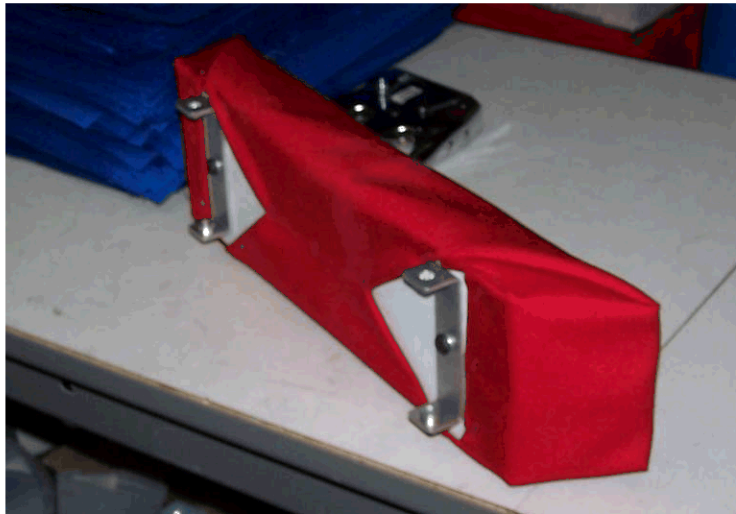


Bumper Folding Instructions



STEP BY STEP INSTRUCTIONS



SECTION A – TRAILER BUMPERS

1. Gather Required Materials
 - a. Drawings GE-09006 and/or GE-09026
 - b. Bumper Plate assembled per drawing (Qty. 1)
 - c. 1000 Denier Cordura, cut to size on drawing (Qty. 1, red or blue)
 - d. Pool Noodles cut to size per drawing (Qty. 2)
 - e. Staples (size T50 or similar)
 - f. Stapler
 - g. 3M Spray Adhesive or similar (optional)



2. Spray bumper plate with spray adhesive on side without the brackets (bumper side). Center noodle on bumper plate as shown. Noodle should be tangent to long edge of bumper plate. Repeat with second noodle.



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3. Place Cordura on table, urethane coated side up (slightly shiny side). Center the assembly on the Cordura. Noodles should be facing fabric.



4. Fold end of fabric around the assembly and staple in place as shown. Repeat with both ends.

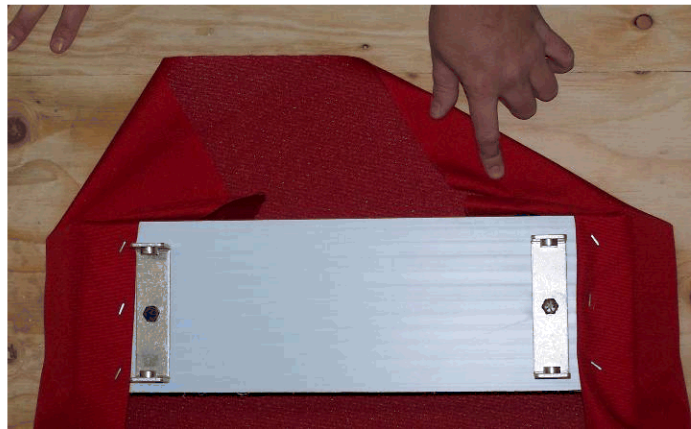


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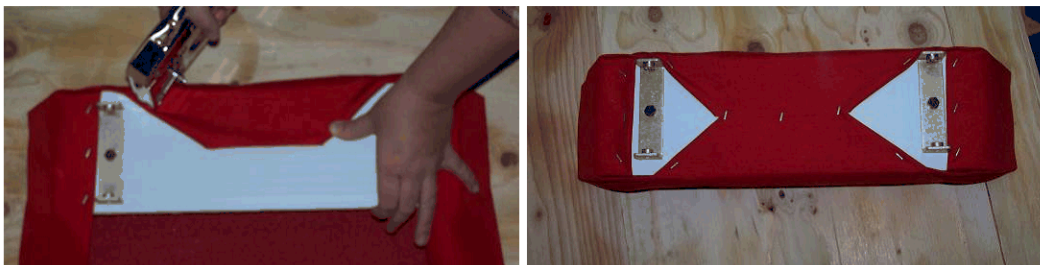
5. On long edge fold fabric to create 45° (approximate) corners (similar to wrapping a present).



