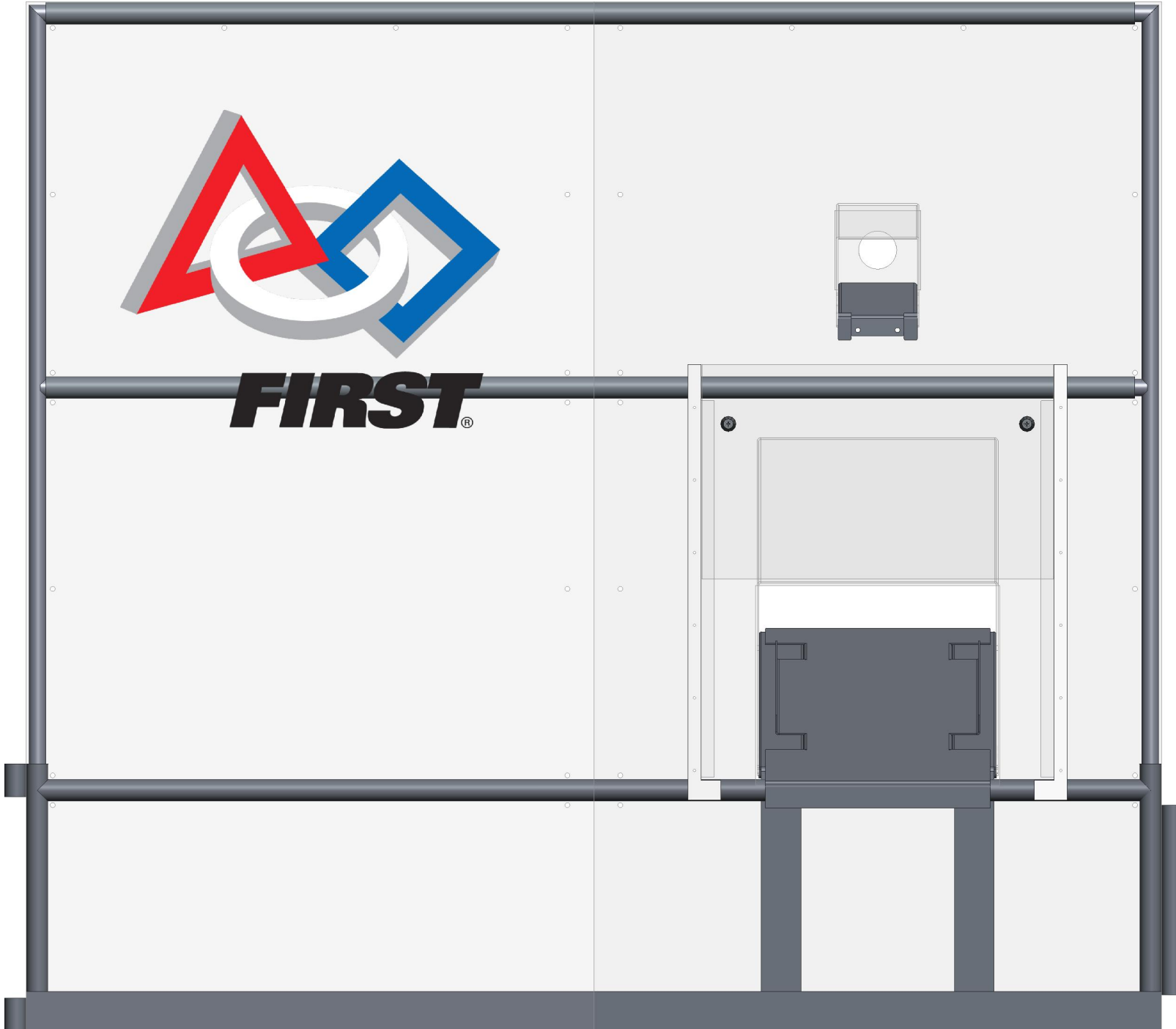
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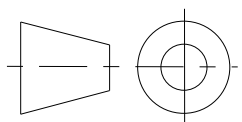

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SCALE 3:32

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		SCALE 3:32 SHEET 2 OF 6	
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	PROJECT	MODEL NAME GE-15000	ISSUE
DO NOT SCALE			

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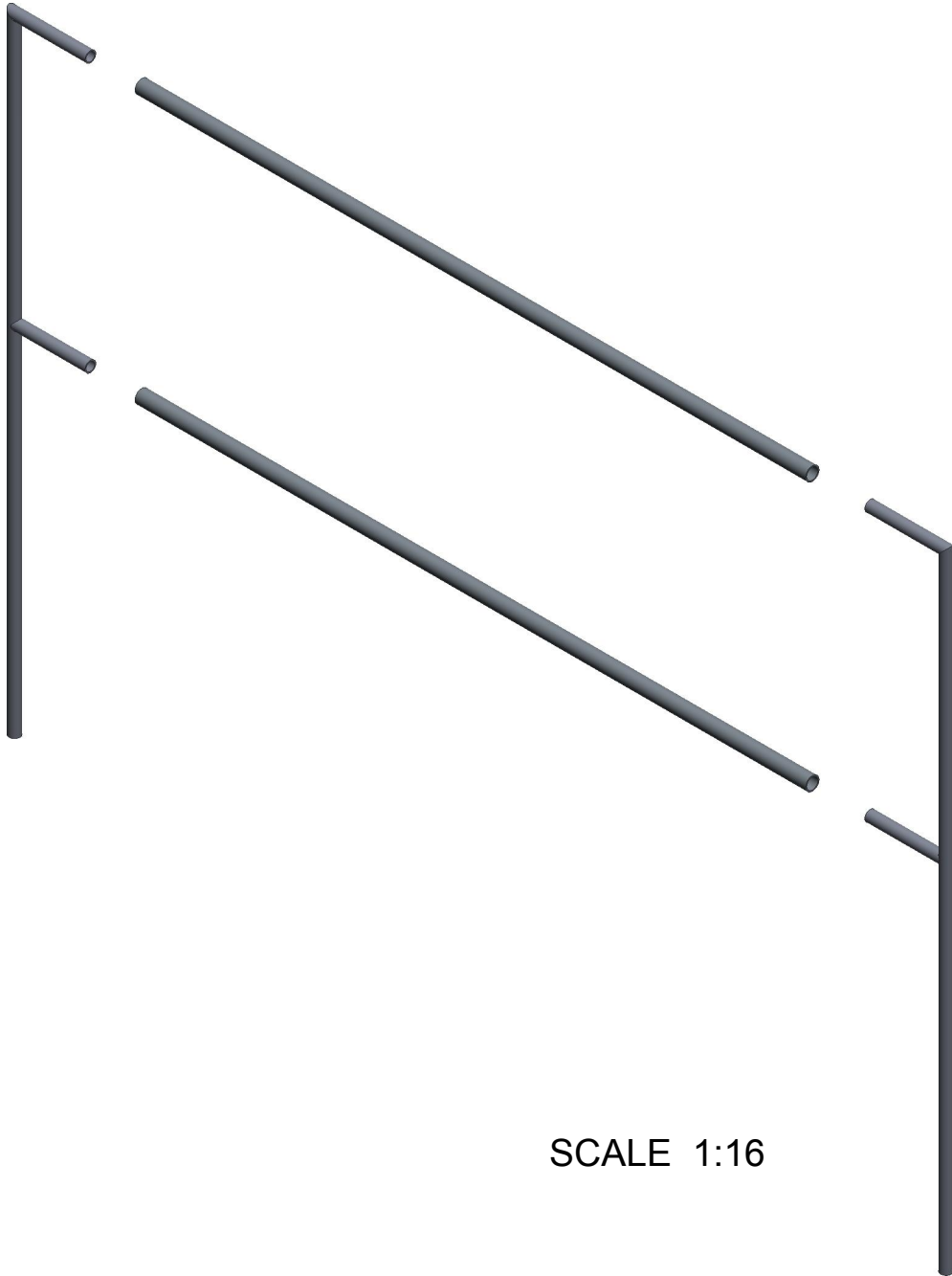
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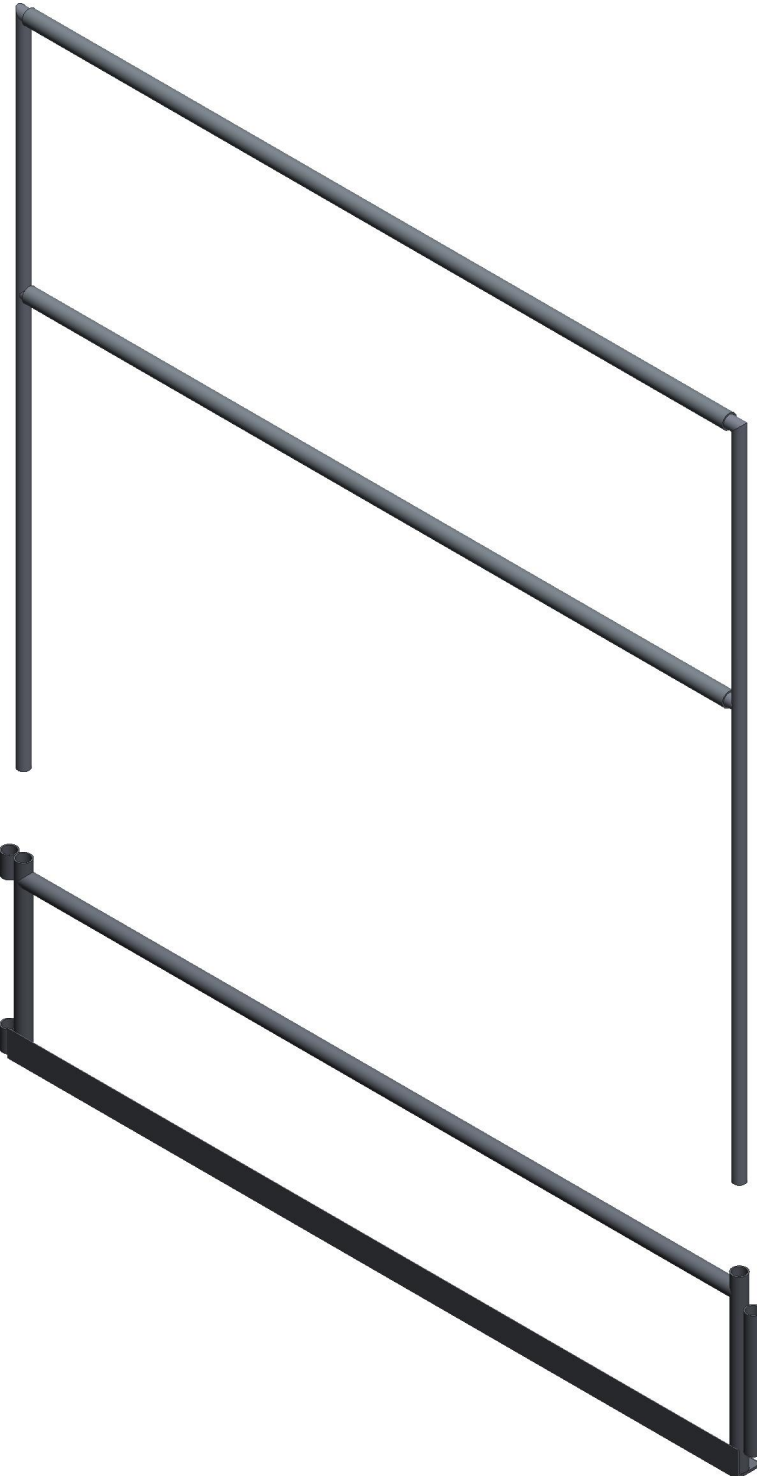
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MODEL NAME	TITLE
GE-15000	Angle Wall Assembly

Step 1 - Place two (2) GE-15013 pipes onto two (2) GE-15012 Assemblies as shown.



Step 2 - Lower the assembly from Step 1 into the vertical tubes of GE-13015-R. GE-13015-R should already be assembled into the field border.



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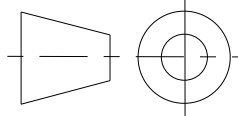
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	SCALE 1:8		SHEET 3 OF 6
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE Angle Wall Assembly		
	PROJECT		MODEL NAME GE-15000
			ISSUE

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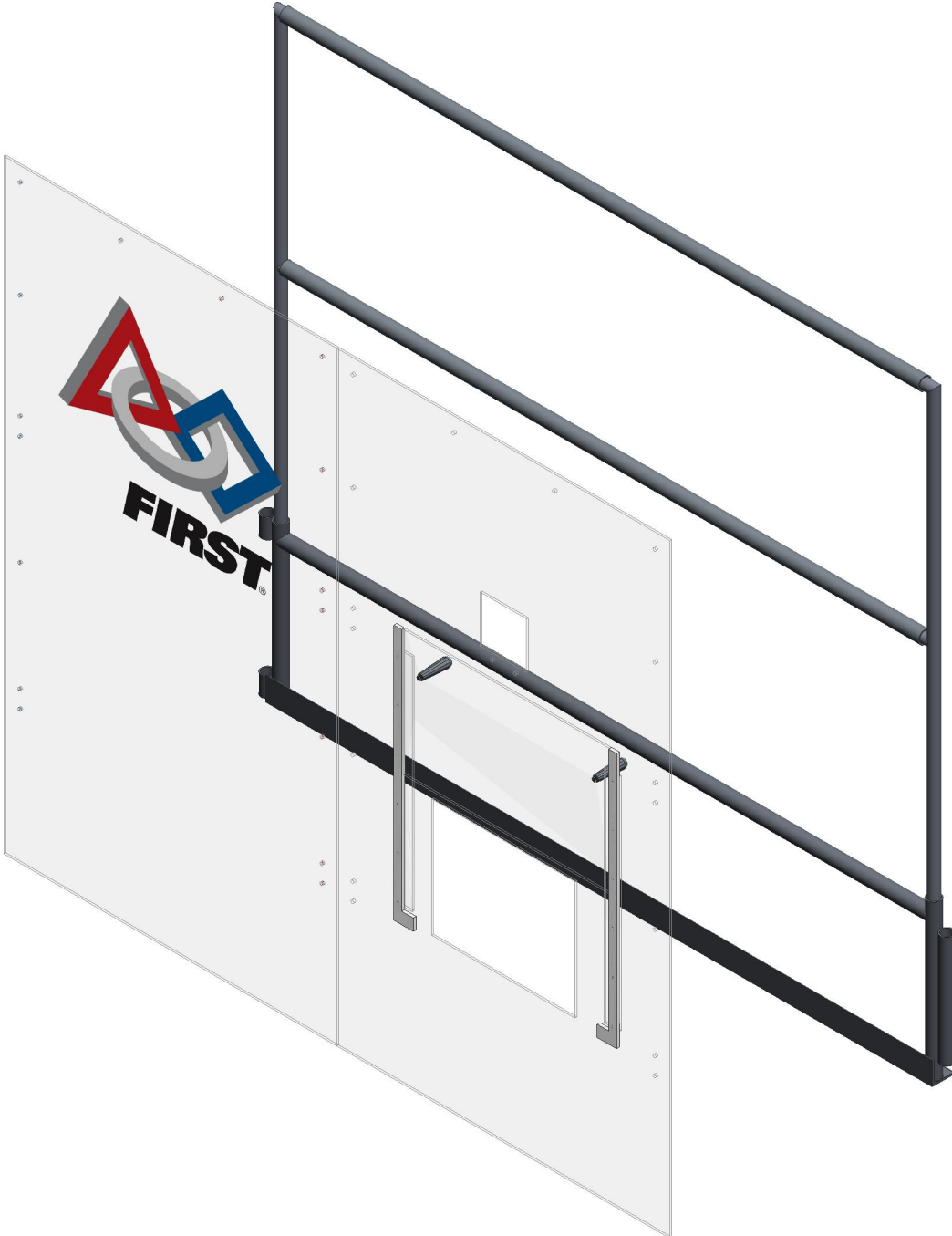
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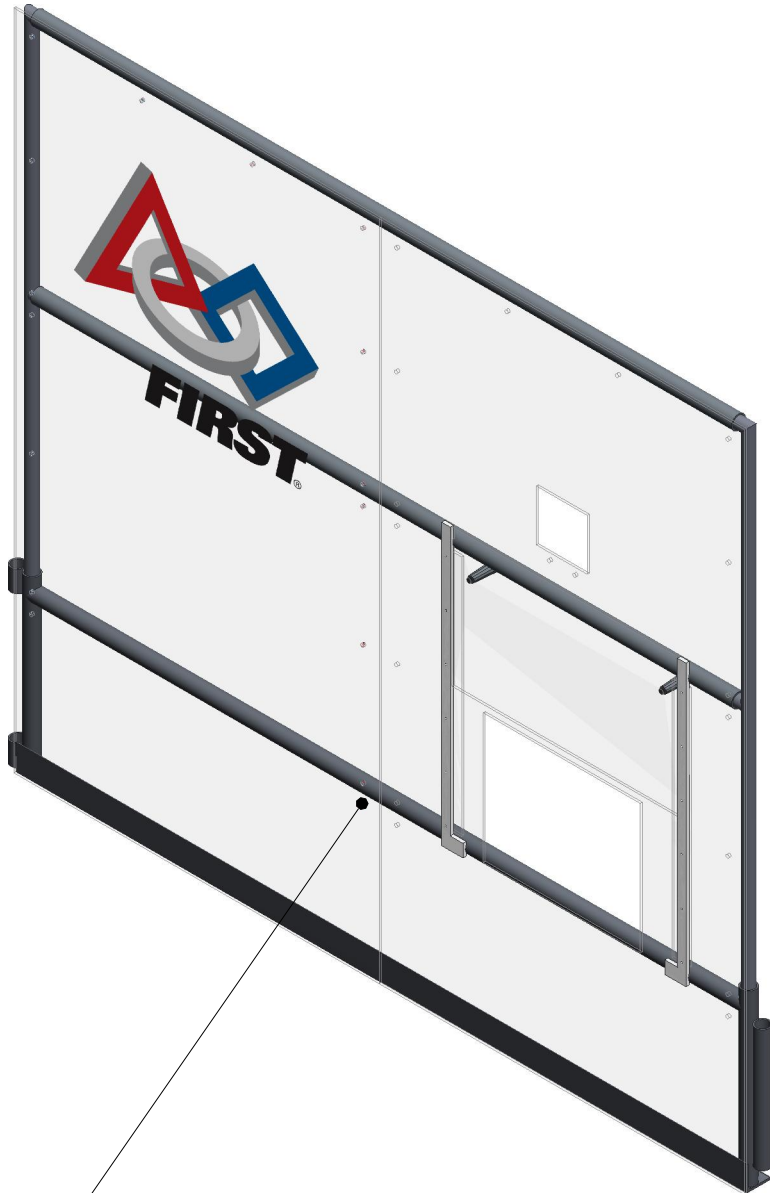
MODEL NAME	TITLE
GE-15000	Angle Wall Assembly

Step 3 - Fasten GE-15002 and GE-15034 to the frame, making sure that GE-15034 is closest to the center of the field and GE-15002 is closest to the End Panel. Chute door handles should be on the outside of the field.

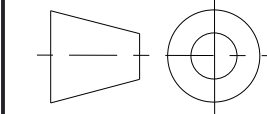


SCALE 1:16

Use cable ties to fasten GE-15002 and GE-15034 to the frame - 20 places.



SCALE 1:16



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE



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TITLE  
Angle Wall Assembly

PROJECT	MODEL NAME GE-15000	ISSUE
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APPROVED BY	DATE
SCALE 1:8	SHEET 4 OF 6



D

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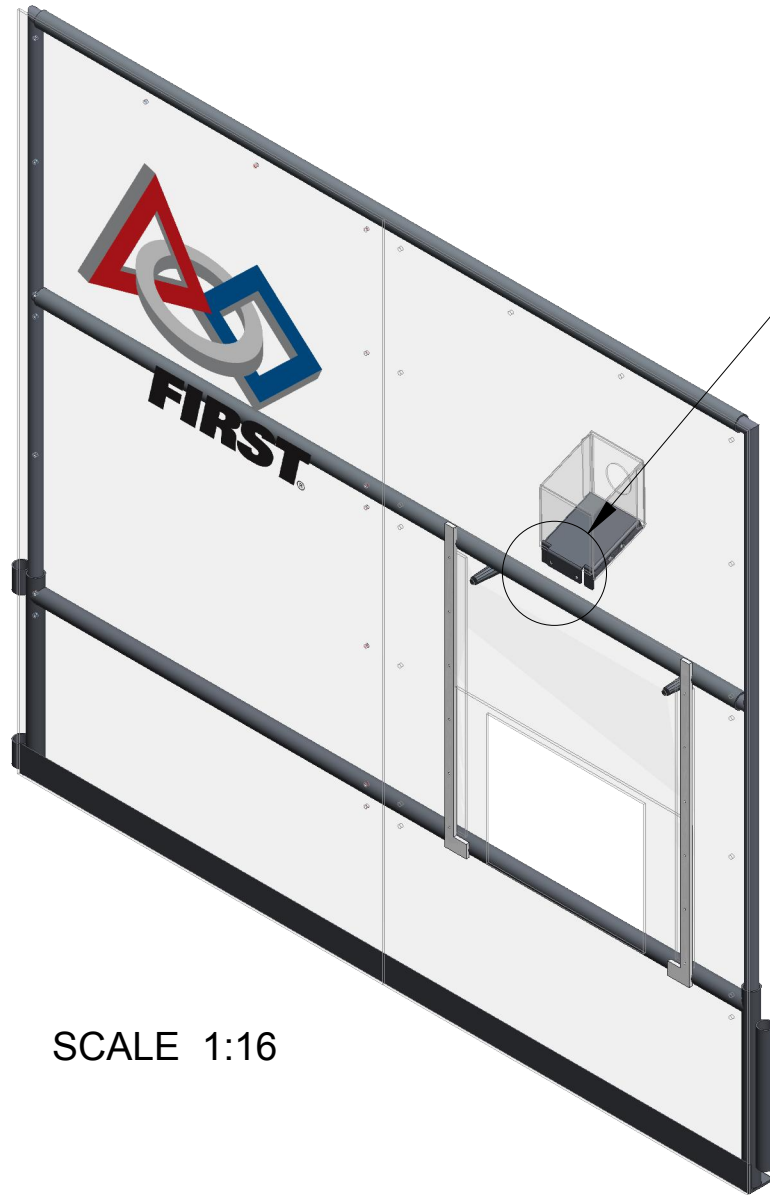
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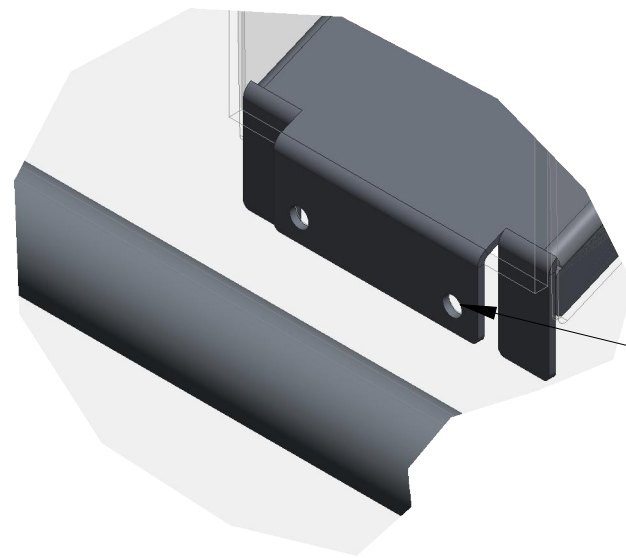
Step 4 - Slide GE-15010 onto GE-15034, making sure that the holes line up. Use a cable tie to fasten GE-15010 to GE-15034.



SCALE 1:16

SEE DETAIL A

Cable Tie Here, Repeat on the other side.



DETAIL A  
SCALE 3:8

Cable Tie Here

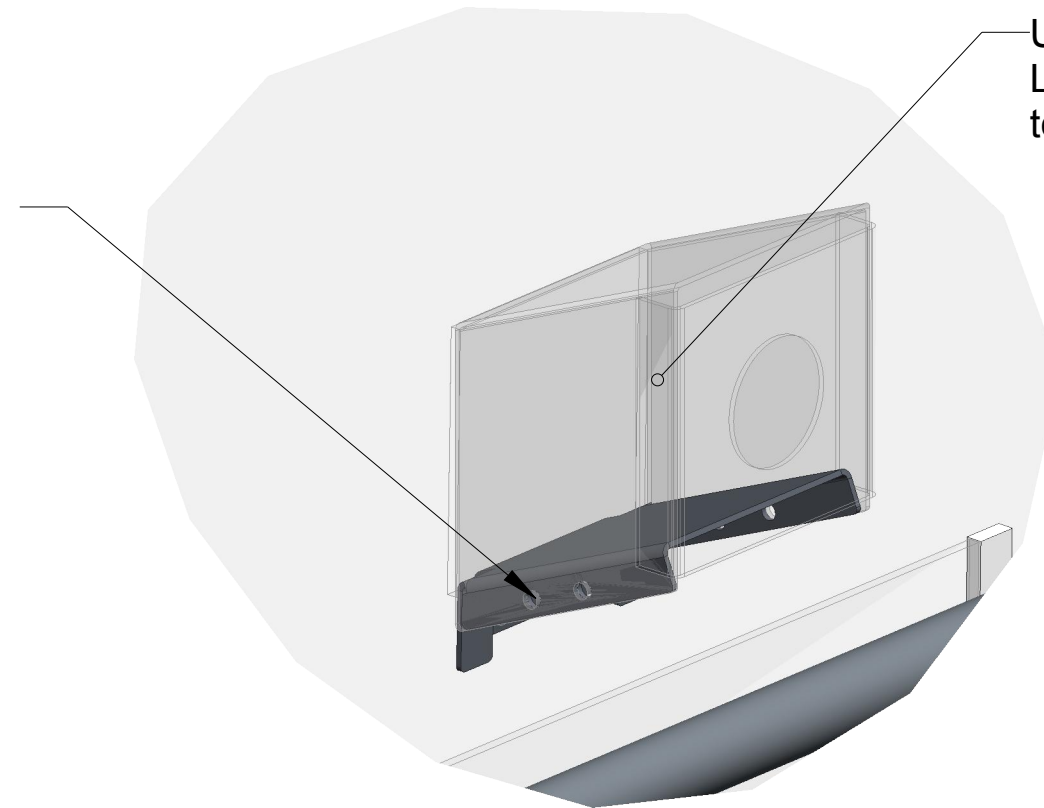
Step 5 - Place GE-15011 onto GE-15010 as shown, making sure that the holes line up. Use one (1) cable tie per side to hold GE-15011 in place. Velcro GE-15024 to GE-15011.

SEE DETAIL B




SCALE 1:16

Using 1" Hook and Loop, attach GE-15024 to GE-15011 as shown.



DETAIL B  
SCALE 1:4

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	SCALE 1:8	SHEET 5 OF 6
TITLE Angle Wall Assembly		
PROJECT		MODEL NAME GE-15000
DO NOT SCALE		ISSUE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

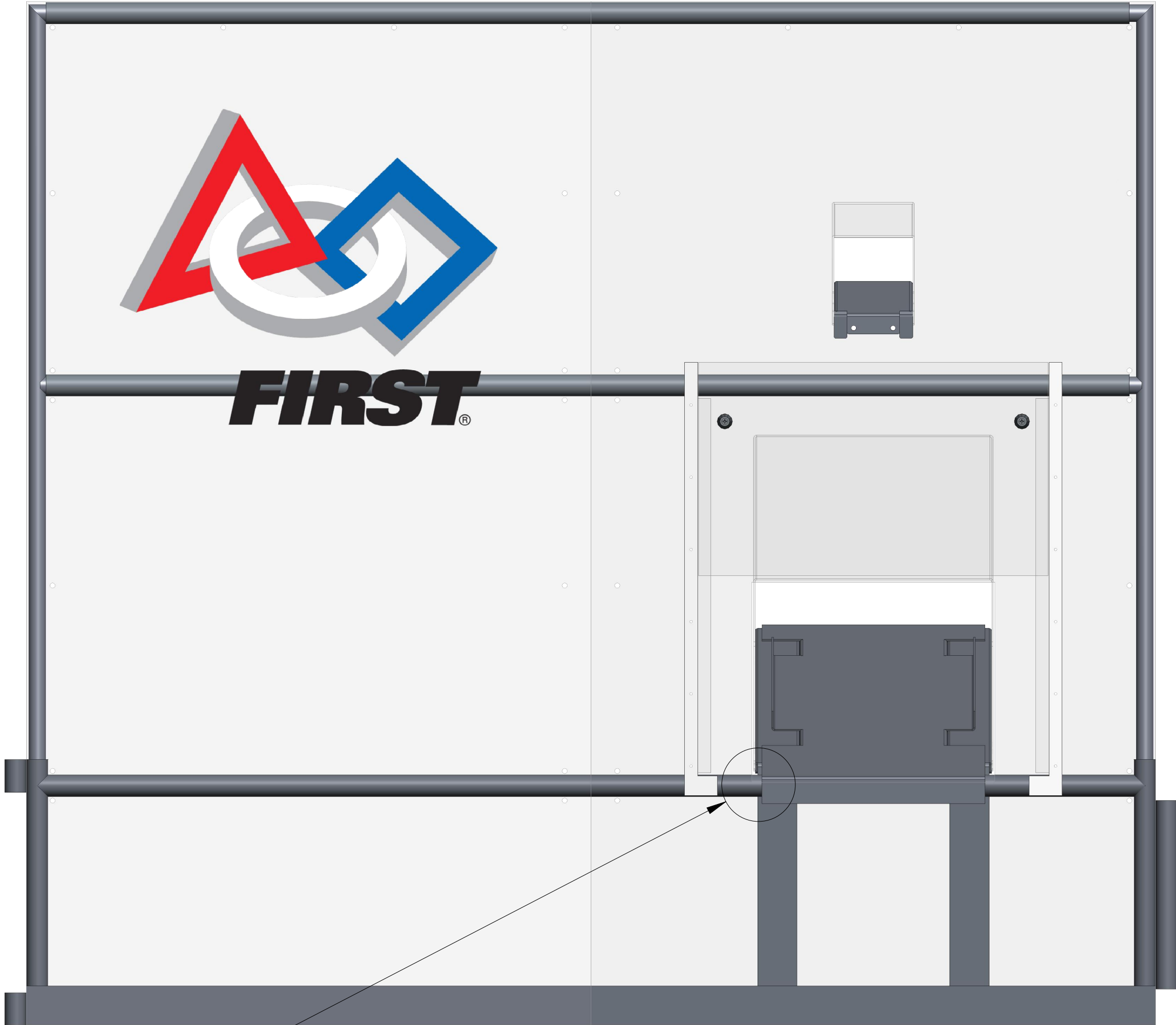
Step 7 - Place Assembled GE-15004 into the large hole in GE-15034, making sure that the Tote Slide is tight against the Polycarbonate wall. Detail C, D and E show proper alignment of GE-15004.

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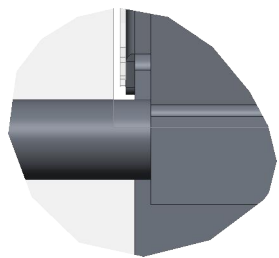
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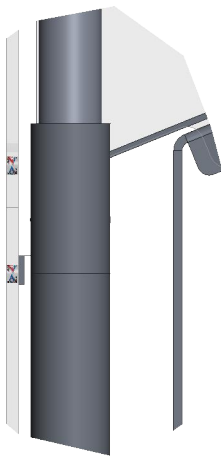


SCALE 1:8

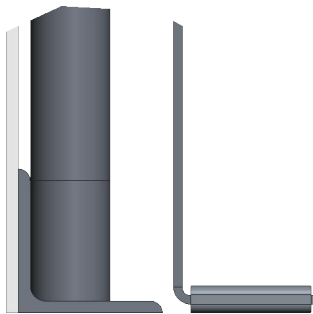
SEE DETAIL E



DETAIL E  
SCALE 1:4



DETAIL C  
SCALE 1:4



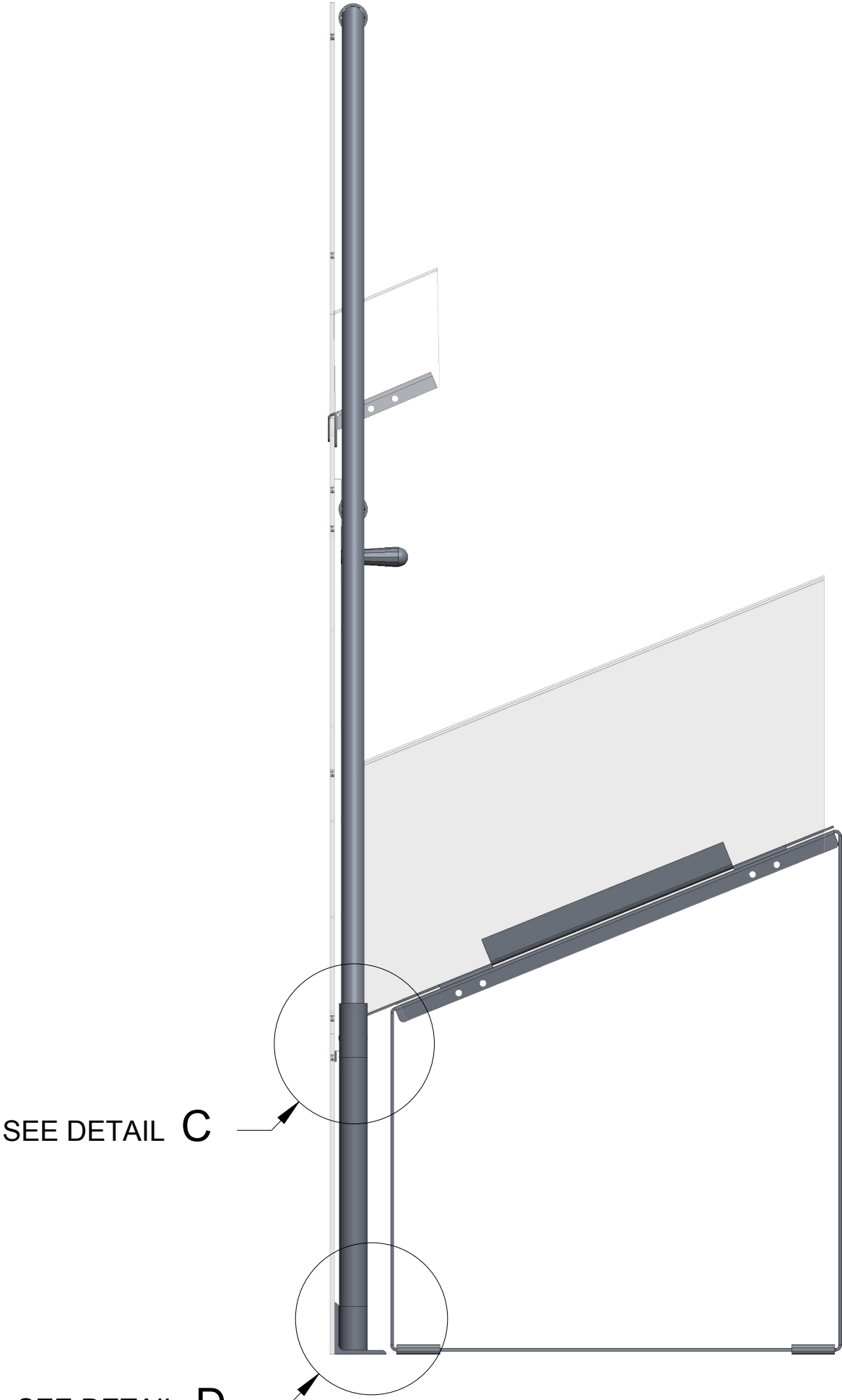
DETAIL D  
SCALE 1:4

D

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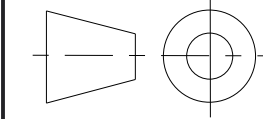
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SEE DETAIL C

SEE DETAIL D



UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE



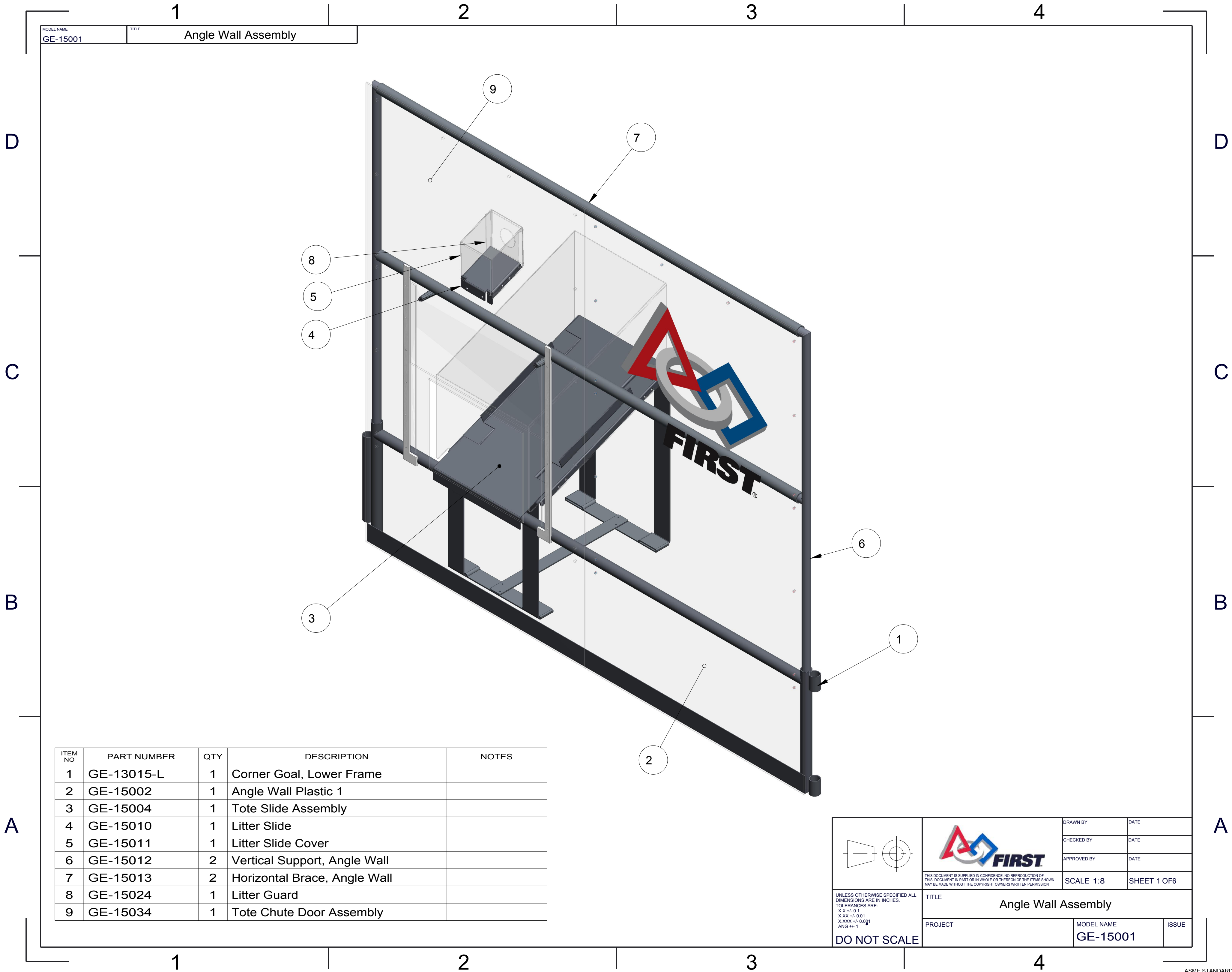
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TITLE  
Angle Wall Assembly


PROJECT  
MODEL NAME  
GE-15000

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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	SHEET 6 OF 6

ISSUE



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-13015-L	1	Corner Goal, Lower Frame	
2	GE-15002	1	Angle Wall Plastic 1	
3	GE-15004	1	Tote Slide Assembly	
4	GE-15010	1	Litter Slide	
5	GE-15011	1	Litter Slide Cover	
6	GE-15012	2	Vertical Support, Angle Wall	
7	GE-15013	2	Horizontal Brace, Angle Wall	
8	GE-15024	1	Litter Guard	
9	GE-15034	1	Tote Chute Door Assembly	

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	SCALE 1:8	SHEET 1 OF 6
TITLE Angle Wall Assembly		
PROJECT		MODEL NAME GE-15001
		ISSUE

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TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

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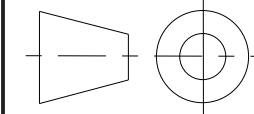
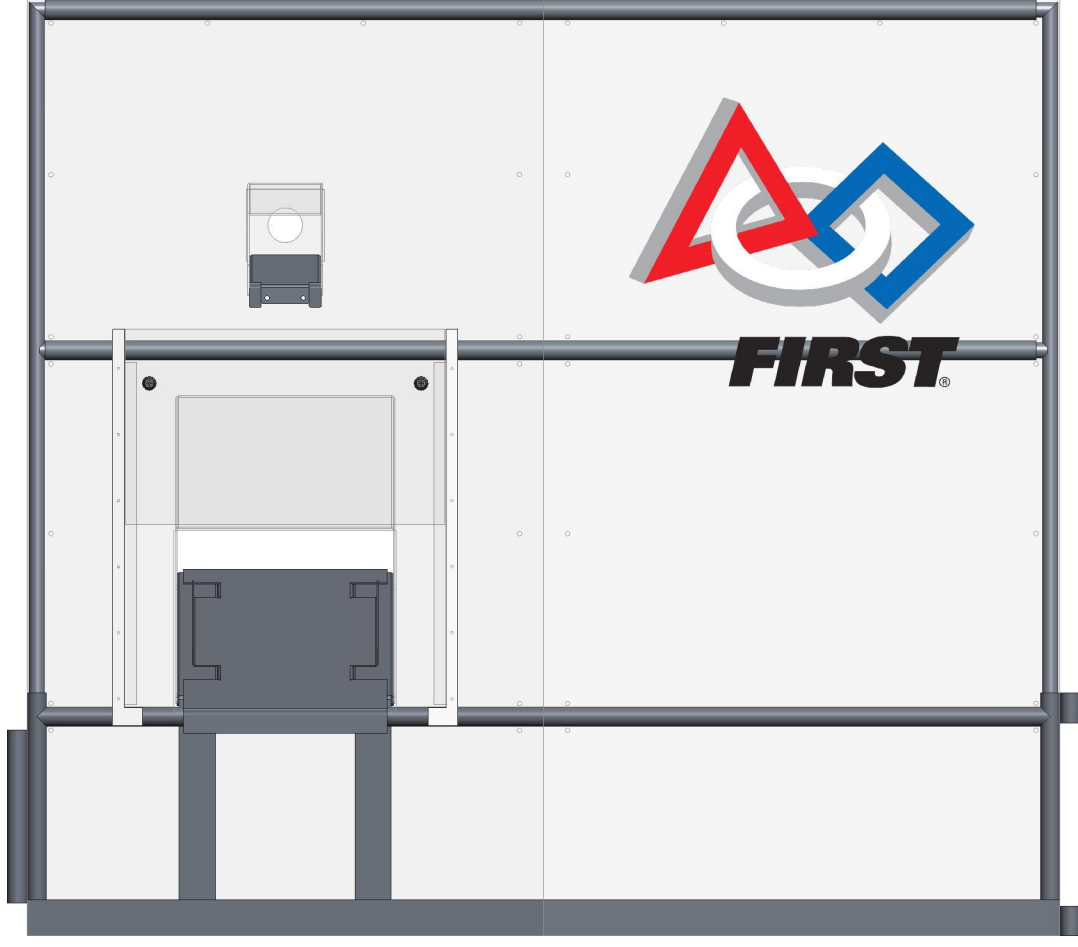
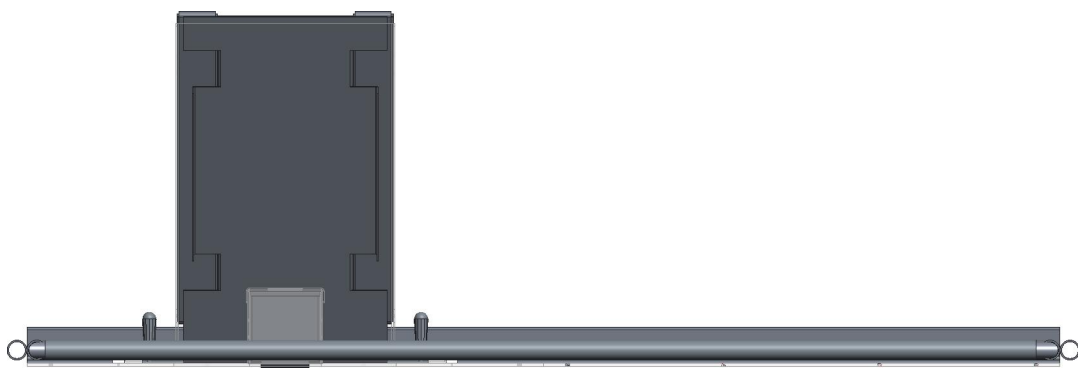
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MODEL NAME	TITLE
GE-15001	Angle Wall Assembly



