



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GE-25402	Ball Inflation Jig Side	2
2	GE-25403	Ball Inflation Jig 15.5" Handle	1
3	washer_flat_10	Flat Washer for #10 Screw	12
4	Button_hex_10_32_1.5	Button Head Socket Screw, #10-32, 1.5" long	6
5	nylock_10_32	Low-Strength Steel Nylon-Insert Locknut, Zinc-Plated, 10-32 Thread Size	6

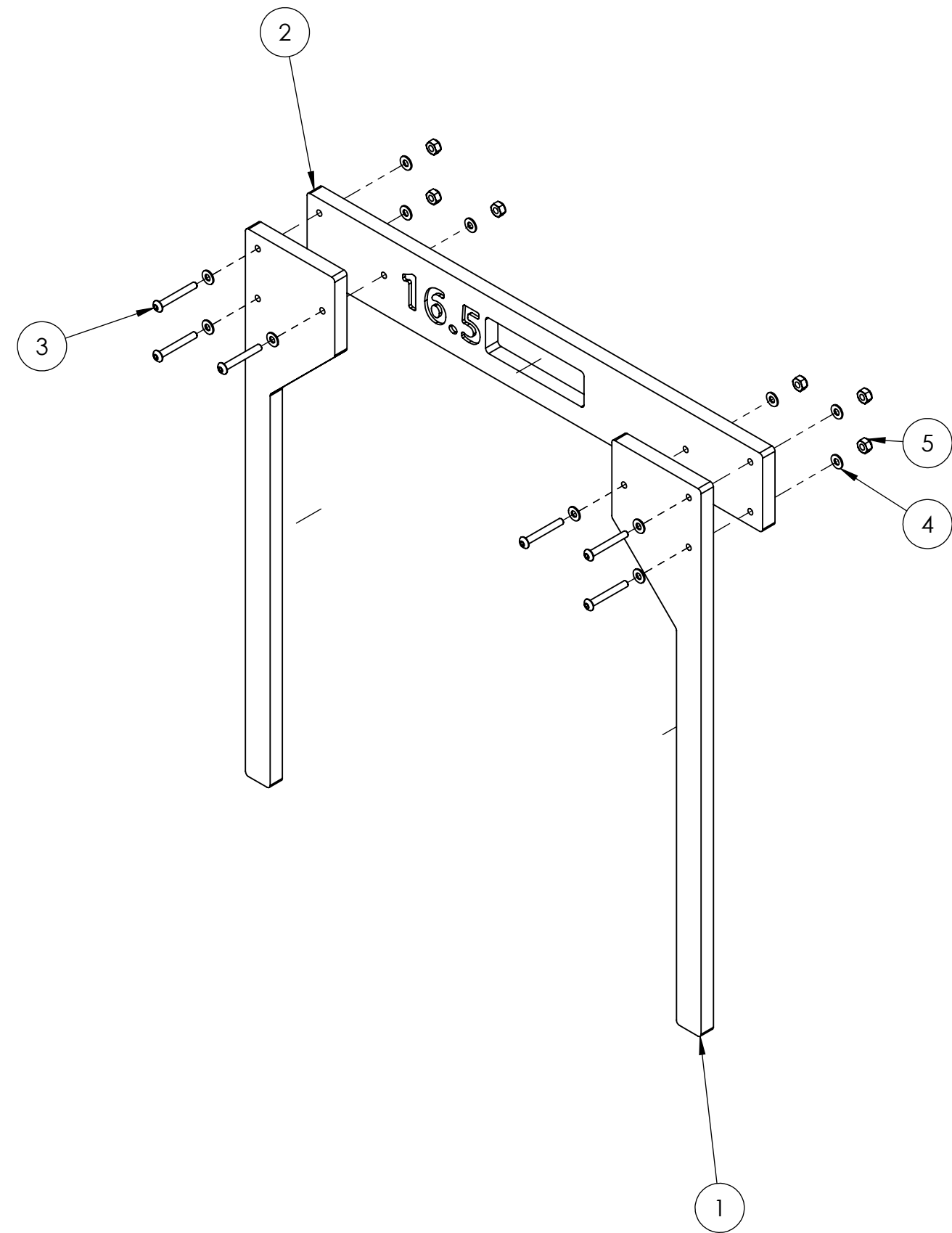
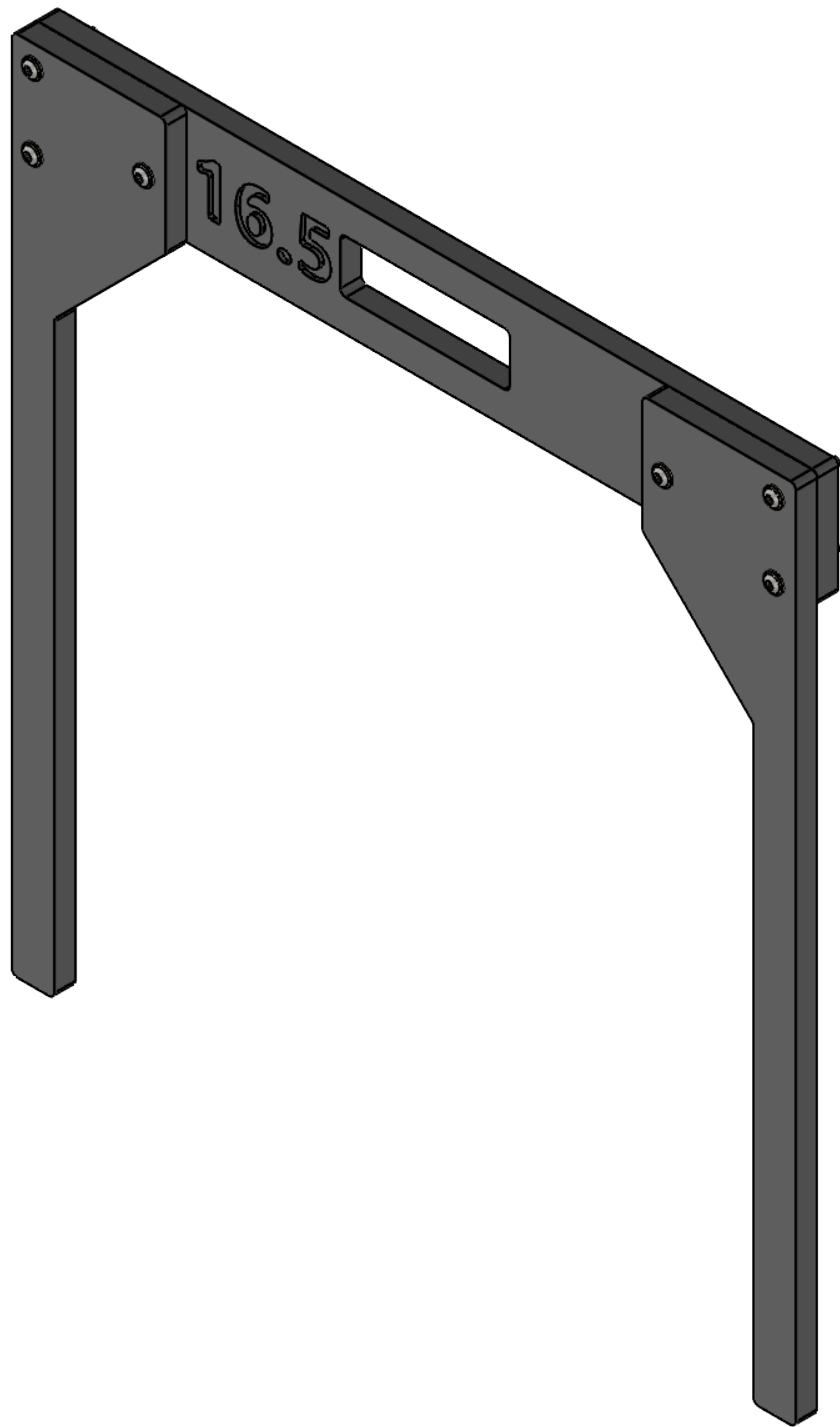
UNLESS OTHERWISE SPECIFIED:		VEND	NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	BB	7/23/2024
TOLERANCES:		PROPRIETARY AND CONFIDENTIAL		
FRACTIONAL ± 1/16		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.		
