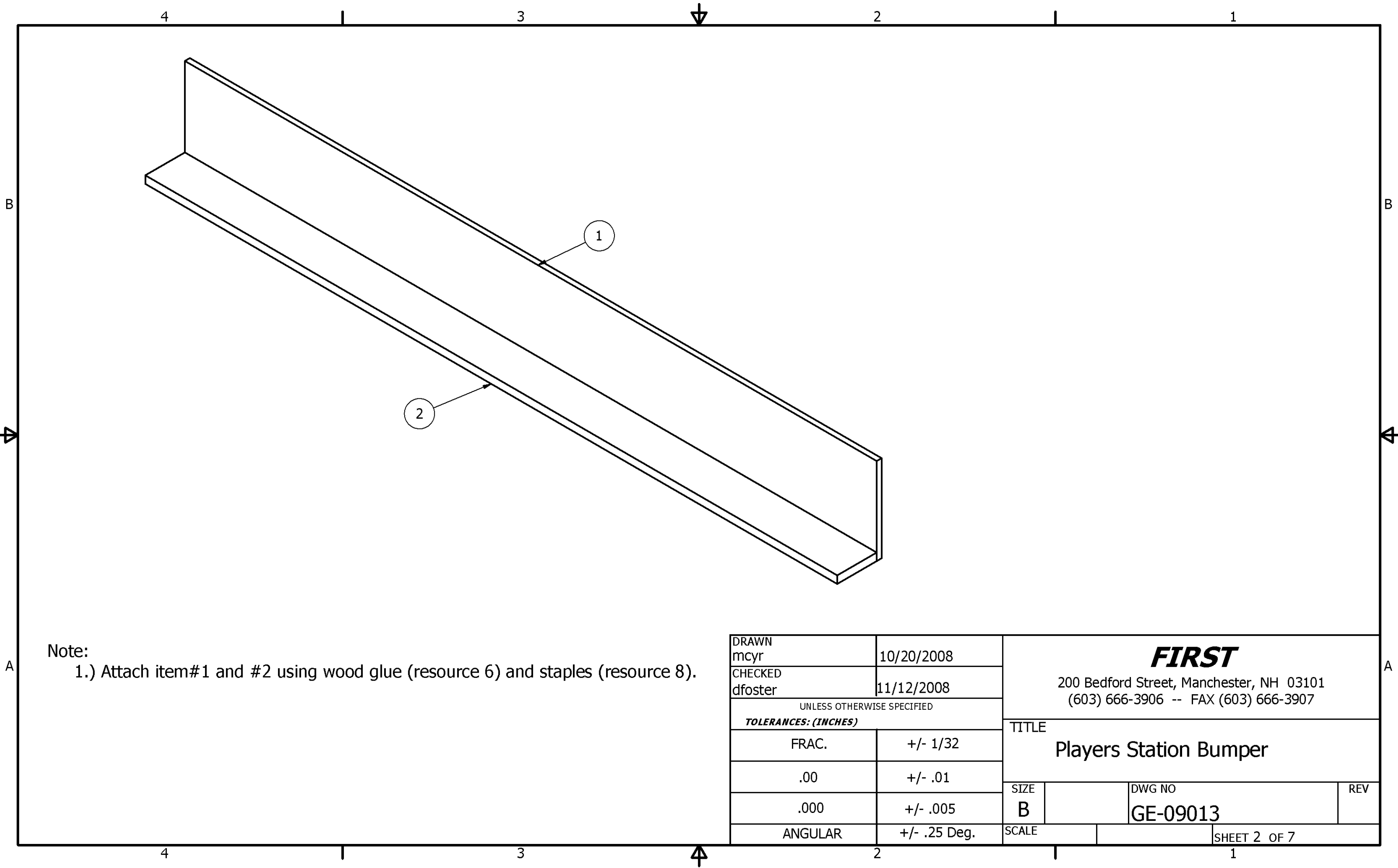


Resources		
Resource	Material	Quantity
1	9" x 70" x 1/2" Plywood	1 pc
2	4-1/2" x 70" x 3/4" Plywood	1 pc
3	6-1/2" x 70" x 1/16" Thick galvanized steel	1 pc
4	8" x 70" x 4" Medium Density Foam	1 pc
5	24" x 84" 1000 Denier Codrua Fabric (Red or Blue)	1 pc
6	Wood glue	AR
7	Staples for staple gun 3/8" x 10mm	AR
8	16 GA galvanized, chisel point staples, 7/16" crown, 1-1/8" long	AR
