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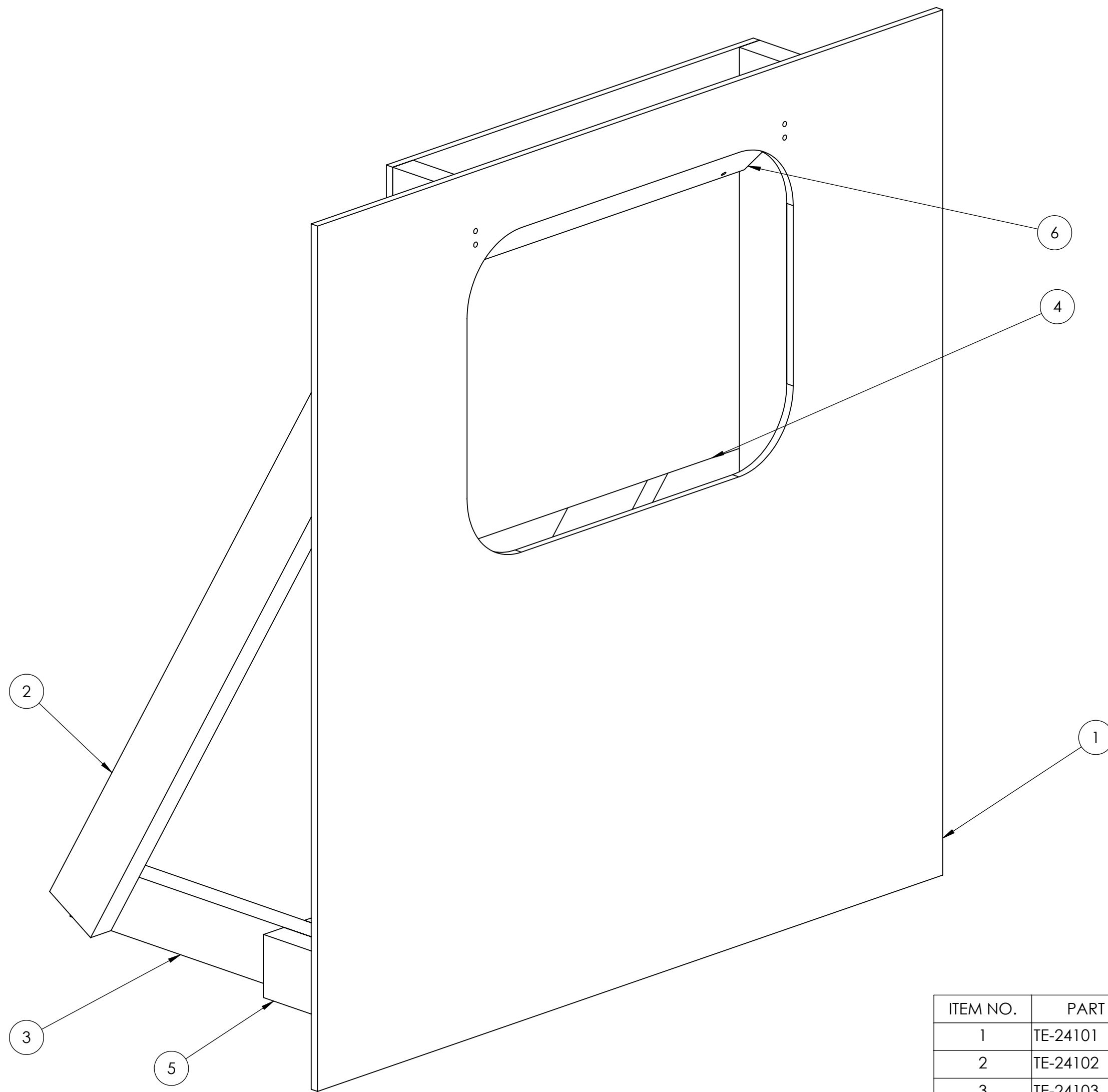
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-24101	Amp Front	1
2	TE-24102	Amp Vertical Support	4
3	TE-24103	Amp Horizontal Support	2
4	TE-24104	Amp Angled Support	1
5	TE-24105	Amp Connecting Beam	4
6	TE-24106	Amp Deflector	1

UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	JO	12/18/2023
TOLERANCES:		PROPRIETARY AND CONFIDENTIAL		
FRACTIONAL $\pm 1/16$		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.		
ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$		 		
TWO PLACE DECIMAL $\pm .13$				
THREE PLACE DECIMAL $\pm .125$		TITLE: Amp Station Assembly		
MATERIAL/FINISH:		SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.		C	TE-24100	
		SCALE: 1:5		SHEET 1 OF 4
DO NOT SCALE DRAWING				

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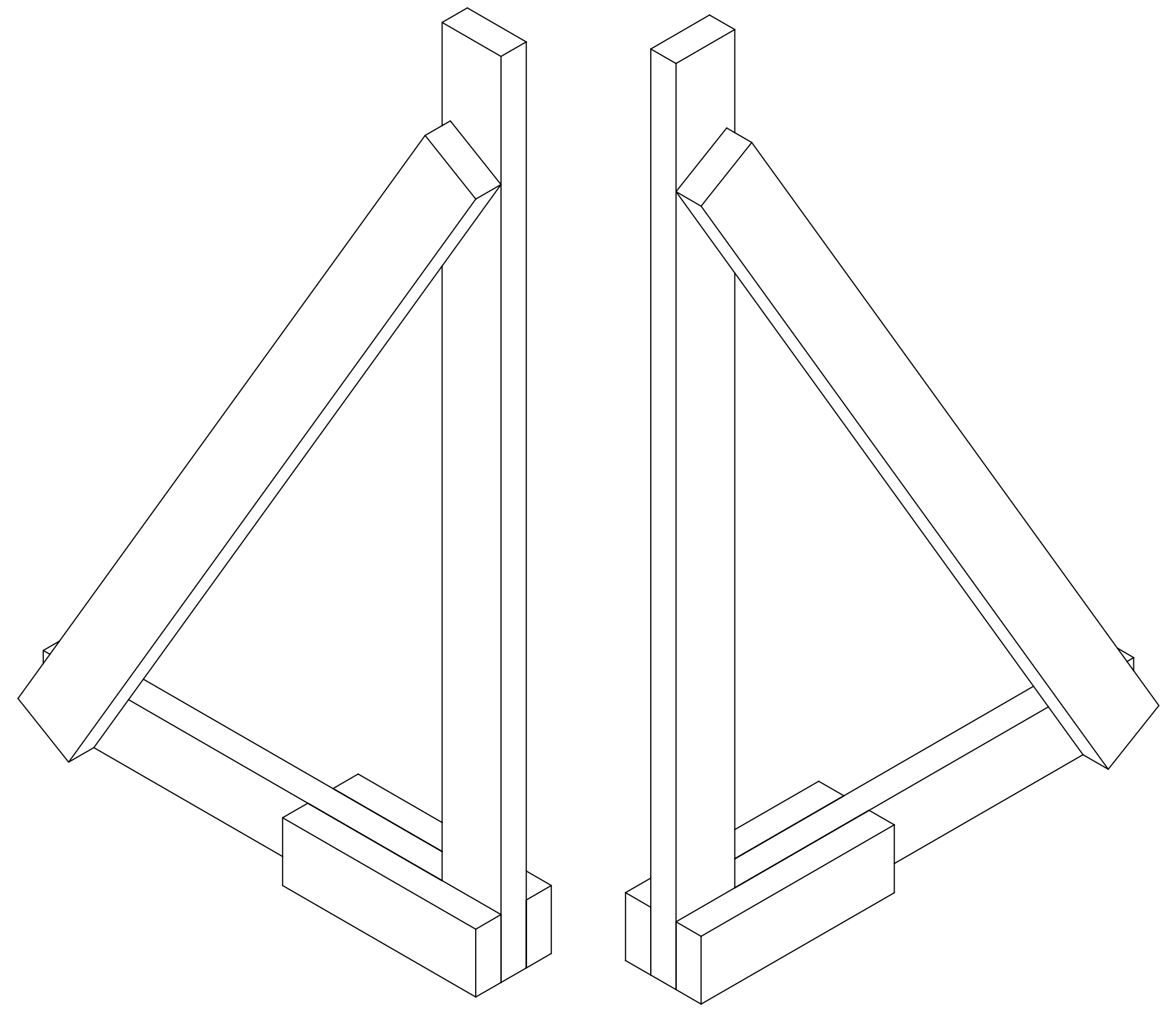
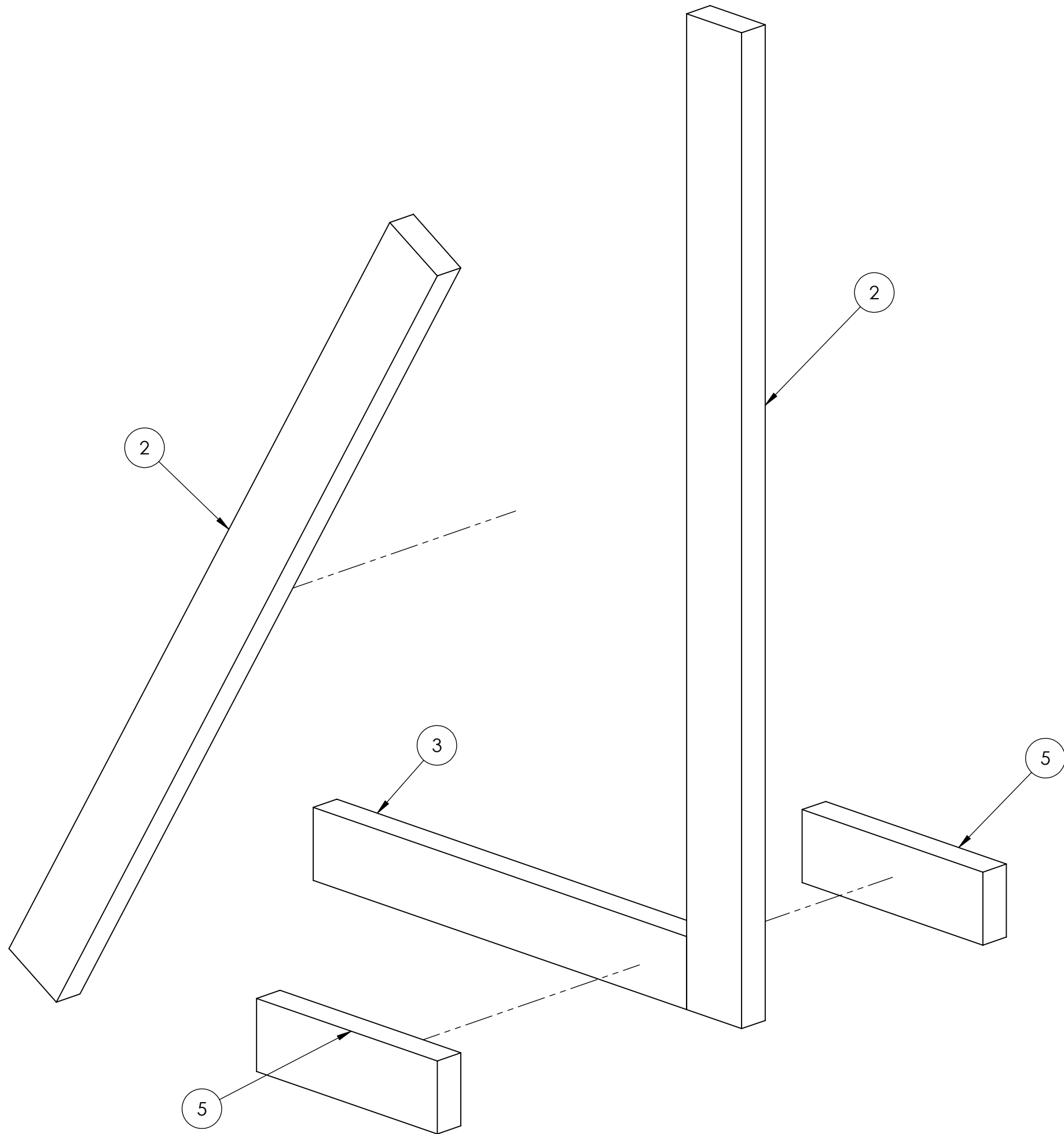
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Assemble as shown with wood screws, then repeat the process with the diagonal (2) on the opposite side

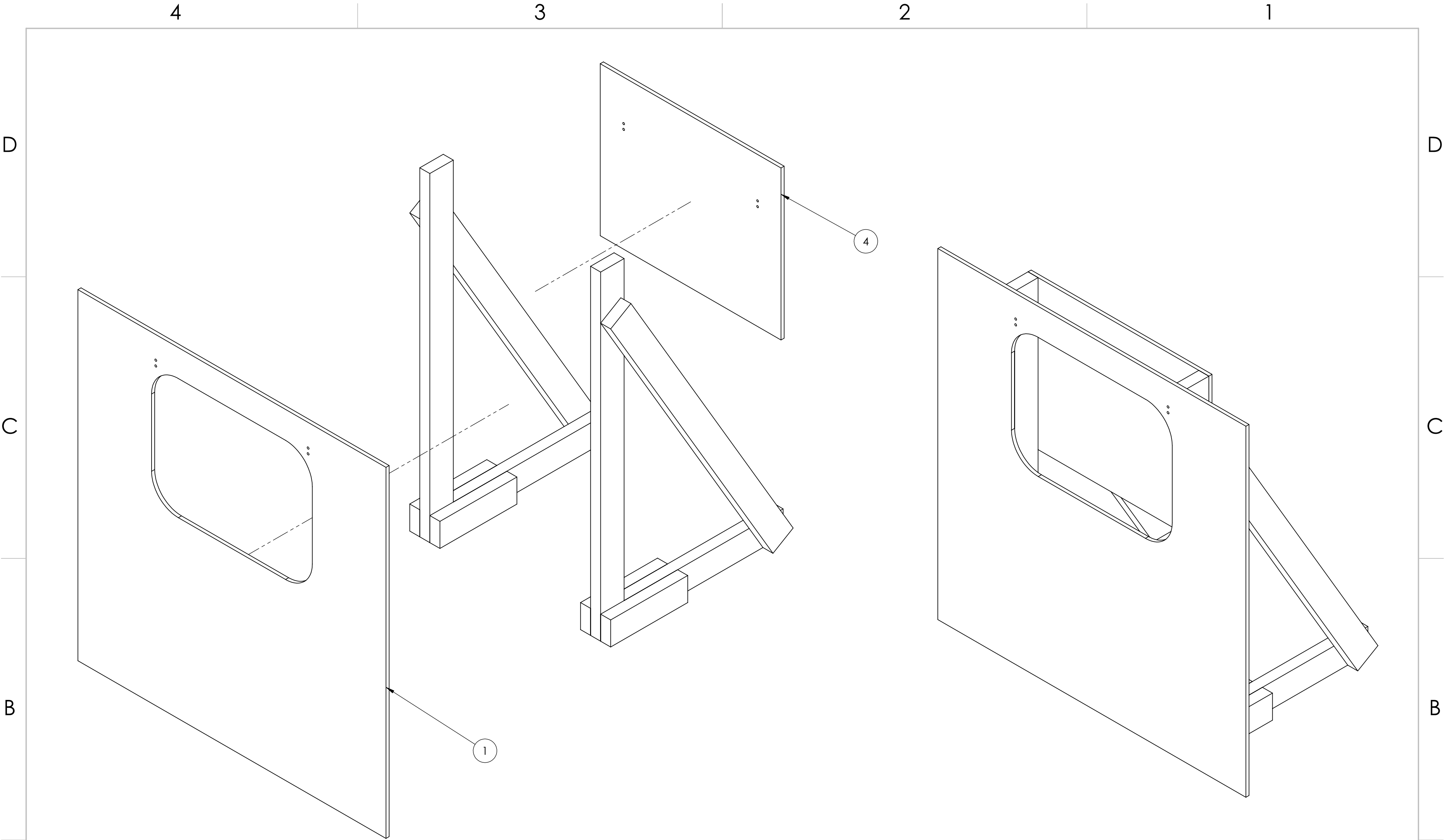