ANGULAR: MACH ± 1° BEND ± 1°		 		
TWO PLACE DECIMAL ± .01				
THREE PLACE DECIMAL ± .005		TITLE: 15.5" Ball Inflation Jig		
MATERIAL/FINISH:		SIZE	DWG. NO.	REV
		C	GE-25400	
COMMENTS:		SCALE: 1:4		
REMOVE ALL BURRS AND SHARP EDGES.		SHEET 1 OF 1		
DO NOT SCALE DRAWING				

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GE-25402	Ball Inflation Jig Side	2
2	GE-25404	Ball Inflation Jig 16.5" Handle	1
3	Button_hex_10_32_1.5	Button Head Socket Screw, #10-32, 1.5" long	6
4	washer_flat_10	Flat Washer for #10 Screw	12
5	nylock_10_32	Low-Strength Steel Nylon-Insert Locknut, Zinc-Plated, 10-32 Thread Size	6

UNLESS OTHERWISE SPECIFIED:		VEND	NAME	DATE	 
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		DRAWN	BB	7/23/2024	
MATERIAL/FINISH: DO NOT SCALE DRAWING		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: <h2 style="text-align: center;">16.5" Ball Inflation Jig</h2>
		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.		SIZE DWG. NO. REV C GE-25401	
		SCALE: 1:4		SHEET 1 OF 1	

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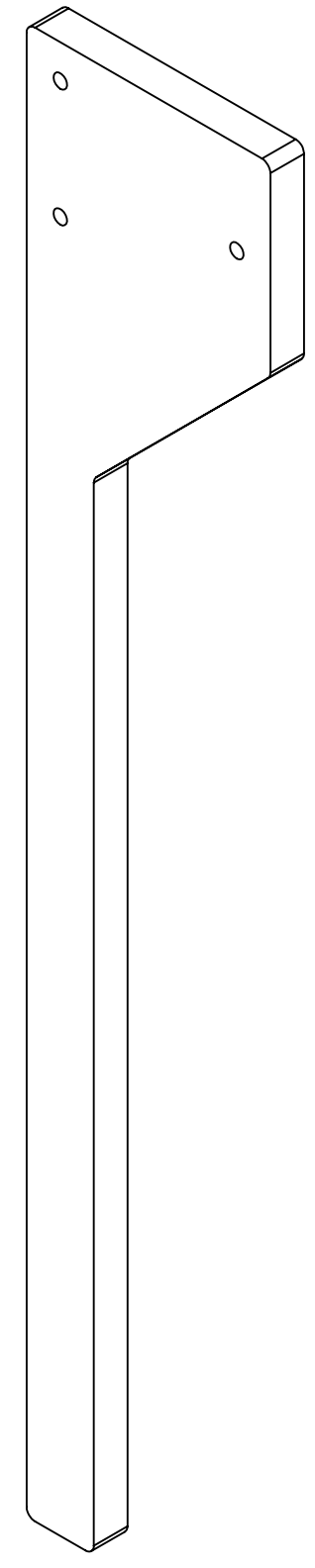
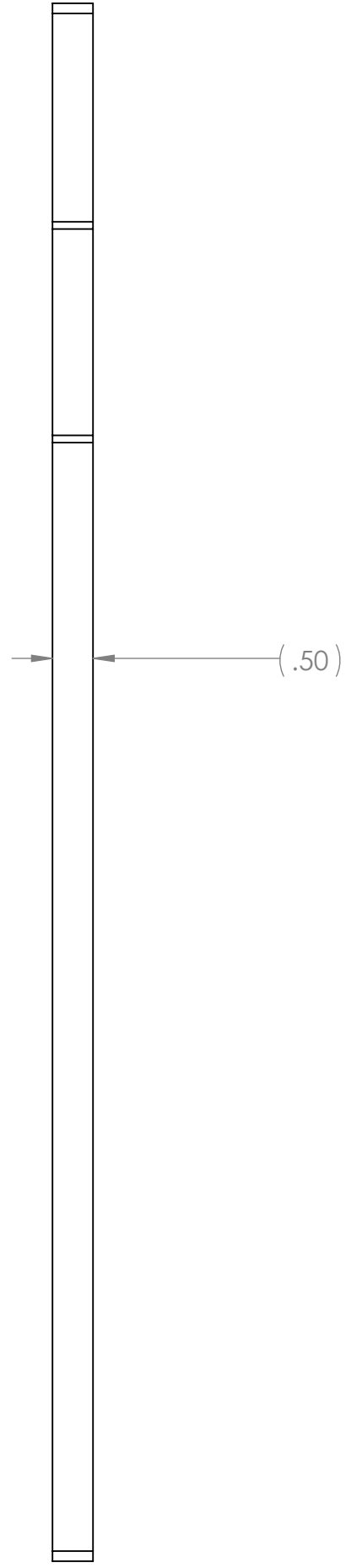
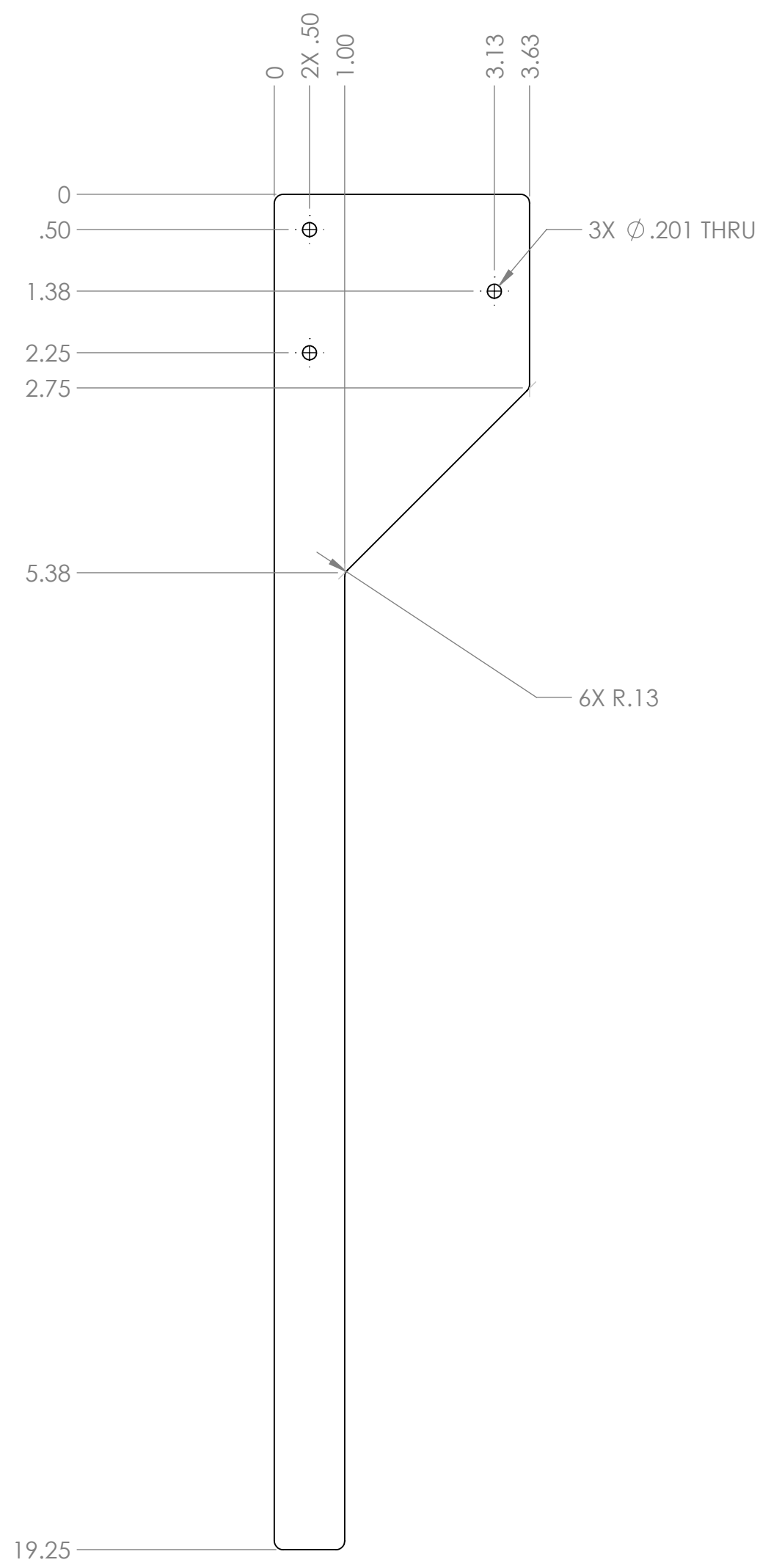
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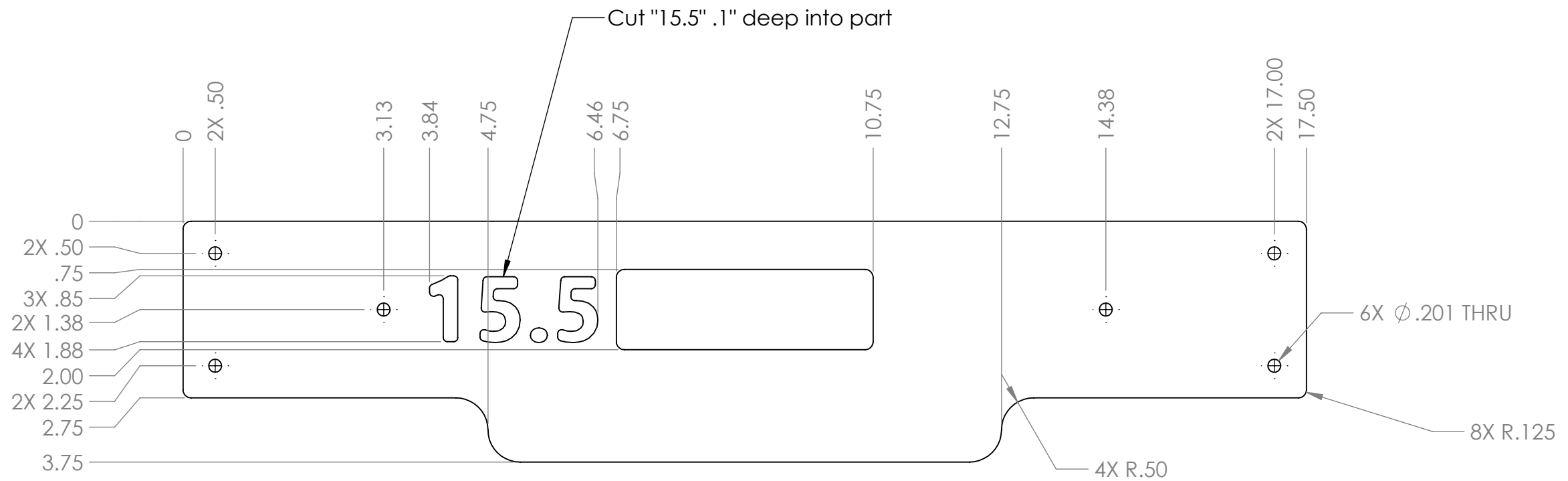