9	2" Black Velcro Hook	70 inches
10	3M Spray Adhesive	AR

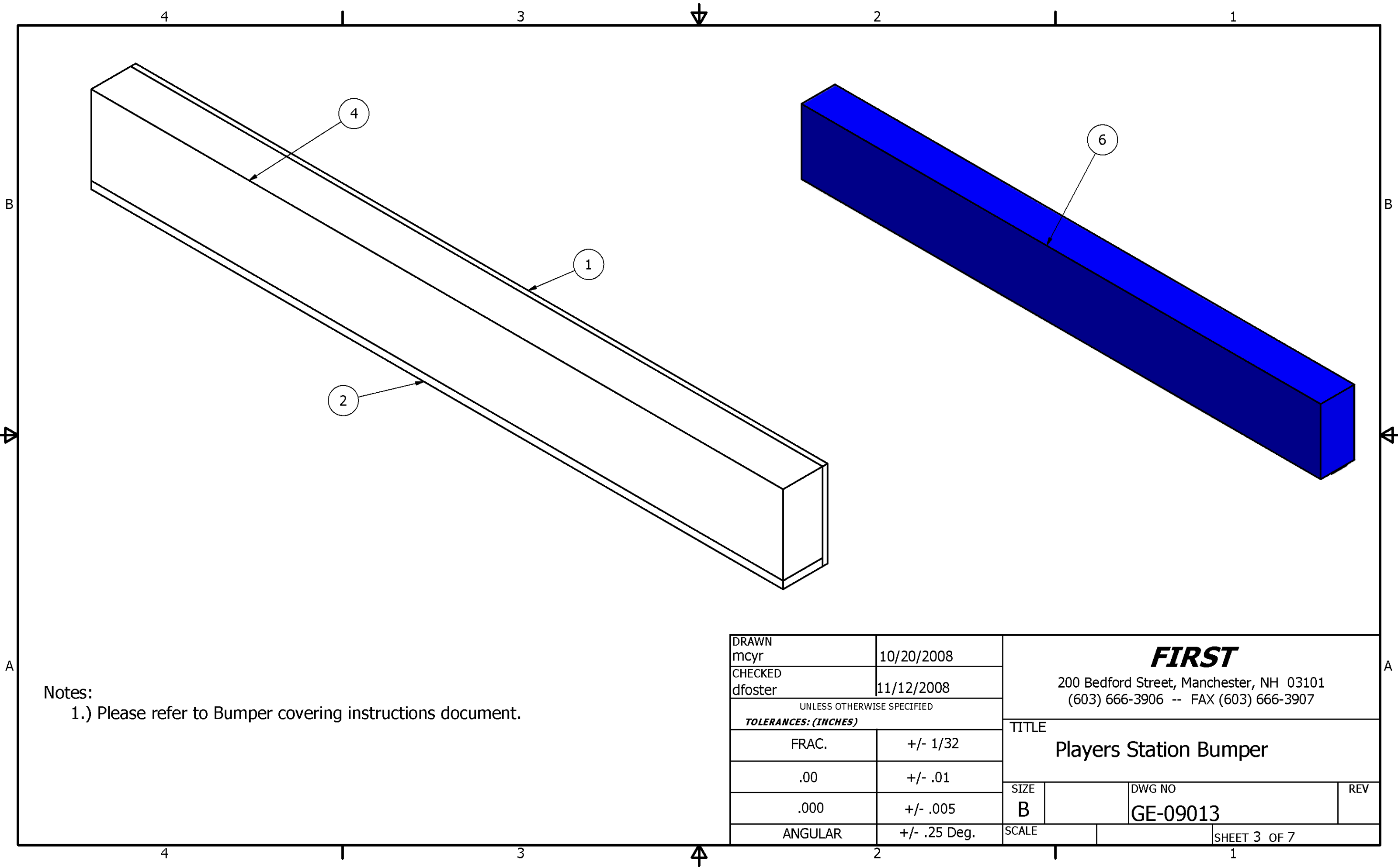
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GE-09013-01	Back Board
2	1	GE-09013-02	Bottom Board
3	1	GE-09013-03	Bottom Metal Plate
4	1	GE-09013-04	Back Foam
5	1	GE-09013-06	2" Velcro Hook Adhesive Back
6	1	GE-09013-07	1000 Denier Codura Fabric
7	16	HW-00016	1" Drywall screw