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X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

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TITLE  
Angle Wall Assembly

PROJECT

MODEL NAME  
GE-15001

ISSUE

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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:16	SHEET 2 OF 6



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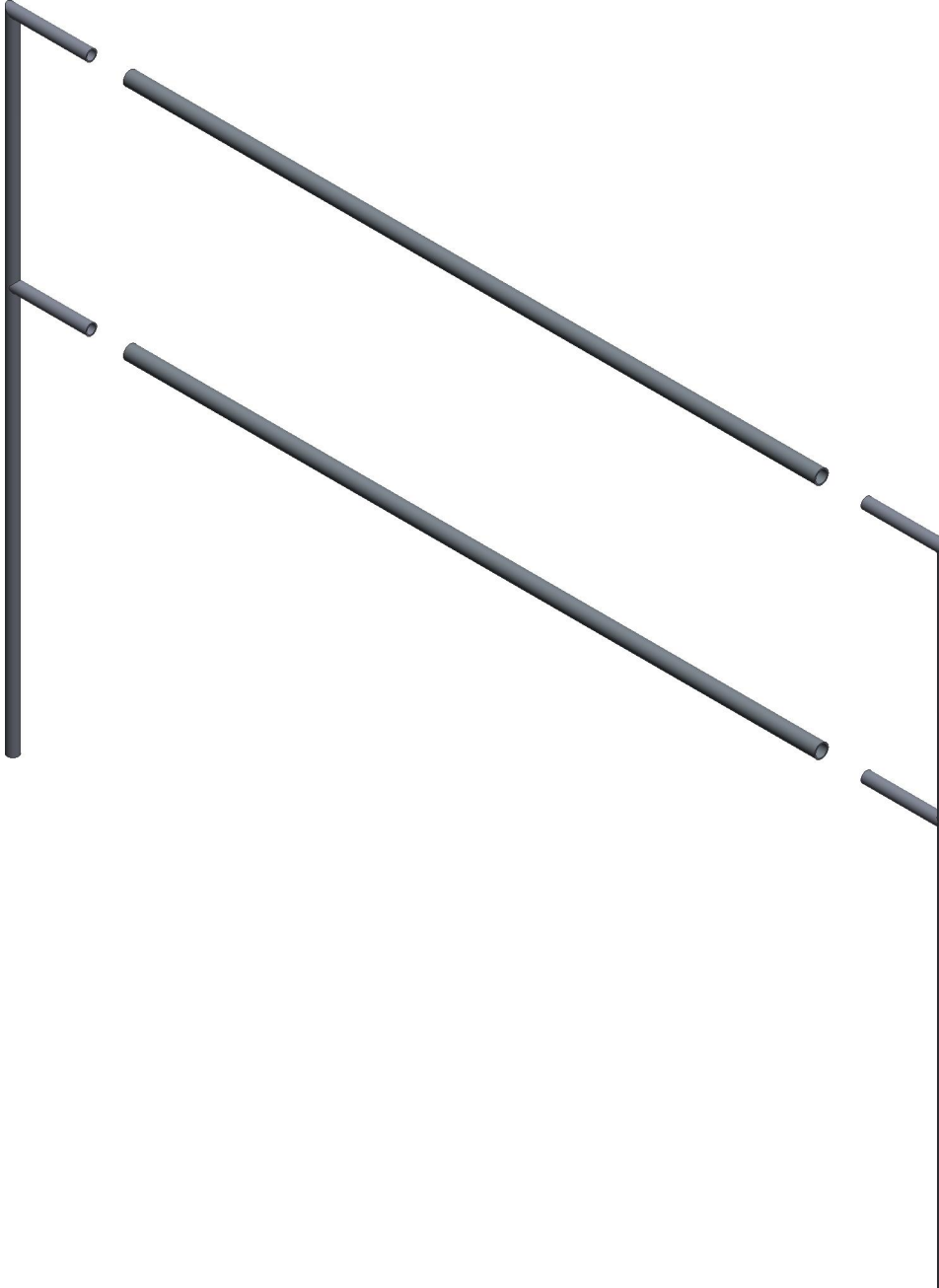
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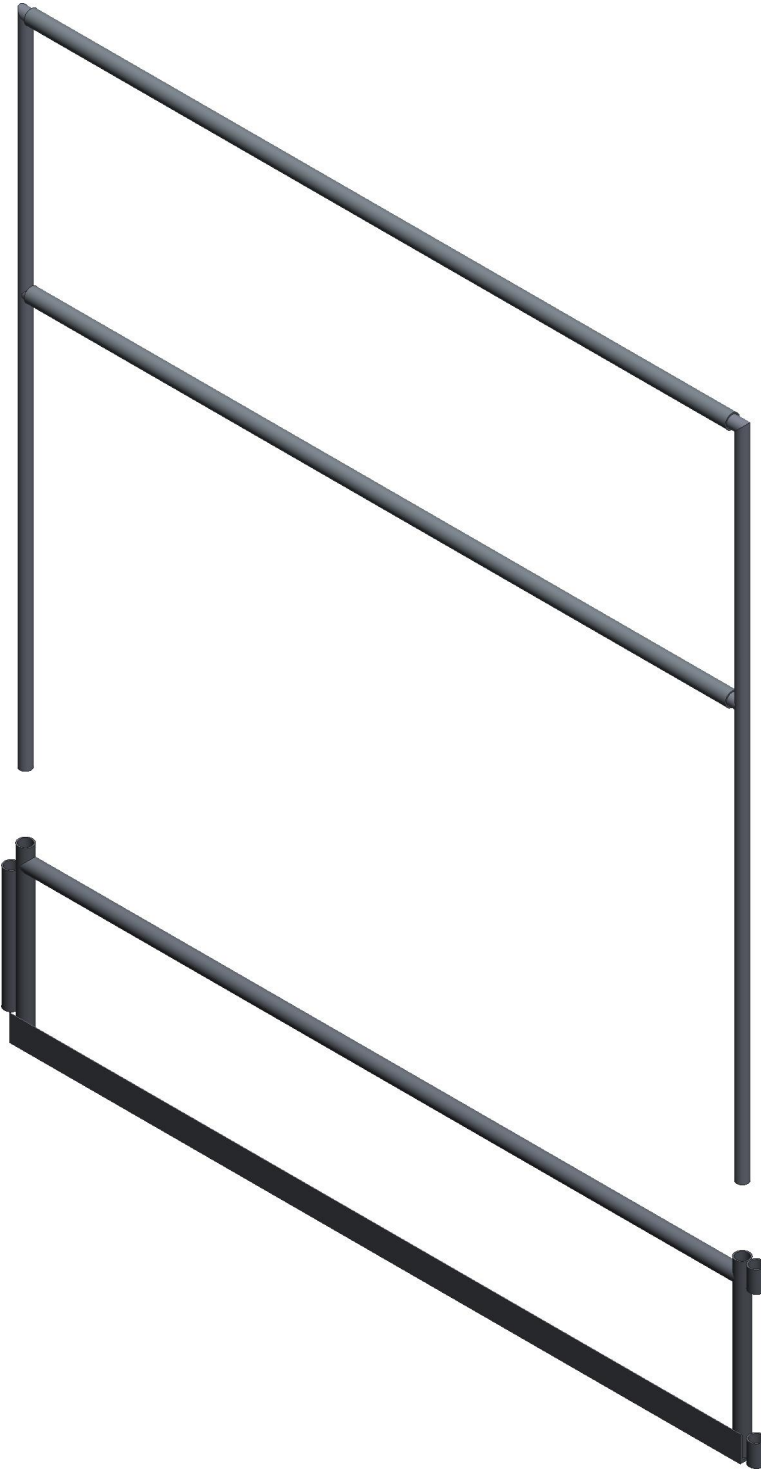
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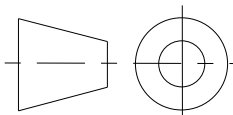

MODEL NAME	TITLE
GE-15001	Angle Wall Assembly

Step 1 - Place two (2) GE-15013 pipes onto two (2) GE-15012 Assemblies as shown.



Step 2 - Lower the assembly from Step 1 into the vertical tubes of GE-13015-R. GE-13015-R should already be assembled into the field border.



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		APPROVED BY	DATE
		SCALE 1:16	SHEET 3 OF 6
TITLE		Angle Wall Assembly	
PROJECT	MODEL NAME	ISSUE	
	GE-15001		

D

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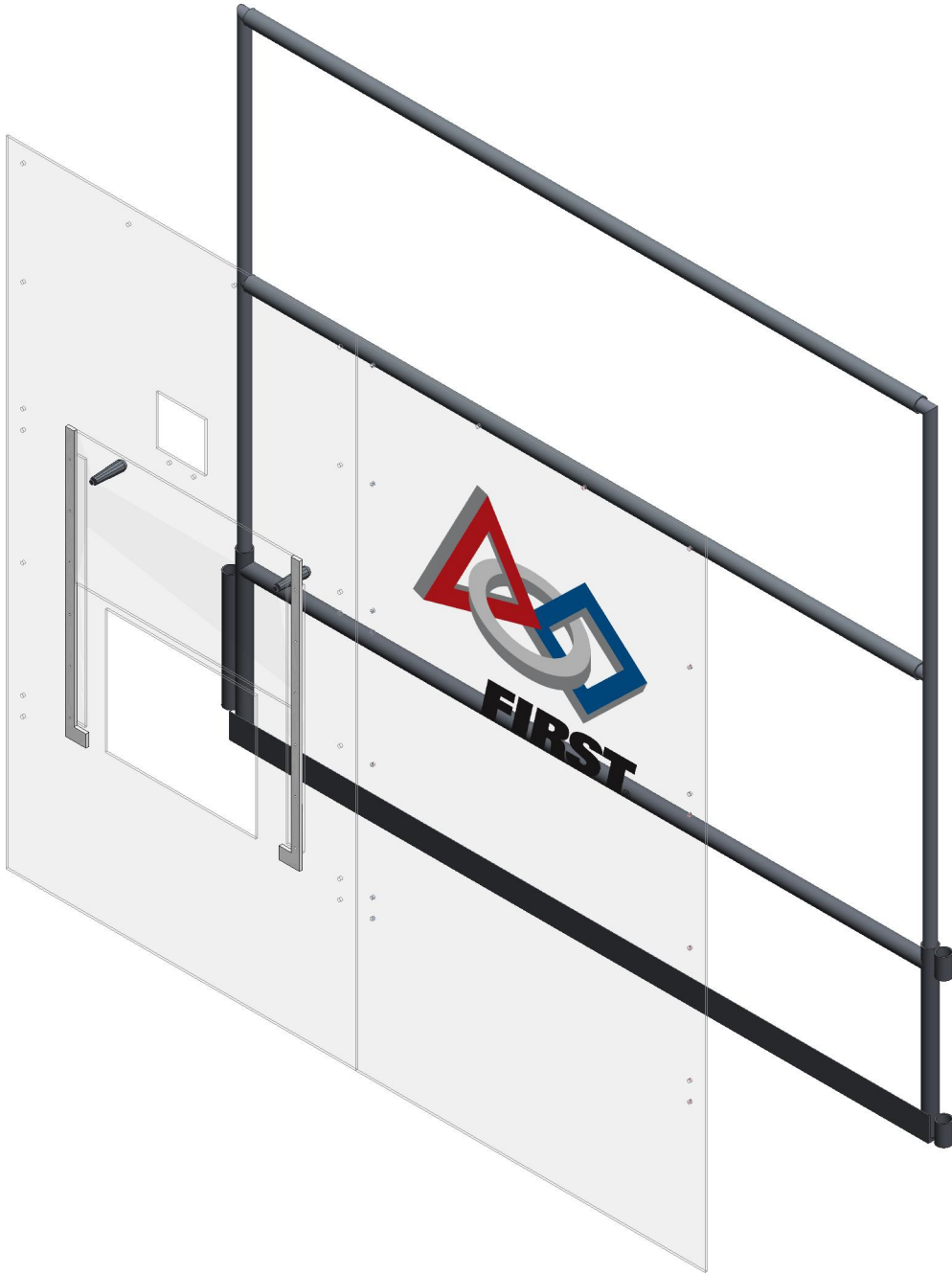
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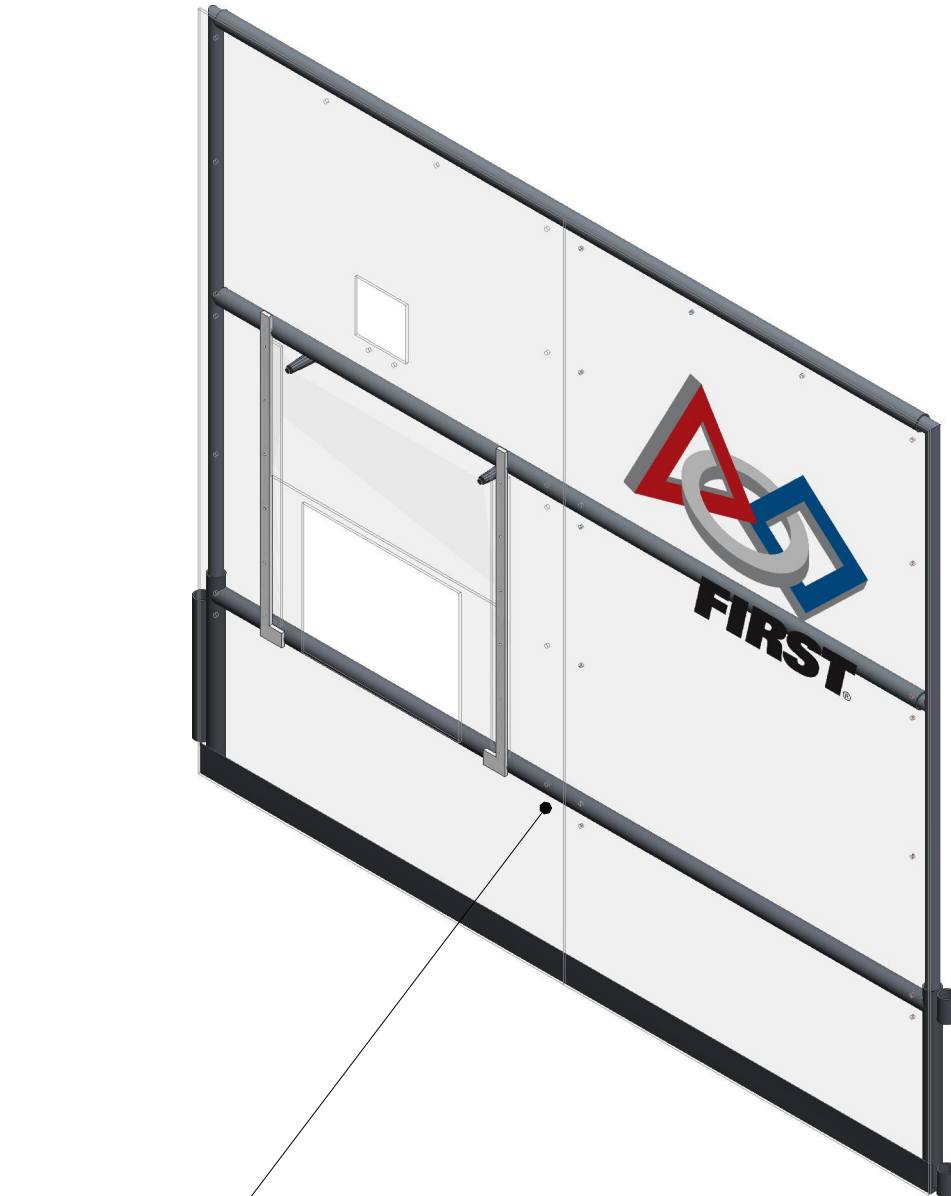
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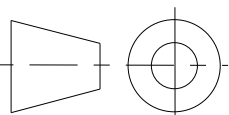

MODEL NAME	TITLE
GE-15001	Angle Wall Assembly

Step 3 - Fasten GE-15002 and GE-15034 to the frame, making sure that GE-15034 is closest to the center of the field and GE-15002 is closest to the End Panel. Chute door handles should be on the outside of the field.



Use cable ties to fasten GE-15002 and GE-15034 to the frame - 20 places.



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		SCALE 1:16	SHEET 4 OF 6
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PROJECT		MODEL NAME GE-15001	ISSUE
DO NOT SCALE			

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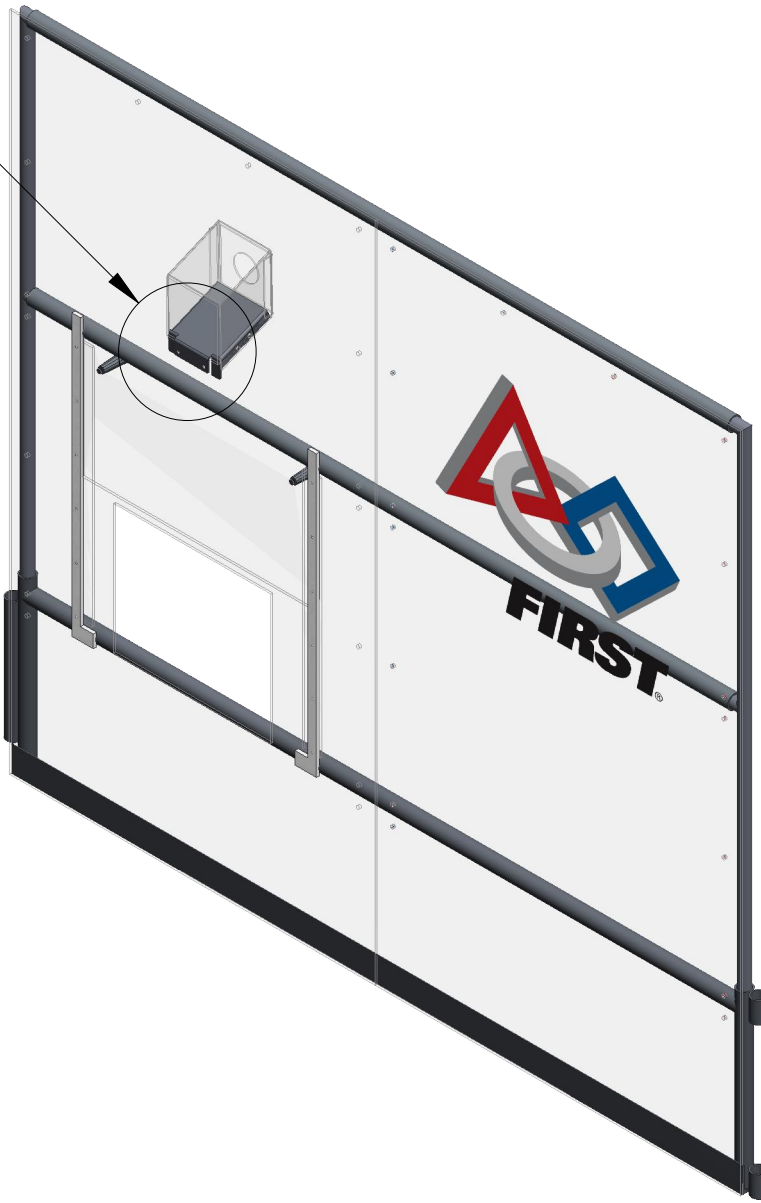
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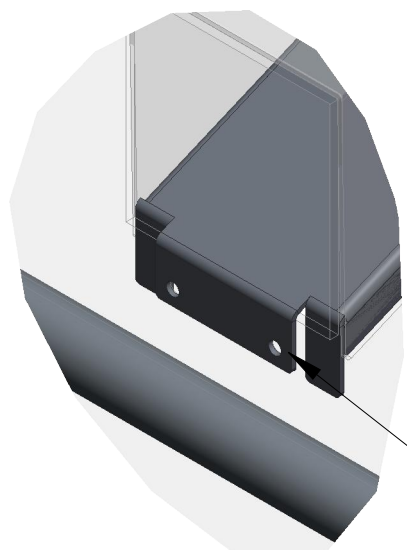
Step 4 - Slide GE-15010 onto GE-15034, making sure that the holes line up. Use a cable tie to fasten GE-15010 to GE-15034.

SEE DETAIL A



Step 5 - Place GE-15011 onto GE-15010 as shown, making sure that the holes line up. Use one (1) cable tie per side to hold GE-15011 in place. Velcro GE-15024 to GE-15011.

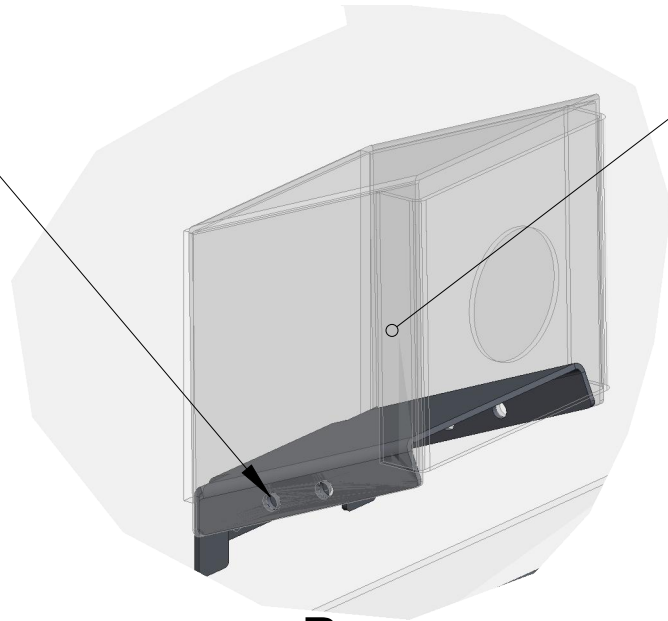
SEE DETAIL B



DETAIL A  
SCALE 1:4

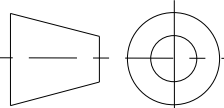

Cable Tie Here, Repeat on the other side.

Cable Tie Here



DETAIL B  
SCALE 1:4

Using 1" Hook and Loop, attach GE-15024 to GE-15011 as shown.

		DRAWN BY	DATE
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		APPROVED BY	DATE
		SCALE 1:16	SHEET 5 OF 6
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PROJECT		MODEL NAME GE-15001	ISSUE
DO NOT SCALE			

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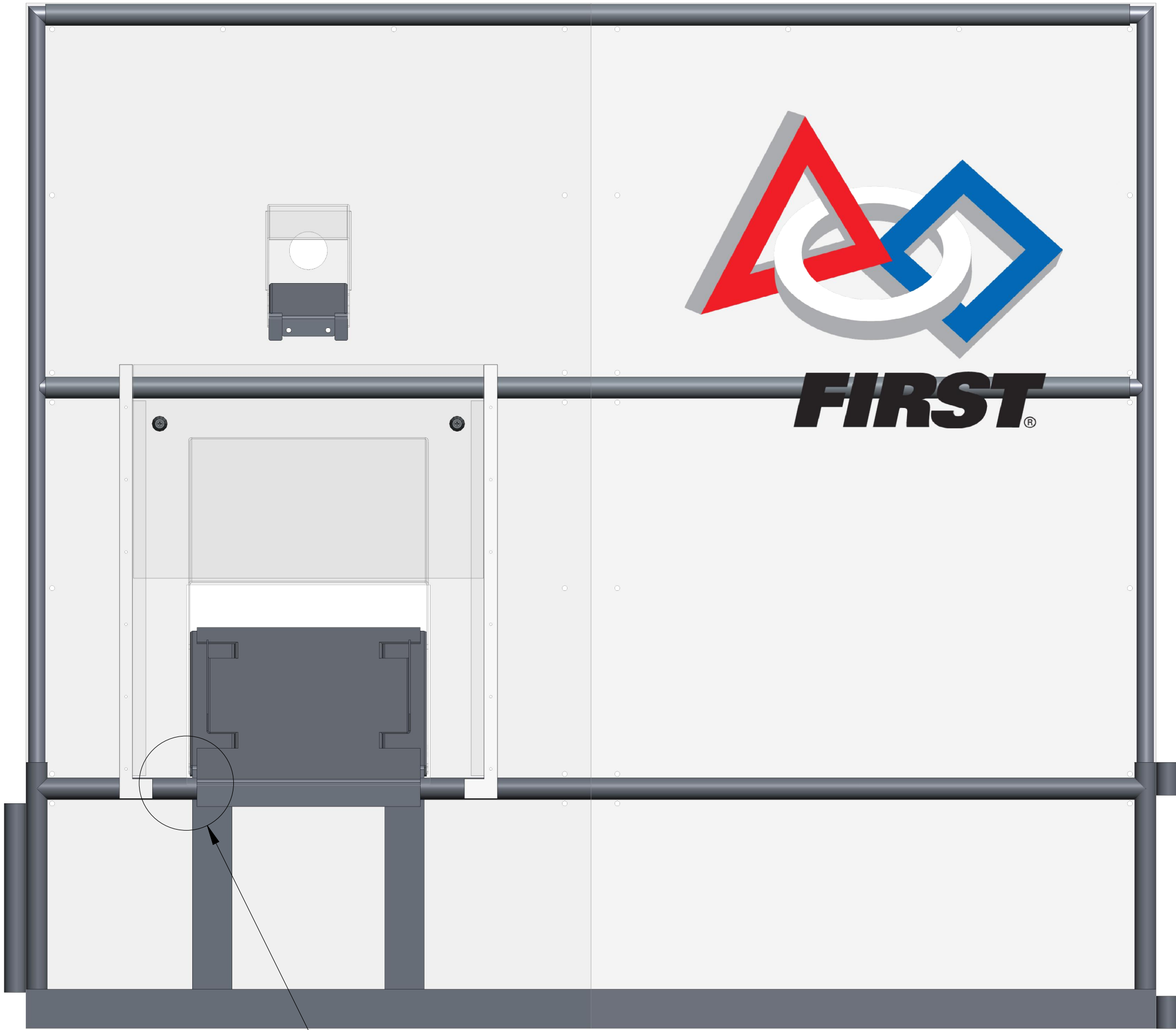
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MODEL NAME	TITLE
GE-15001	Angle Wall Assembly

Step 7 - Place Assembled GE-15004 into the large hole in GE-15034, making sure that the Tote Slide is tight against the Polycarbonate wall. Detail C, D and E show proper alignment of GE-15004.



D

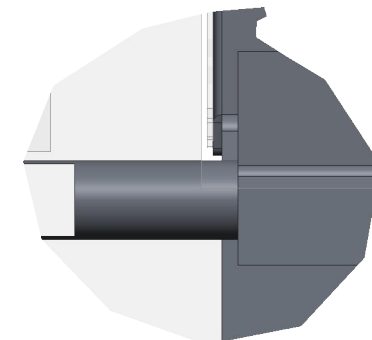
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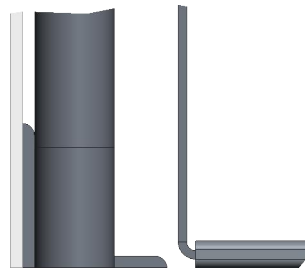
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SEE DETAIL C

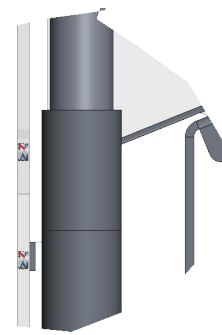
SEE DETAIL D



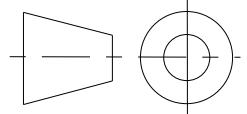

DETAIL E  
SCALE 1:4

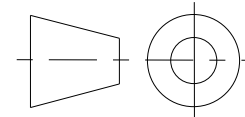


DETAIL D  
SCALE 1:4



DETAIL C  
SCALE 1:4

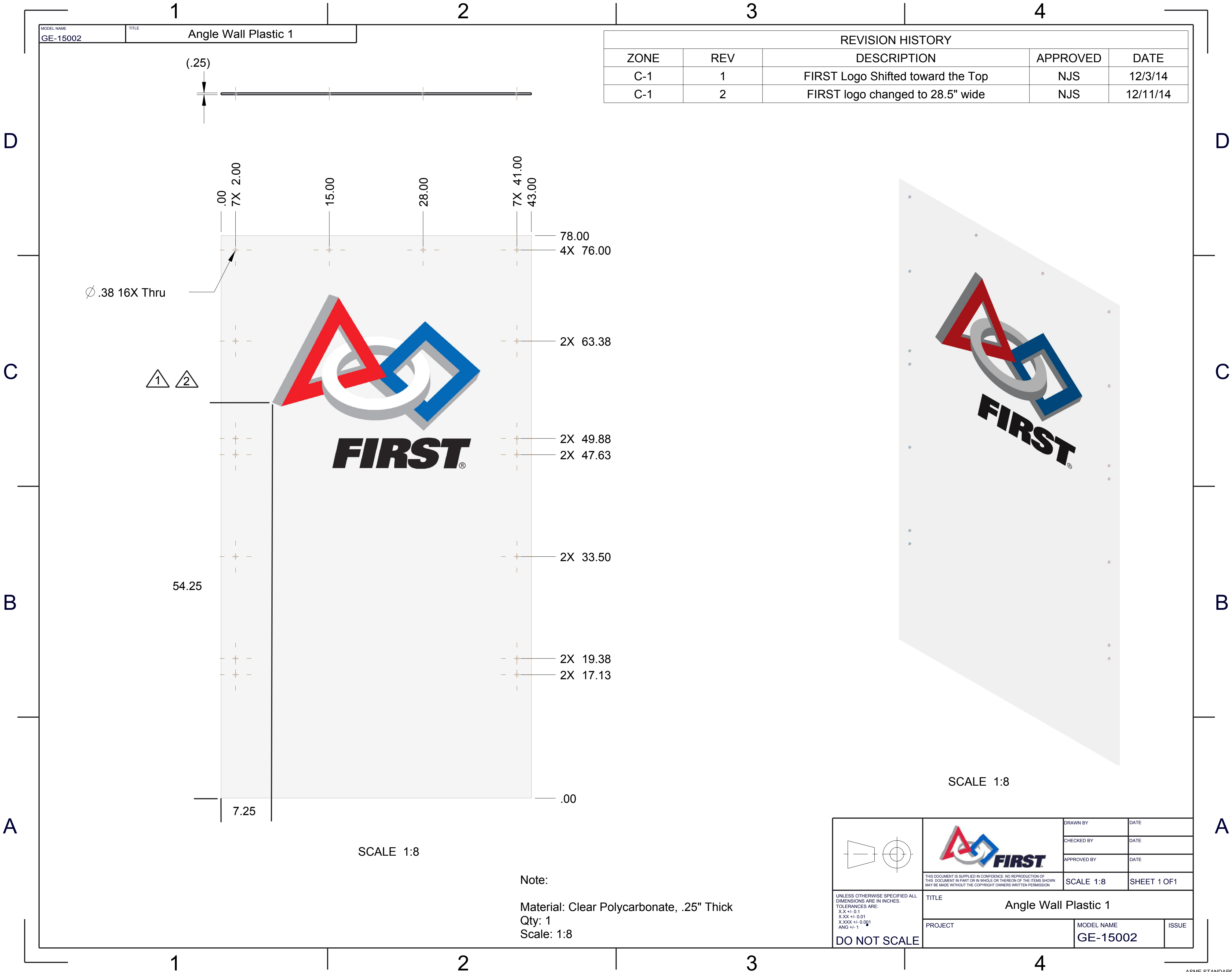
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		SCALE 1:8	SHEET 6 OF 6
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE  Angle Wall Assembly	
PROJECT		MODEL NAME GE-15001	ISSUE
DO NOT SCALE			



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°  
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MODEL NAME	TITLE
GE-15002	Angle Wall Plastic 1

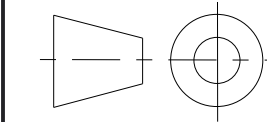
REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
C-1	1	FIRST Logo Shifted toward the Top	NJS	12/3/14
C-1	2	FIRST logo changed to 28.5" wide	NJS	12/11/14



Ø .38 16X Thru

SCALE 1:8

Note:  
Material: Clear Polycarbonate, .25" Thick  
Qty: 1  
Scale: 1:8



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE



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TITLE		Angle Wall Plastic 1	
PROJECT		MODEL NAME	ISSUE
		GE-15002	

DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	SHEET 1 OF 1

D

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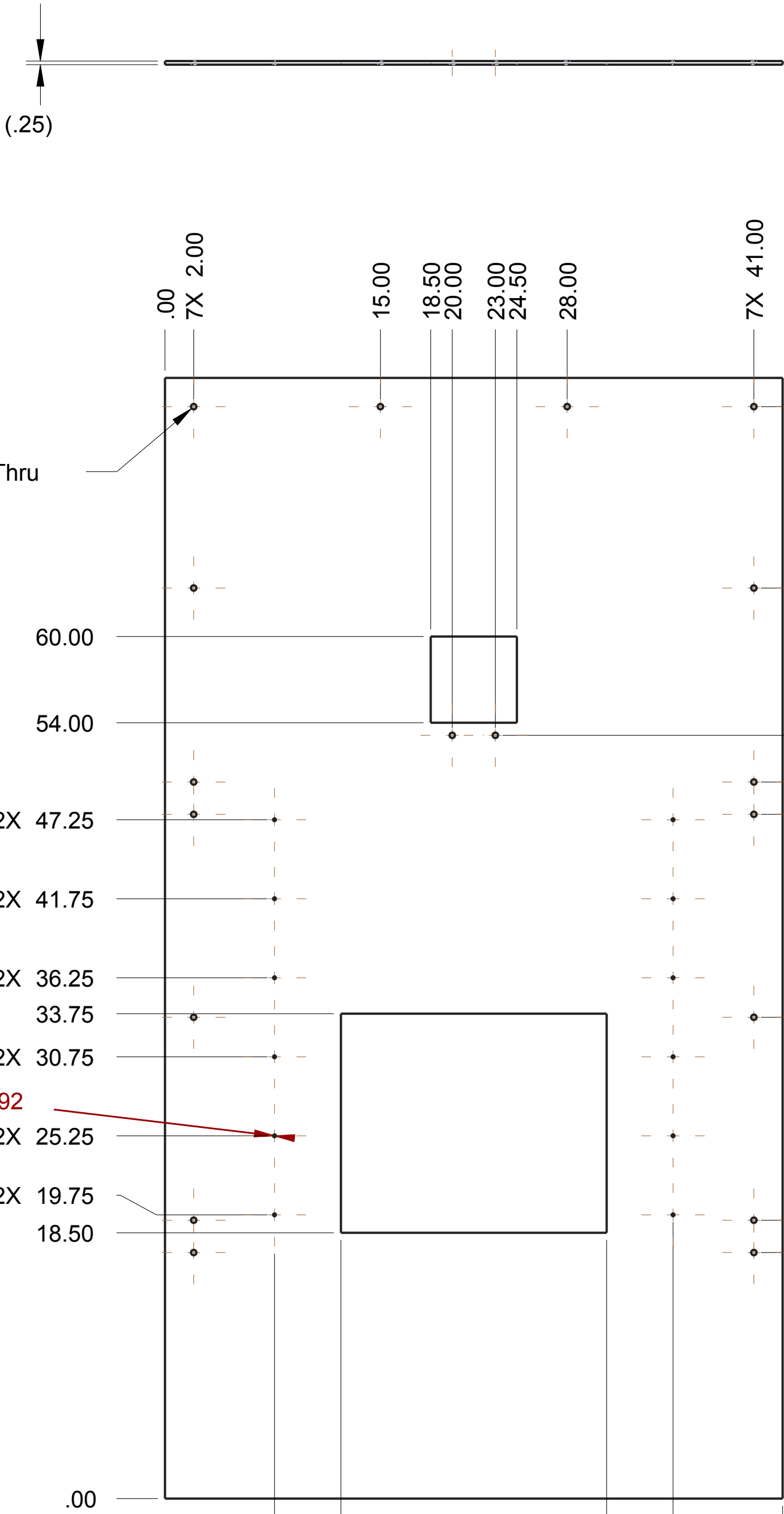
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MODEL NAME	TITLE
GE-15003	Angle Wall Plastic 2

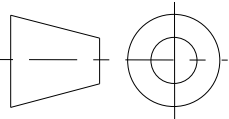



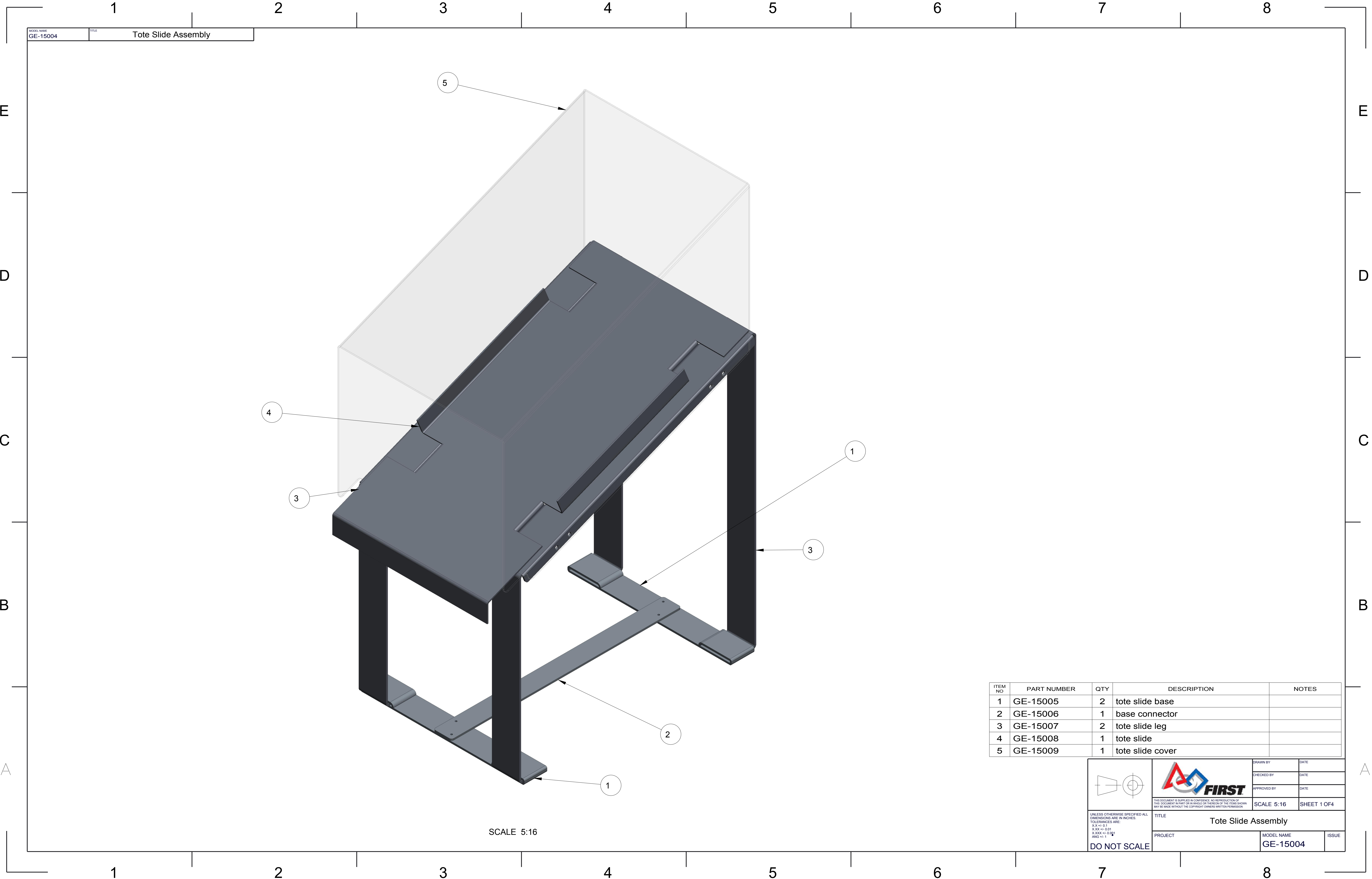
Note:

Material: Clear Polycarbonate Sheet, .25" Thick

Qty: 1

Scale: 1:8

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE  Angle Wall Plastic 2	
DO NOT SCALE		PROJECT	MODEL NAME GE-15003
		ISSUE	



SCALE 5:16

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15005	2	tote slide base	
2	GE-15006	1	base connector	
3	GE-15007	2	tote slide leg	
4	GE-15008	1	tote slide	
5	GE-15009	1	tote slide cover	

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
X.XX +/- 0.1  
X.XXX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

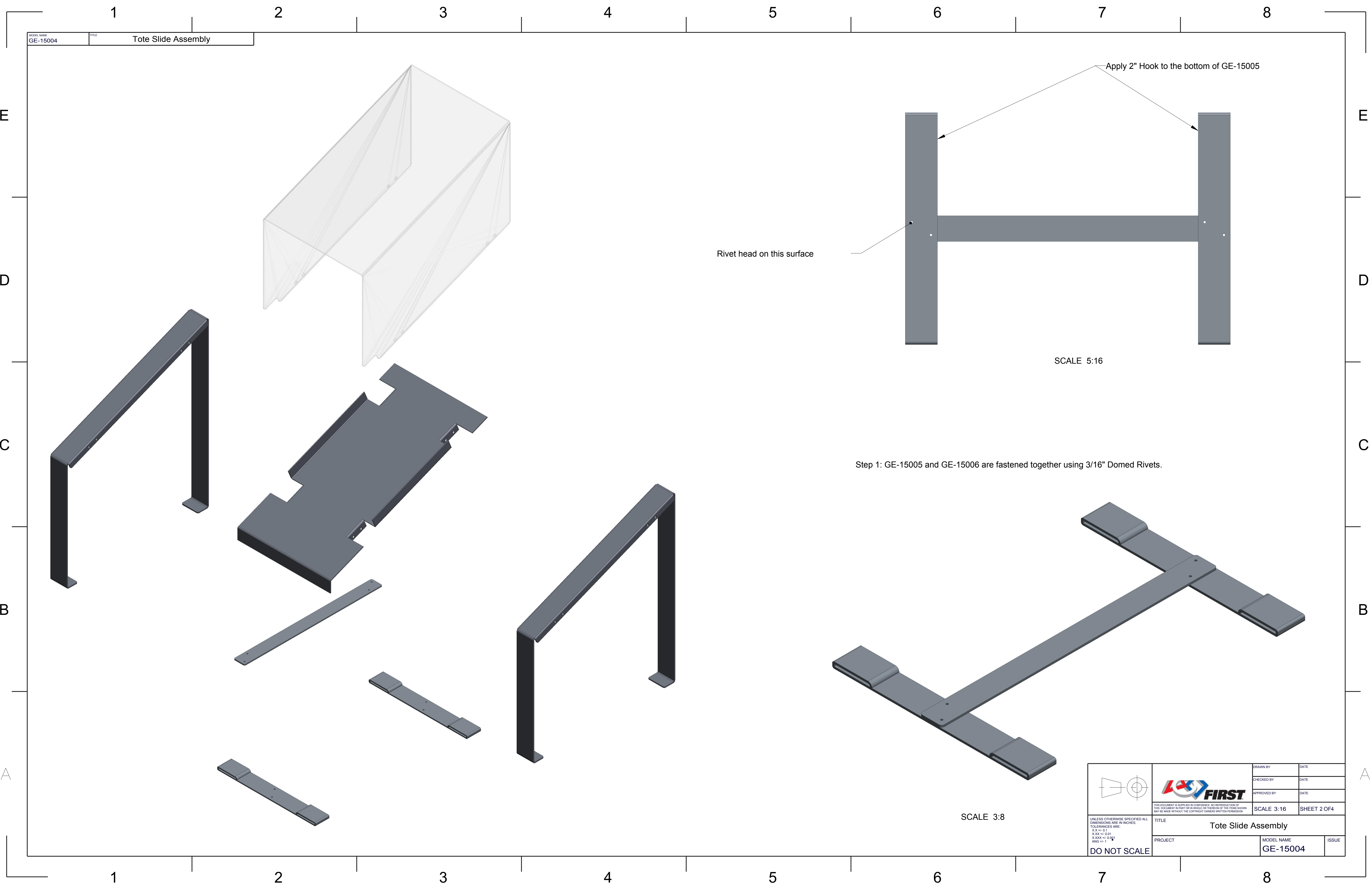
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APPROVED BY	DATE

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TITLE Tote Slide Assembly	
PROJECT	MODEL NAME GE-15004
ISSUE	

SCALE 5:16	SHEET 1 OF 4
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MODEL NAME  
GE-15004

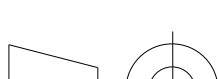

TITLE  
Tote Slide Assembly

Rivet head on this surface

SCALE 5:16

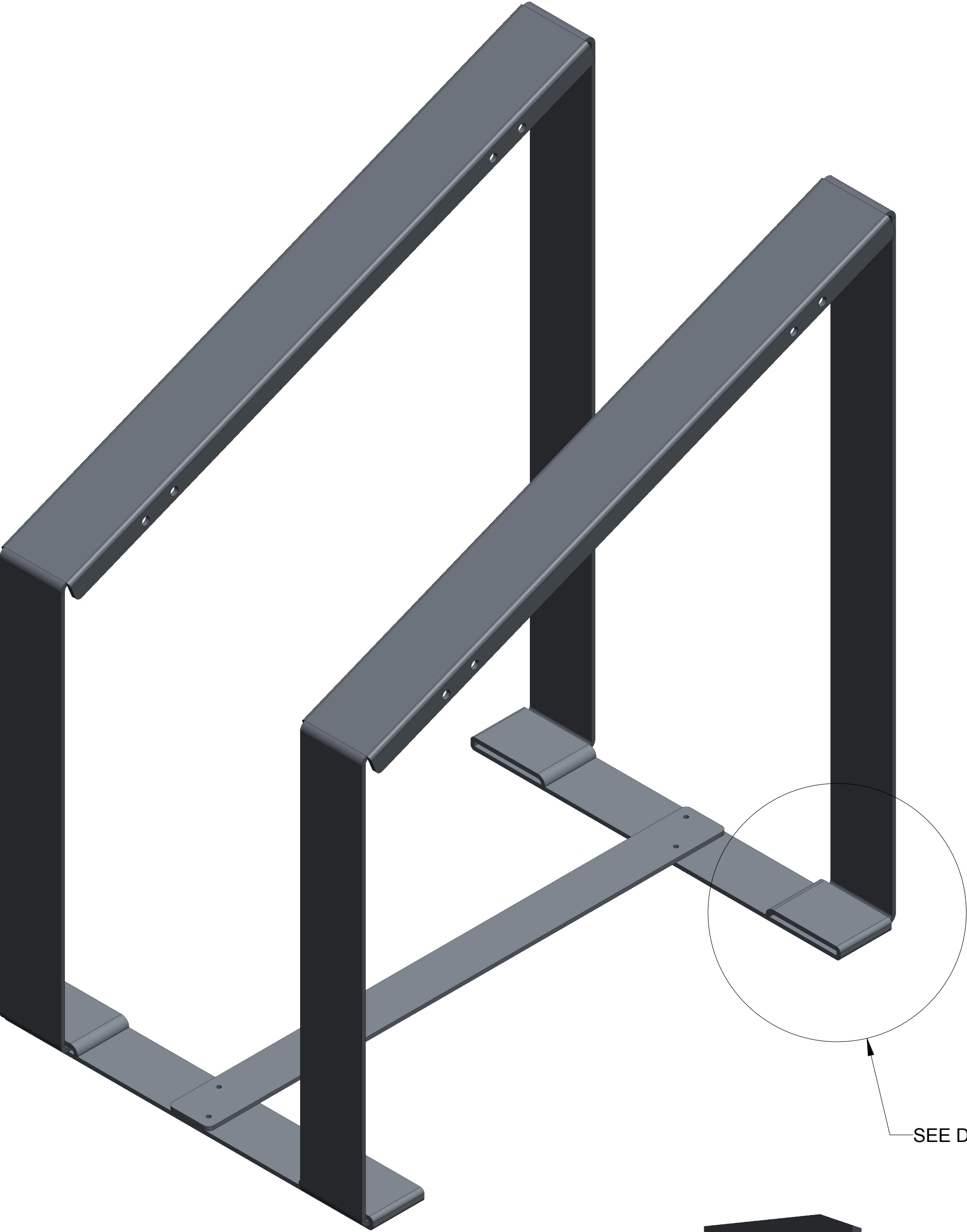
Step 1: GE-15005 and GE-15006 are fastened together using 3/16" Domed Rivets.