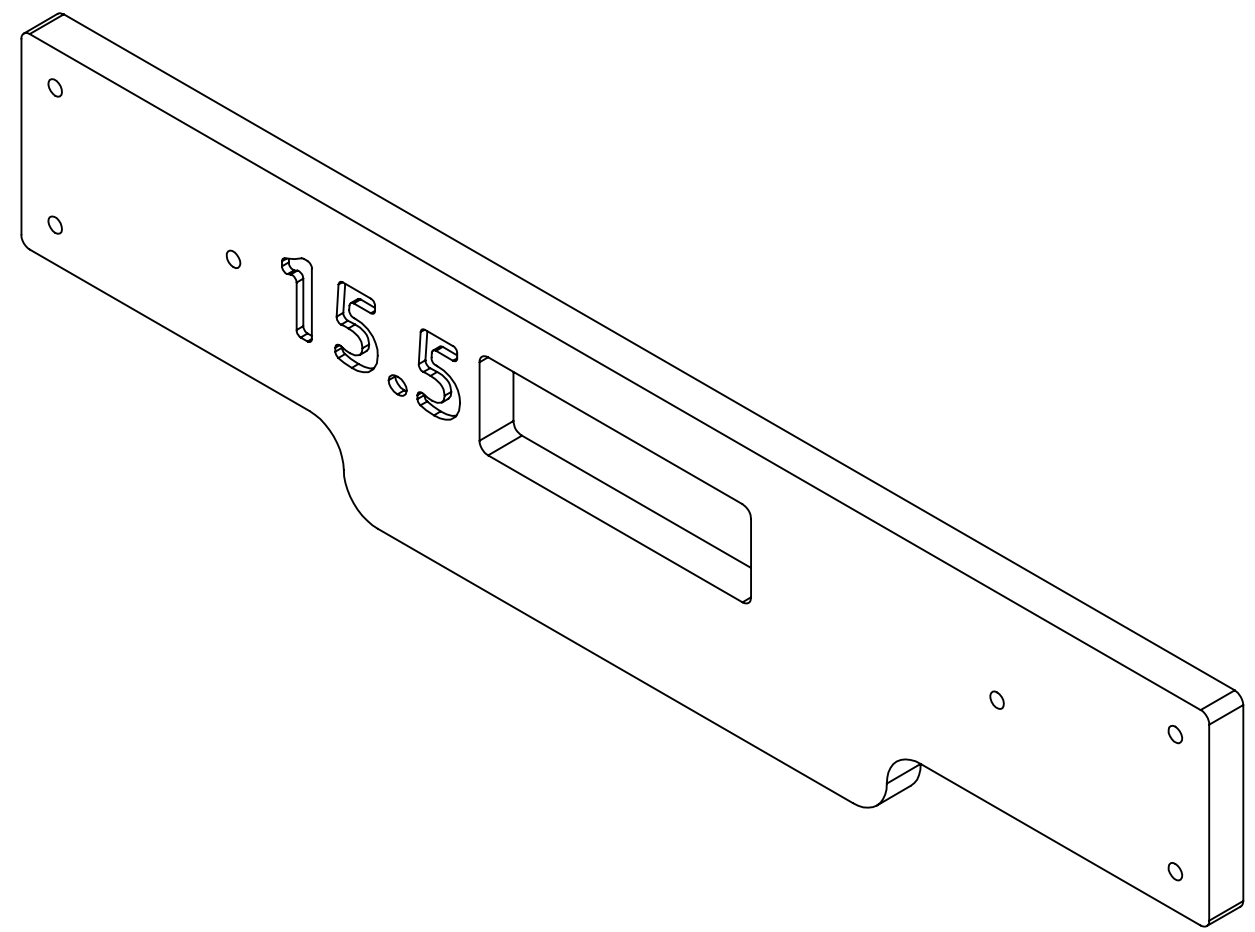
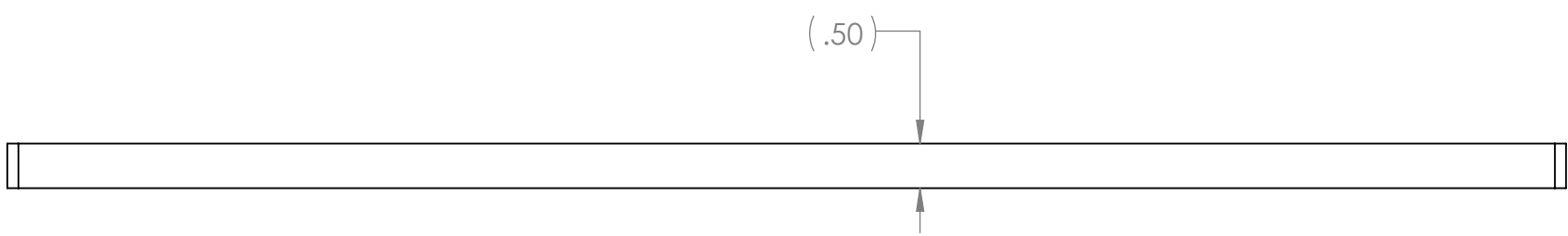
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 MATERIAL/FINISH: 1/2" Black HDPE, Orange Peel Texture DO NOT SCALE DRAWING	VEND	NAME	DATE	
	DRAWN	BB	7/22/2024	
	PROPRIETARY AND CONFIDENTIAL			TITLE:
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			Ball Inflation Jig Side
	COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.		SIZE
				DWG. NO.