DRAWN mcyр	10/20/2008	<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>		
CHECKED dfoster	11/12/2008			
UNLESS OTHERWISE SPECIFIED TOLERANCES: (INCHES)				
FRAC.	+/- 1/32	TITLE Players Station Bumper		
.00	+/- .01			
.000	+/- .005			
ANGULAR	+/- .25 Deg.	SIZE B	DWG NO GE-09013	REV
		SCALE		SHEET 1 OF 7



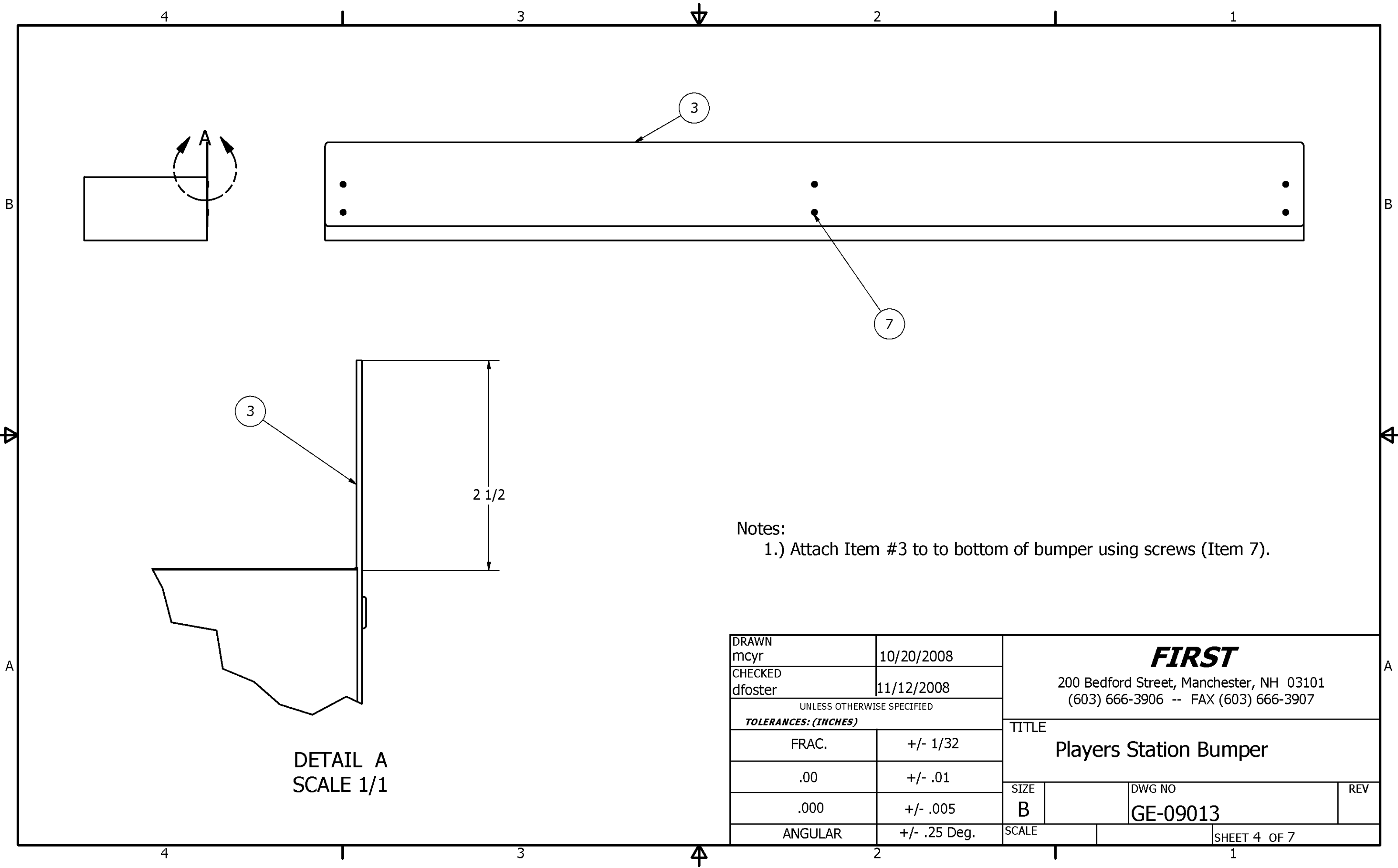
Note:
1.) Attach item#1 and #2 using wood glue (resource 6) and staples (resource 8).