SCALE 3:8

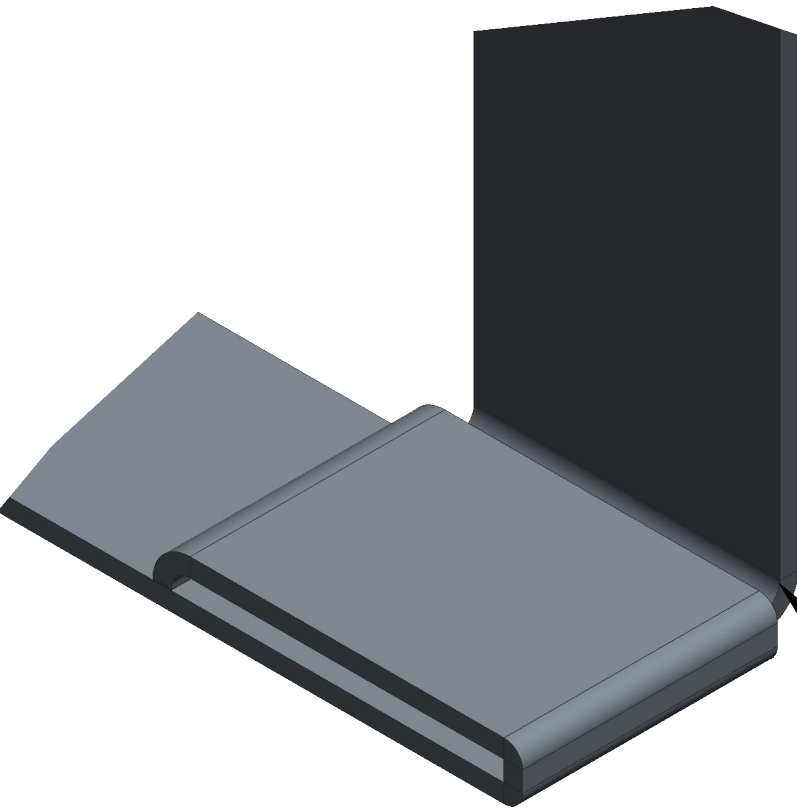
  UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.001 ANG +/- 1  <b>DO NOT SCALE</b>	  THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	DRAWN BY	DATE		
		CHECKED BY	DATE		
		APPROVED BY	DATE		
		SCALE 3:16		SHEET 2 OF 4	
TITLE  Tote Slide Assembly					
PROJECT			MODEL NAME  GE-15004	ISSUE	



Step 2: Slide the feet of GE-15007 into the openings of GE-15005.



SCALE 5:16



DETAIL A  
SCALE 3:4

SEE DETAIL A

Insert feet into slot.

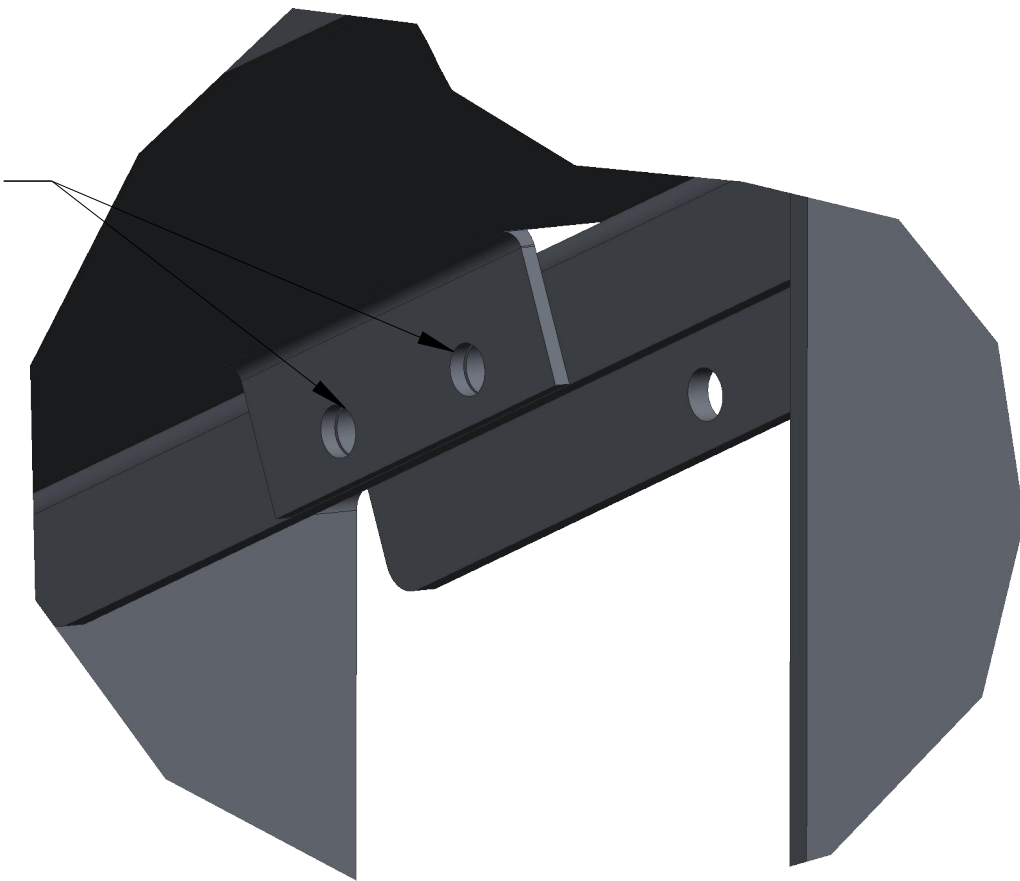
Step 3: Using four (4) cable ties - two (2) per side - attach GE-15008 to Ge-15007.



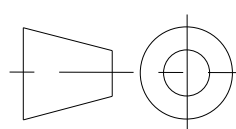
SEE DETAIL B

Cable Tie here as well as the left side of the ramp.

Cable tie through these holes.




DETAIL B  
SCALE 3:4



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
XXX ±0.01  
X.XXX ±0.001  
ANG ±1

DO NOT SCALE



TITLE  
Tote Slide Assembly

PROJECT

DRAWN BY

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DATE

DATE

DATE

SCALE 5:16

SHEET 3 OF 4

MODEL NAME  
GE-15004

ISSUE

12345678

E

D

C

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E

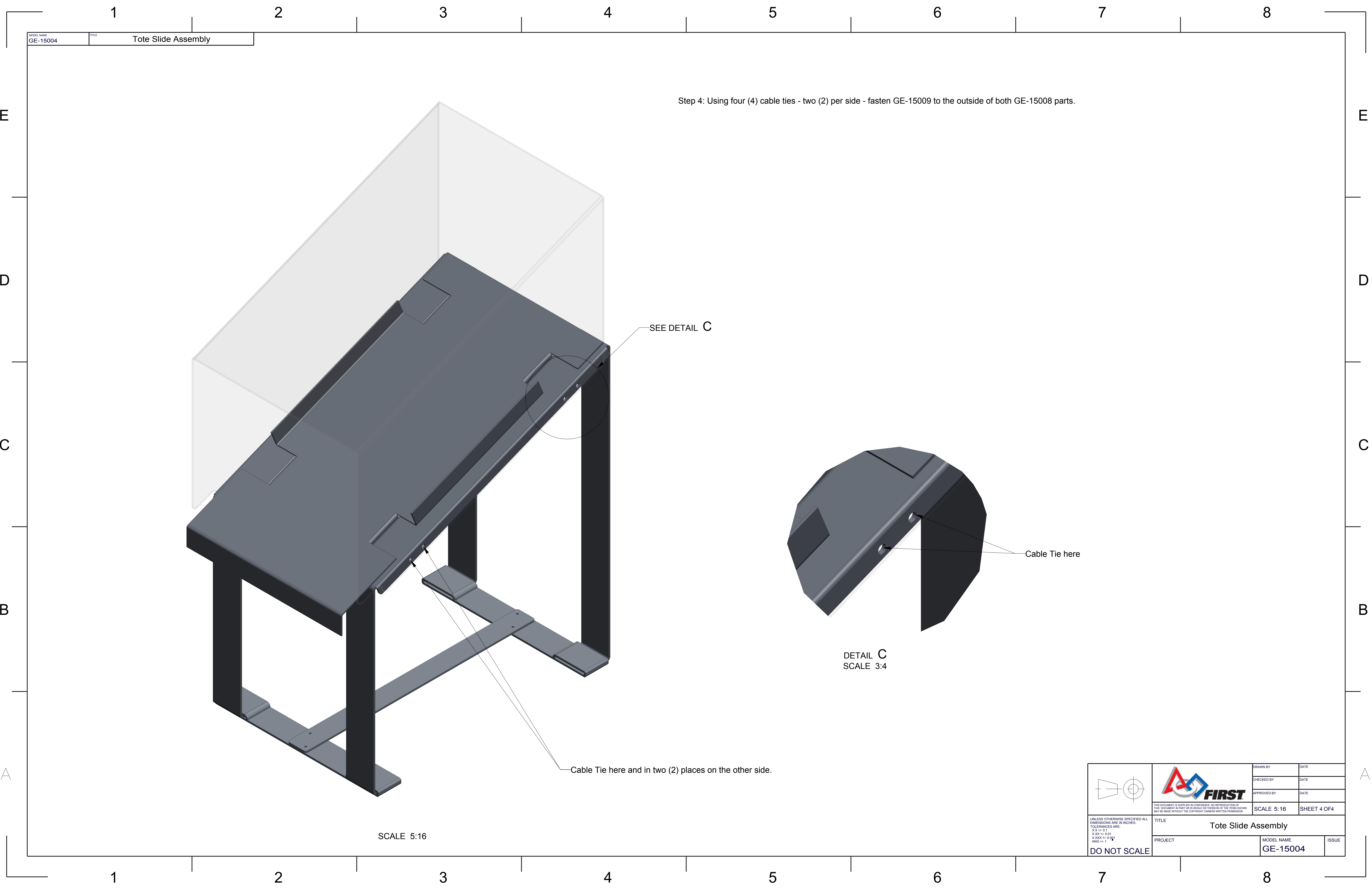
D

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12345678



Step 4: Using four (4) cable ties - two (2) per side - fasten GE-15009 to the outside of both GE-15008 parts.

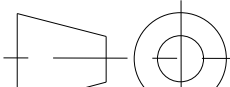

SEE DETAIL C

Cable Tie here

DETAIL C  
SCALE 3:4

Cable Tie here and in two (2) places on the other side.

SCALE 5:16

 <div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1 <b>DO NOT SCALE</b></div>	 <div>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREOF OR OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 5:16	
TITLE <h2>Tote Slide Assembly</h2>			
PROJECT	MODEL NAME <b>GE-15004</b>		ISSUE

D

C

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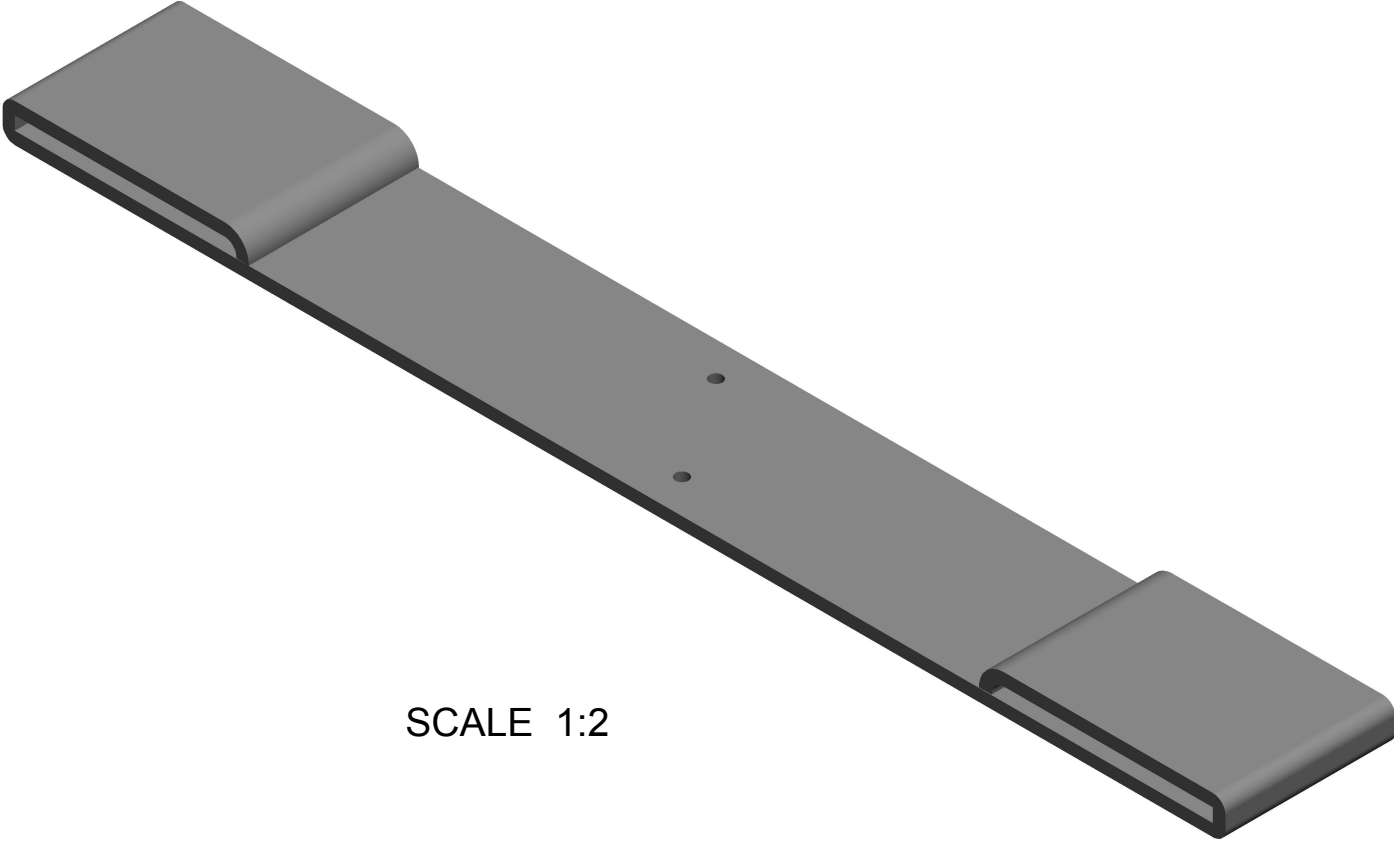
D

C

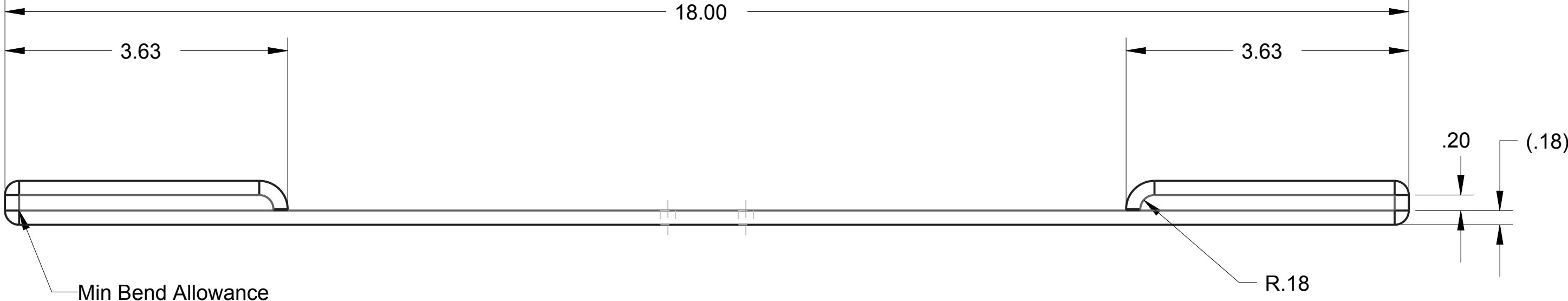
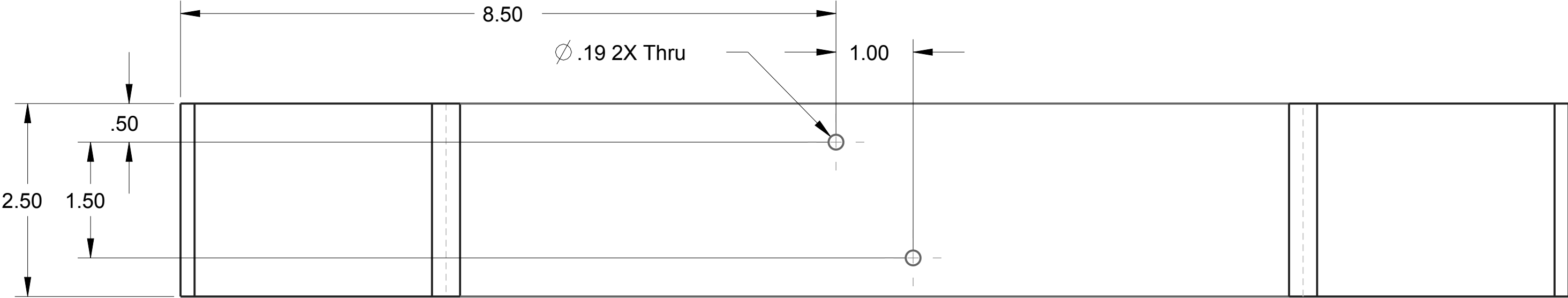
B

A

MODEL NAME	TITLE
GE-15005	Tote Slide Base


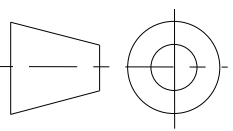


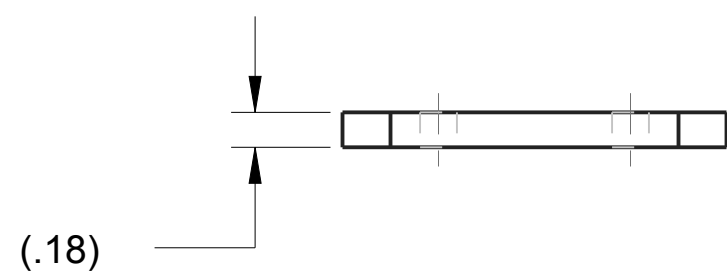
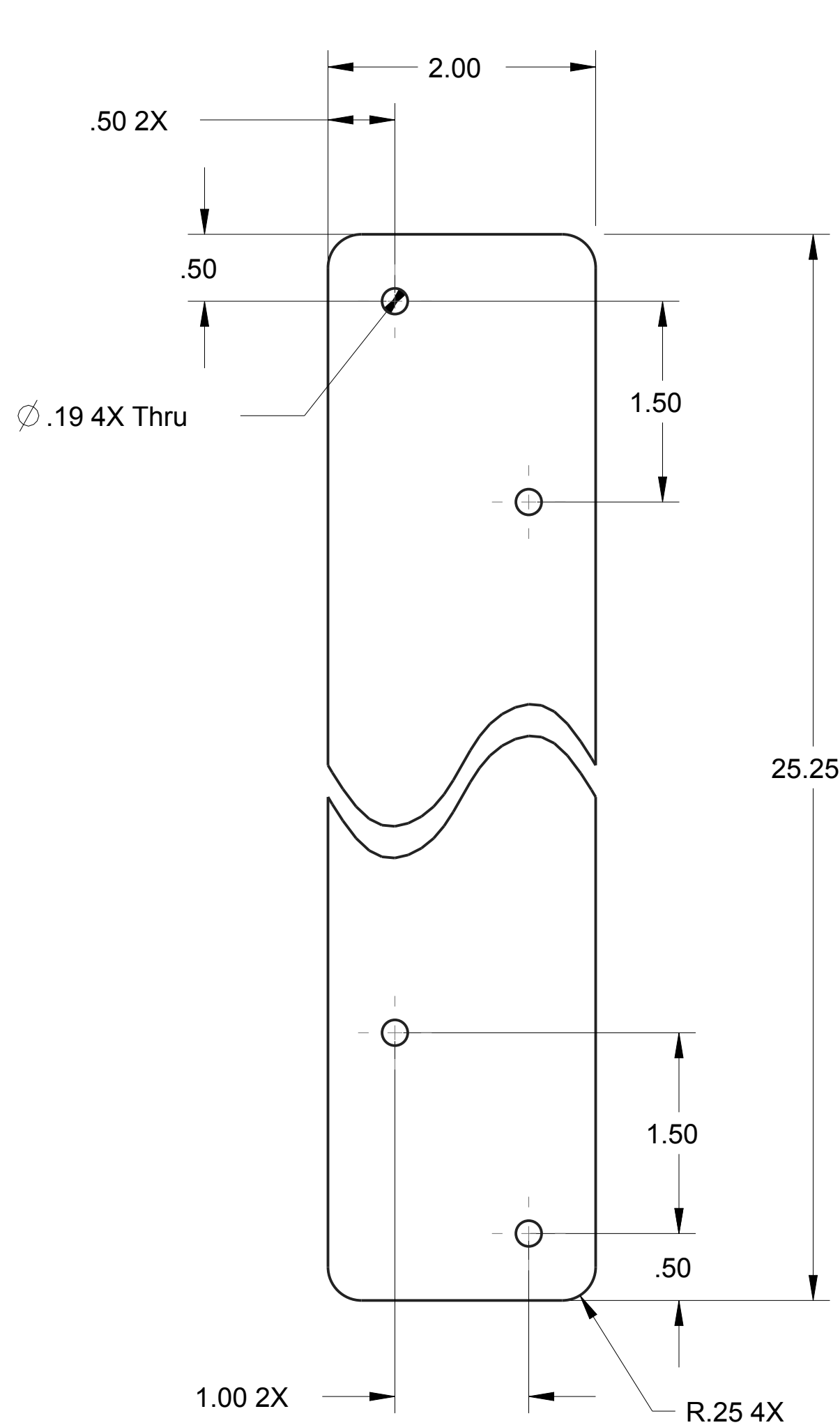
SCALE 1:2



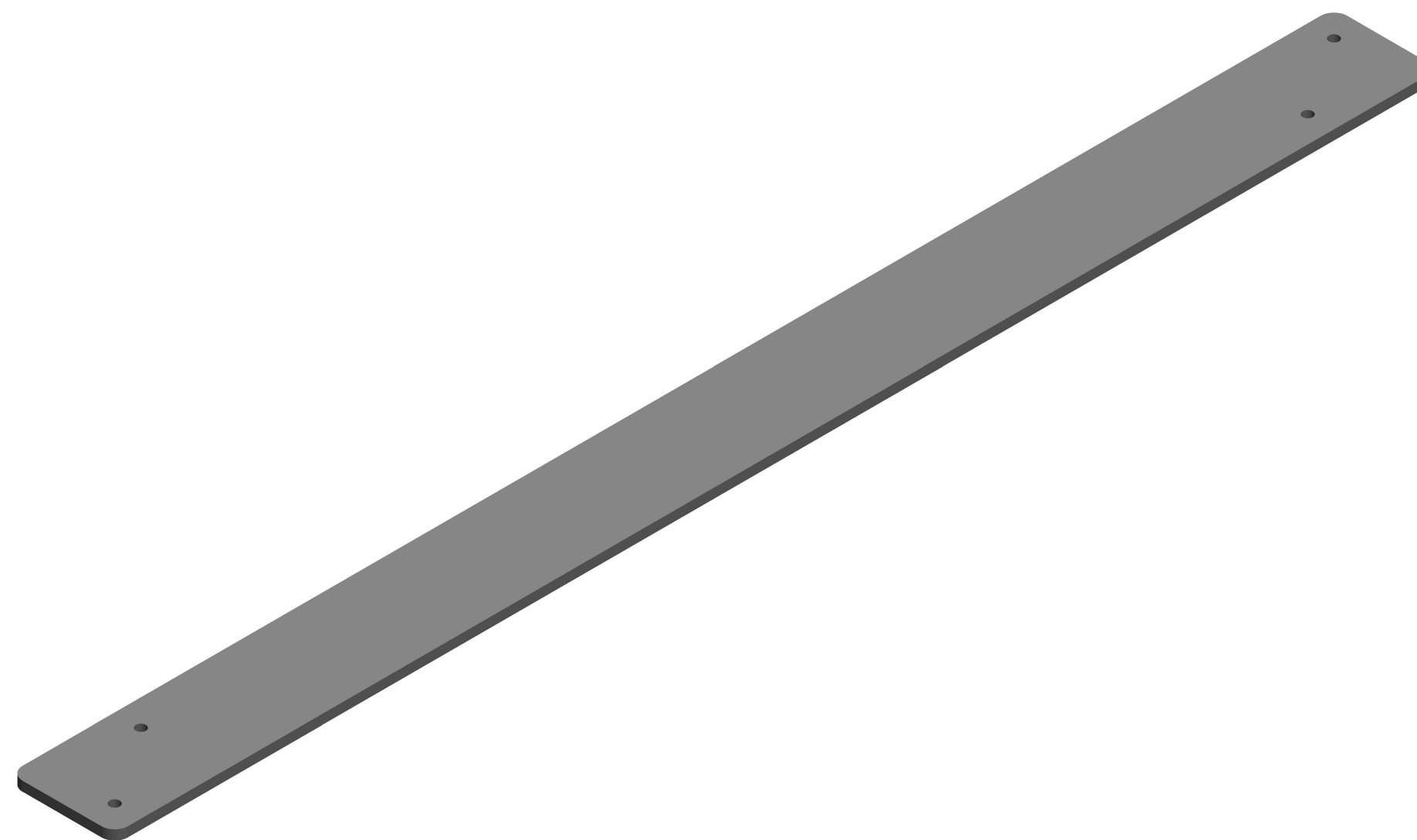
SCALE 3:4

Note:  
Material: 5GA, 5052 Aluminum Sheet  
Qty: 1  
Scale: 3:4

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	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 3:4		SHEET 1 OF 1
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1</small> DO NOT SCALE	TITLE Tote Slide Base		
	PROJECT		MODEL NAME GE-15005
			ISSUE



SCALE 1:1



SCALE 1:2

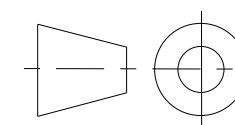
Note:

Material: 5 GA, 5052 Aluminum Sheet

Qty: 1

Scale: 1:1

Remove all sharp edges and burrs.



UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE



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L	TITLE
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## Base Connector

PROJECT
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MODEL NAME
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MODEL NAME  
**GE-15006**

ISSUE

DRAWN BY

	DATE
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CHECKED BY

	DATE
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APPROVED BY

	DATE
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SCALE 1:1

SHEET 1 OF 1



D

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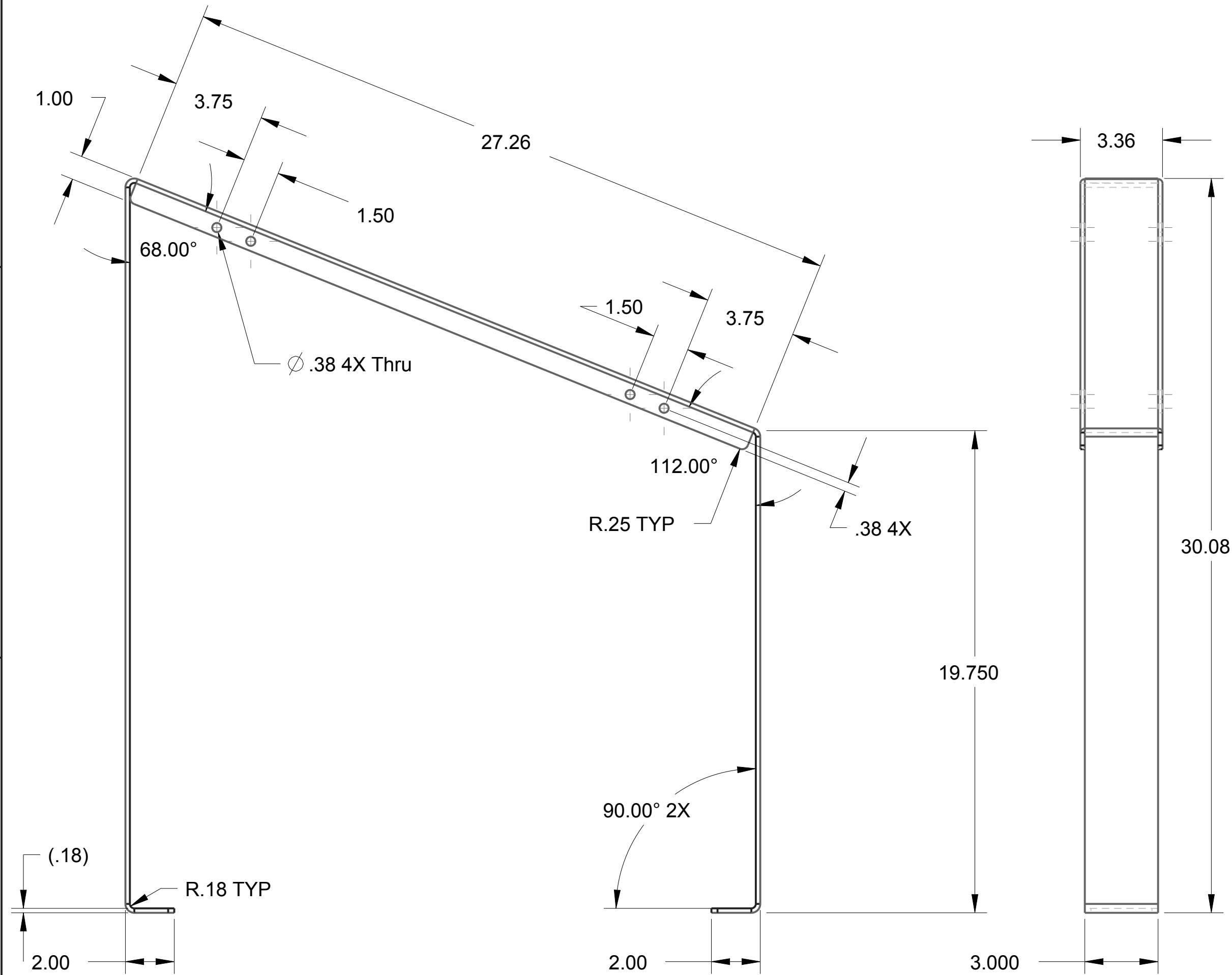
D

C

B

A

MODEL NAME	TITLE
GE-15007	Tote Slide Leg




SCALE 1:4

SCALE 1:4

Note:  
Material: 5GA, 5052 Aluminum Sheet  
Qty: 1  
Scale: 1:4

Remove all burrs and sharp edges.

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	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 1:4		SHEET 1 OF 1
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE Tote Slide Leg		
	PROJECT		MODEL NAME GE-15007
			ISSUE

D

C

B

A

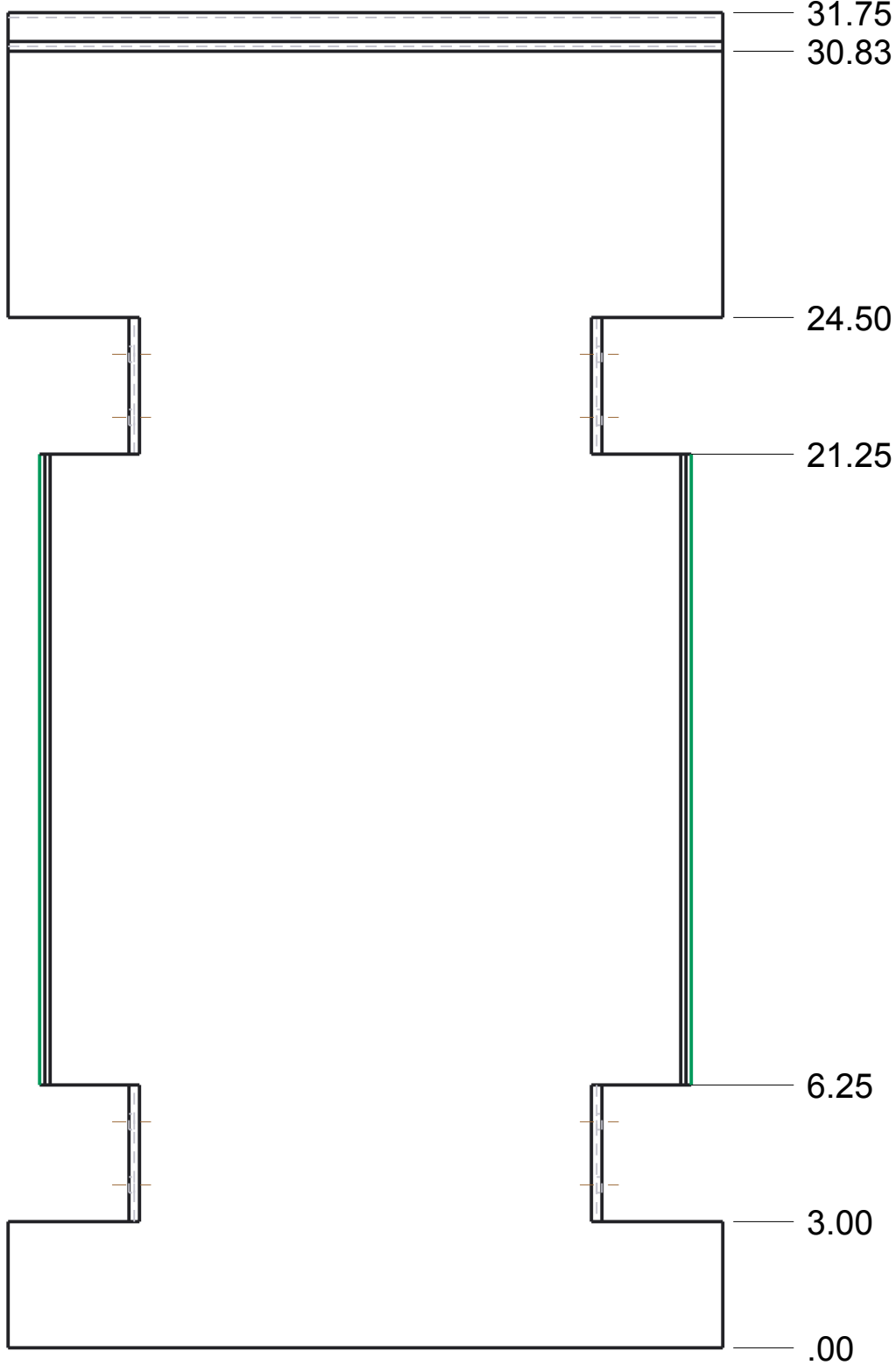
D

C

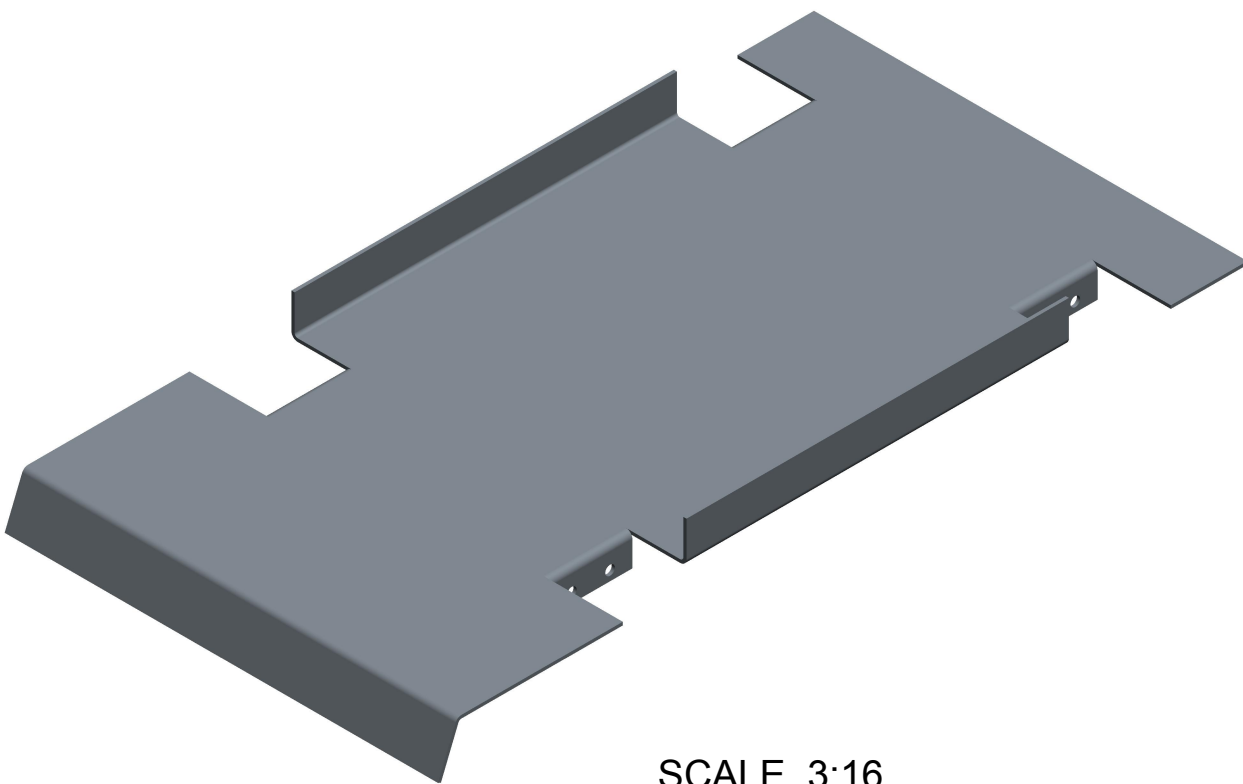
B

A

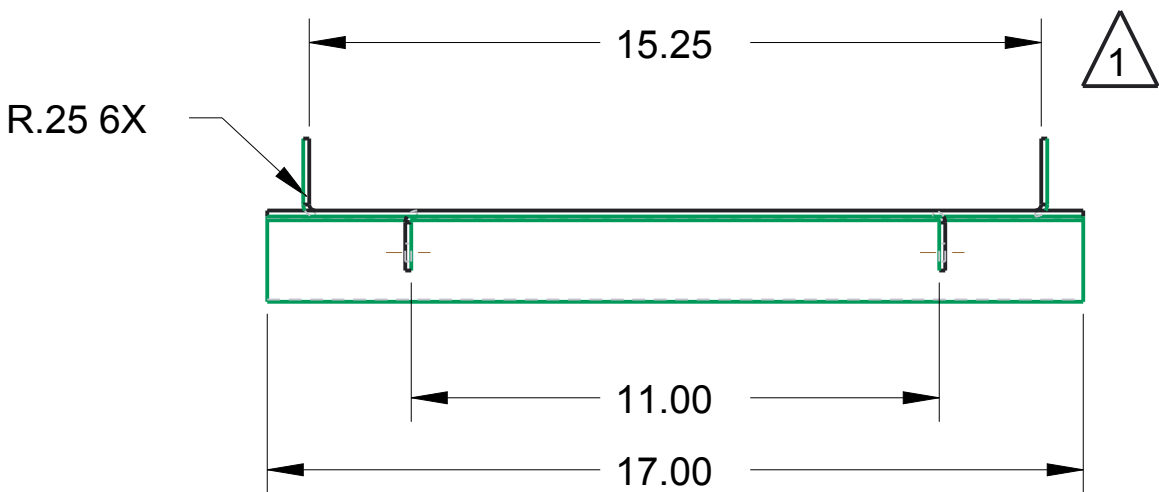
MODEL NAME	TITLE
GE-15008	Tote Slide



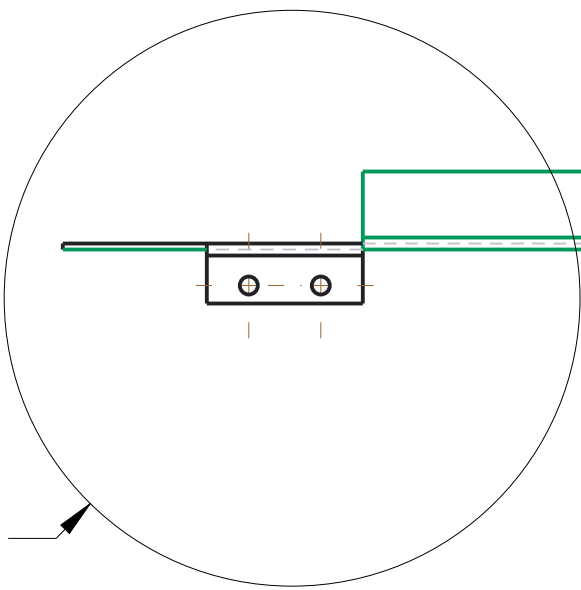
REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
B-2	1	Changed Width Dimension	NJS	12/2/14
A-2	1	Changed Height Dimension	NJS	12/2/14
A-3	1	Changed Angle to 68	NJS	12/2/14
A-3	1	Changed Material	NJS	12/2/14