6. Fold corner over again as shown (both corners).



7. Wrap folded fabric around bumper and staple as shown. Repeat on other side. Bumper is now complete.

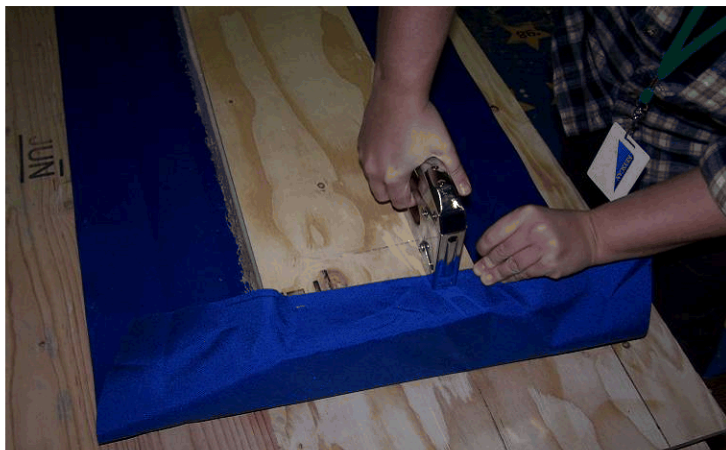


SECTION B – FIELD BUMPERS

1. Gather required materials:
 - a. Drawing GE-09013
 - b. Plywood “L” assembled per drawing (Qty. 1)
 - c. Foam cut per drawing (Qty. 1)
 - d. 1000 Denier Cordura Fabric cut per drawing (Qty. 1)
 - e. Staples T50 or similar
 - f. Bottom Metal Plate (Qty.1)
2. Place fabric on table, urethane coated side up (slightly shiny side). Center foam on fabric. Place plywood “L” over the foam as shown. It should be approximately 7” from all edges.

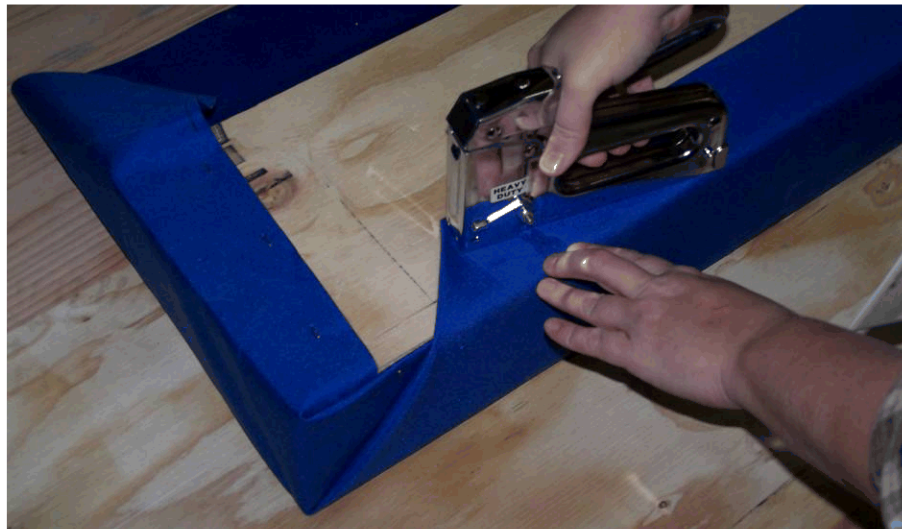
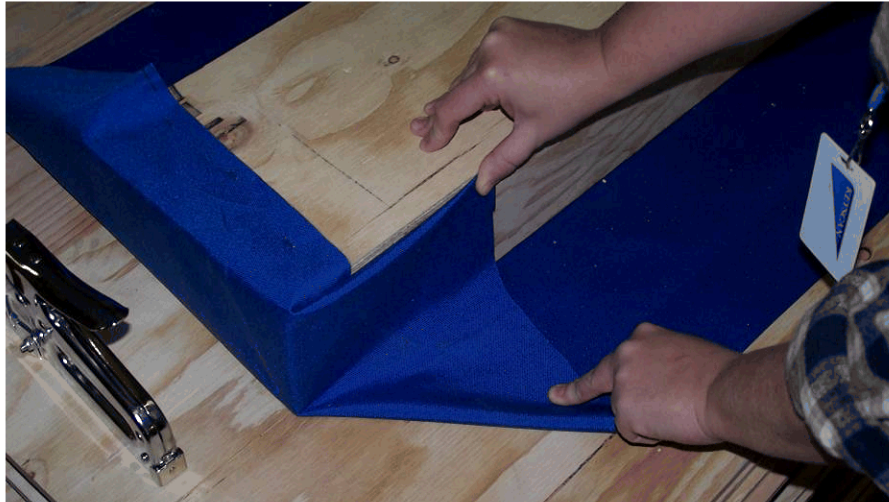


3. Wrap fabric around foam and plywood as shown. Staple in place (use about 3 staples). Repeat at opposite end.



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4. On long side of bumper, fold fabric to create corners (similar to wrapping a present). Wrap around assembly as shown and staple in place using 8-10 staples. Repeat for on opposite side.



5. Complete bumper per drawing GE-09013.