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CHECKED dfoster	11/12/2008			
UNLESS OTHERWISE SPECIFIED		TITLE Players Station Bumper		
FRAC.	+/- 1/32			
.00	+/- .01			
.000	+/- .005	SIZE B	DWG NO GE-09013	REV
ANGULAR	+/- .25 Deg.	SCALE	SHEET 2 OF 7	



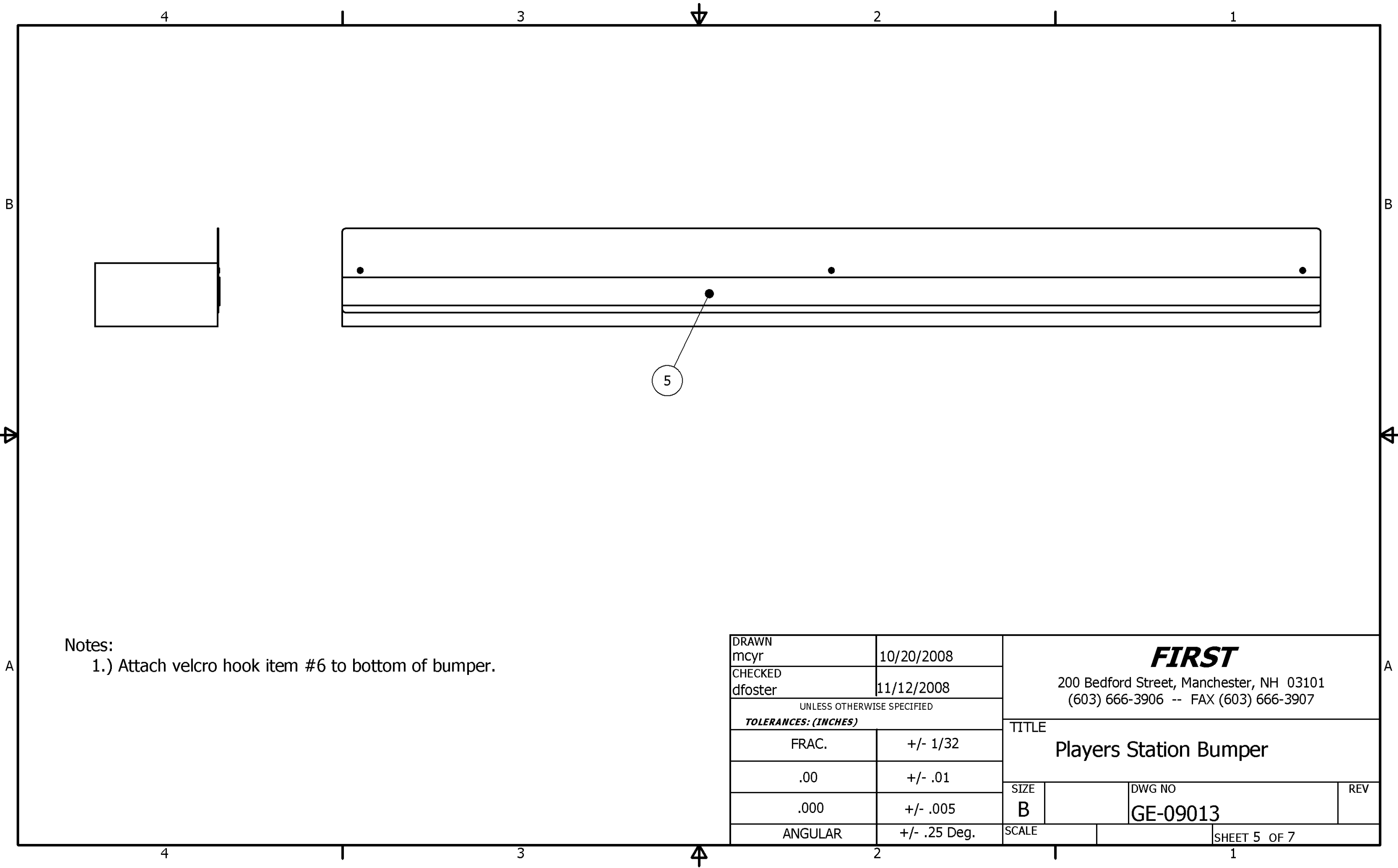
Notes:
1.) Please refer to Bumper covering instructions document.

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CHECKED dfoster	11/12/2008			
UNLESS OTHERWISE SPECIFIED TOLERANCES: (INCHES)				
FRAC.	+/- 1/32	TITLE Players Station Bumper		
.00	+/- .01			
.000	+/- .005			
ANGULAR	+/- .25 Deg.	SIZE B	DWG NO GE-09013	REV
		SCALE	SHEET 3 OF 7	