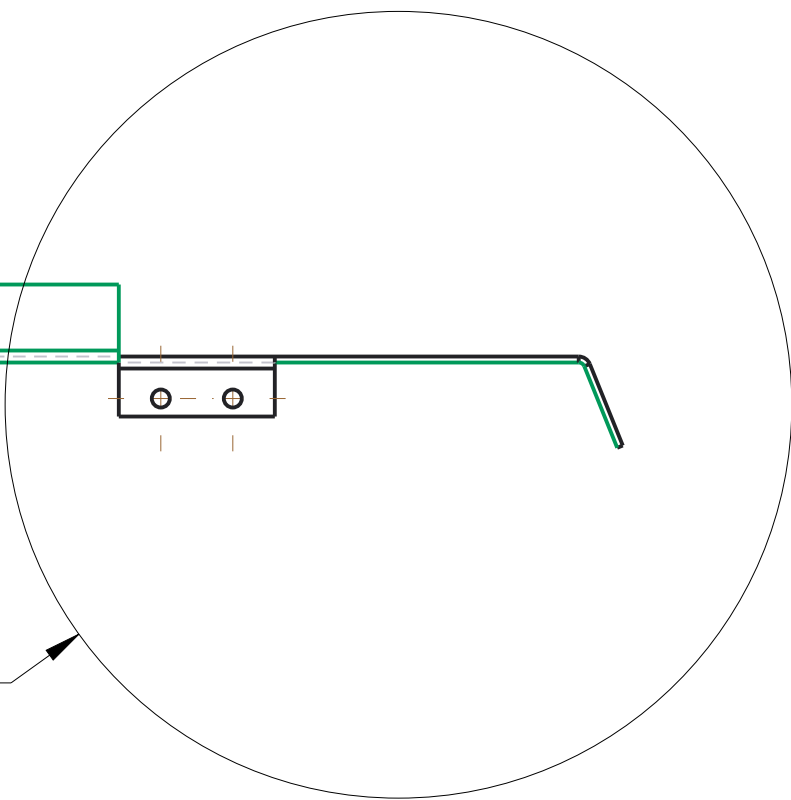
SCALE 3:16



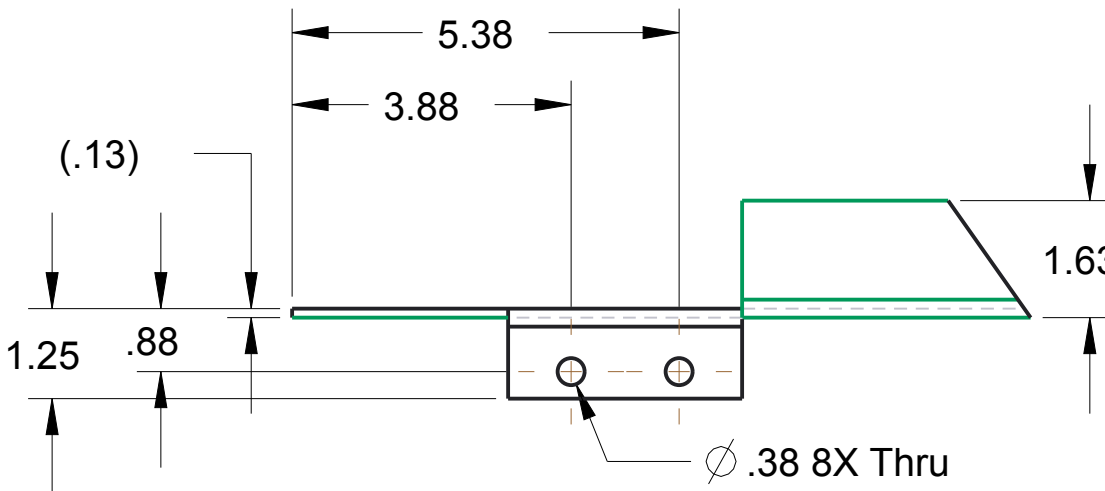
SCALE 1:4



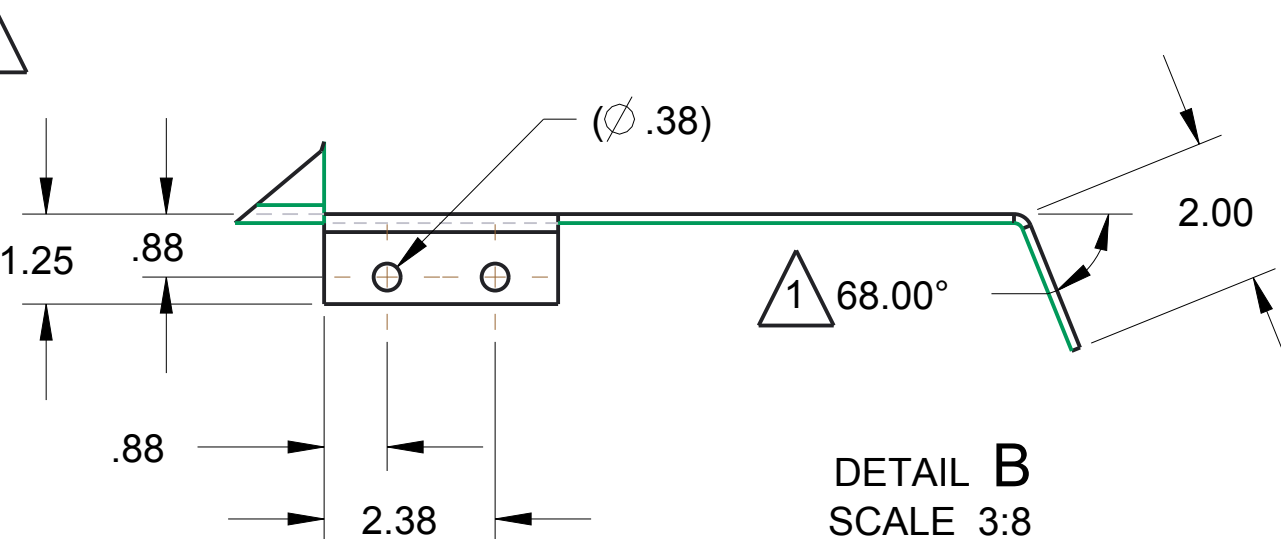
SEE DETAIL A



SEE DETAIL B



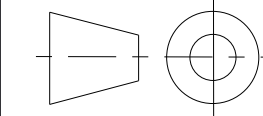
DETAIL A  
SCALE 3:8  
TYP 2X



DETAIL B  
SCALE 3:8  
TYP 2X

Note:

1 Material: 5052 Aluminum Sheet, .125" Thick  
Qty: 1  
Scale: 1:4



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DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

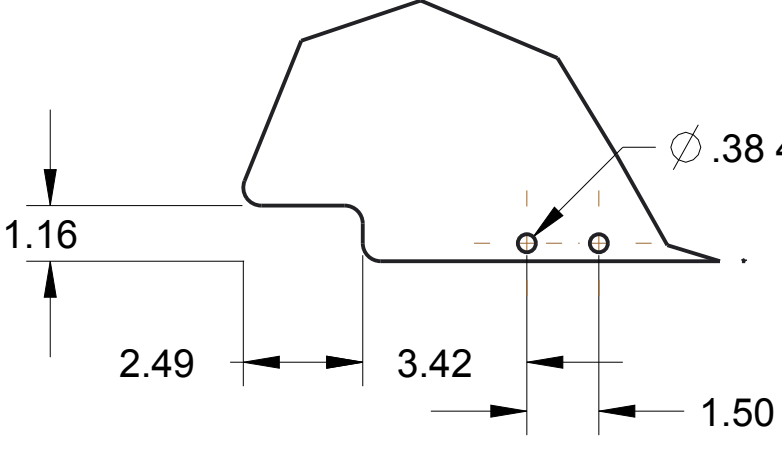
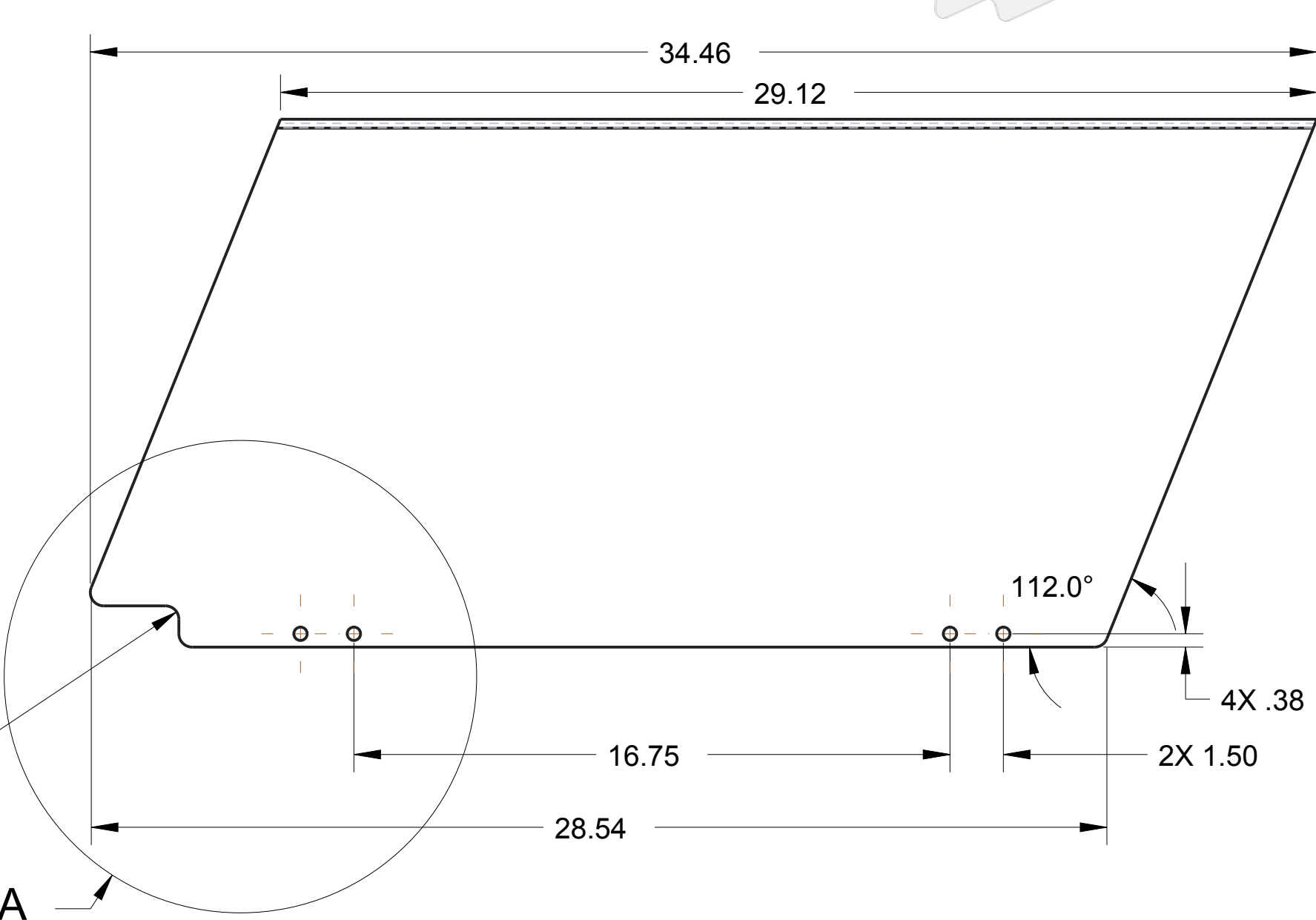
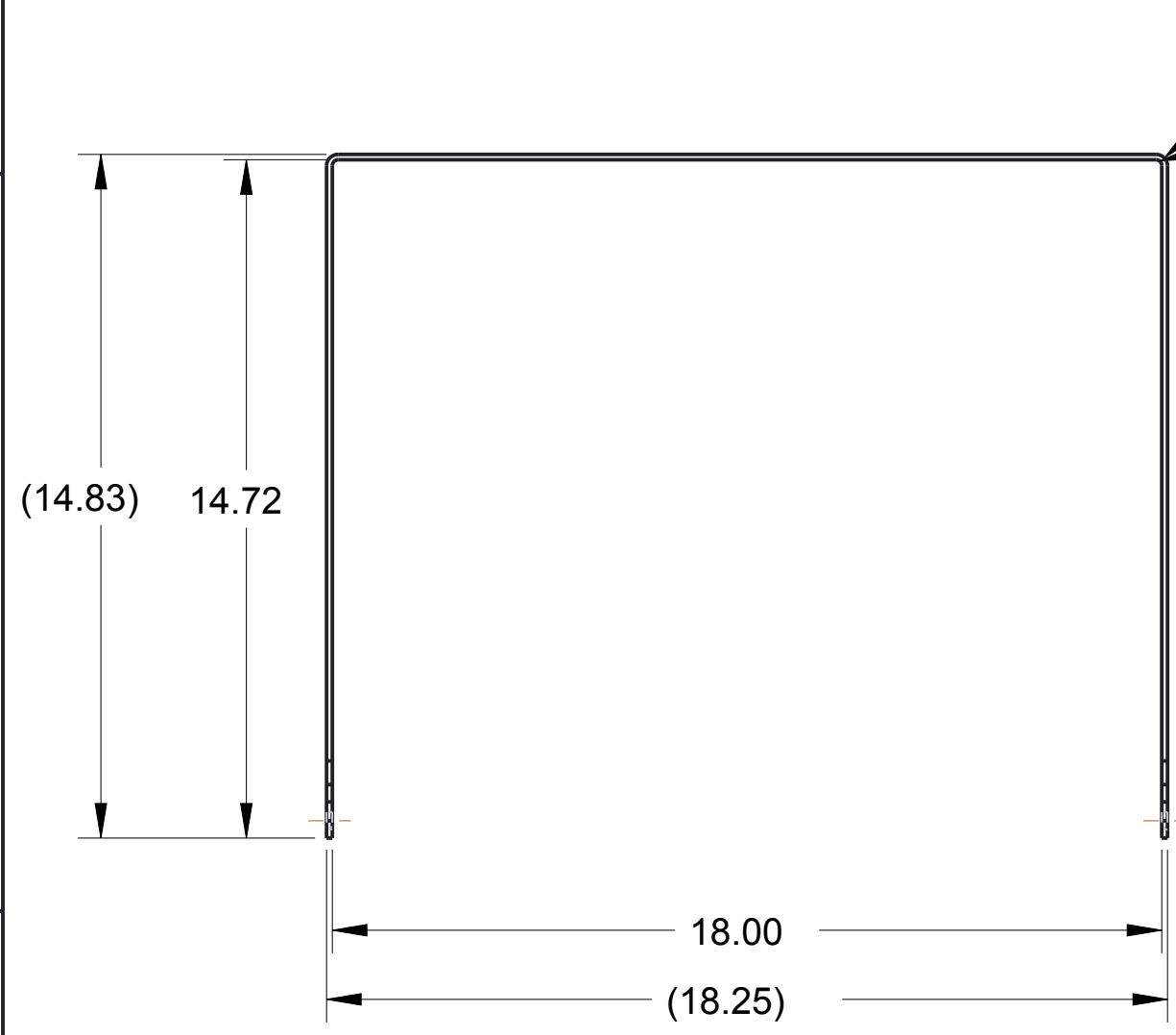
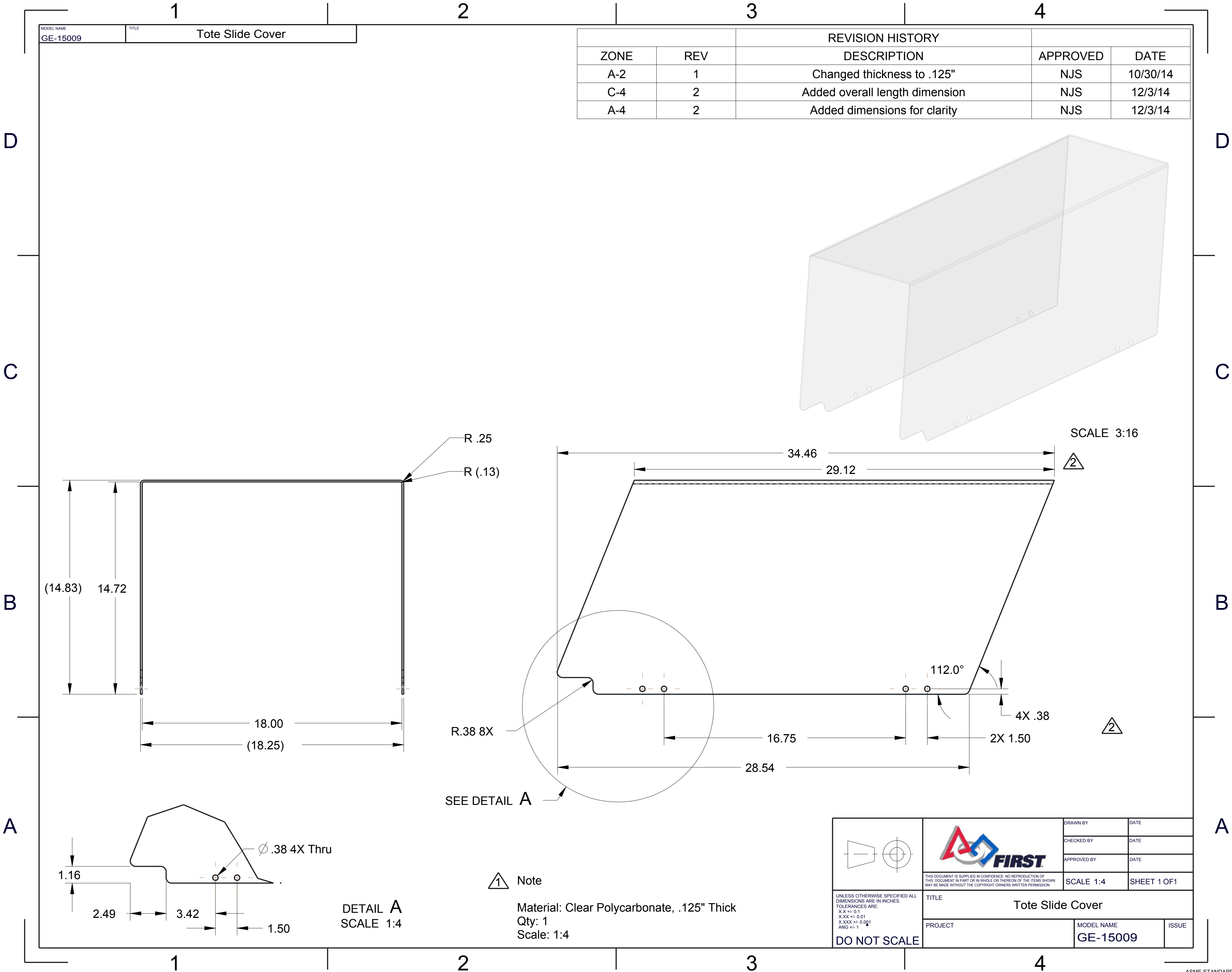
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TITLE	Tote Slide		
PROJECT	MODEL NAME	ISSUE	
	GE-15008		

DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:4	SHEET 1 OF 1



DETAIL A  
SCALE 1:4

Note  
Material: Clear Polycarbonate, .125" Thick  
Qty: 1  
Scale: 1:4

	DRAWN BY	DATE	
	CHECKED BY	DATE	
	APPROVED BY	DATE	
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TITLE Tote Slide Cover		SCALE 1:4	SHEET 1 OF 1
PROJECT		MODEL NAME GE-15009	ISSUE

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TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1  
DO NOT SCALE

D

C

B

A

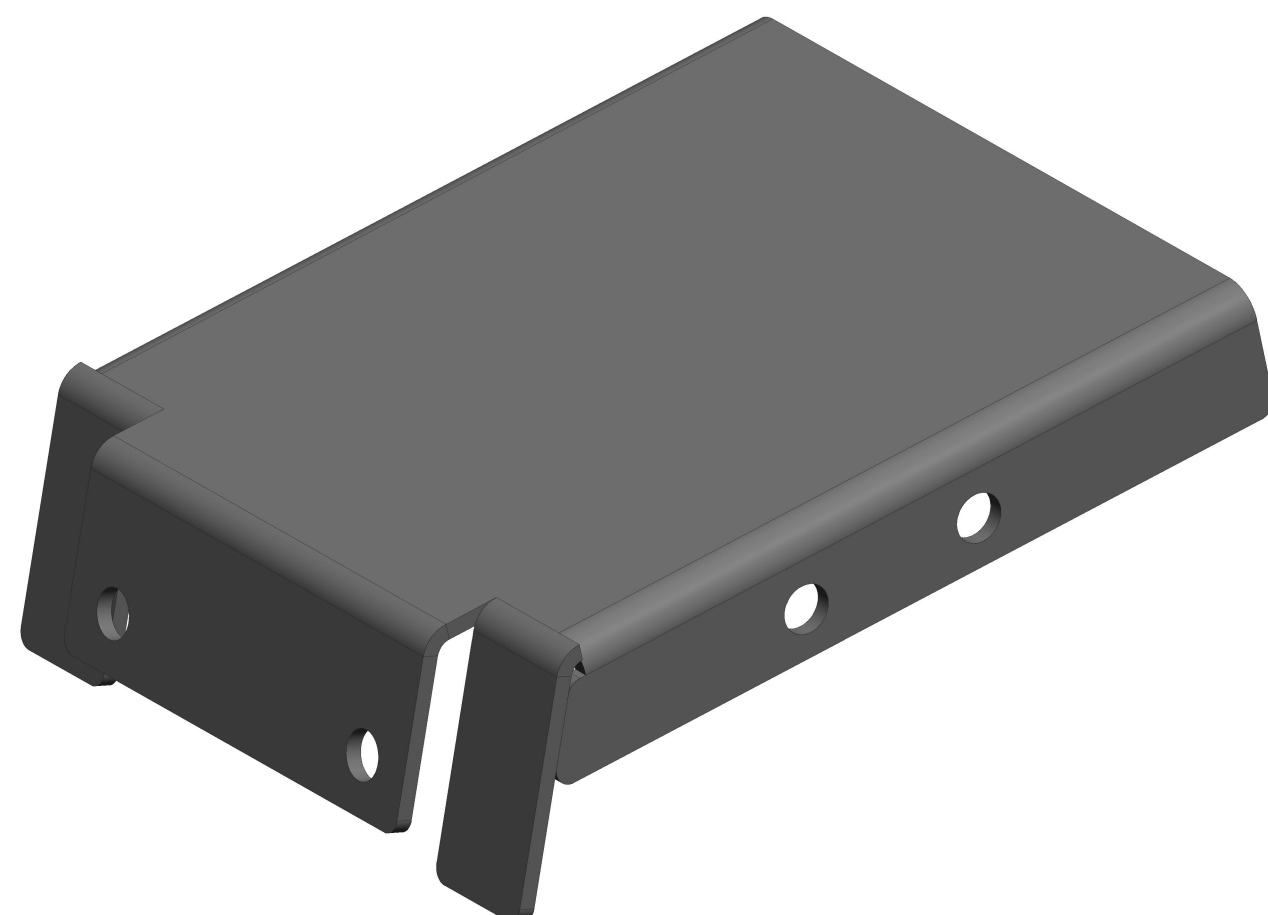
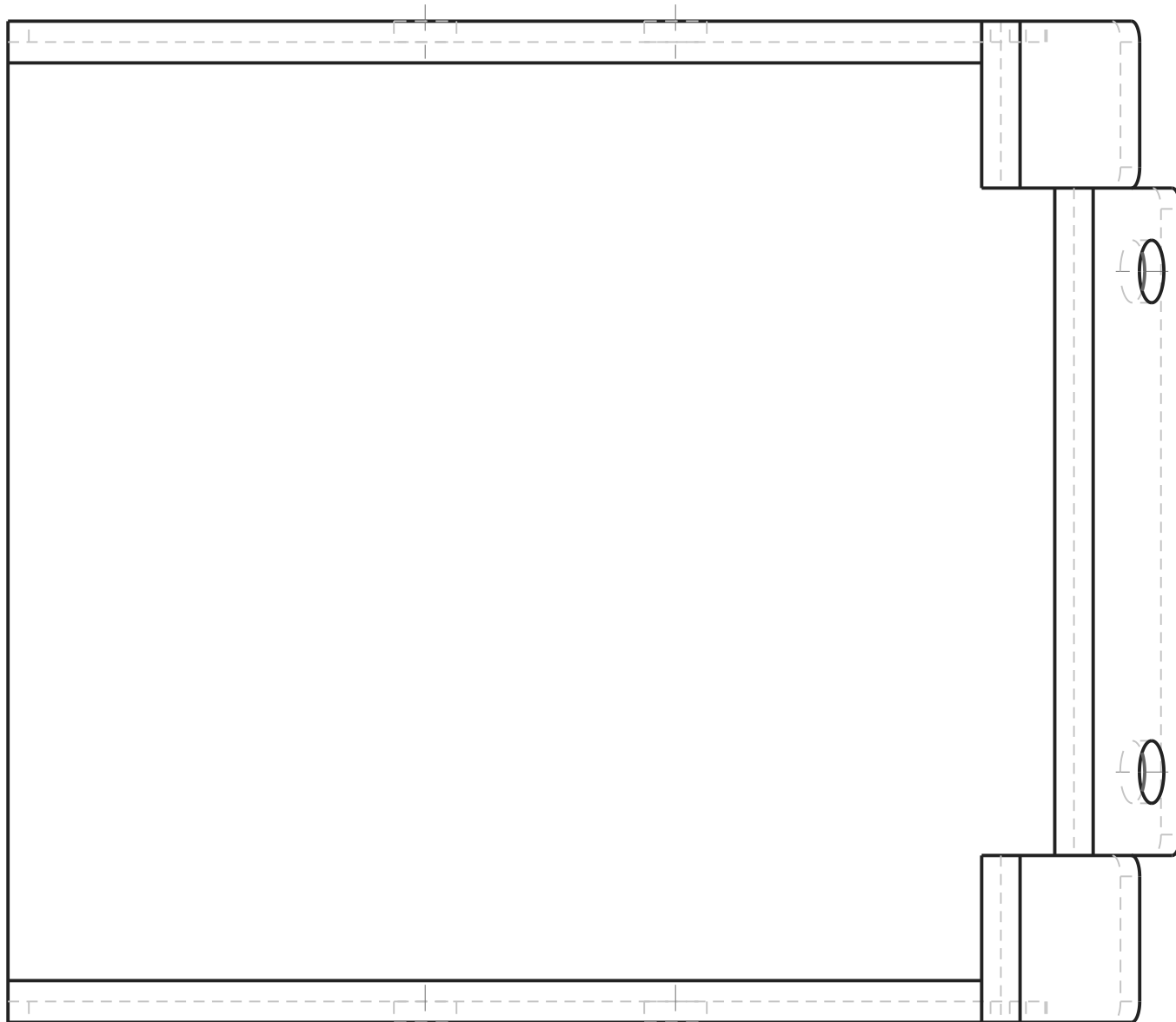
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C

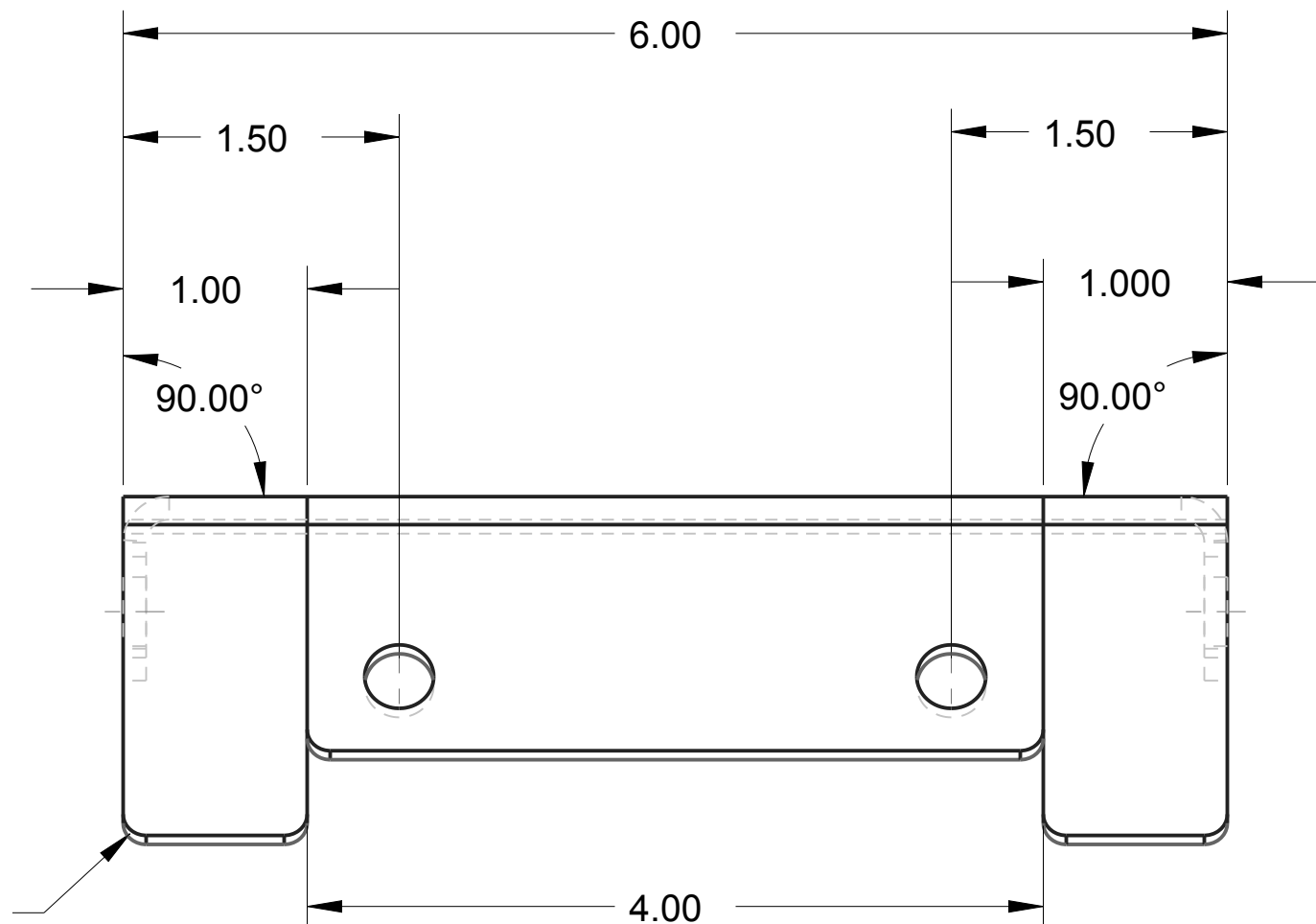
B

A

MODEL NAME	TITLE
GE-15010	Litter Slide



SCALE 3:4



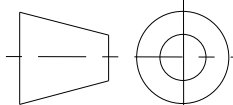

R.13 Typical

SCALE 1:1

Note:

Material: 5052 Aluminum Sheet,.125" Thick  
Qty: 1  
Scale: 1:1

Remove all burrs and sharp edges.

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		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:1	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE  Litter Slide	
DO NOT SCALE		PROJECT	MODEL NAME  GE-15010
		ISSUE	



D

C

B

A

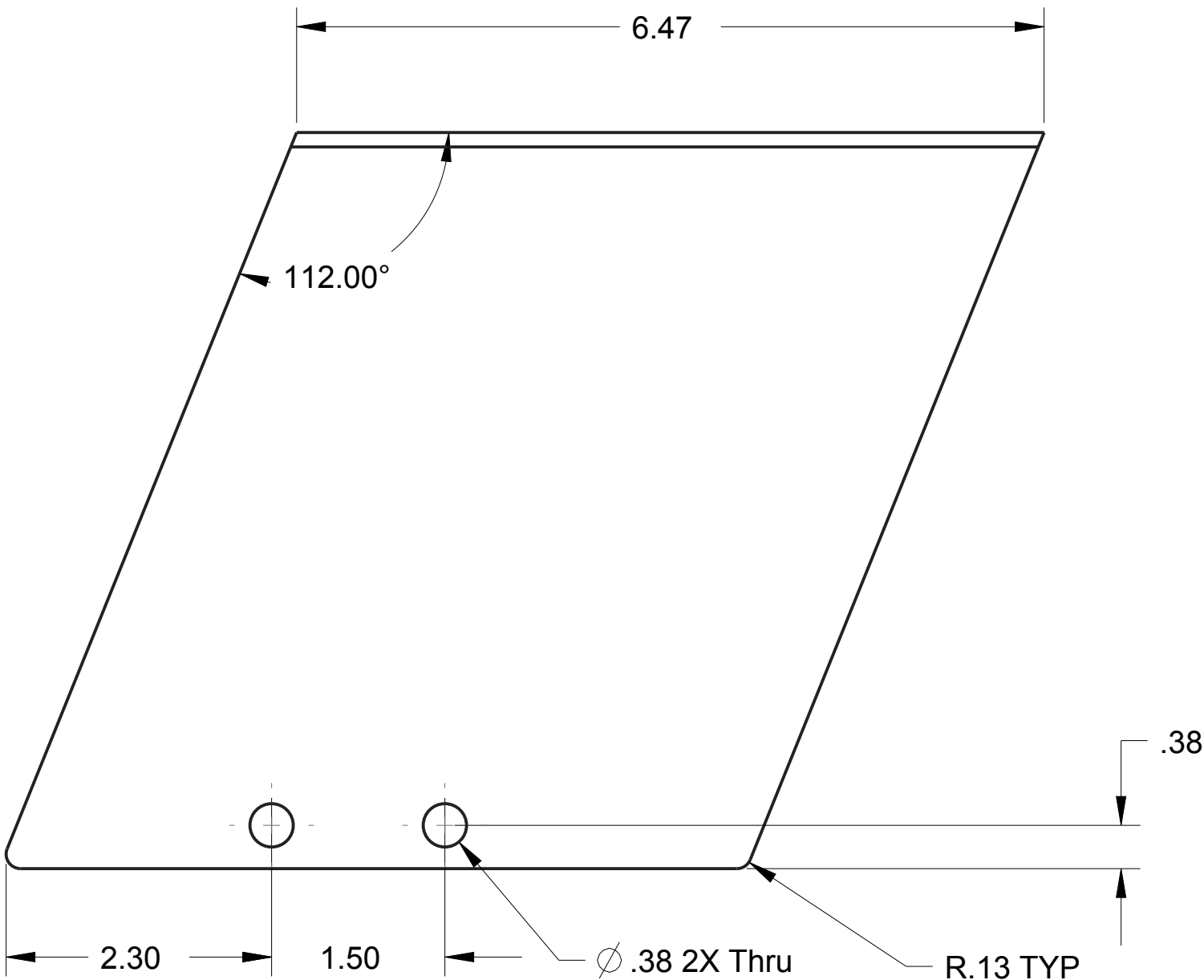
D

C

B

A

MODEL NAME	TITLE
GE-15011	Litter Slide Cover



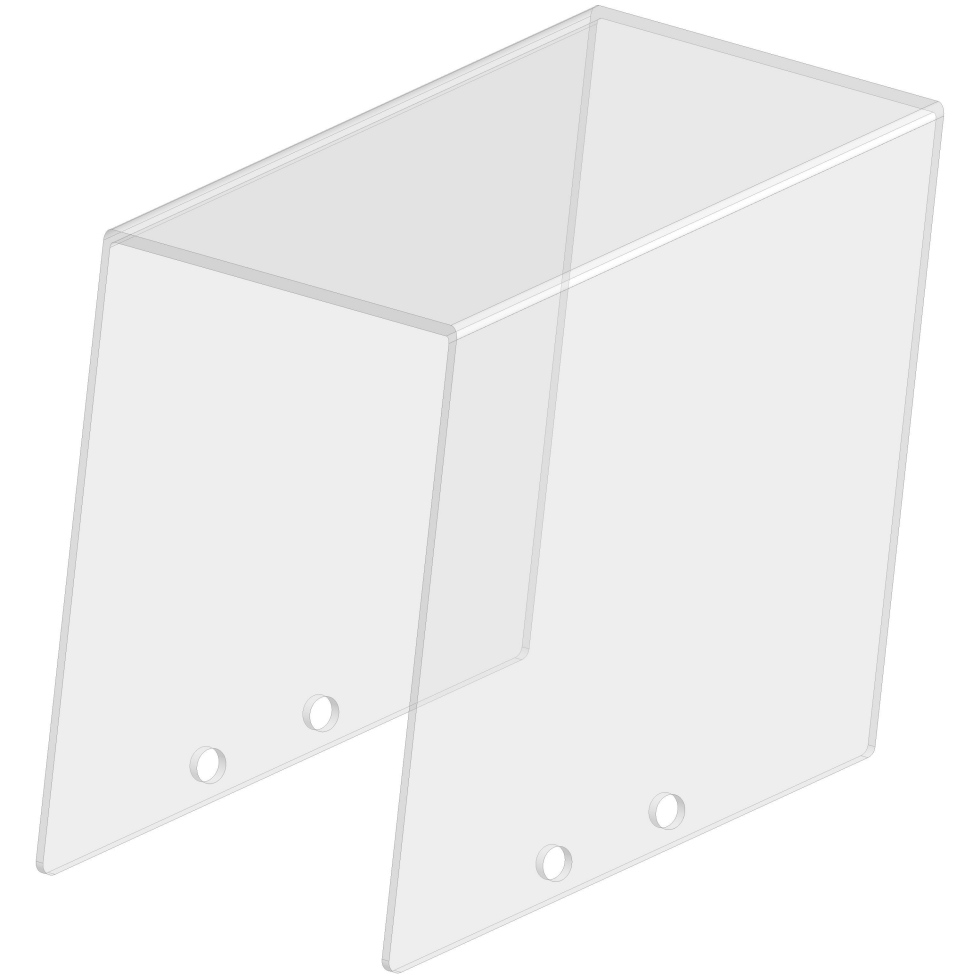
SCALE 3:4

Note:

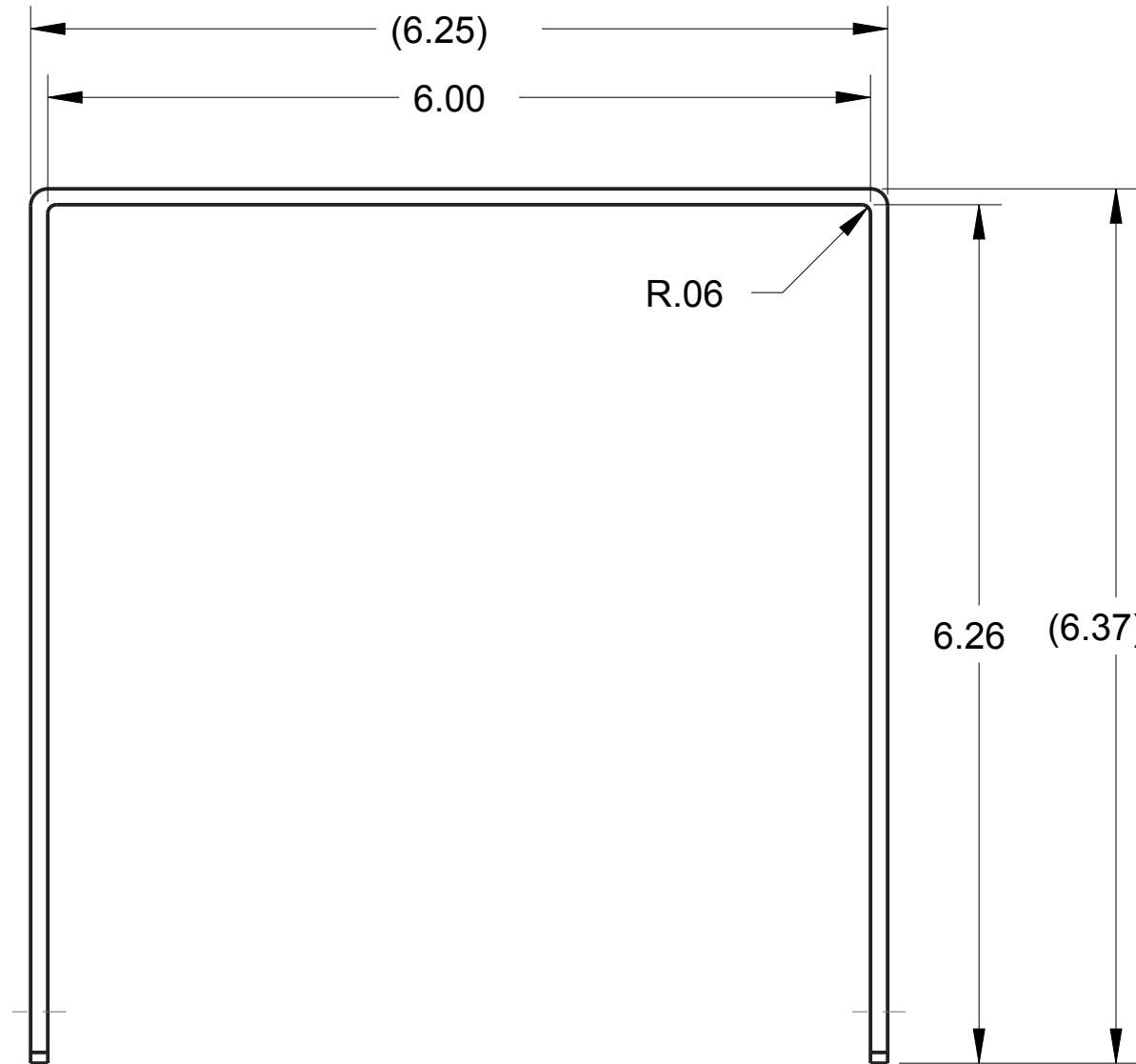
Material: Clear Polycarbonate, .125"