				REV
				C GE-25402
				SCALE: 1:4
				SHEET 1 OF 1



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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	VEND	NAME	DATE	 
	DRAWN	BB	7/22/2024	
MATERIAL/FINISH: 1/2" Black HDPE, Orange Peel Texture	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			TITLE: Ball Inflation Jig 15.5" Handle
DO NOT SCALE DRAWING	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE: C DWG. NO.: GE-25403 REV:
	SCALE: 1:2			SHEET 1 OF 1

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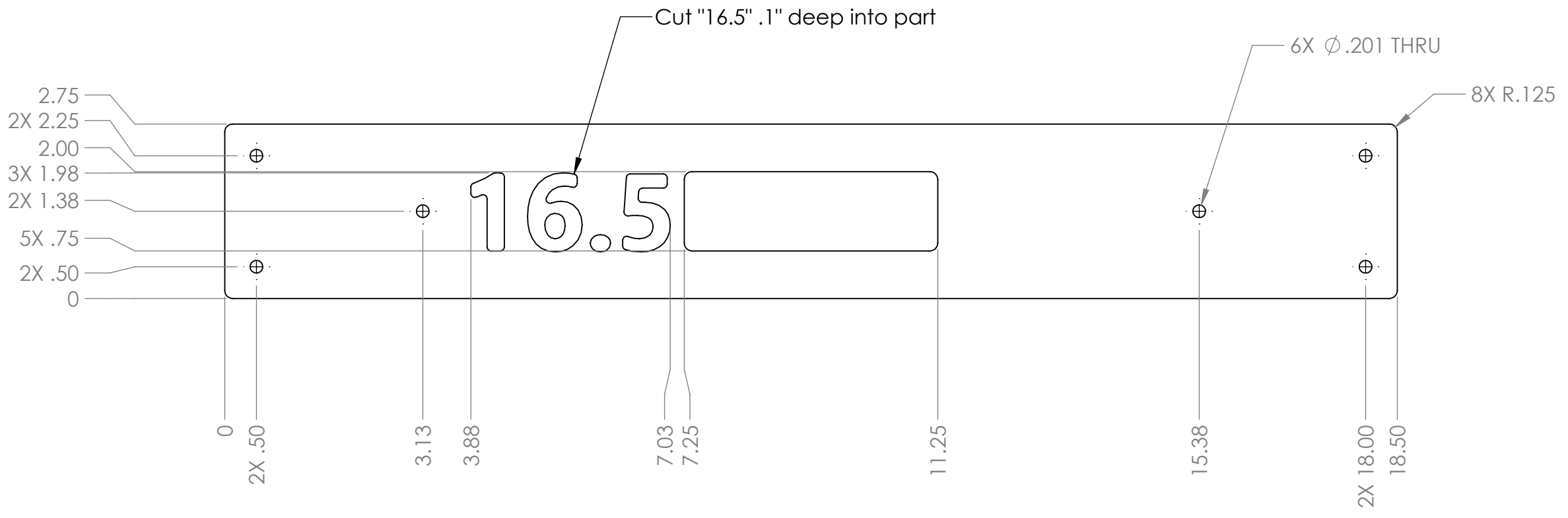