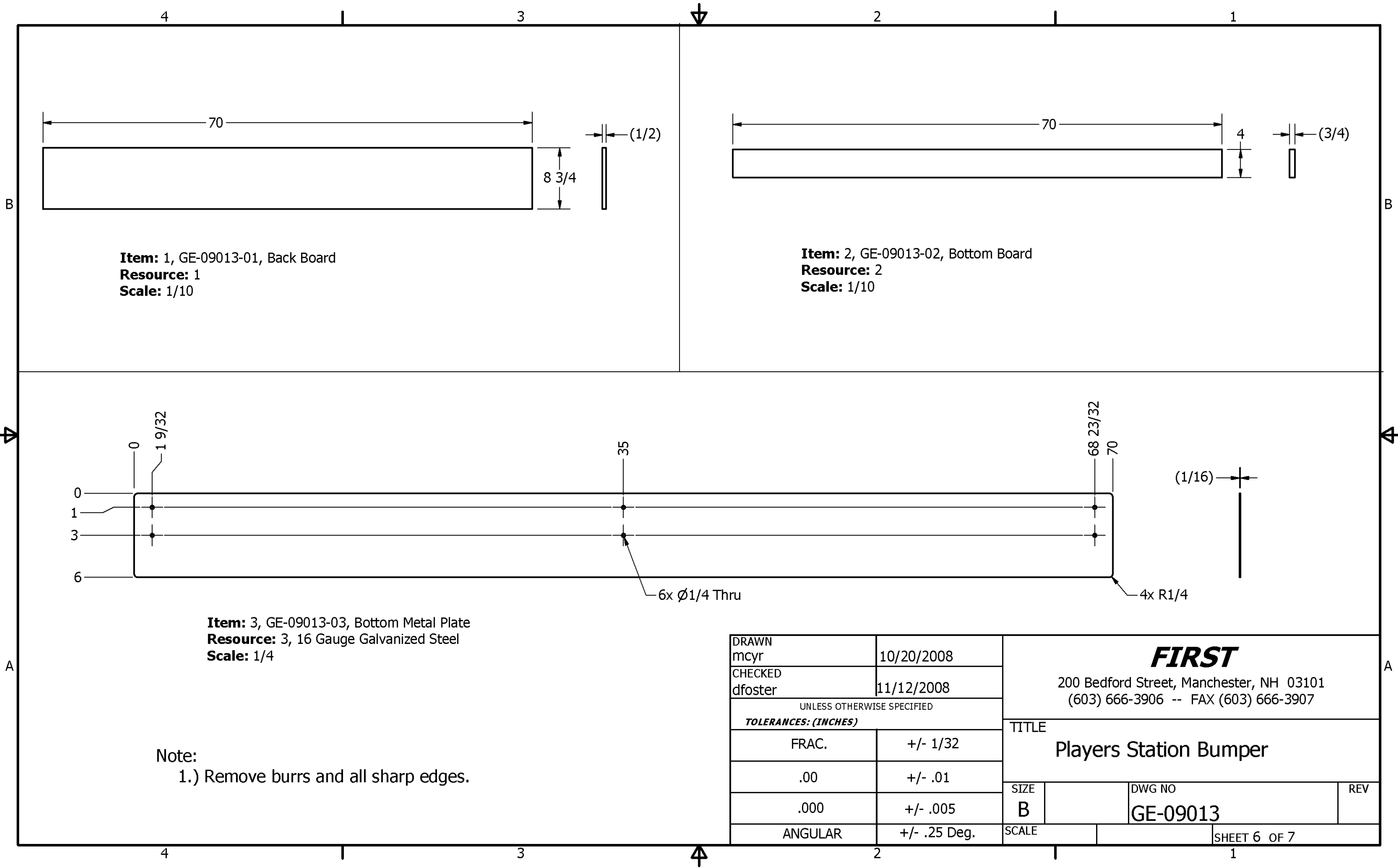
Notes:
1.) Attach Item #3 to to bottom of bumper using screws (Item 7).