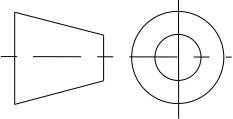

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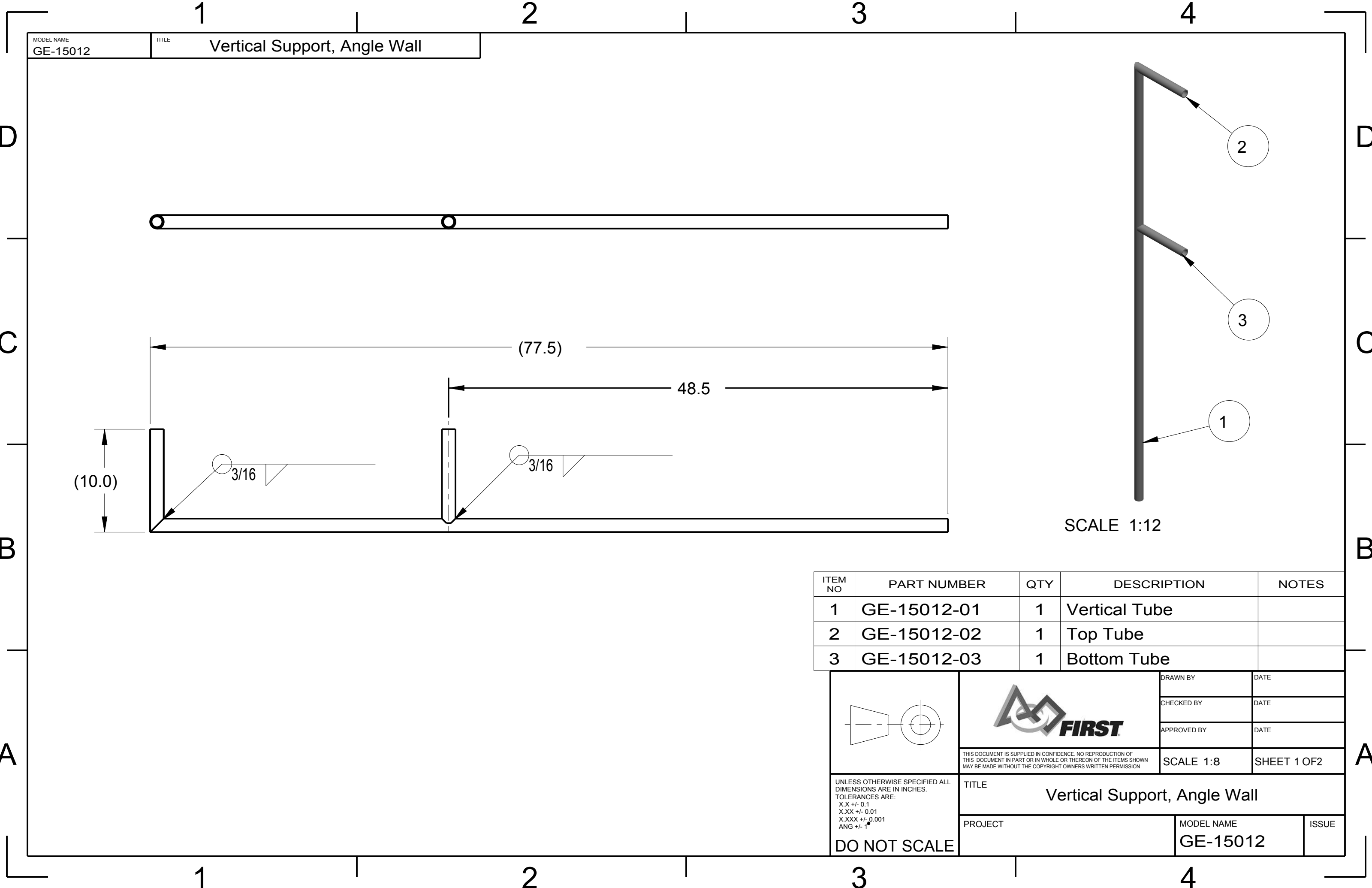
Scale: 3:4



SCALE 1:2



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		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 3:4	SHEET 1 OF 1
TITLE  Litter Slide Cover			
PROJECT	MODEL NAME  GE-15011		ISSUE

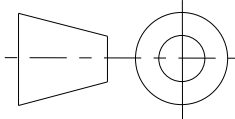


MODEL NAME  
GE-15012

TITLE  
Vertical Support, Angle Wall

SCALE 1:12

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15012-01	1	Vertical Tube	
2	GE-15012-02	1	Top Tube	
3	GE-15012-03	1	Bottom Tube	



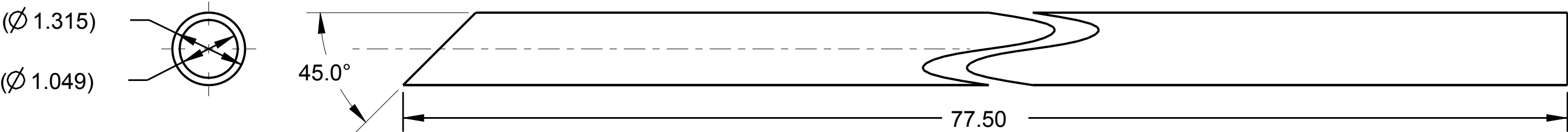
UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE

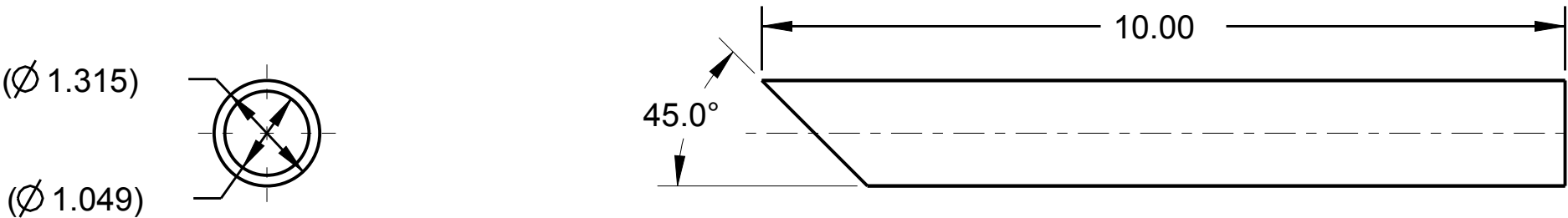


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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	SHEET 1 OF 2

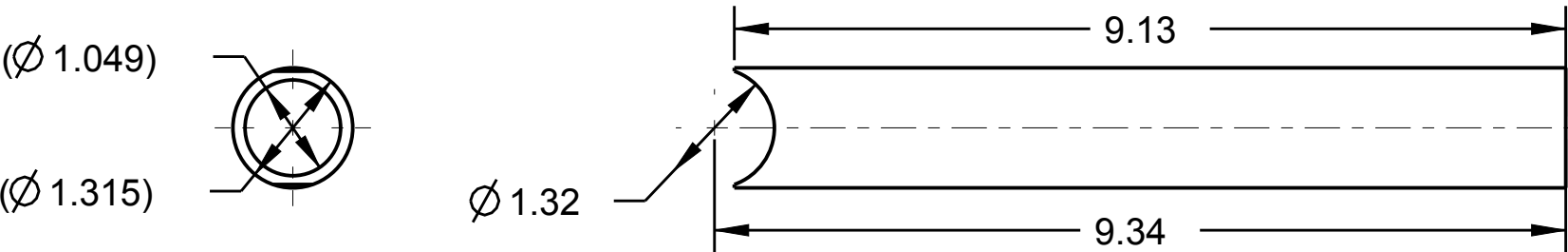
TITLE Vertical Support, Angle Wall		
PROJECT	MODEL NAME GE-15012	ISSUE




Item: GE-15012-01, Vertical Tube  
Qty: 1  
Material: 1" 6061-T6 Aluminum Schedule 40 Pipe  
Scale: 1:2



Item: GE-15012-02, Top Tube  
Qty: 1  
Material: 1" 6061-T6 Aluminum Schedule 40 Pipe  
Scale: 1:2



Item: GE-15012-03, Bottom Tube  
Qty: 1  
Material: 1" 6061-T6 Aluminum Schedule 40 Pipe  
Scale: 1:2



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X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

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SCALE 1:8

SHEET 2 OF 2

TITLE

Vertical Support, Angle Wall

PROJECT

MODEL NAME

ISSUE

GE-15012

D

C

B

A

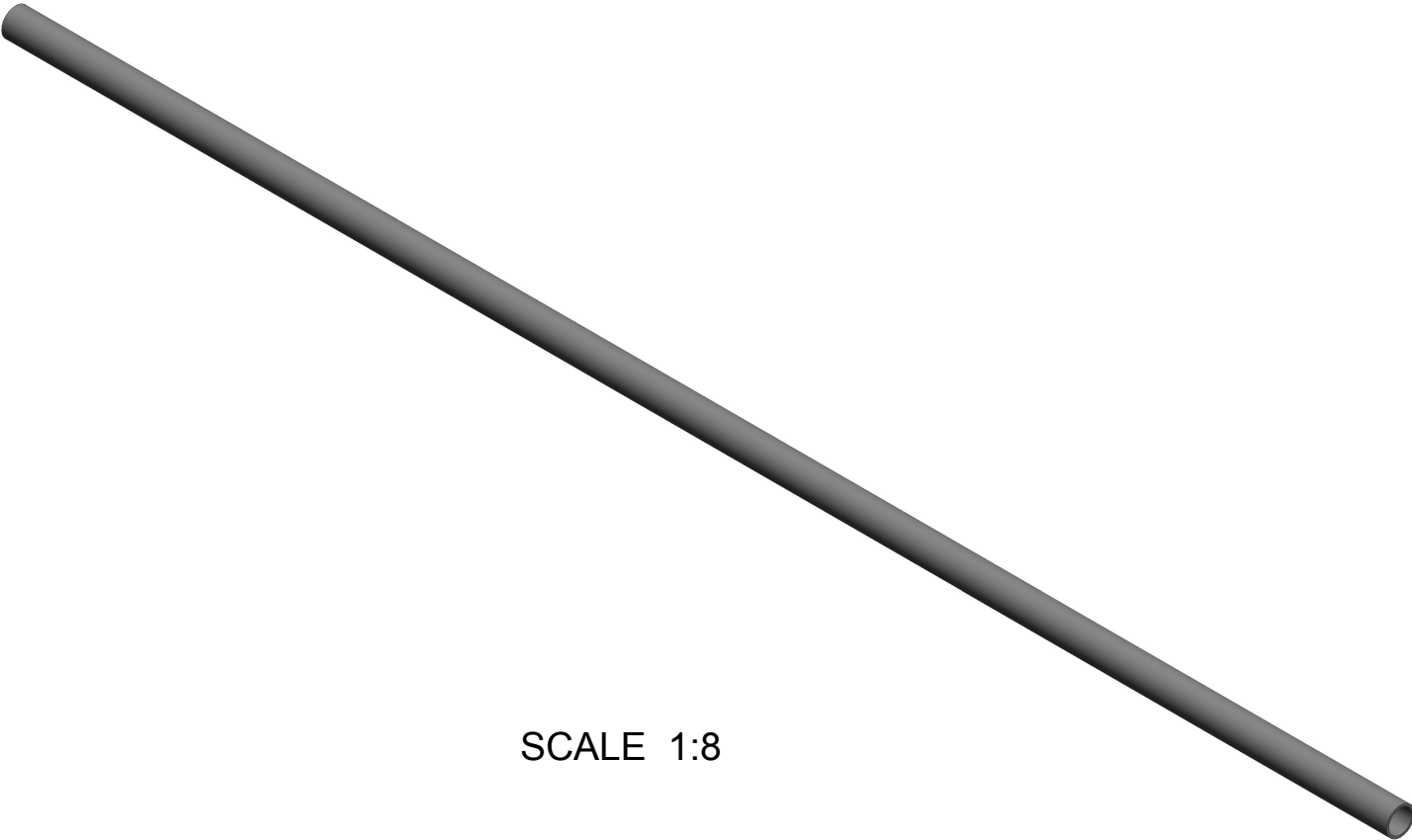
D

C

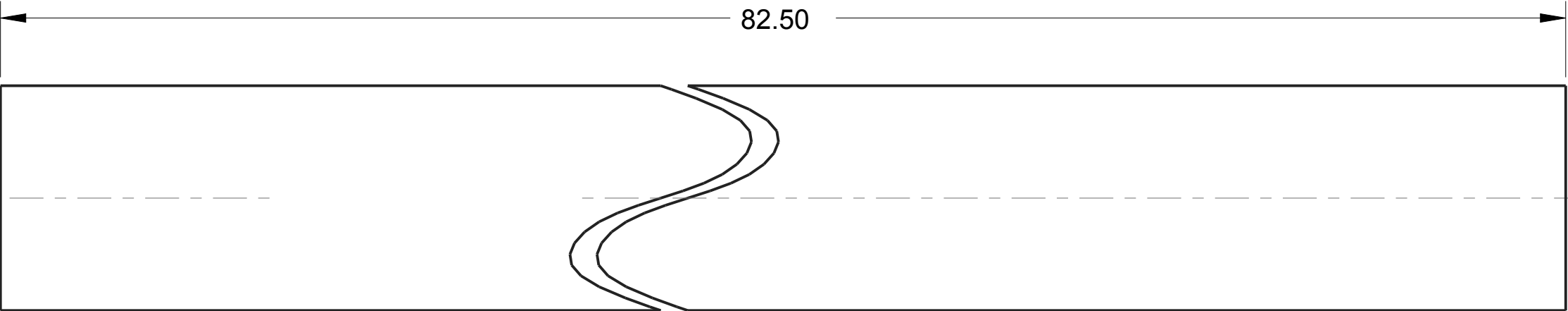
B

A

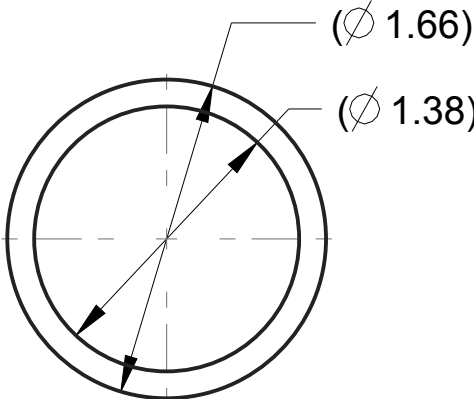
MODEL NAME	TITLE
GE-15013	Horizontal Brace, Angle Wall



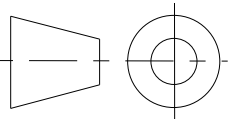

SCALE 1:8



SCALE 1:1

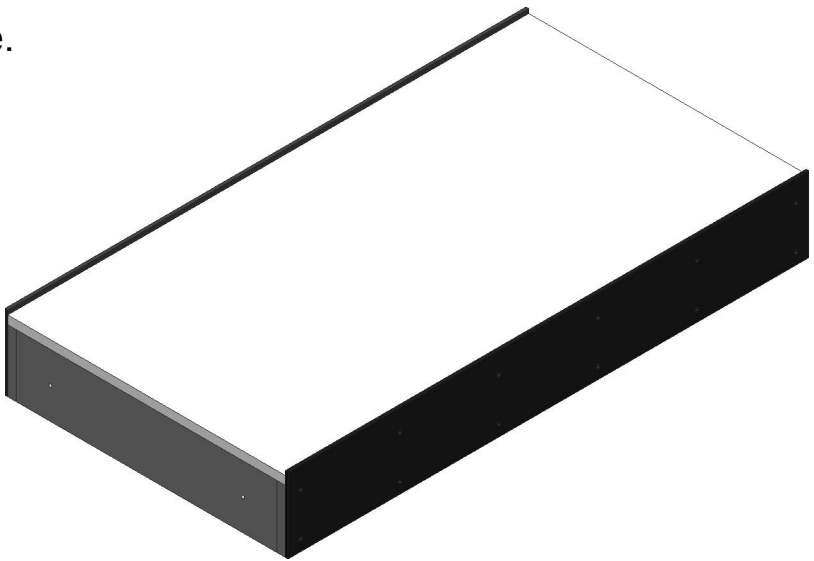
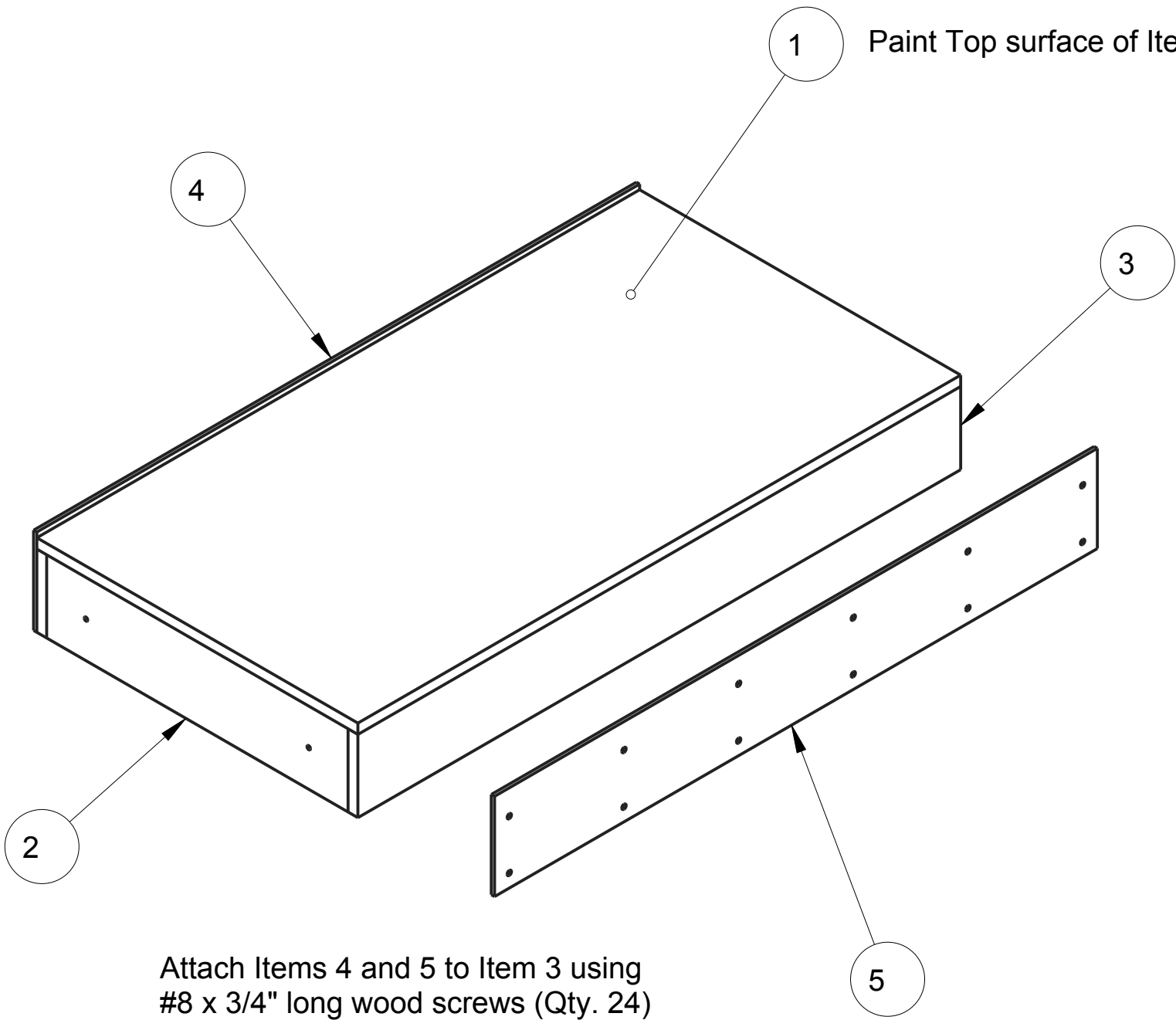


Note:  
Material: 1.25" Schedule 40 Aluminum Pipe  
Qty: 1  
Scale: 1:1

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		APPROVED BY	DATE
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SCALE 11:192		SHEET 1 OF 1	

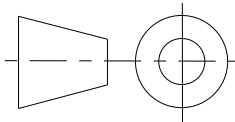
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE  Horizontal Brace, Angle Wall		
	PROJECT	MODEL NAME  GE-15013	ISSUE
	DO NOT SCALE		





SCALE 1:12

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15014-01	1	Step Top	
2	GE-15014-02	4	Step Support	
3	GE-15014-05	2	Step Face	
4	GE-15015	1	Step Plastic, Red	
5	GE-15016	1	Step Plastic, Blue	



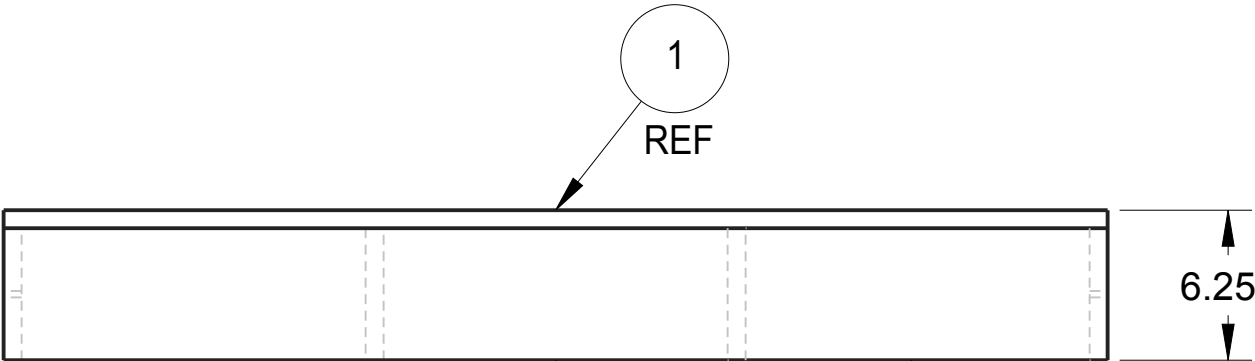
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE

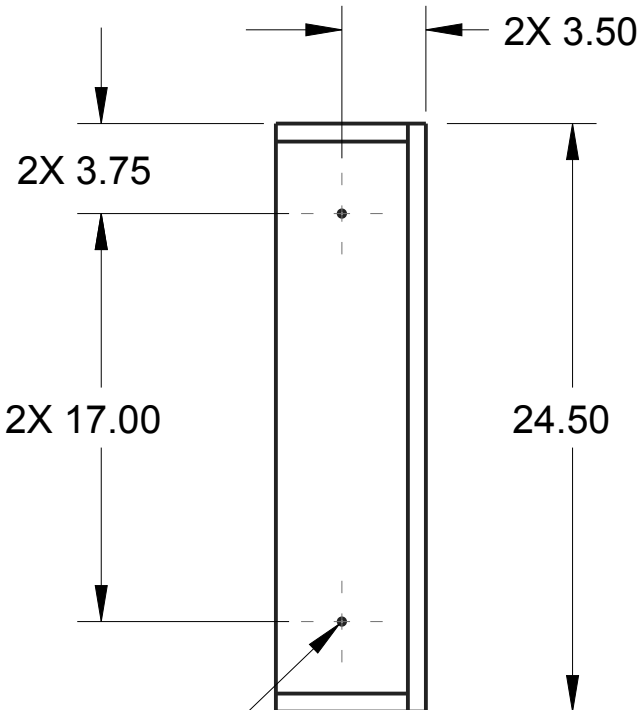
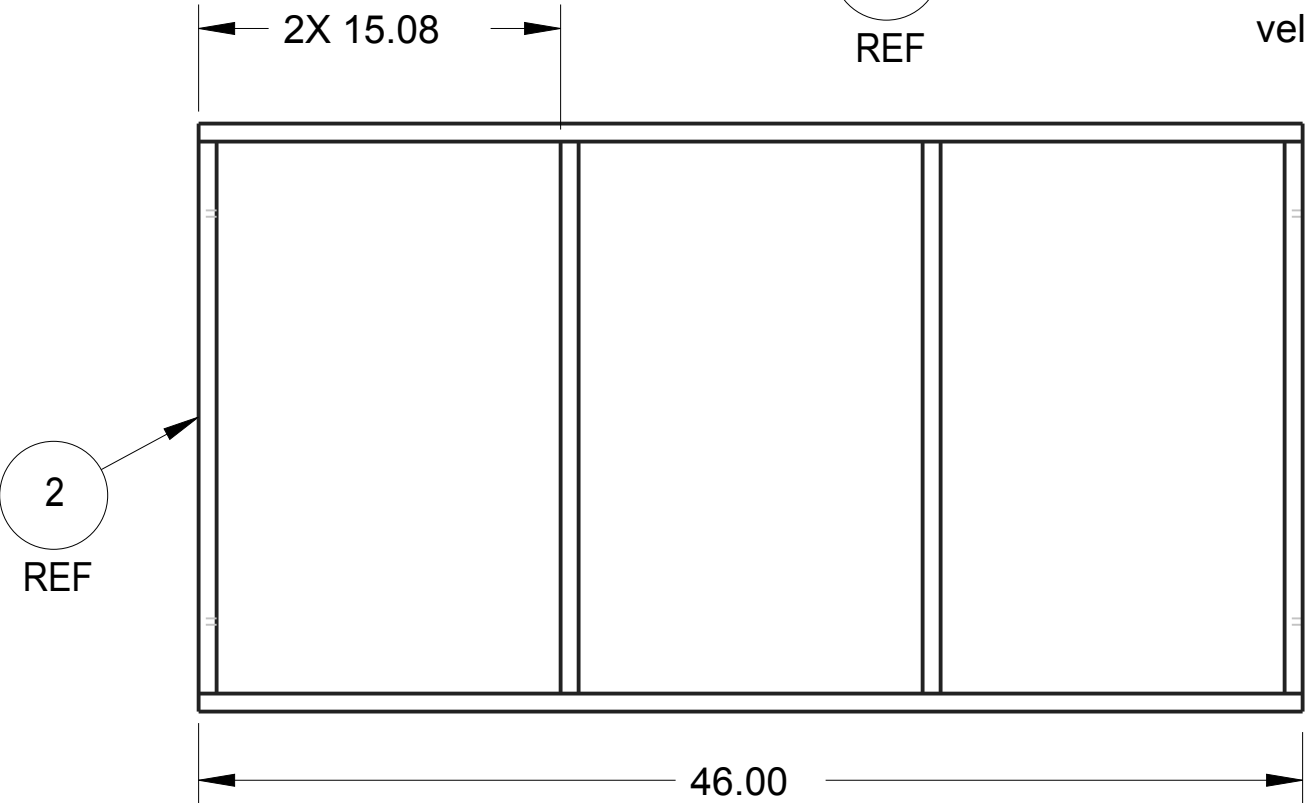


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APPROVED BY	DATE
SCALE 1:8	SHEET 1 OF 3

TITLE Step Assembly		
PROJECT	MODEL NAME GE-15014	ISSUE




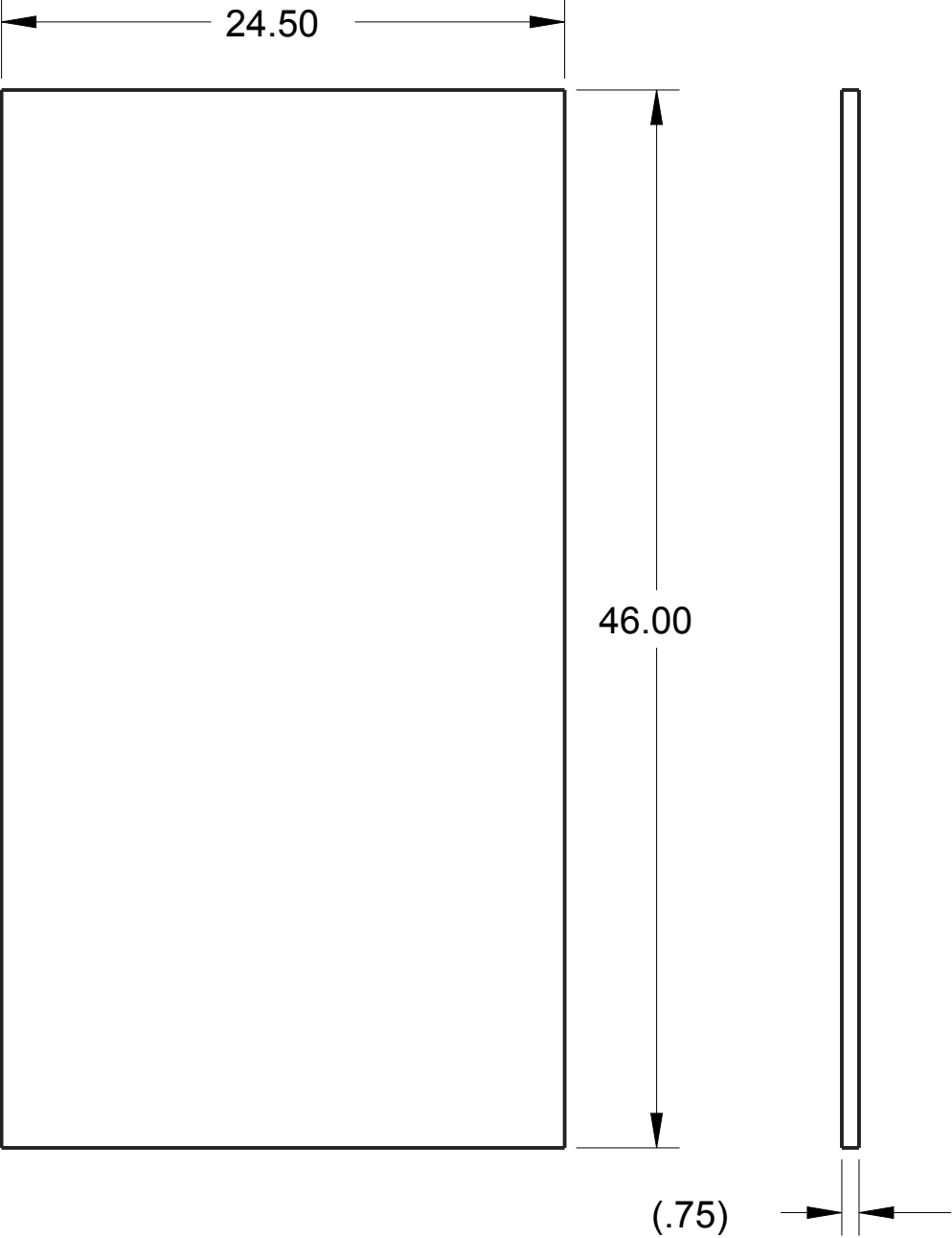
Attach adhesive backed hook velcro to all bottom surfaces.



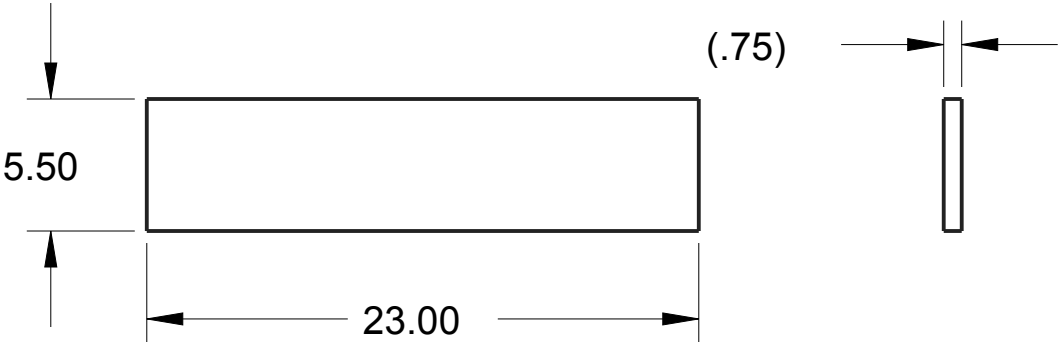
4X  $\varnothing$  .27  
Thru to next surface

Notes:  
1. Items 4 and 5 have been hidden for clarity.  
2. Glue and staple together as necessary.

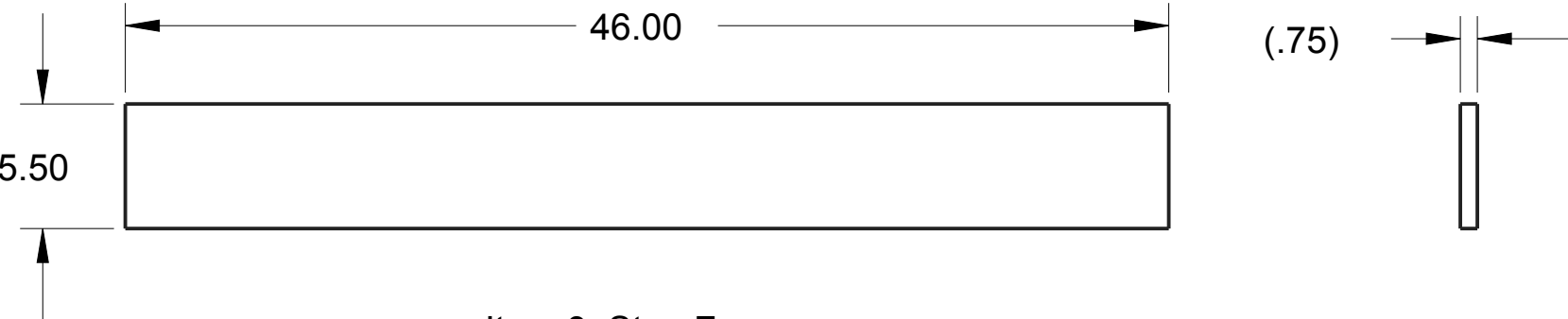
		DRAWN BY	DATE
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		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1°	TITLE Step Assembly		
	PROJECT	MODEL NAME GE-15014	ISSUE
DO NOT SCALE			




Item 1: Top Barrier  
Qty: 1  
Material 3/4" Plywood, Painted White



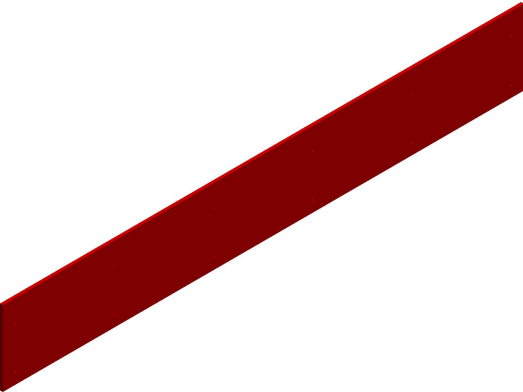
Item 2: Support, Barrier  
Qty: 4  
Material: 3/4" Plywood



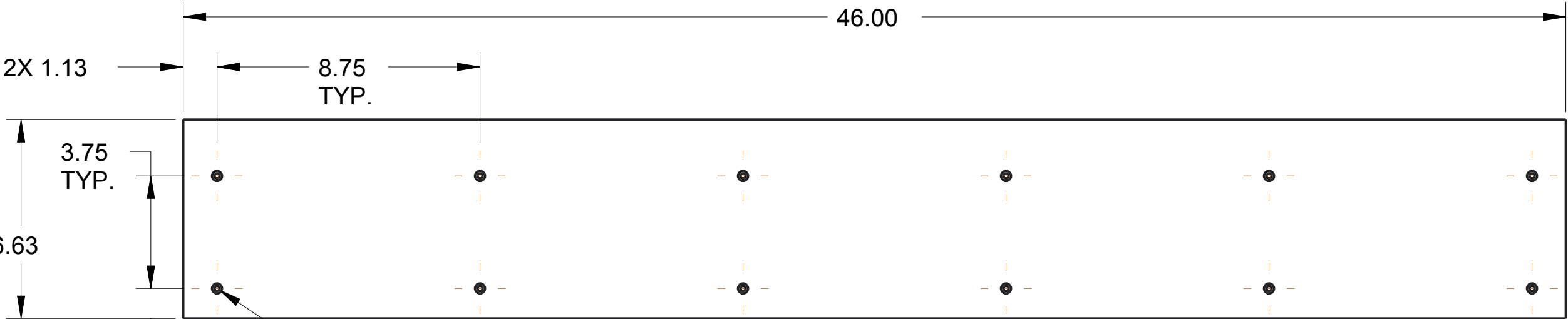
Item 3: Step Face  
Qty: 2  
Material: 3/4" Plywood

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1°	TITLE  Step Assembly		
	PROJECT	MODEL NAME GE-15014	ISSUE
DO NOT SCALE			

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15




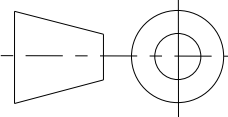
SCALE 1:12



Ø .17 THRU  
✓ Ø .332 X 82°  
12 PLACES

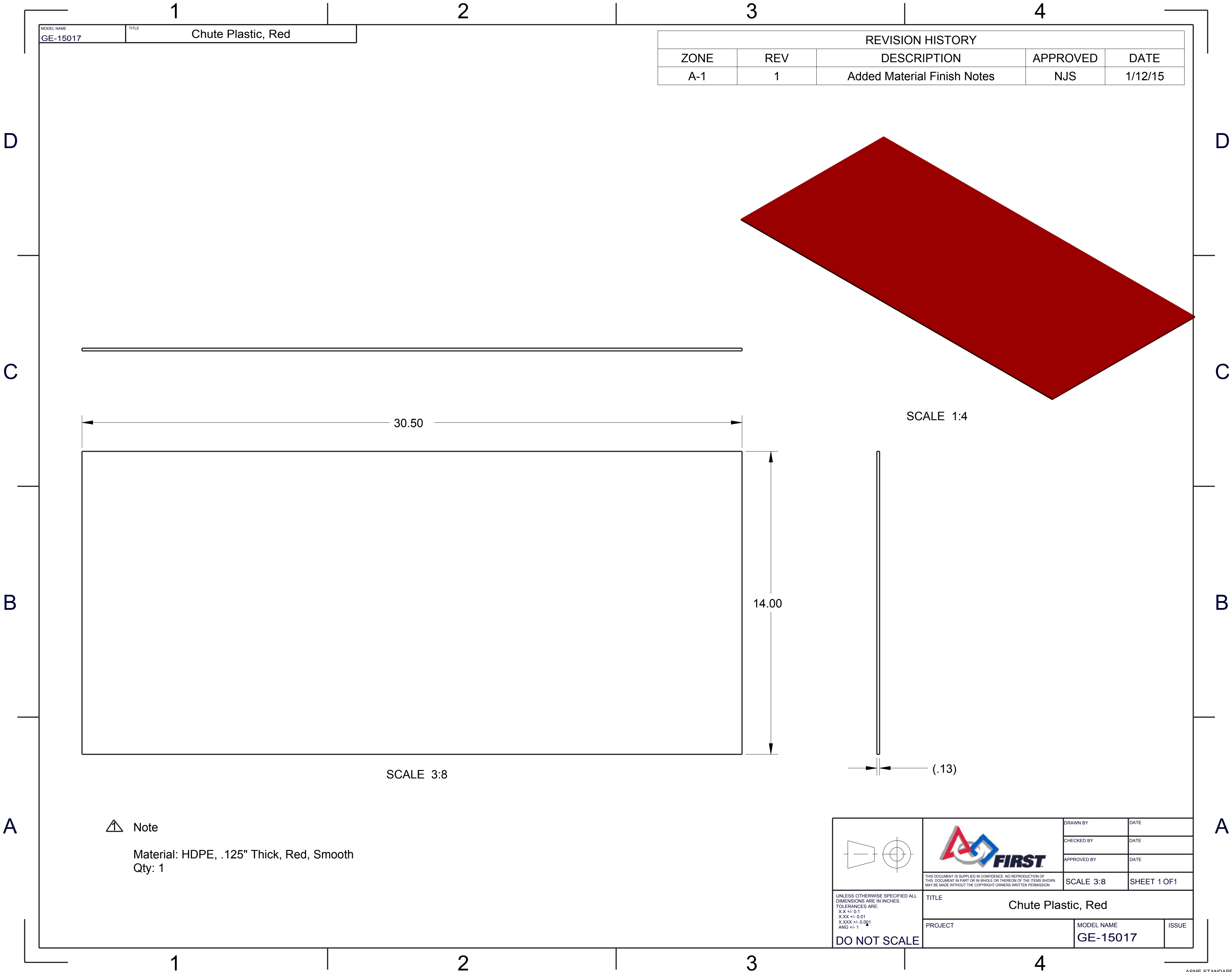


- Notes:
1. Remove all burrs and sharp edges.
  2. Material: 1/4" HDPE, Red, Orange Peel

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	CHECKED BY	NS	DATE	11/4/14
	APPROVED BY		DATE	
	SCALE	1:4	SHEET	1 OF 1
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1</small> DO NOT SCALE	TITLE Step Plastic, Red			
	PROJECT		MODEL NAME	ISSUE
			GE-15015	





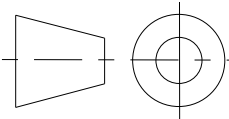


MODEL NAME	TITLE
GE-15017	Chute Plastic, Red

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15



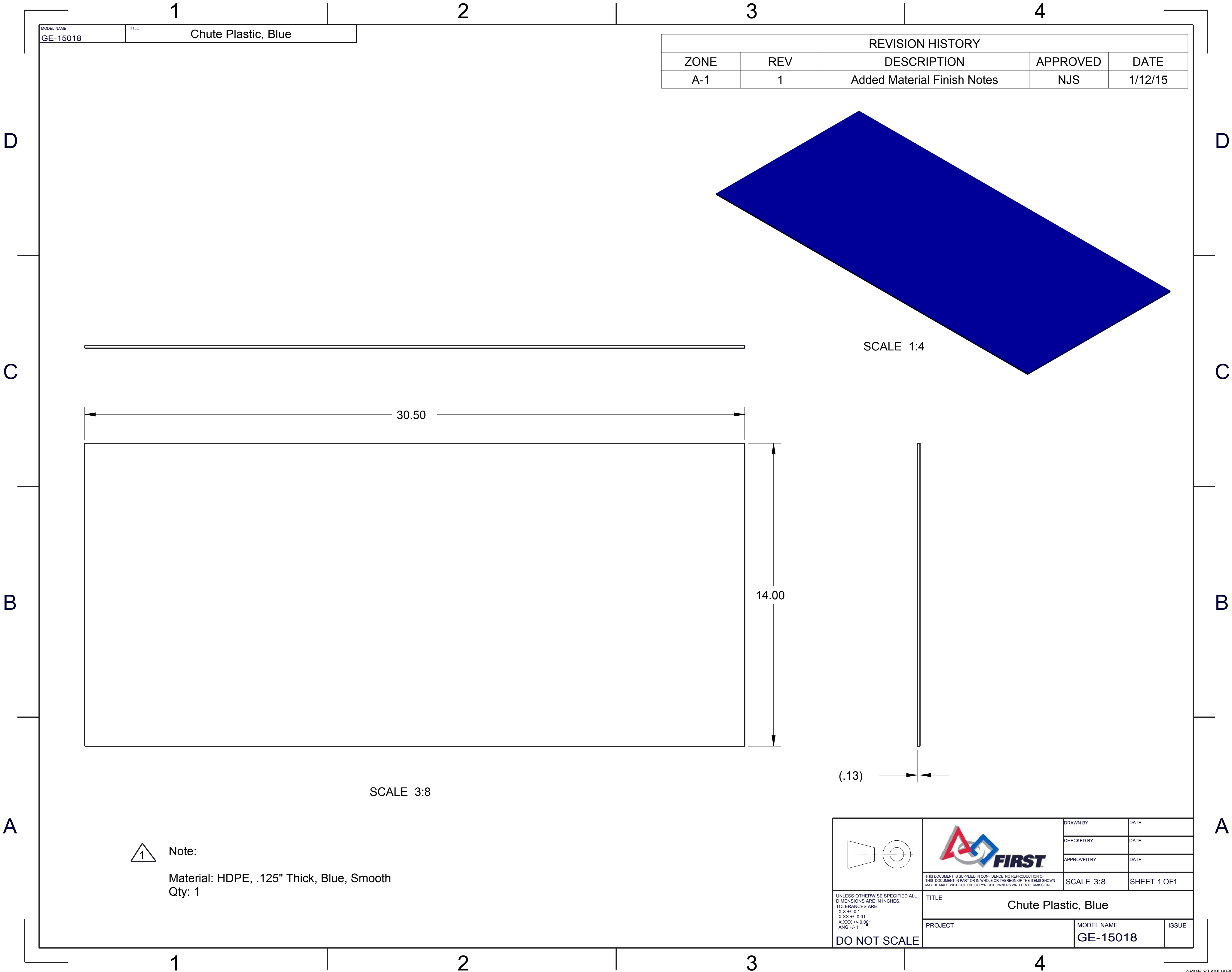
Note  
Material: HDPE, .125" Thick, Red, Smooth  
Qty: 1