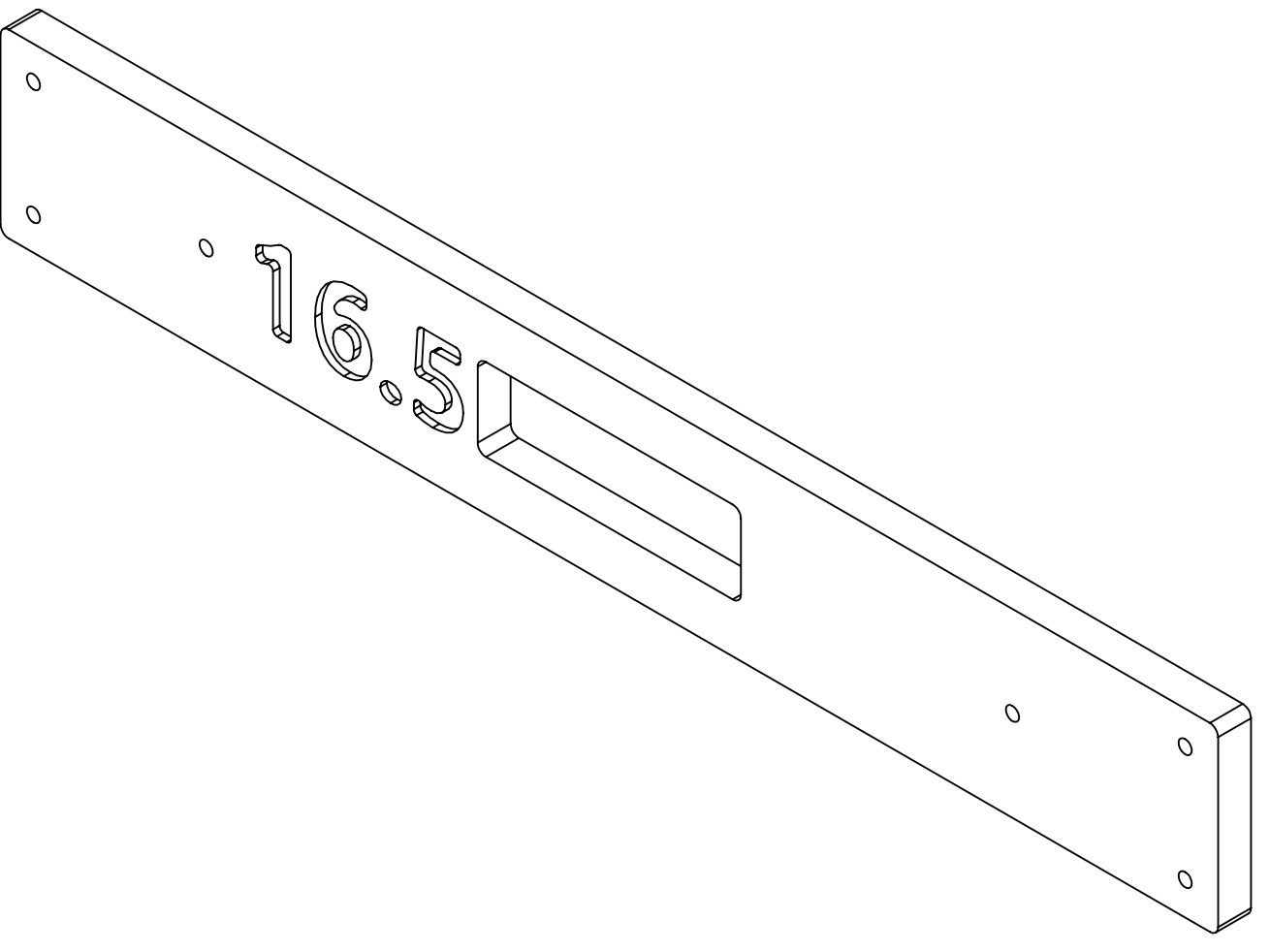
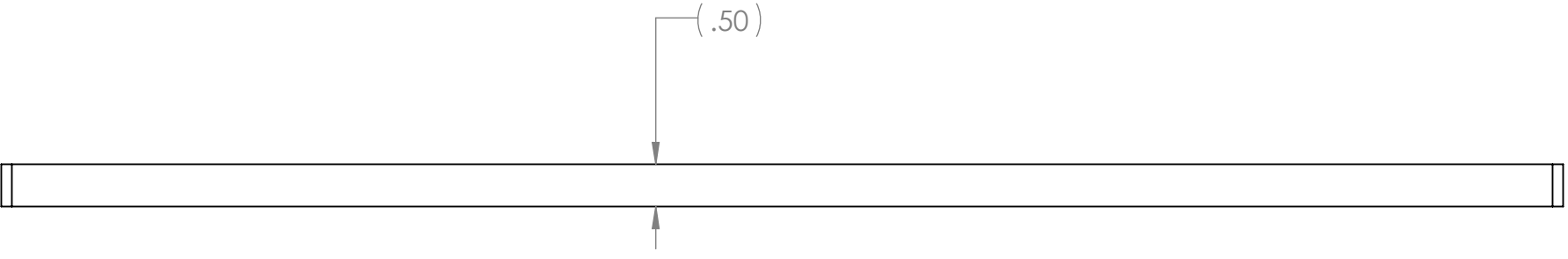
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ MATERIAL/FINISH: 1/2" Black HDPE, Orange Peel Texture DO NOT SCALE DRAWING	VEND	NAME	DATE	 	
	DRAWN	BB	7/22/2024		
	PROPRIETARY AND CONFIDENTIAL			TITLE: Ball Inflation Jig 16.5" Handle	
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.				
	COMMENTS:		SIZE	DWG. NO.	REV
	REMOVE ALL BURRS AND SHARP EDGES.		C	GE-25404	
			SCALE: 1:2	SHEET 1 OF 1	

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