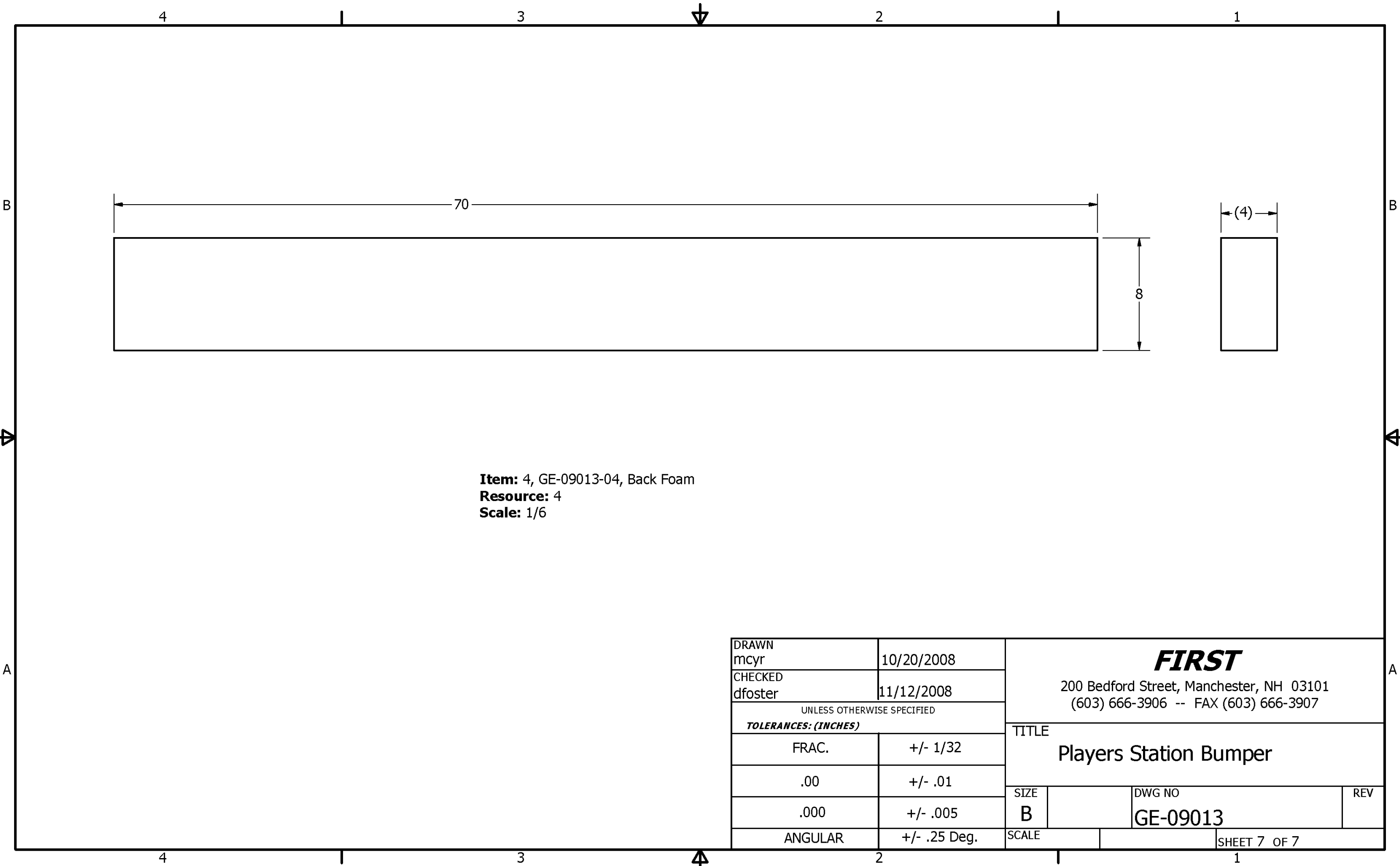
DRAWN mcyr	10/20/2008	<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>		
CHECKED dfoster	11/12/2008			
UNLESS OTHERWISE SPECIFIED		TITLE Players Station Bumper		
FRAC.	+/- 1/32			
.00	+/- .01			
.000	+/- .005	SIZE B	DWG NO GE-09013	REV
ANGULAR	+/- .25 Deg.	SCALE	SHEET 4 OF 7	



Notes:
1.) Attach velcro hook item #6 to bottom of bumper.

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CHECKED dfoster	11/12/2008			
UNLESS OTHERWISE SPECIFIED		TITLE Players Station Bumper		
FRAC.	+/- 1/32			
.00	+/- .01			
.000	+/- .005	SIZE B	DWG NO GE-09013	REV
ANGULAR	+/- .25 Deg.	SCALE	SHEET 5 OF 7	





Item: 4, GE-09013-04, Back Foam
Resource: 4
Scale: 1/6

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CHECKED dfoster	11/12/2008				
UNLESS OTHERWISE SPECIFIED TOLERANCES: (INCHES)					
FRAC.	+/- 1/32	TITLE Players Station Bumper			
.00	+/- .01				
.000	+/- .005				
ANGULAR	+/- .25 Deg.	SIZE B		DWG NO GE-09013	REV
		SCALE		SHEET 7 OF 7	