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 3:8	SHEET 1 OF 1
TITLE Chute Plastic, Red	
PROJECT	MODEL NAME GE-15017
ISSUE	

UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

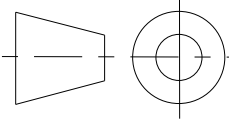


MODEL NAME	TITLE
GE-15018	Chute Plastic, Blue

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15



Note:  
Material: HDPE, .125" Thick, Blue, Smooth  
Qty: 1



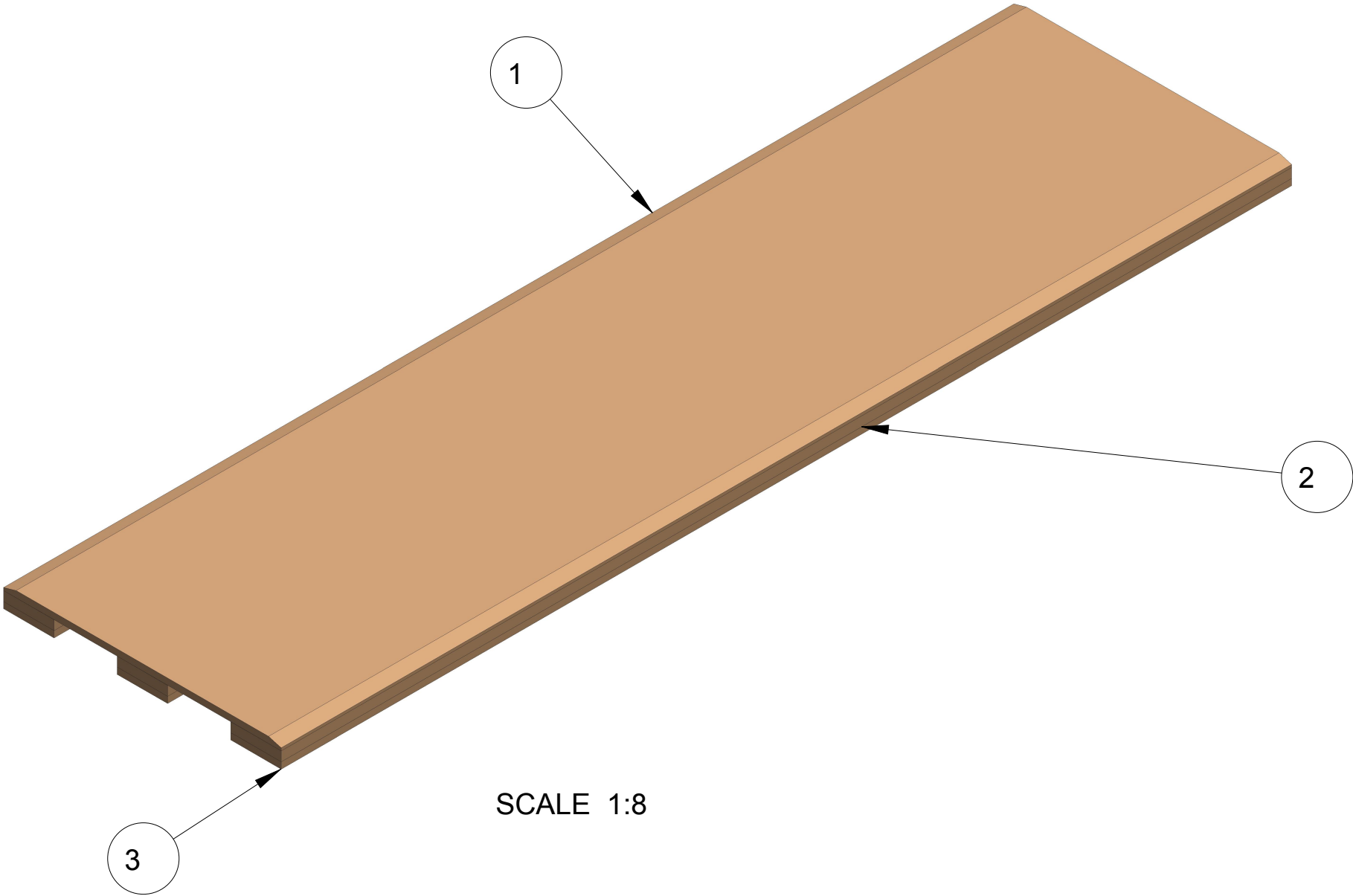
UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE




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TITLE Chute Plastic, Blue		DRAWN BY	DATE
PROJECT		CHECKED BY	DATE
MODEL NAME GE-15018		APPROVED BY	DATE
ISSUE		SCALE 3:8	SHEET 1 OF 1



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15019-01	1	Scoring Platform 1	1/2" Plywood
2	GE-15019-02	3	Scoring Platform 2	3/4" Plywood
3	GE-15019-03	3	Scoring Platform 2	1/2" Plywood



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X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

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DATE

DATE

DATE

SCALE 1:8

SHEET 1 OF4

TITLE

Scoring Platform

PROJECT

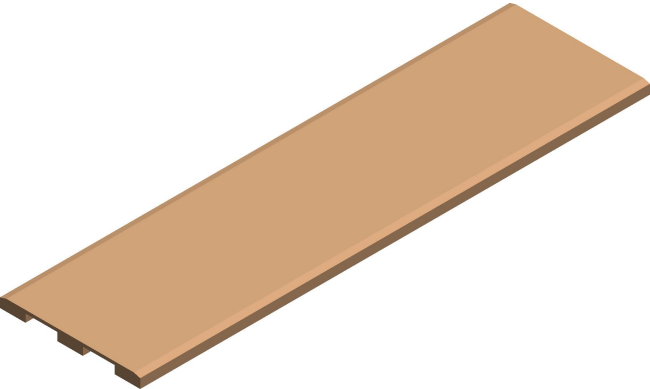
MODEL NAME

ISSUE

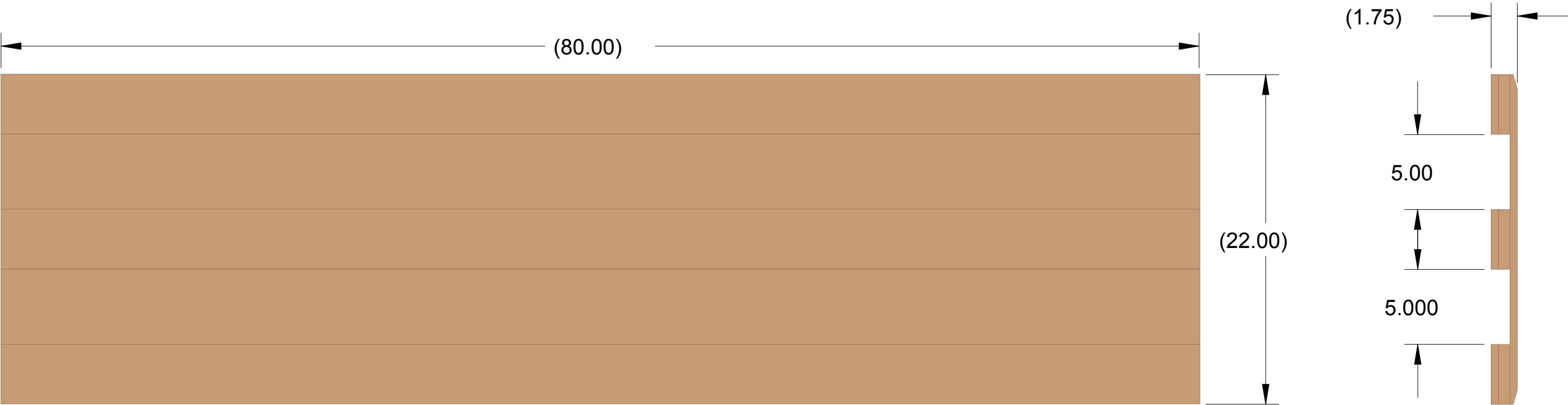
GE-15019

SCALE 1:8

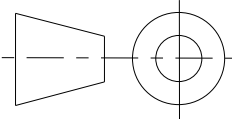




SCALE 3:64



SCALE 9:64



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X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

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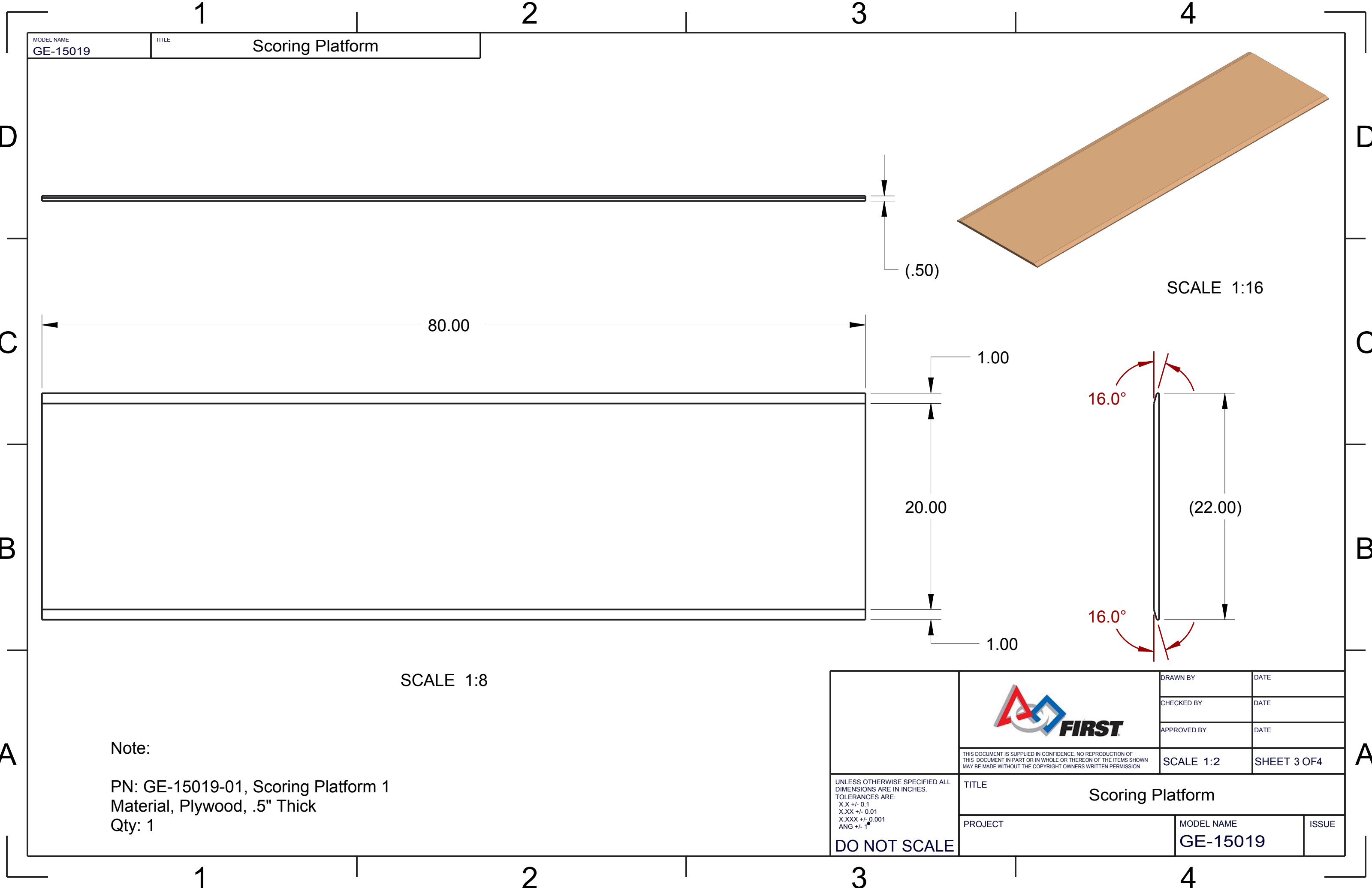
TITLE  
Scoring Platform

PROJECT

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CHECKED BY	DATE
APPROVED BY	DATE
SCALE 9:64	SHEET 2 OF 4

MODEL NAME  
GE-15019

ISSUE



MODEL NAME  
GE-15019

TITLE  
Scoring Platform

Note:

PN: GE-15019-01, Scoring Platform 1  
Material, Plywood, .5" Thick  
Qty: 1

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TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

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TITLE  
Scoring Platform

PROJECT

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DATE

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DATE

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DATE

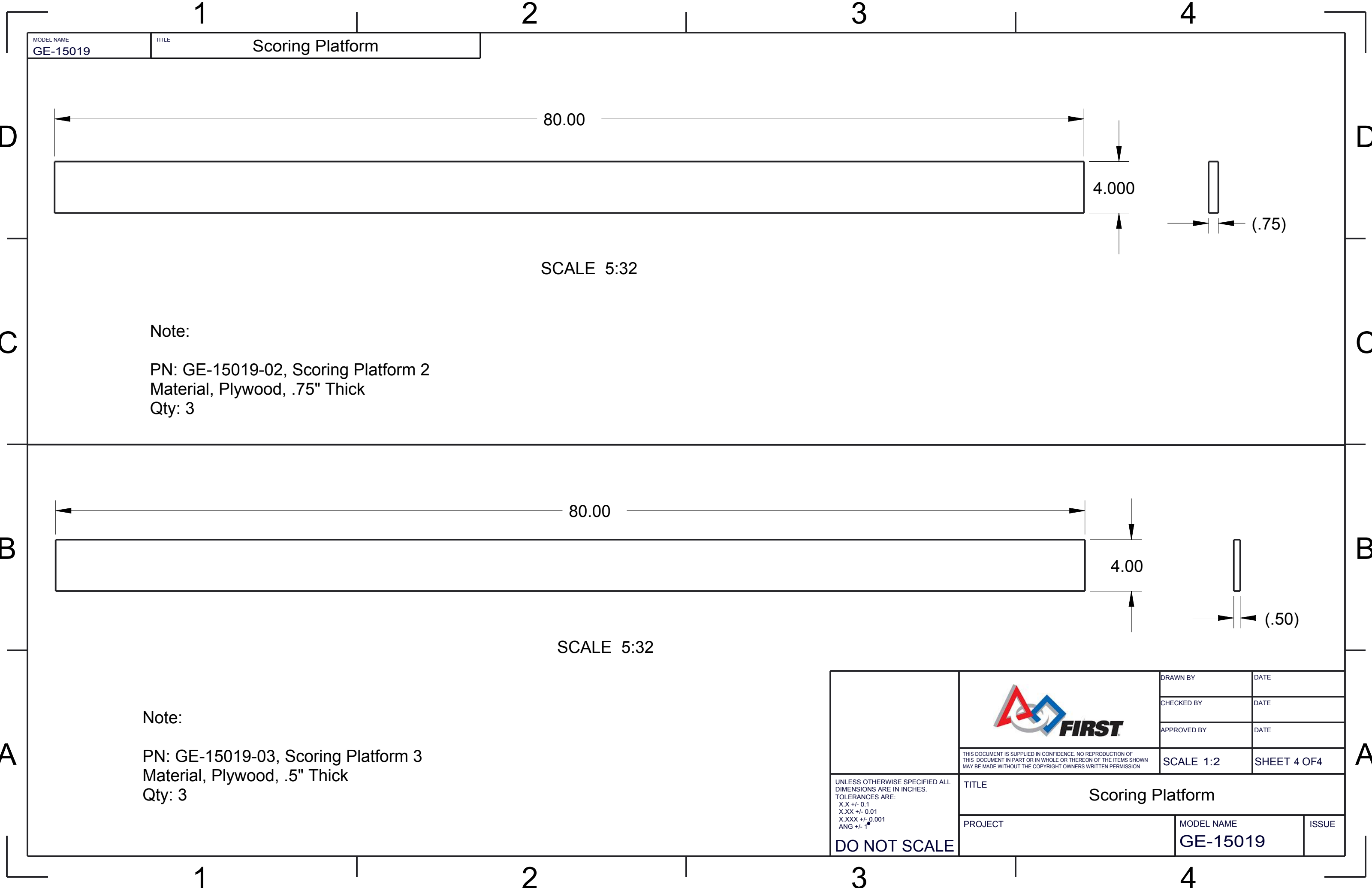
SCALE 1:2

SHEET 3 OF 4

MODEL NAME

GE-15019

ISSUE



MODEL NAME  
GE-15019

TITLE

Scoring Platform

80.00

4.000

(.75)

SCALE 5:32

Note:

PN: GE-15019-02, Scoring Platform 2  
Material, Plywood, .75" Thick  
Qty: 3

80.00

4.00

(.50)

SCALE 5:32

Note:

PN: GE-15019-03, Scoring Platform 3  
Material, Plywood, .5" Thick  
Qty: 3



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SCALE 1:2

SHEET 4 OF 4

TITLE

Scoring Platform

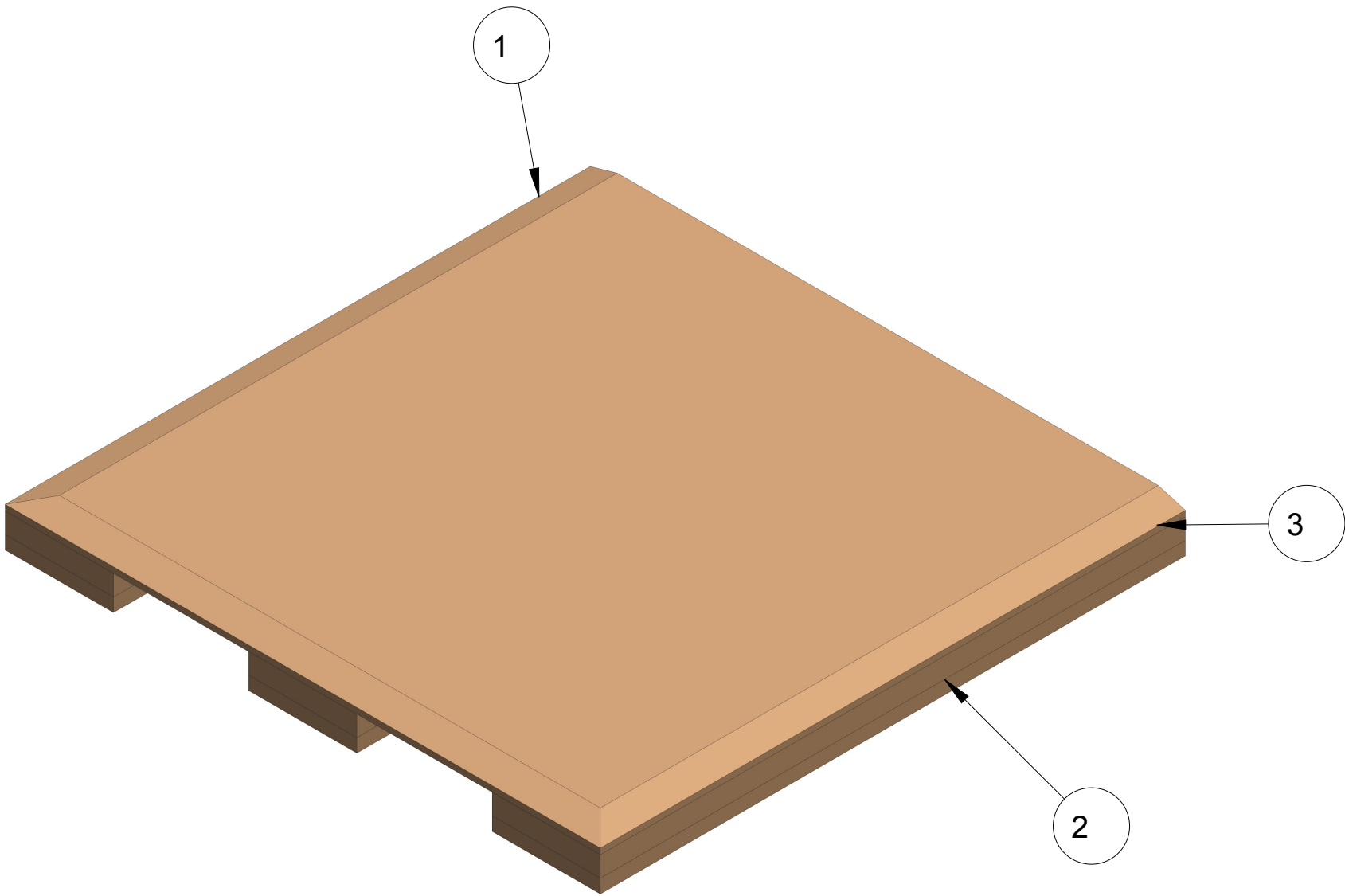
PROJECT

MODEL NAME

ISSUE


DO NOT SCALE

GE-15019



SCALE 1:4

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15020-01	1	Small Scroing Platform 1	1/2" Plywood
2	GE-15020-02	3	Small Scroing Platform 2	3/4" Plywood
3	GE-15020-03	3	Small Scroing Platform 3	1/2" Plywood



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TITLE

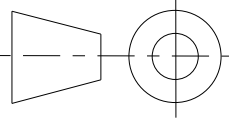
Small Scoring Platform

PROJECT

MODEL NAME

GE-15020

ISSUE



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X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

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DATE

DATE

DATE

SCALE 1:4

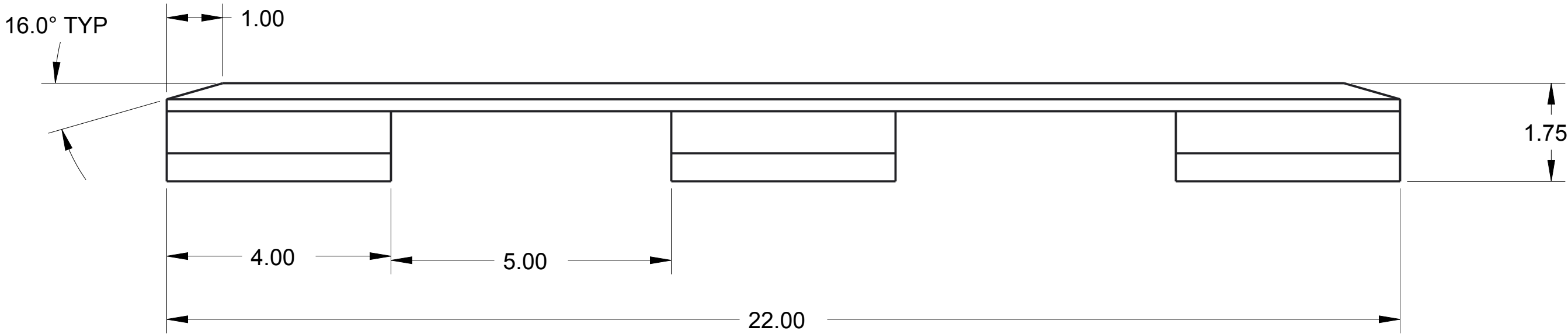
SHEET 1 OF4

MODEL NAME


GE-15020

TITLE

Small Scoring Platform



SCALE 1:2



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TITLE

Small Scoring Platform

PROJECT

MODEL NAME

GE-15020

ISSUE

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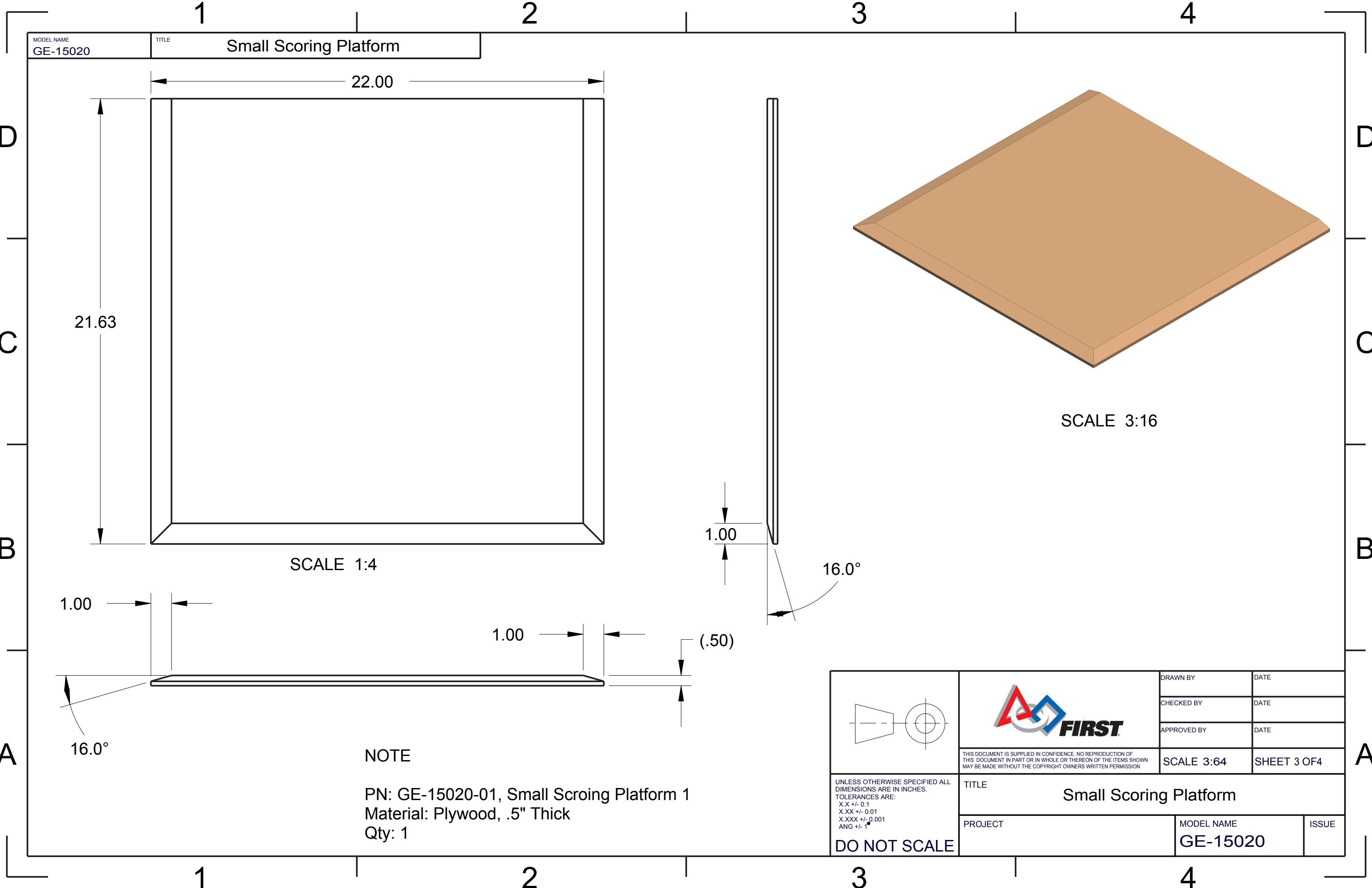
SCALE 1:2

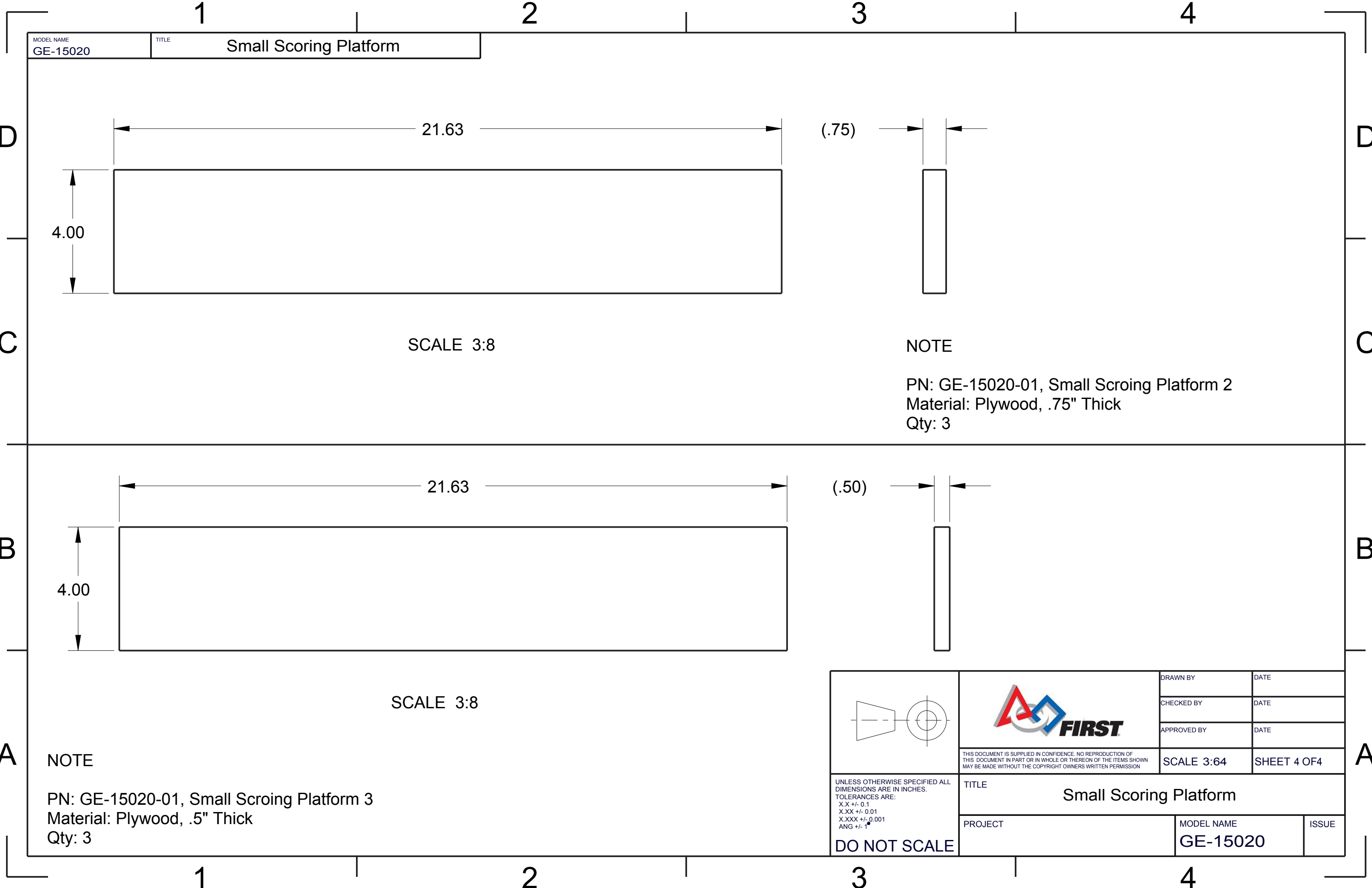
SHEET 2 OF 4

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X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE







D

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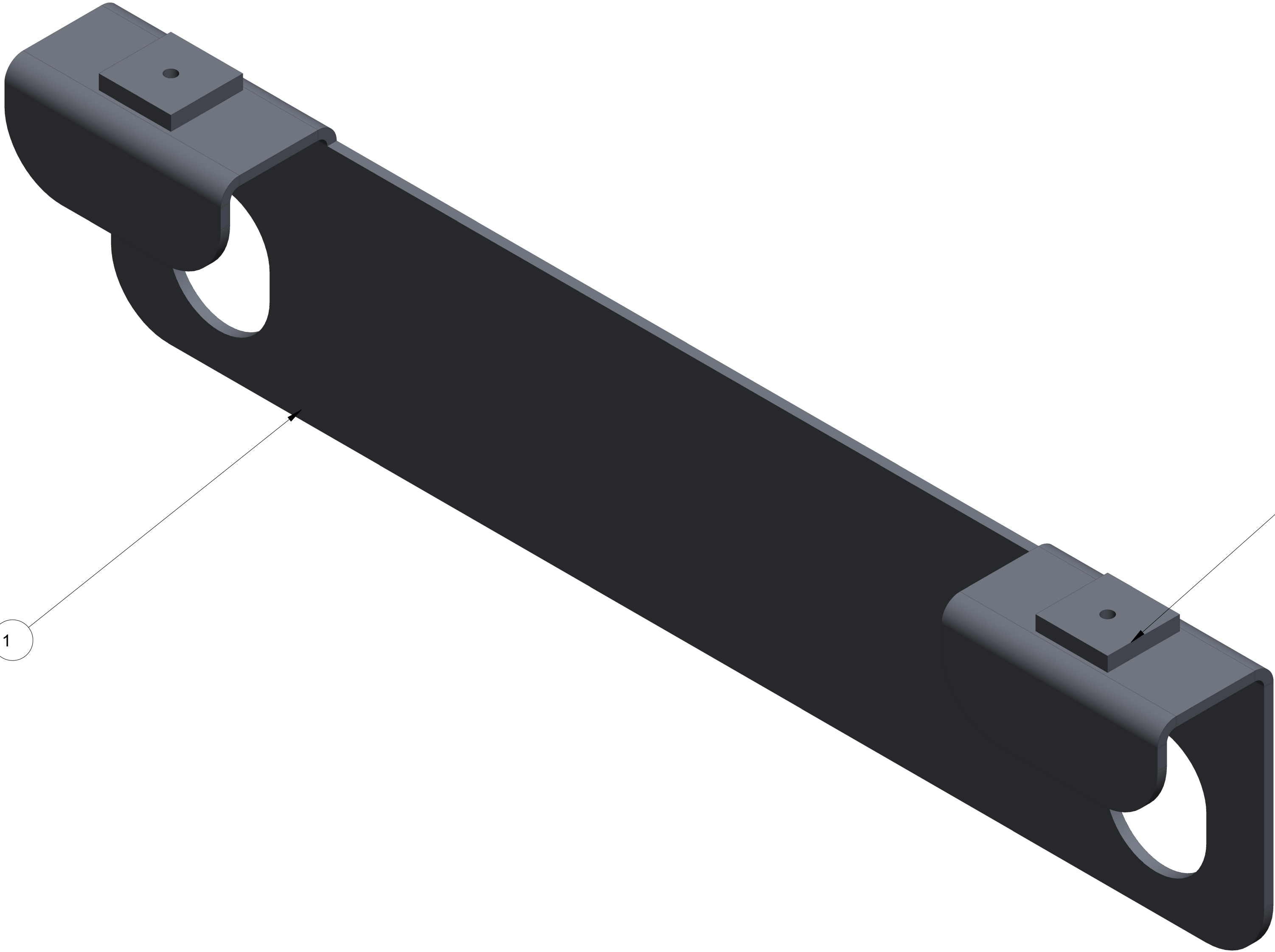
D

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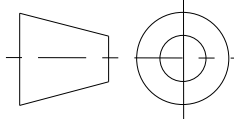
A

MODEL NAME	TITLE
GE-15021	Backstop Bracket



SCALE 1:1

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15021-01	1	Backstop Bracket 1	5052 Aluminum Sheet, 6 Gage (.162")
2	GE-15021-02	2	Backstop Bracket 2	5052 Aluminum Sheet, .25"

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	APPROVED BY		DATE
	SCALE 1:1		SHEET 1 OF 4
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE Backstop Bracket		
	PROJECT		MODEL NAME GE-15021
			ISSUE

D

C

B

A

D

C

B


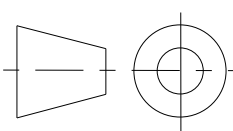
A

MODEL NAME	TITLE
GE-15021	Backstop Bracket



SCALE 7:8

NOTE:  
Scale: 7:8  
Tap Holes after Welding.

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	SCALE 1:1		SHEET 2 OF 4
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE Backstop Bracket		
	PROJECT		MODEL NAME GE-15021
			ISSUE

D

C

B

A

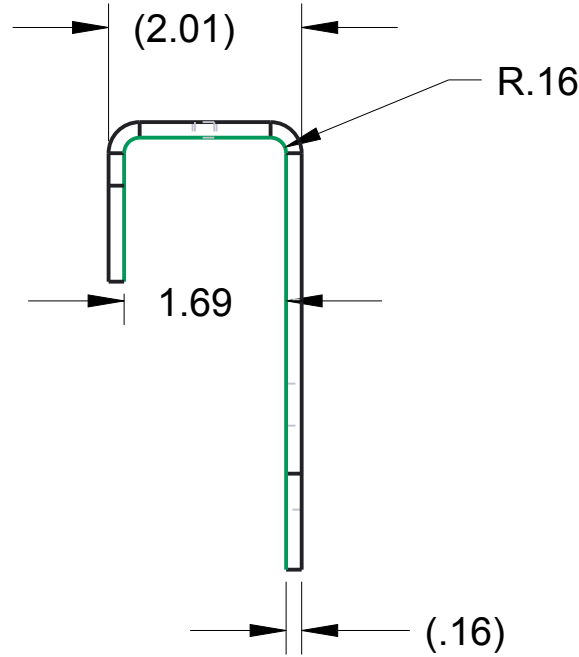
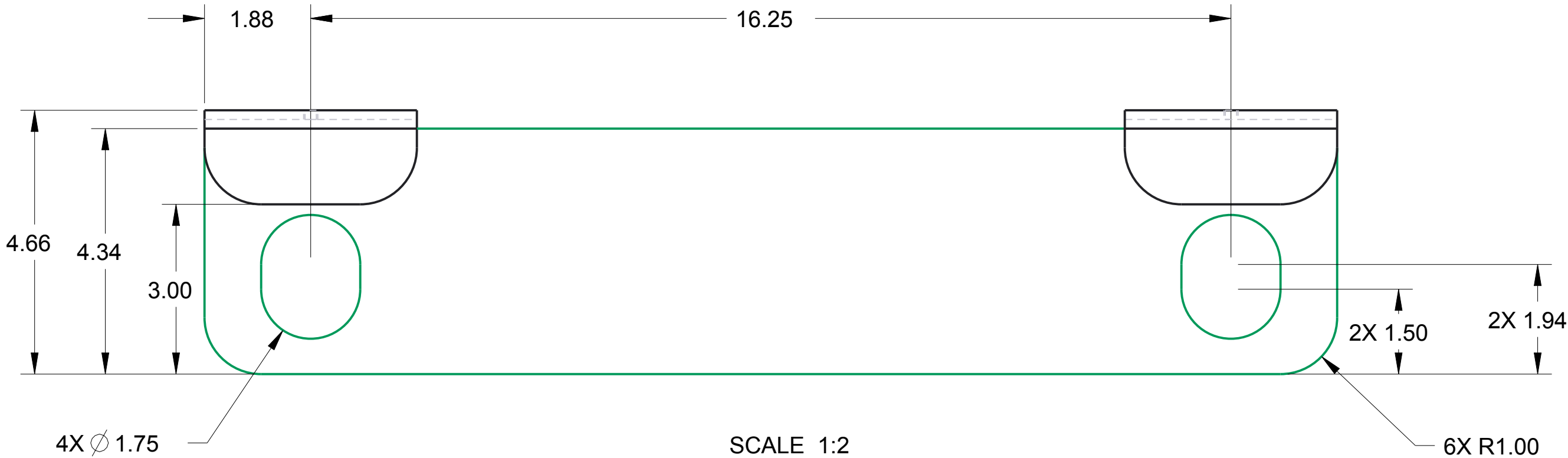
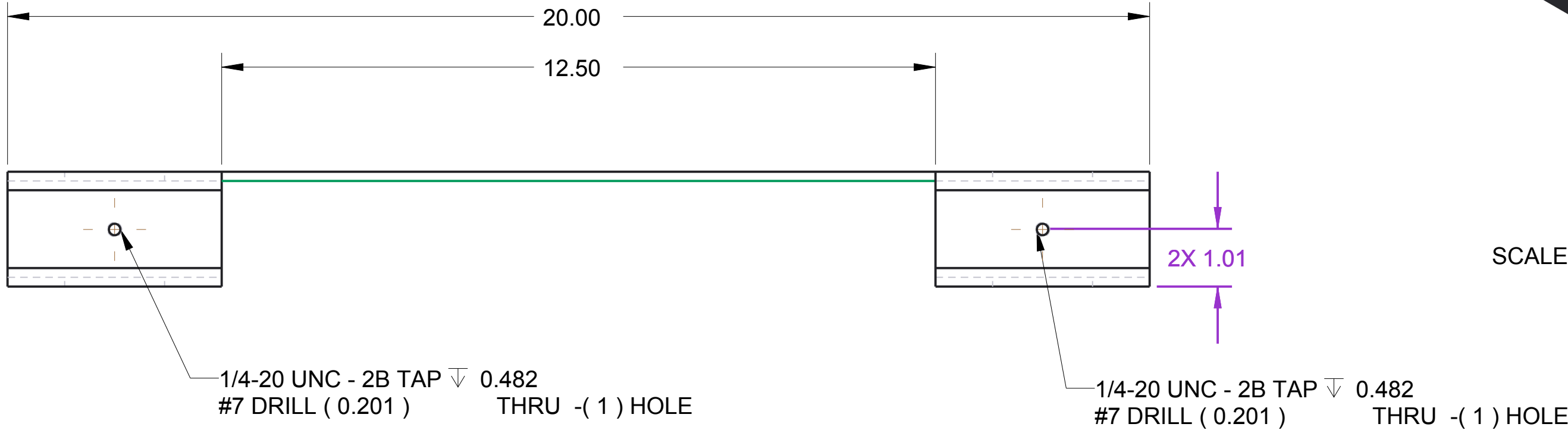
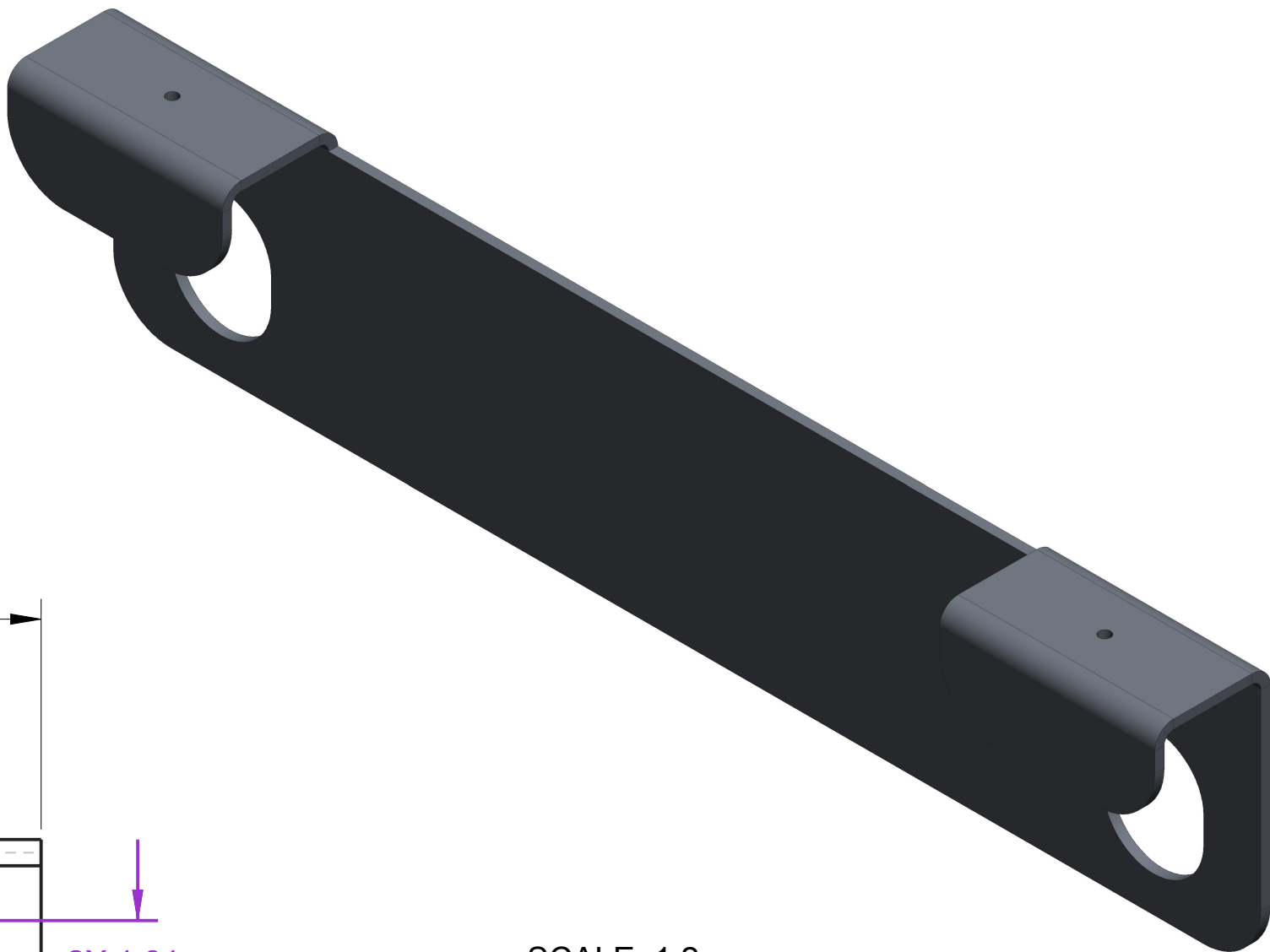
D

C

B

A

MODEL NAME	TITLE
GE-15021	Backstop Bracket 1



Note:

GE-15021-01, Backstop Bracket 1


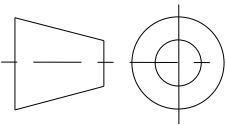
Material: 5052 Aluminum, 6 Gage (.162")

Qty: 1

Scale: 1:2

Remove all sharp edges and burrs.

Tap holes after welding.

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	APPROVED BY		DATE
	SCALE 1:1		SHEET 3 OF 4
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	PROJECT		MODEL NAME GE-15021
			ISSUE



D

C

B

A

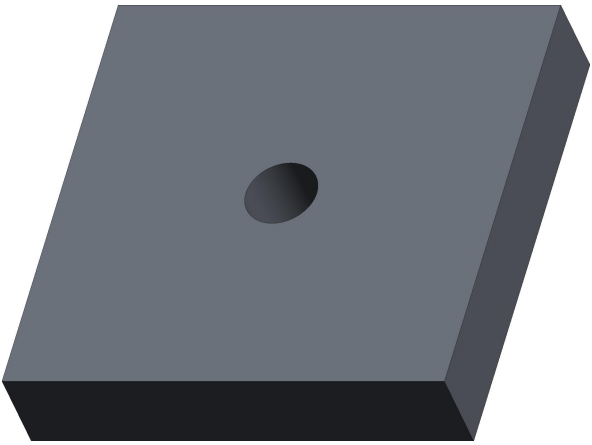
D

C

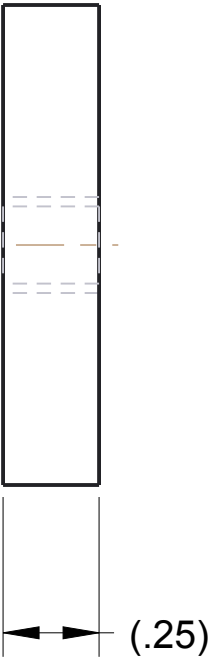
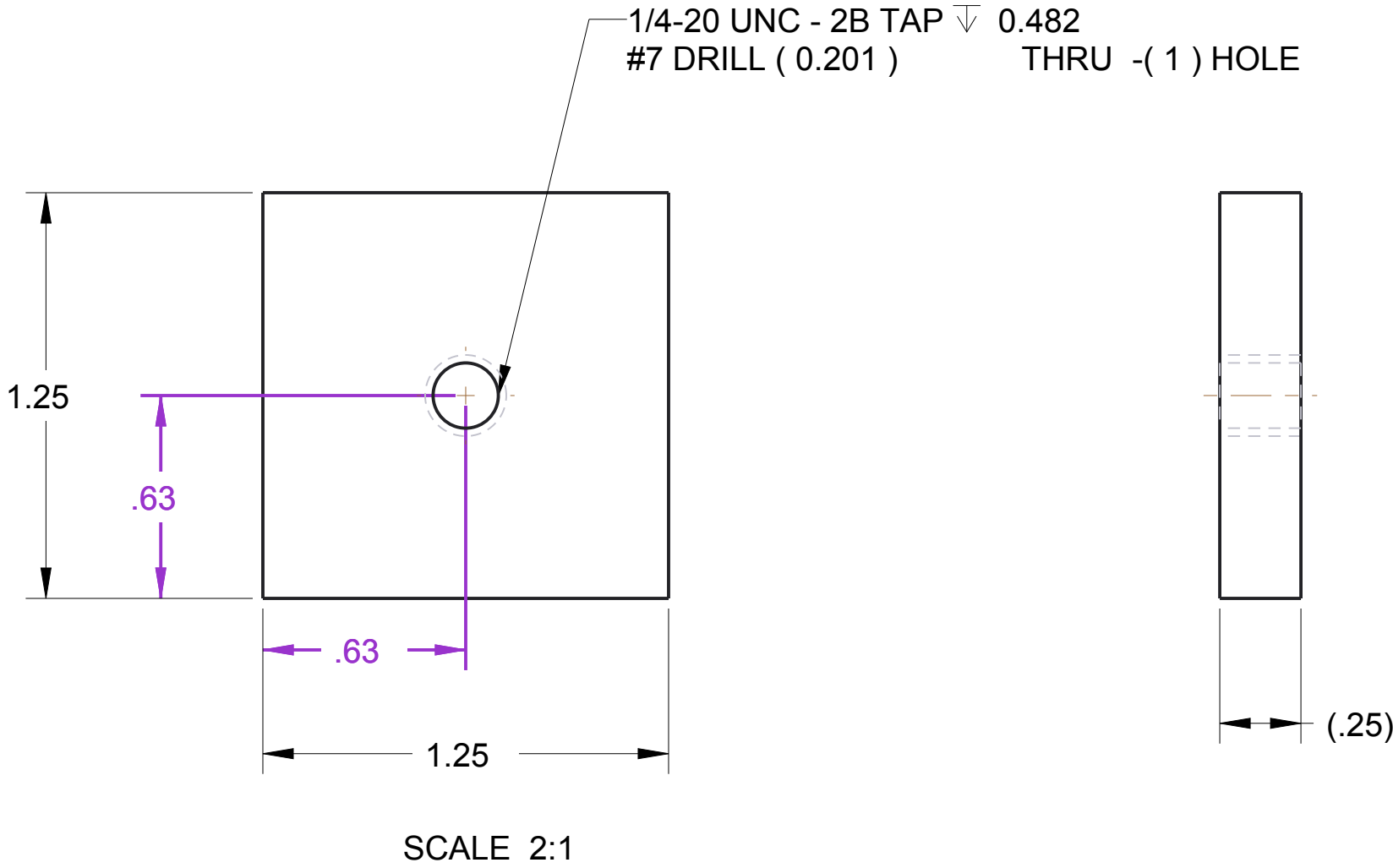
B

A

MODEL NAME	TITLE
GE-15021	Backstop Bracket 2



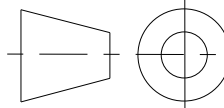

SCALE 2:1



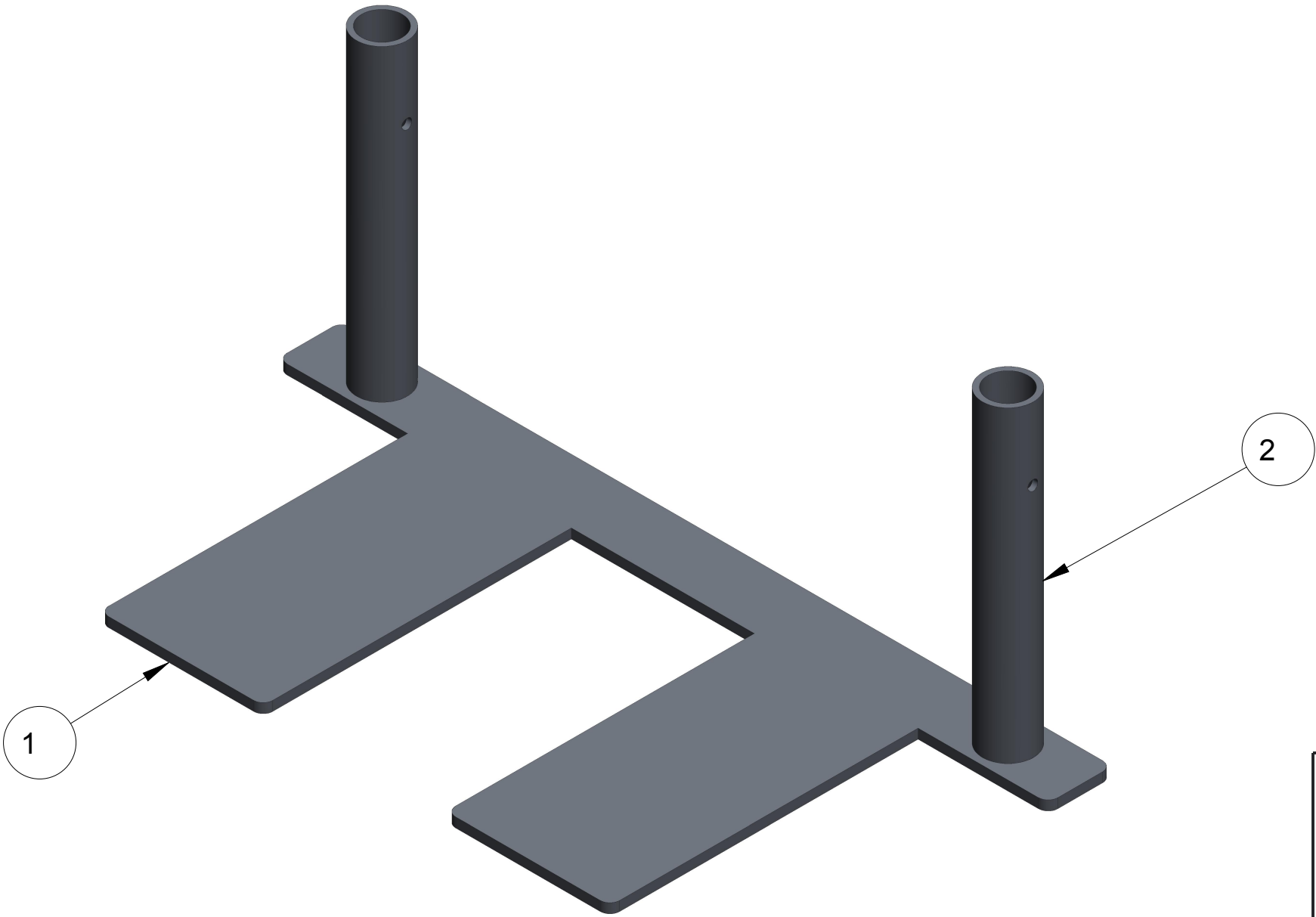
Note:

GE-15021-02, Backstop Bracket 2  
Material: 5052 Aluminum Sheet, .25" Thick  
Qty: 2  
Scale: 2:1


Remove all sharp edges and burrs.  
Tap holes after welding.

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		SCALE 1:1	SHEET 4 OF 4
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE  Backstop Bracket 2		
	PROJECT	MODEL NAME GE-15021	ISSUE

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15022_01	1	Backstop Base 1	5052 Aluminum Sheet, .25"
2	GE-15022_02	2	Backstop Base 2	Schedule 40 Aluminum Pipe, 1"



SCALE 3:8



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE

DRAWN BY

CHECKED BY

APPROVED BY

DATE

DATE

DATE

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SCALE 1:6

SHEET 1 OF 3

TITLE

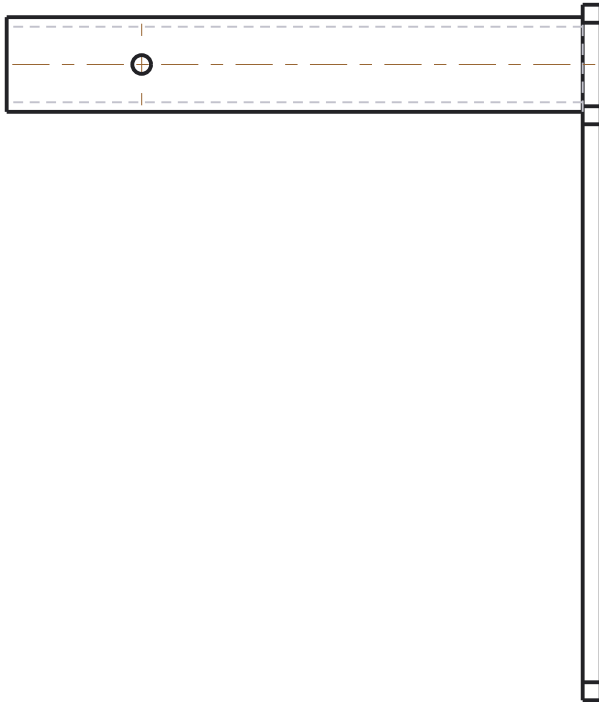
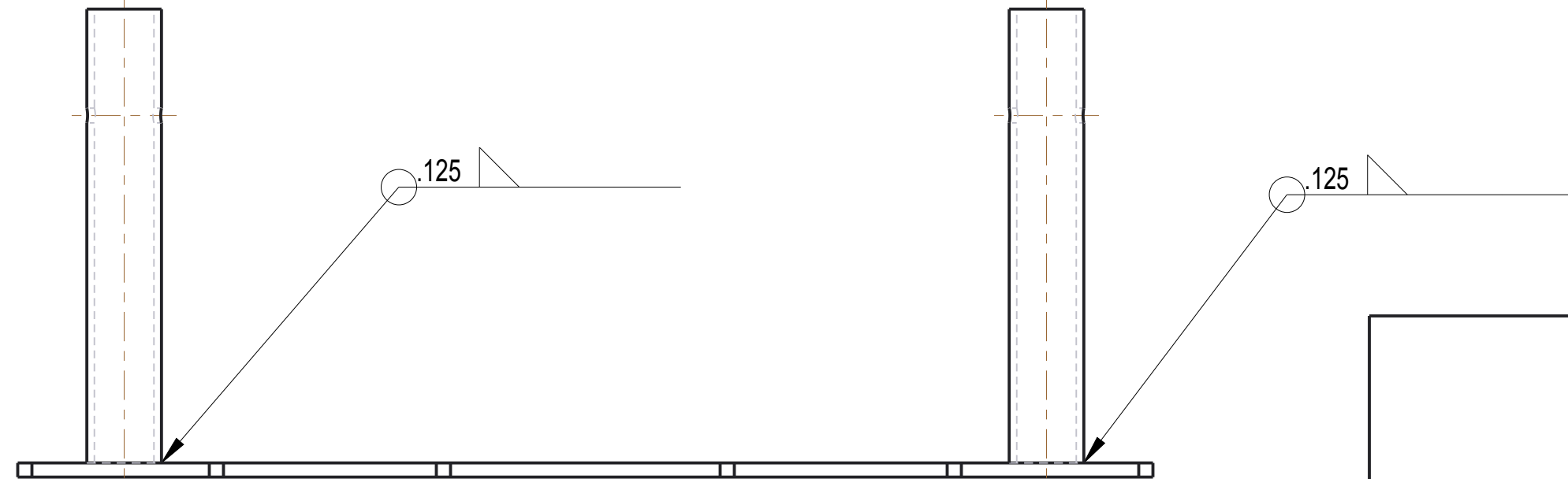
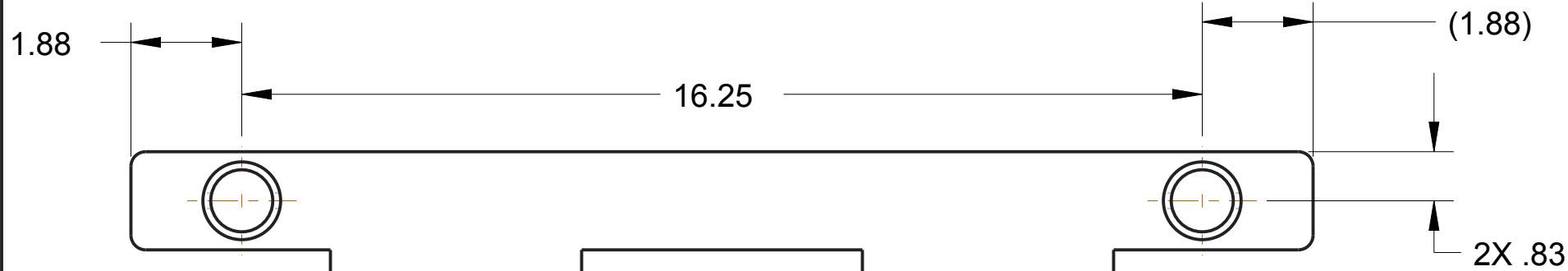
Backstop Base

PROJECT

MODEL NAME

ISSUE

GE-15022



SCALE 3:8

UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE



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SCALE 1:6	SHEET 2 OF 3

TITLE	Backstop Base		
PROJECT	MODEL NAME GE-15022	ISSUE	



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MODEL NAME	TITLE
GE-15023	Backstop

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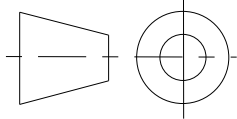
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SCALE 3:16

Note

Finish - Parts will be powercoated black and white. Dimensions for coloring are shown on page 2.

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15023-01	2	Backstop 1	Aluminum Schedule 40 Pipe, 1.25"
2	GE-15023-02	1	Backstop 2	Aluminum Schedule 40 Pipe, 1.25"
3	GE-15023-03	12	Backstop Tape	White Tape / Paint Line

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	PROJECT	MODEL NAME <b>GE-15023</b>
	ISSUE	



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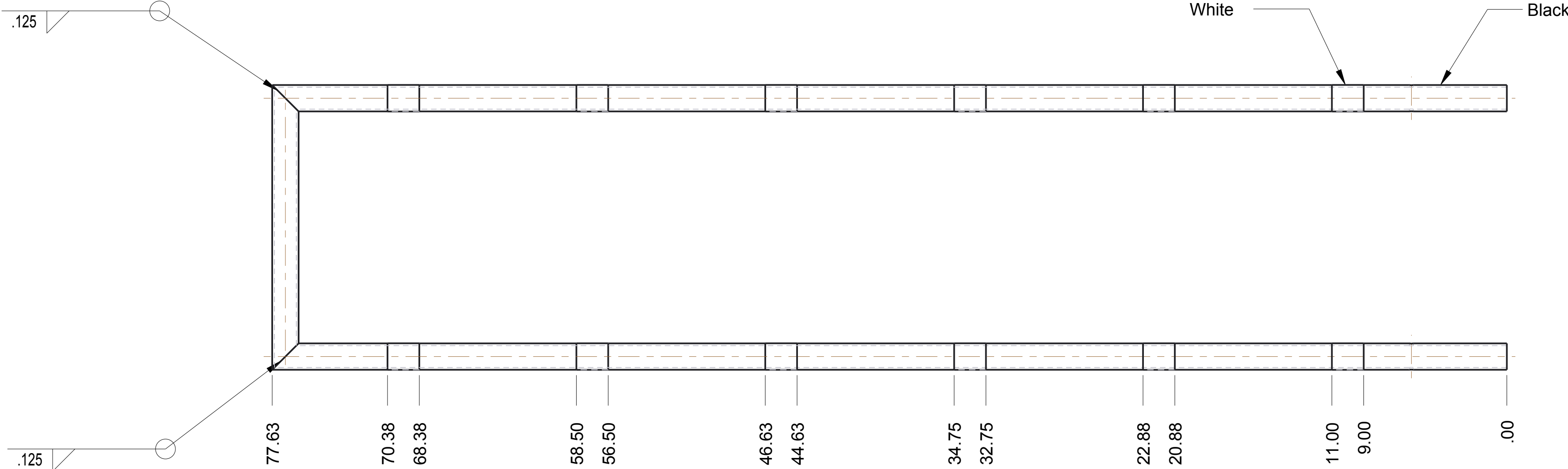
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MODEL NAME	TITLE
GE-15023	Backstop




SCALE 3:16

Note

All 2" sections called out by dimensions to be colored White.

All other sections to be colored Black.

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	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 3:16	SHEET 2 OF 3
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	PROJECT	MODEL NAME GE-15023
		ISSUE

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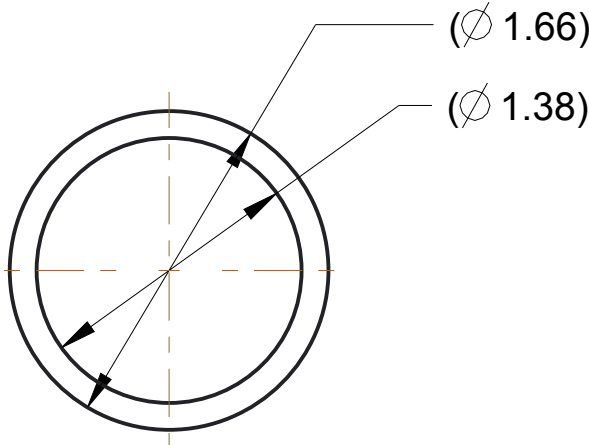
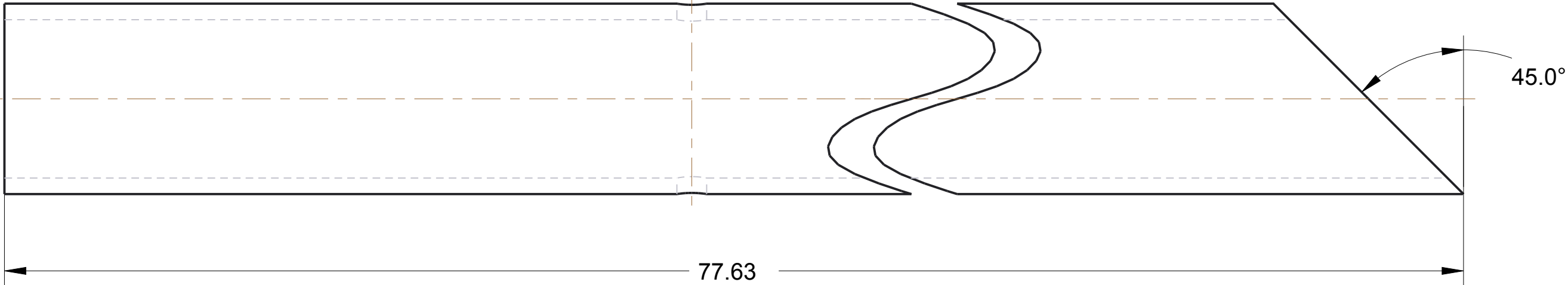
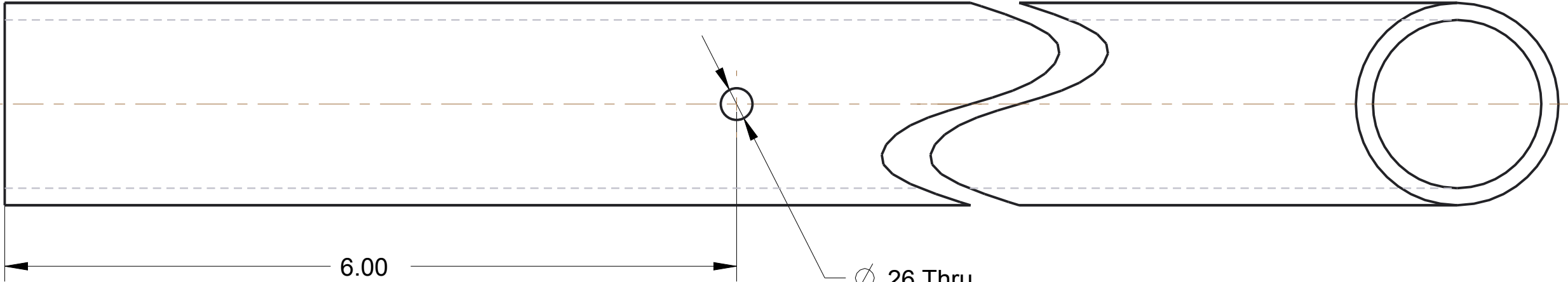
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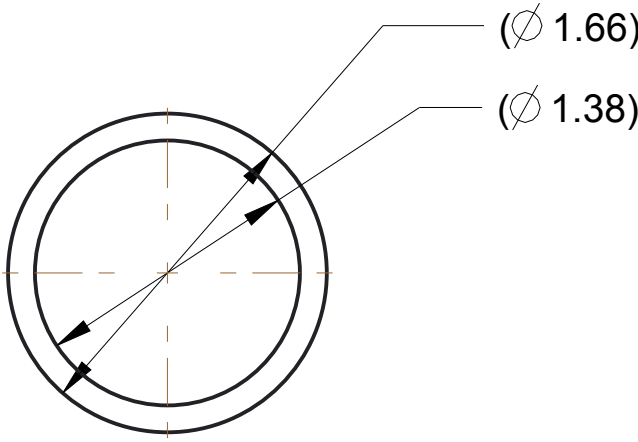
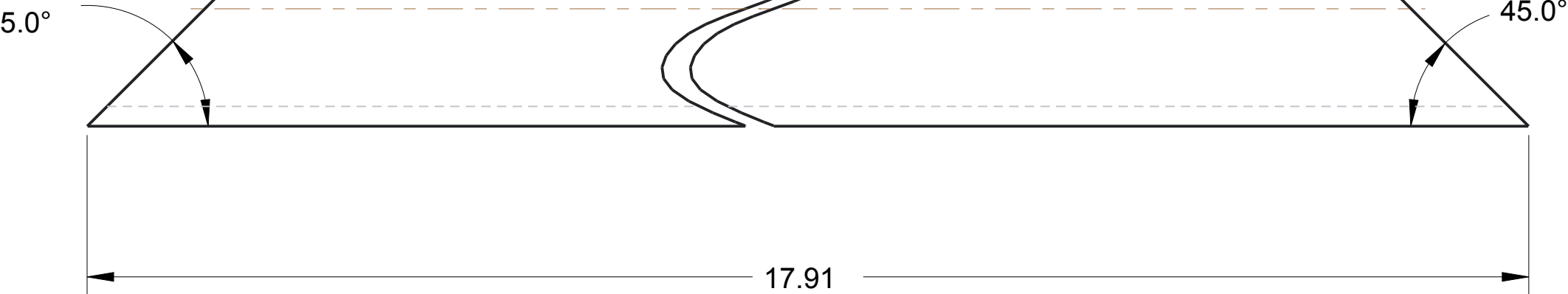
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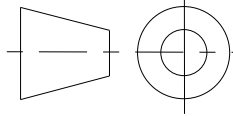

MODEL NAME	TITLE
GE-15023	Backstop

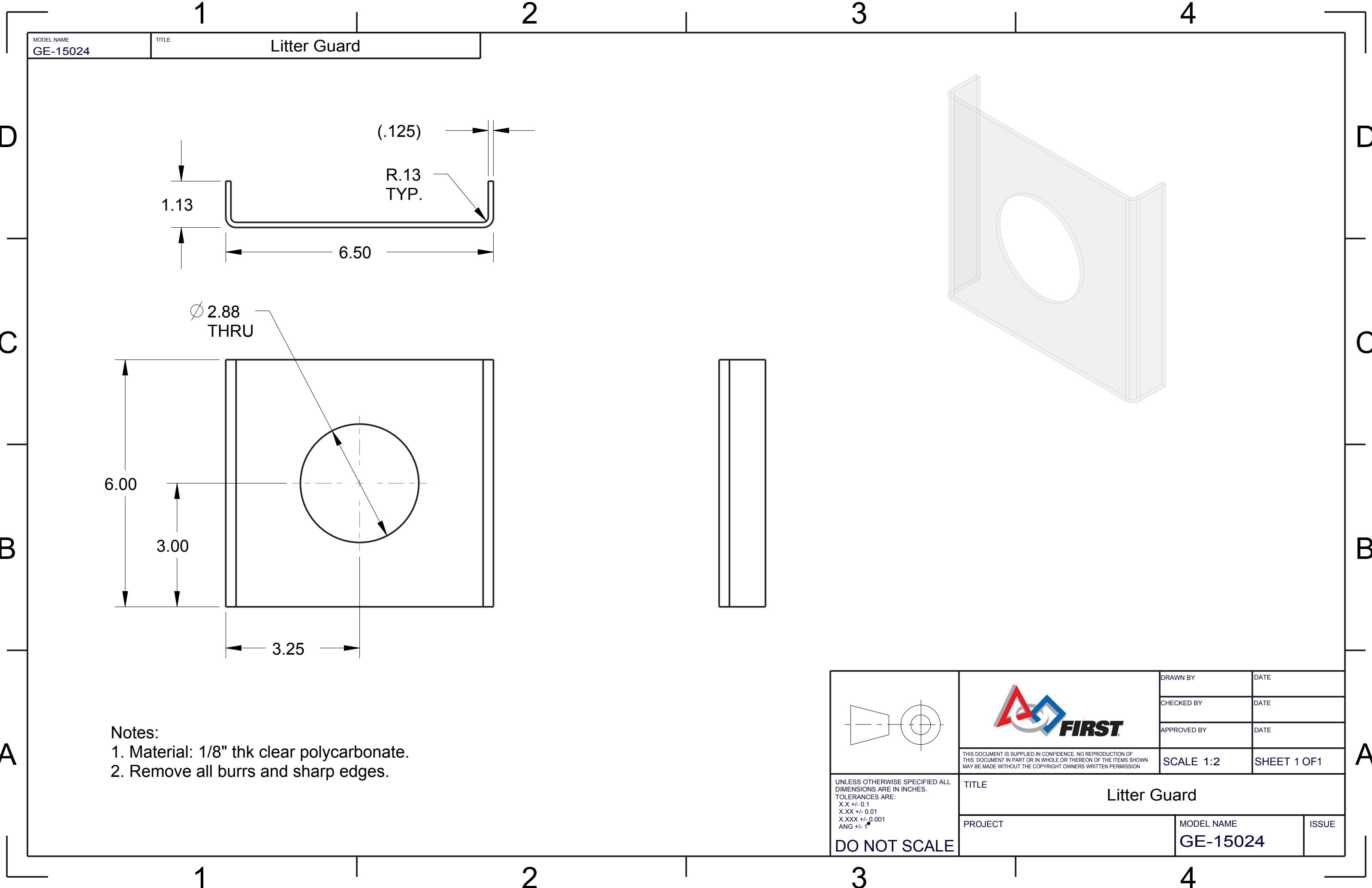


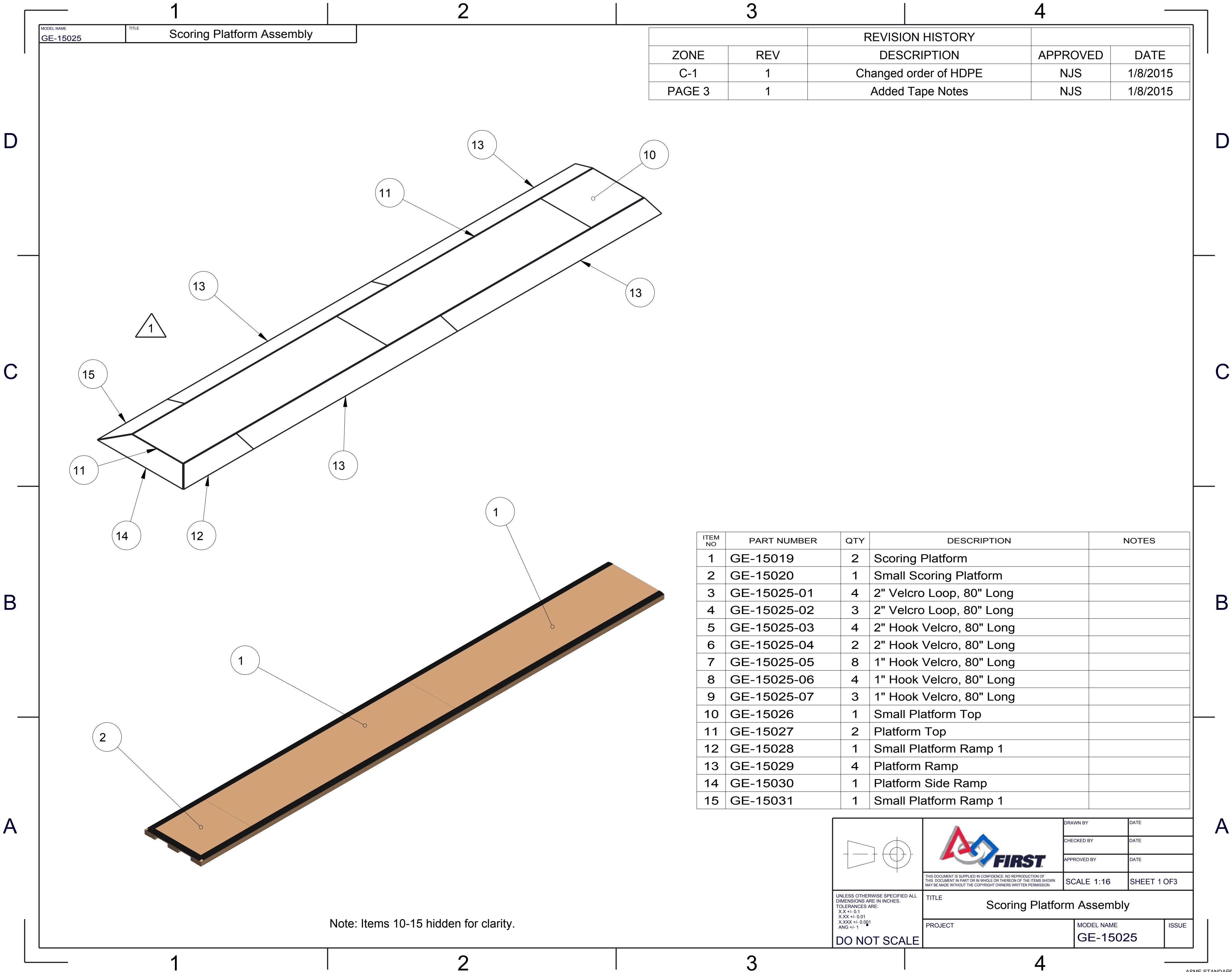
Note  
GE-15023-01, Backstop 1  
Material: Aluminum Schedule 40 Pipe, 1.25"  
Scale: 1:1  
Qty: 2



Note  
GE-15023-02, Backstop 2  
Material: Aluminum Schedule 40 Pipe, 1.25"  
Scale: 1:1  
Qty: 1

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		SCALE 3:16	SHEET 3 OF 3
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	PROJECT	MODEL NAME GE-15023	ISSUE
	DO NOT SCALE		






MODEL NAME	TITLE
GE-15025	Scoring Platform Assembly

		REVISION HISTORY		
ZONE	REV	DESCRIPTION	APPROVED	DATE
C-1	1	Changed order of HDPE	NJS	1/8/2015
PAGE 3	1	Added Tape Notes	NJS	1/8/2015

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15019	2	Scoring Platform	
2	GE-15020	1	Small Scoring Platform	
3	GE-15025-01	4	2" Velcro Loop, 80" Long	
4	GE-15025-02	3	2" Velcro Loop, 80" Long	
5	GE-15025-03	4	2" Hook Velcro, 80" Long	
6	GE-15025-04	2	2" Hook Velcro, 80" Long	
7	GE-15025-05	8	1" Hook Velcro, 80" Long	
8	GE-15025-06	4	1" Hook Velcro, 80" Long	
9	GE-15025-07	3	1" Hook Velcro, 80" Long	
10	GE-15026	1	Small Platform Top	
11	GE-15027	2	Platform Top	
12	GE-15028	1	Small Platform Ramp 1	
13	GE-15029	4	Platform Ramp	
14	GE-15030	1	Platform Side Ramp	
15	GE-15031	1	Small Platform Ramp 1	

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	APPROVED BY	DATE
	SCALE 1:16	SHEET 1 OF 3
TITLE Scoring Platform Assembly		
PROJECT		MODEL NAME GE-15025
DO NOT SCALE		ISSUE

Note: Items 10-15 hidden for clarity.

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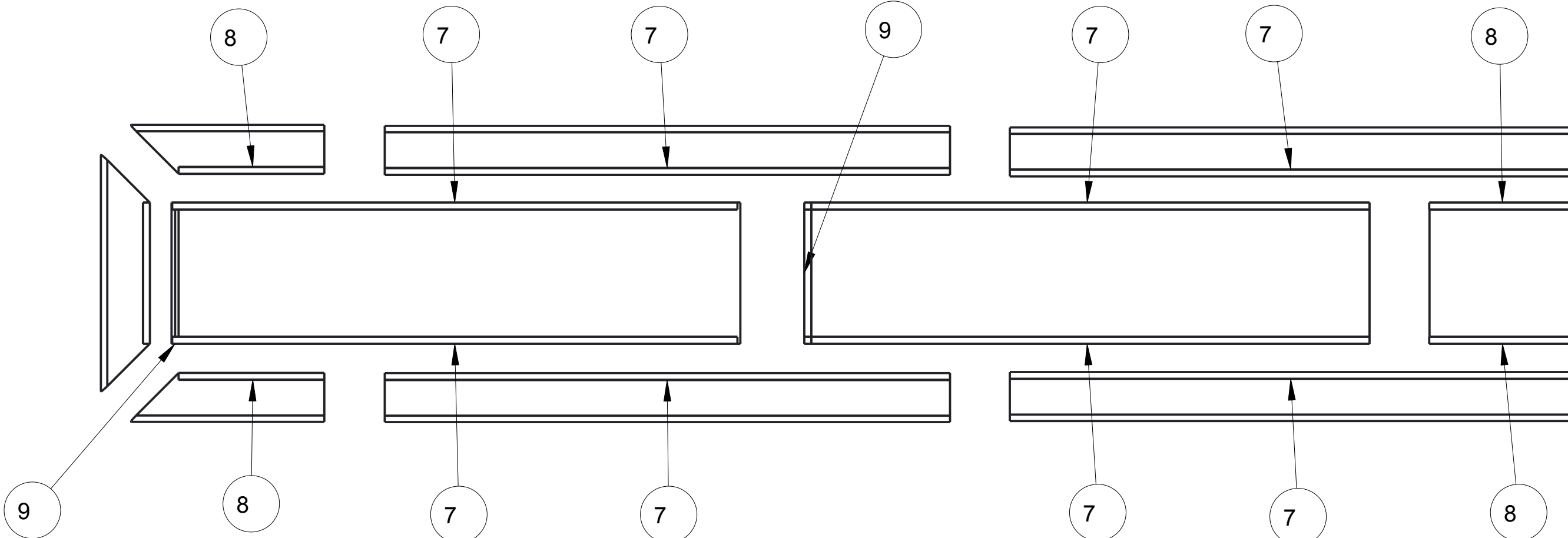
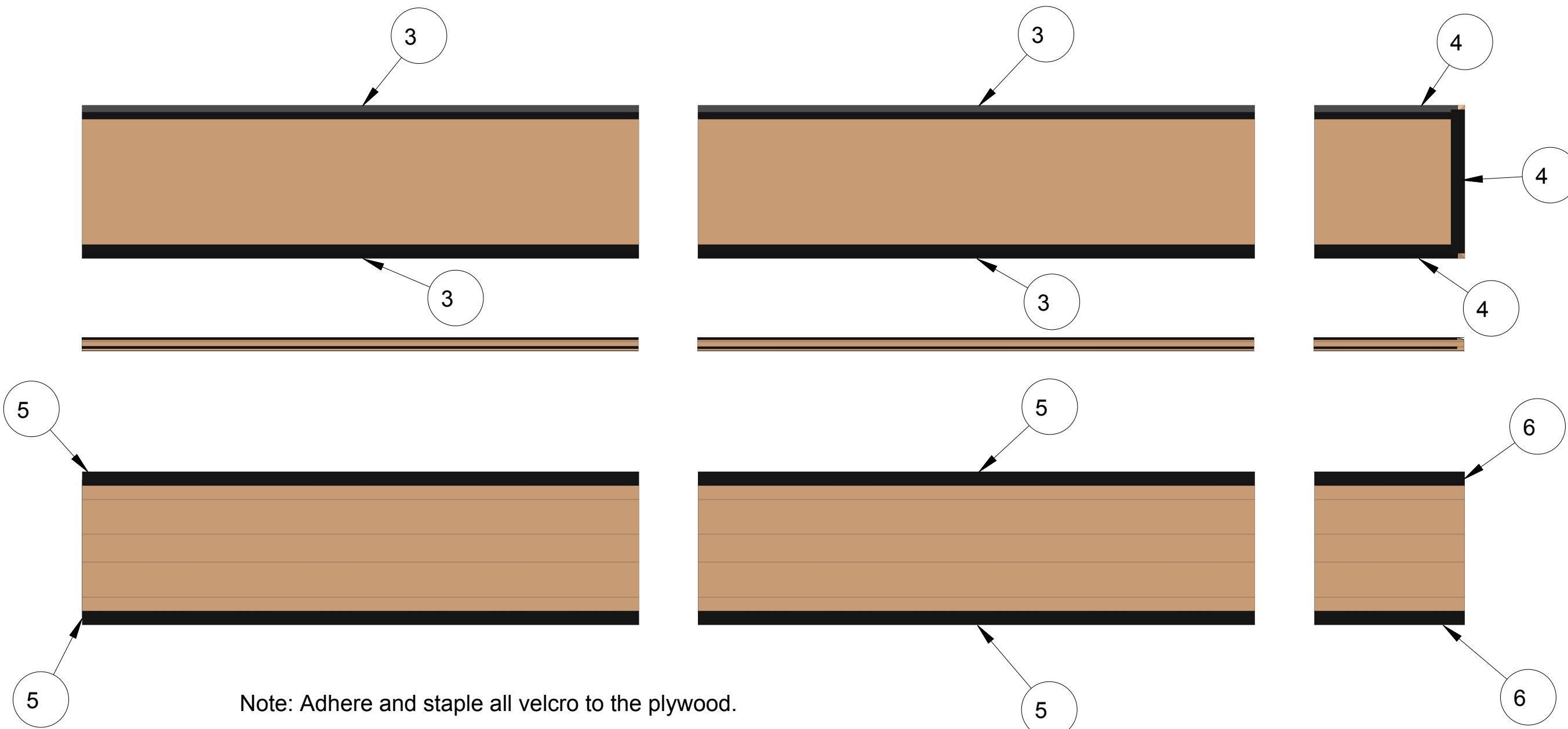
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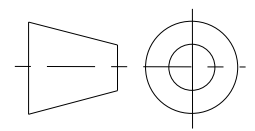
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MODEL NAME	TITLE
GE-15025	Scoring Platform Assembly



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	SCALE 1:16	SHEET 2 OF 3
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	PROJECT	MODEL NAME GE-15025
	ISSUE	

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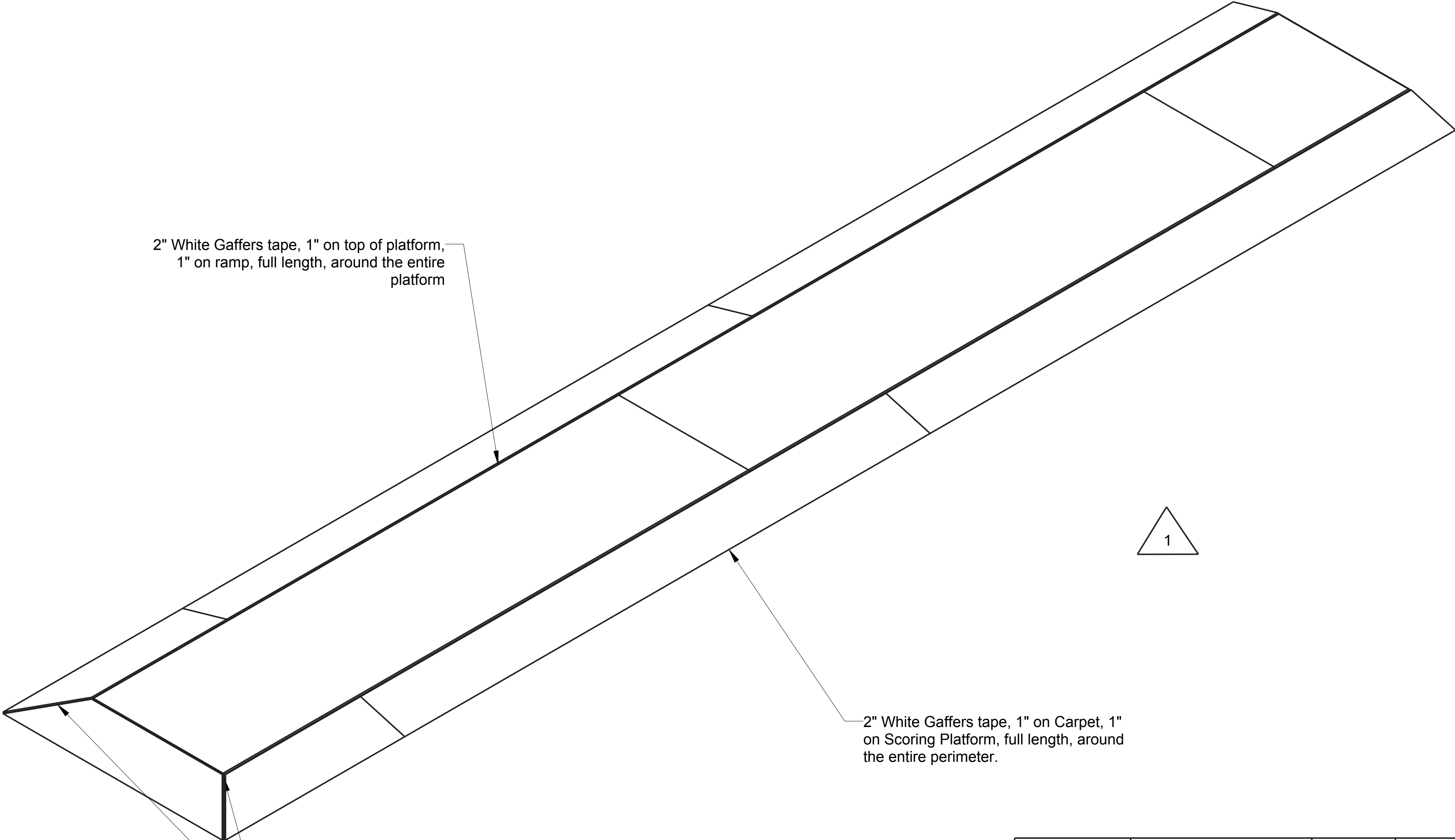
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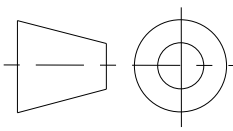

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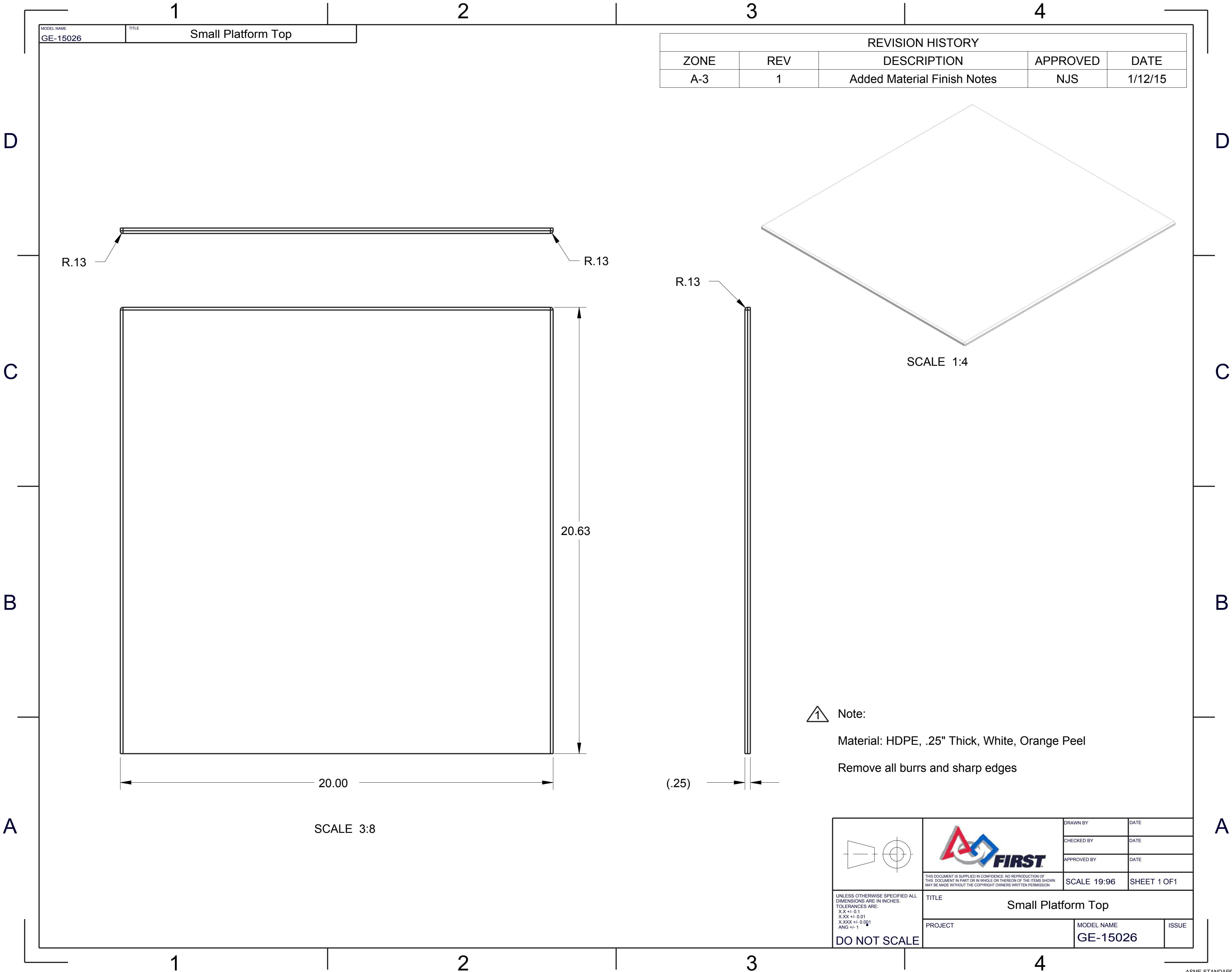
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SCALE 1:8


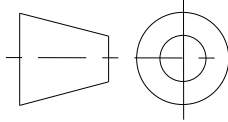
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	APPROVED BY		DATE
	SCALE 1:16		SHEET 3 OF 3
TITLE Scoring Platform Assembly			
PROJECT		MODEL NAME GE-15025	ISSUE




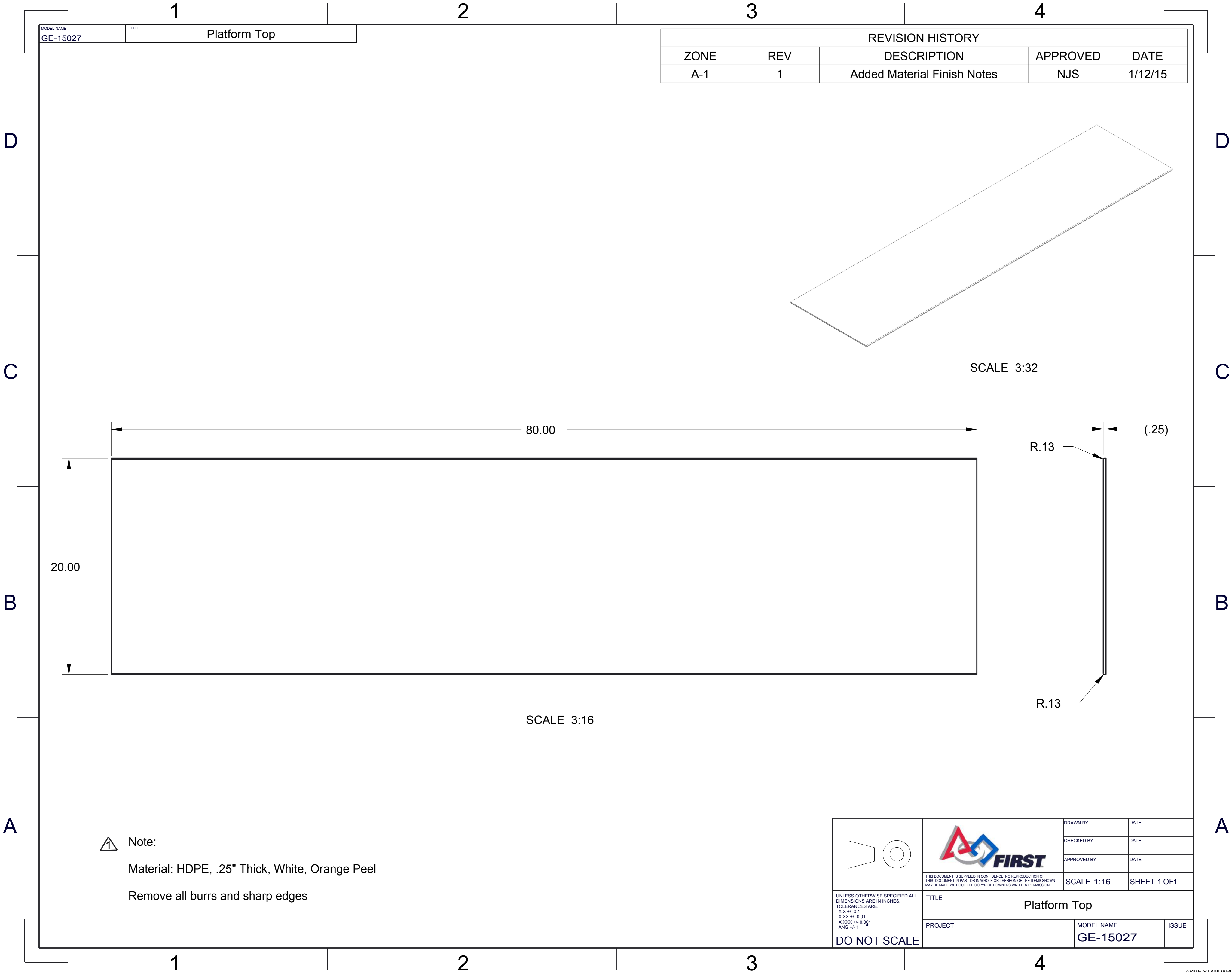


MODEL NAME	TITLE
GE-15026	Small Platform Top

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-3	1	Added Material Finish Notes	NJS	1/12/15

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	APPROVED BY		DATE
	SCALE 19:96		SHEET 1 OF 1
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE Small Platform Top		
	PROJECT		MODEL NAME GE-15026
			ISSUE

 **Note:**  
Material: HDPE, .25" Thick, White, Orange Peel  
Remove all burrs and sharp edges



MODEL NAME  
GE-15027

TITLE  
Platform Top

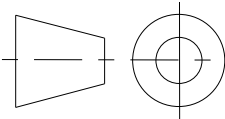
REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15



Note:

Material: HDPE, .25" Thick, White, Orange Peel

Remove all burrs and sharp edges



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:16	SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

TITLE  
Platform Top

PROJECT  
MODEL NAME  
GE-15027

ISSUE

DO NOT SCALE

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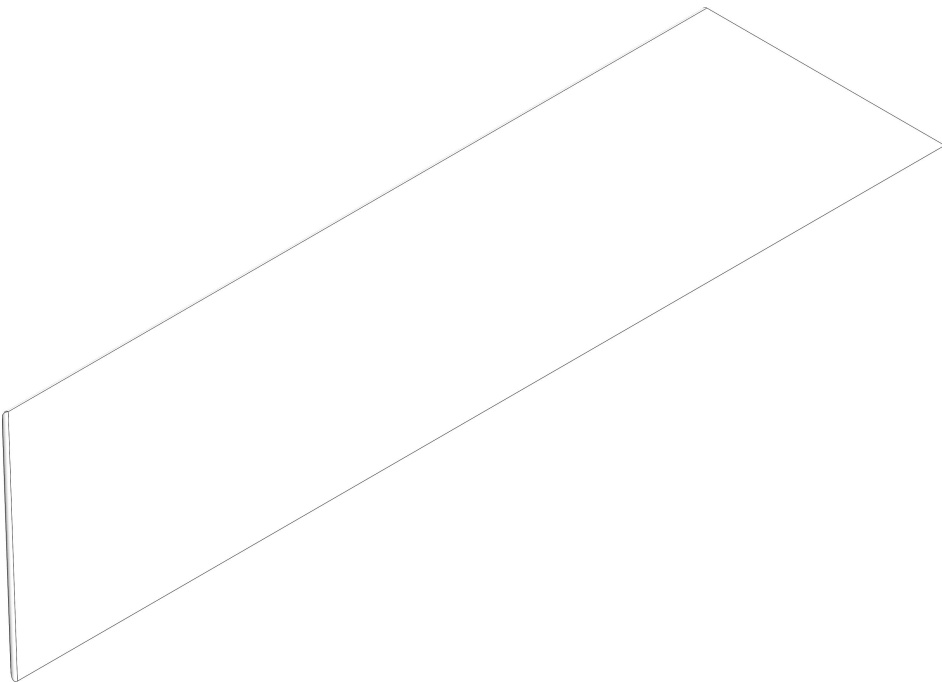
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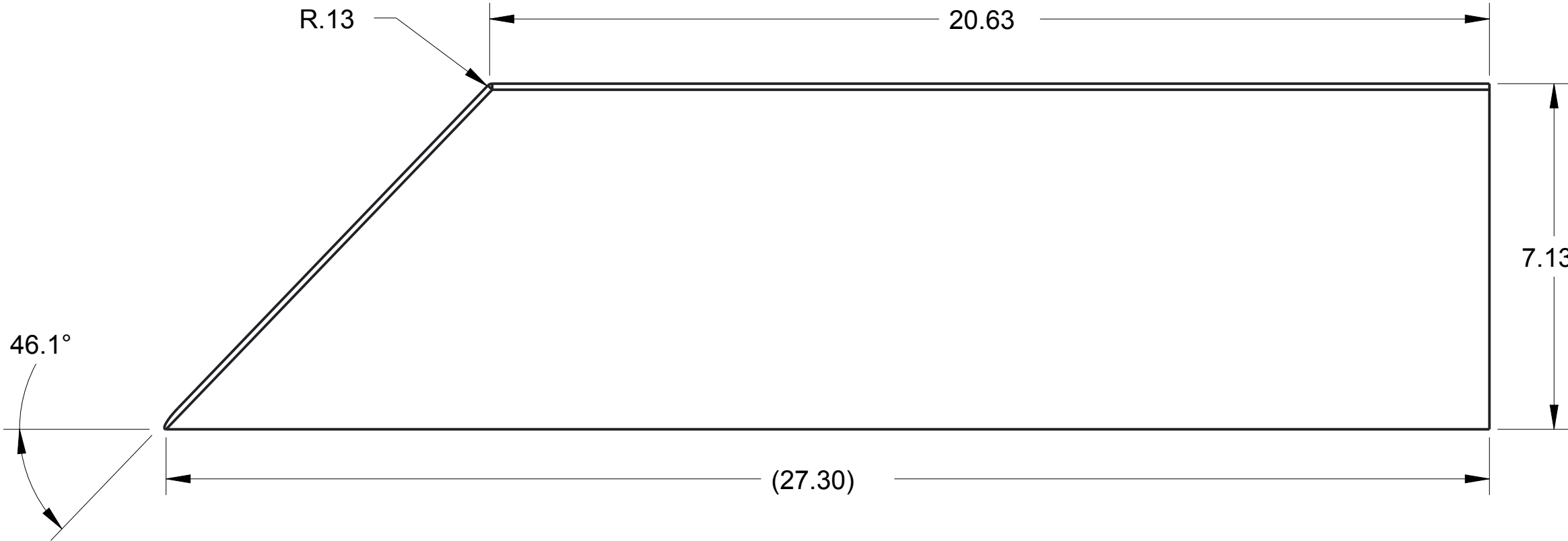
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MODEL NAME	TITLE
GE-15028	Small Platform Ramp 1

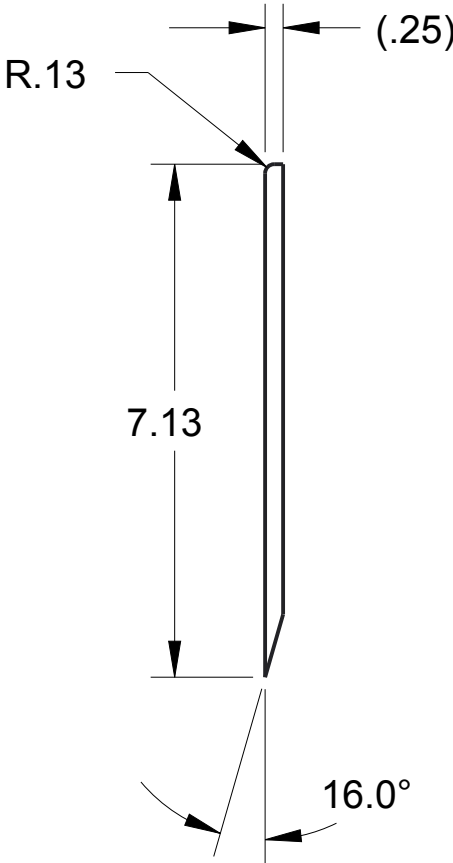
REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15




SCALE 1:4

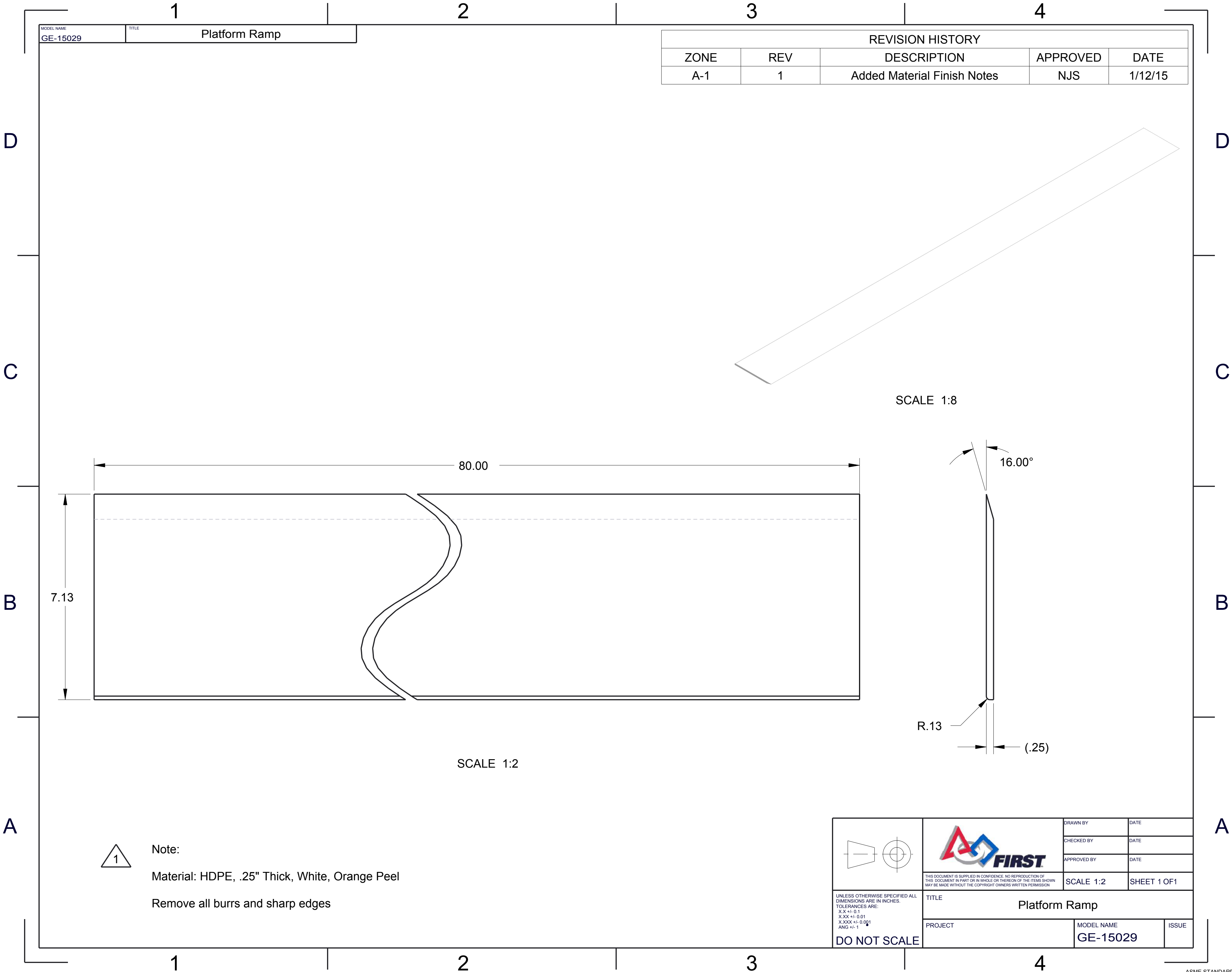


SCALE 3:8



Note:  
Material: HDPE, .25" Thick, White, Orange Peel  
Remove all burrs and sharp edges

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	APPROVED BY		DATE
	SCALE 3:8		SHEET 1 OF 1
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	PROJECT		MODEL NAME GE-15028
			ISSUE


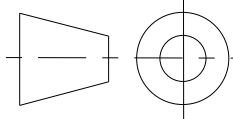


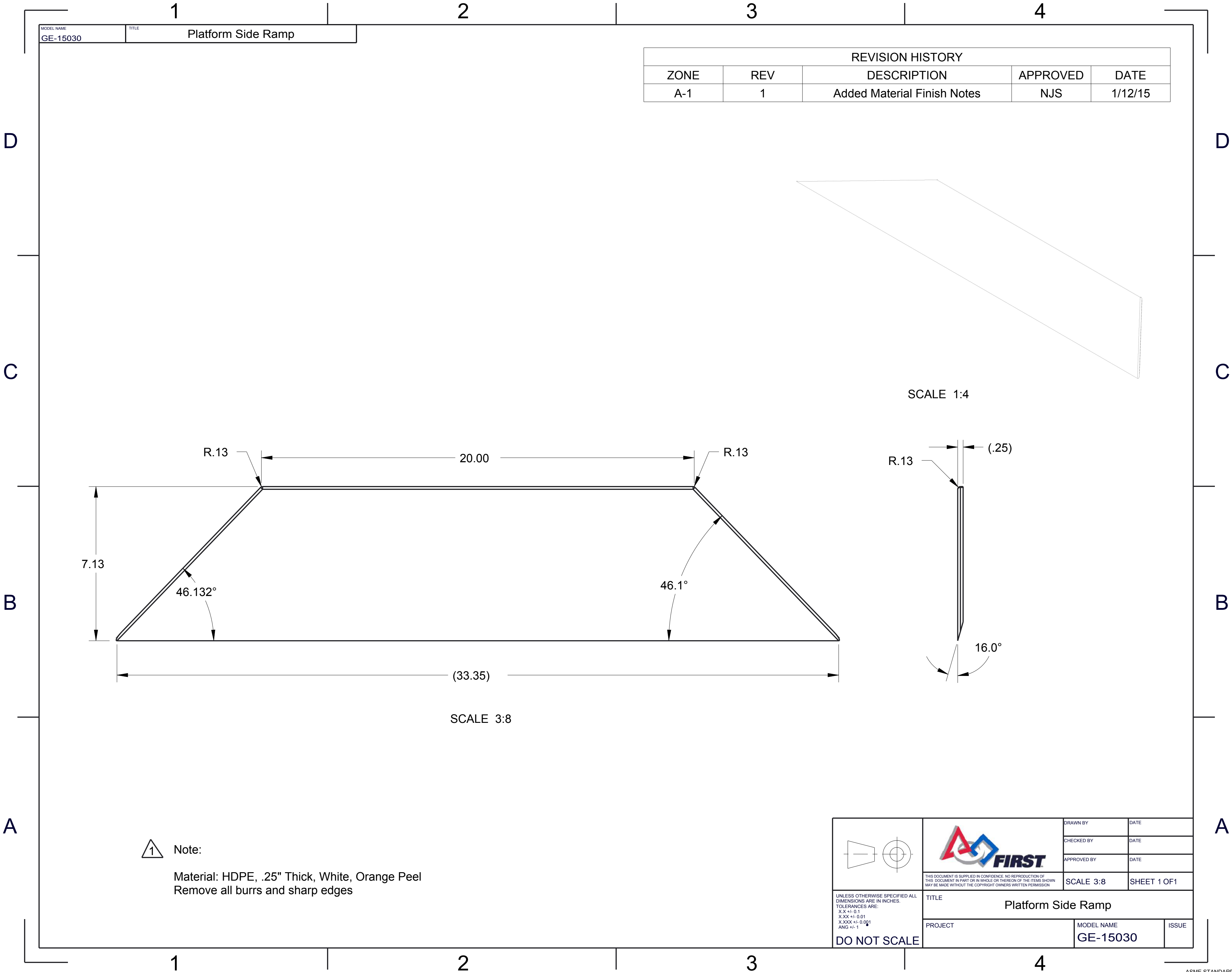
MODEL NAME	TITLE
GE-15029	Platform Ramp

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15



Note:  
Material: HDPE, .25" Thick, White, Orange Peel  
Remove all burrs and sharp edges

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	SCALE 1:2	SHEET 1 OF 1
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	PROJECT	MODEL NAME GE-15029
	ISSUE	

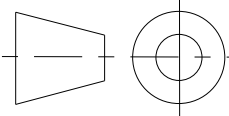


MODEL NAME	TITLE
GE-15030	Platform Side Ramp

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15



Note:  
Material: HDPE, .25" Thick, White, Orange Peel  
Remove all burrs and sharp edges



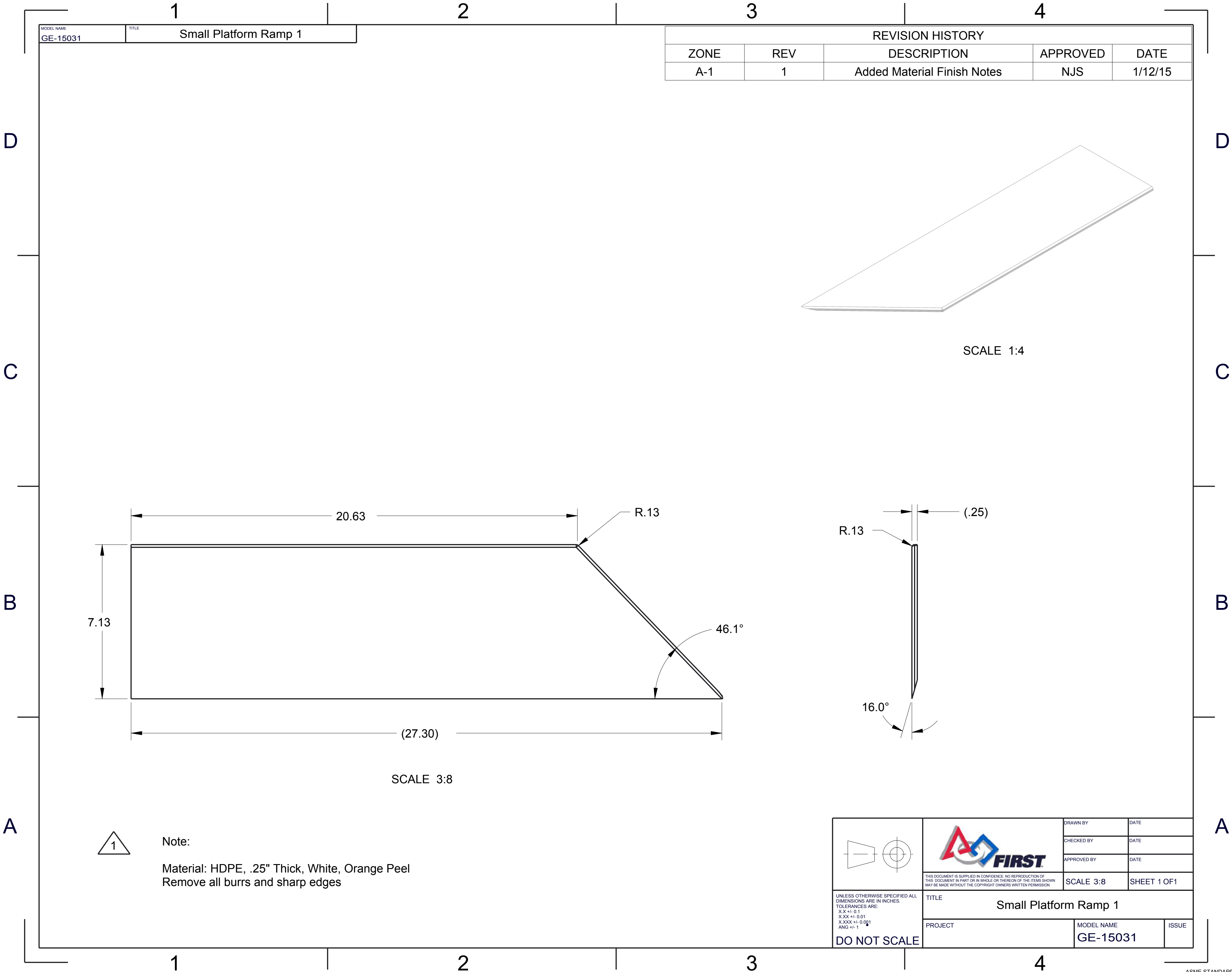
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DIMENSIONS ARE IN INCHES.  
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DO NOT SCALE

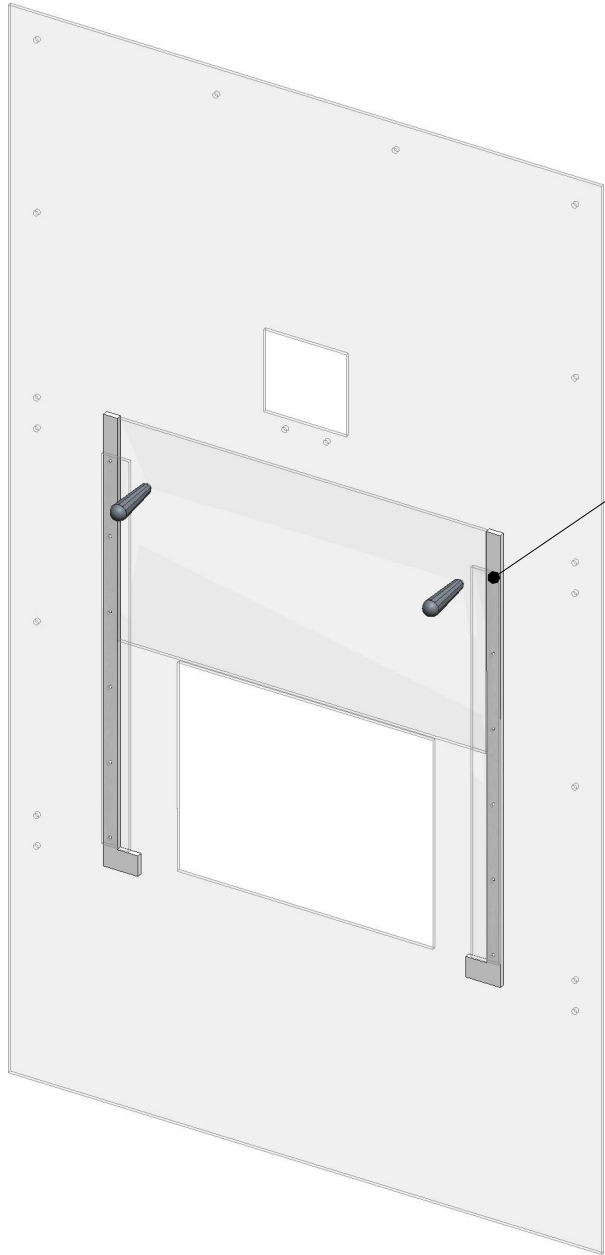
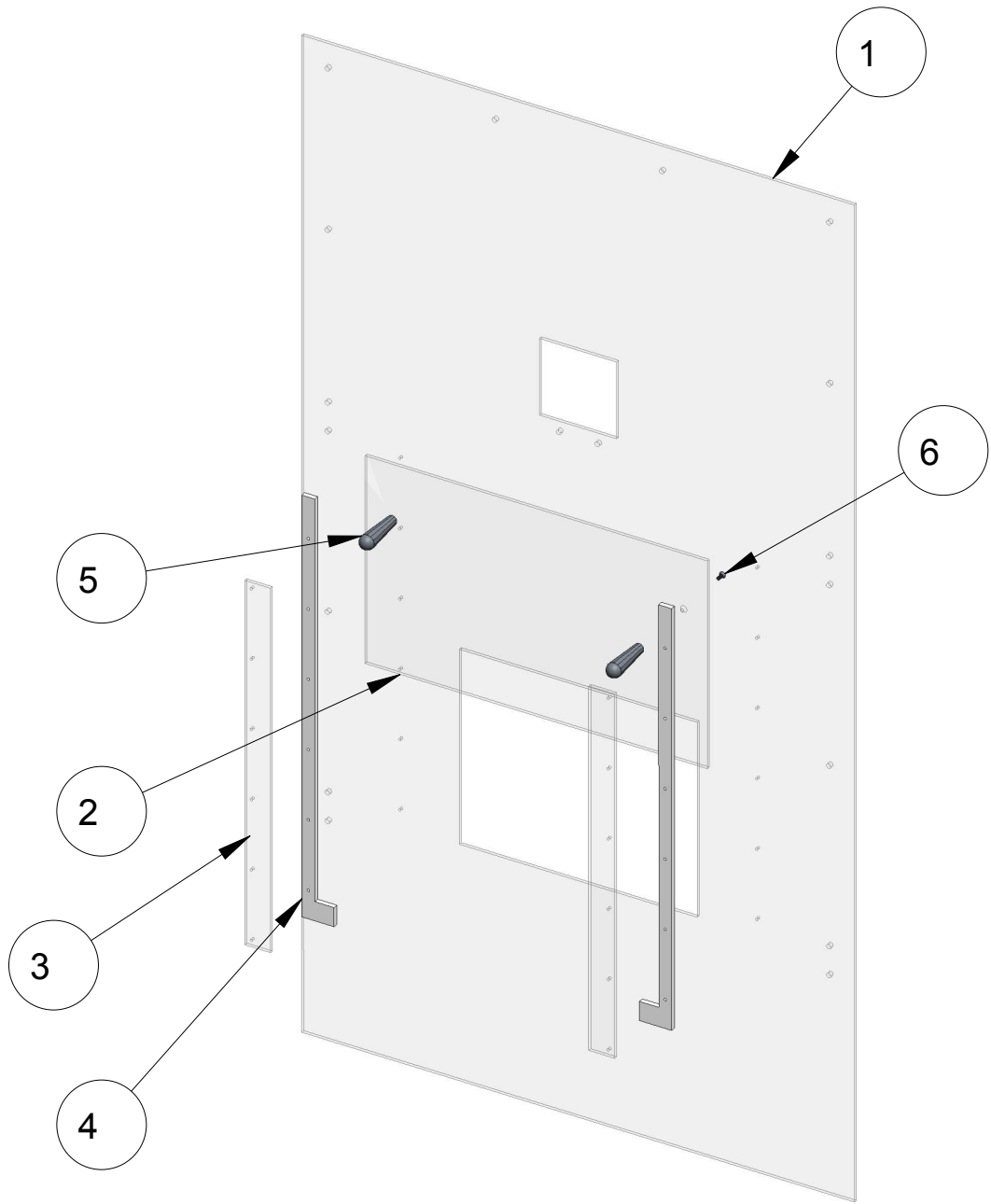


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TITLE Platform Side Ramp		DRAWN BY	DATE
PROJECT		CHECKED BY	DATE
MODEL NAME GE-15030		APPROVED BY	DATE
ISSUE		SCALE 3:8	SHEET 1 OF 1








Attach Items 3 and 4 to Item 1 with 3/16" Domed Rivet. Item 2 should be able to slide up and down freely. 12 Places.

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15003	1	Angle Wall Plastic 2	
2	GE-15035	1	tote chute door	
3	GE-15036	2	tote chute door slide	
4	GE-15037	2	tote chute door spacer	
5	GE-15038	2	Handle, McMaster #: 57455K71	
6	HW-00082	2	FHCS 1/4-20 x .625"	



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X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- .1

DO NOT SCALE

TITLE  
Tote Chute Door Assembly

PROJECT

DRAWN BY

CHECKED BY

APPROVED BY

DATE

DATE

DATE

SCALE 1:12

SHEET 1 OF1

MODEL NAME  
GE-15034

ISSUE



1/4-20 UNC - 2B TAP  $\nabla$  0.482  
#7 DRILL ( 0.201 ) THRU -( 1 ) HOLE

—1/4-20 UNC - 2B TAP  $\nabla$  0.482  
#7 DRILL ( 0.201 ) THRU -( 1 ) HOLE

(.25)

SCALE 1:4

82.000°

2X 4.50

16.25

2.00

– 22.63

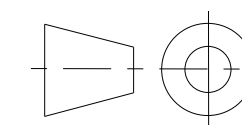
– 26.63

SCALE 3:8

Note:

Material: Clear Polycarbonate, .25" Thick

Remove all burrs and sharp edges



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE

SCALE 3:8	SHEET 1 OF 1
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TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

1	TITLE	Tote Chute Door
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PROJECT

MODEL NAME
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	ISSUE
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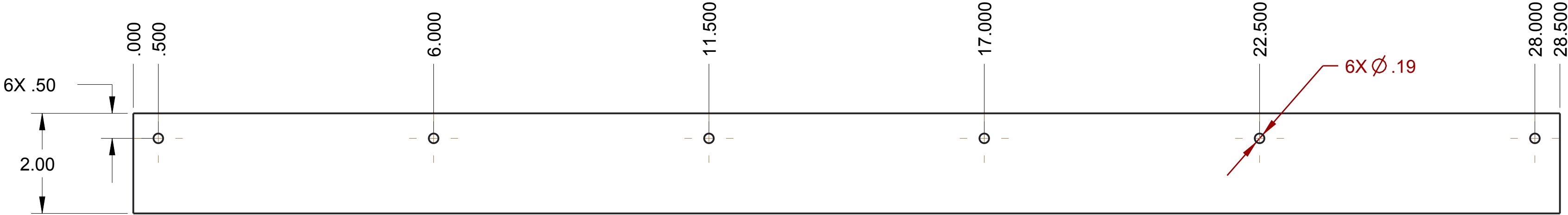
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MODEL NAME	TITLE
GE-15036	Tote Chute Door Slide



SCALE 1:4

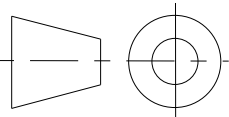



(.25)

SCALE 9:16

Note:

Material: Clear Polycarbonate Sheet, .25" Thick  
Quantity: 1

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		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 9:16	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.01 X.XXXX +/- 0.001 ANG +/- 1			
TITLE Tote Chute Door Slide			
PROJECT		MODEL NAME GE-15036	ISSUE
DO NOT SCALE			

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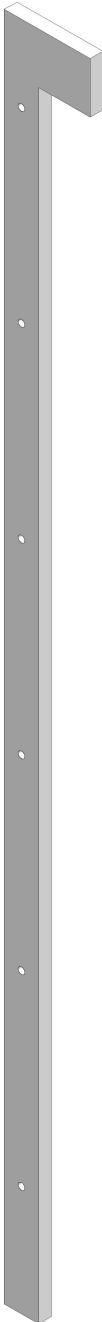
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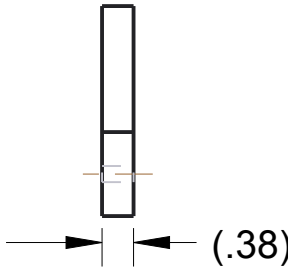
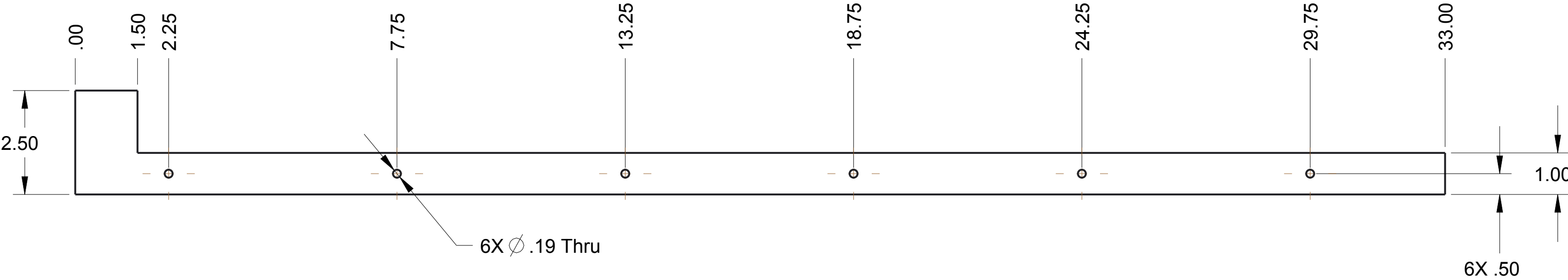
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MODEL NAME	TITLE
GE-15037	Tote Chute Door Spacer


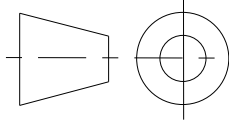


SCALE 1:4



SCALE 7:16

Note  
Material: Delrin Acetal Resin Sheet, .375"  
Qty: 1

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	APPROVED BY		DATE
	SCALE 7:16		SHEET 1 OF 1
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE Tote Chute Door Spacer		
	PROJECT		MODEL NAME GE-15037
			ISSUE