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE		
	DRAWN	JO	12/18/2023		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			TITLE:	
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			Amp Station Assembly	
SIZE		DWG. NO.	REV		
C		TE-24100			
SCALE: 1:5			SHEET 2 OF 4		

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Assemble as shown with wood screws, so that ① and ④ are flush with the top of the assembly and centered.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 
	DRAWN	JO	12/18/2023	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.				TITLE:
				Amp Station Assembly
COMMENTS:		REMOVE ALL BURRS AND SHARP EDGES.		SIZE DWG. NO. REV C TE-24100
				SCALE: 1:7 SHEET 3 OF 4

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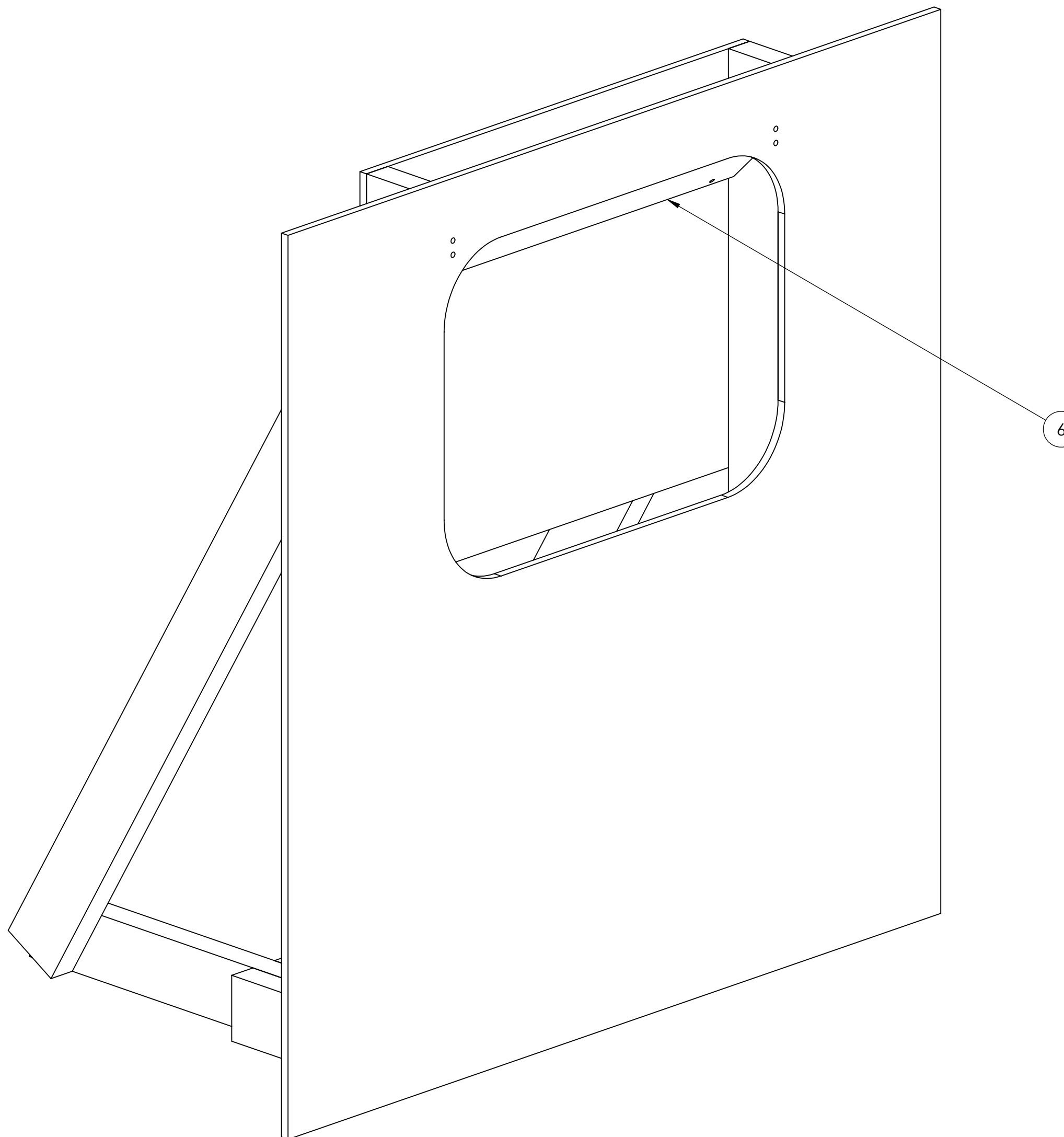
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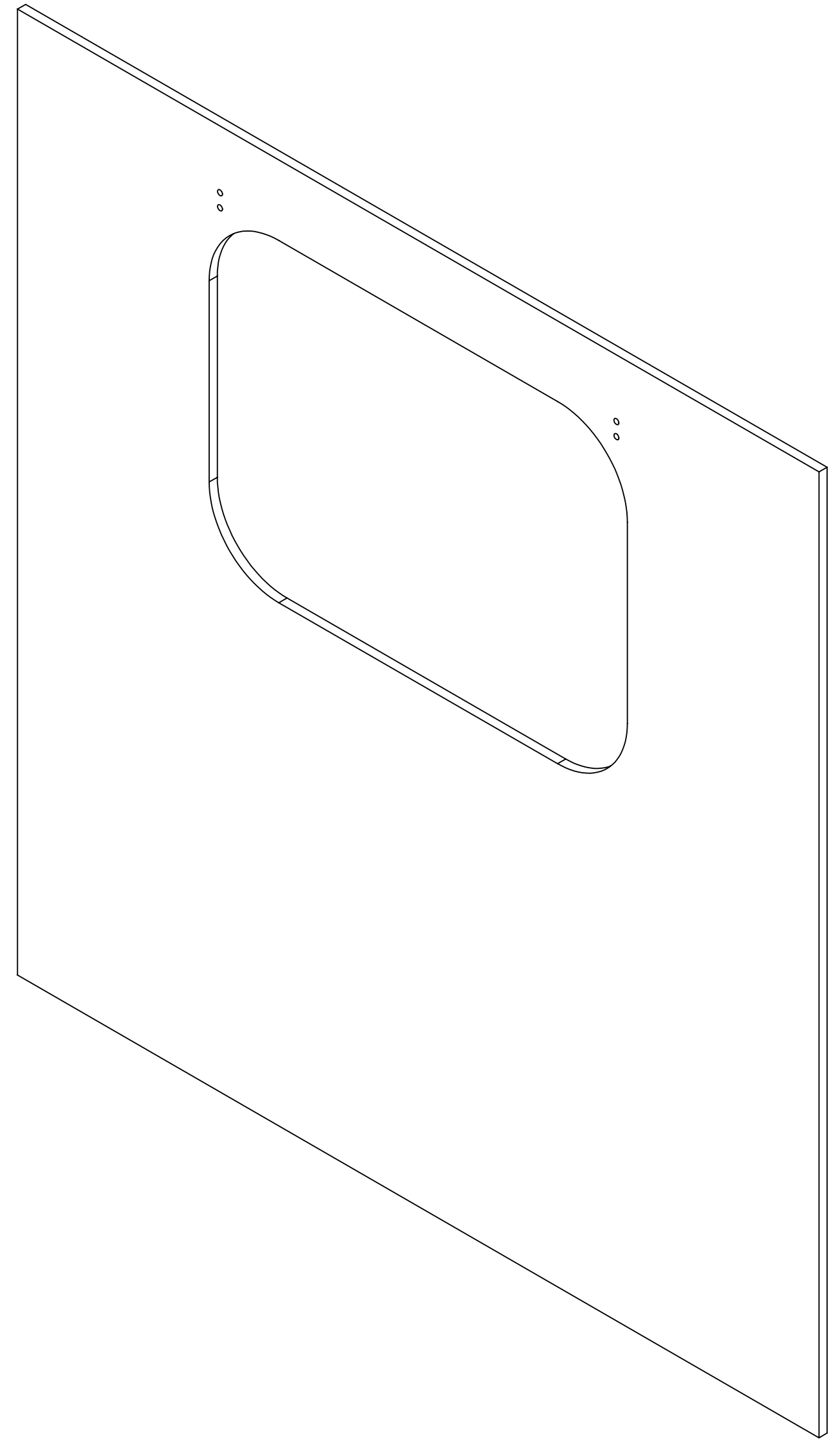
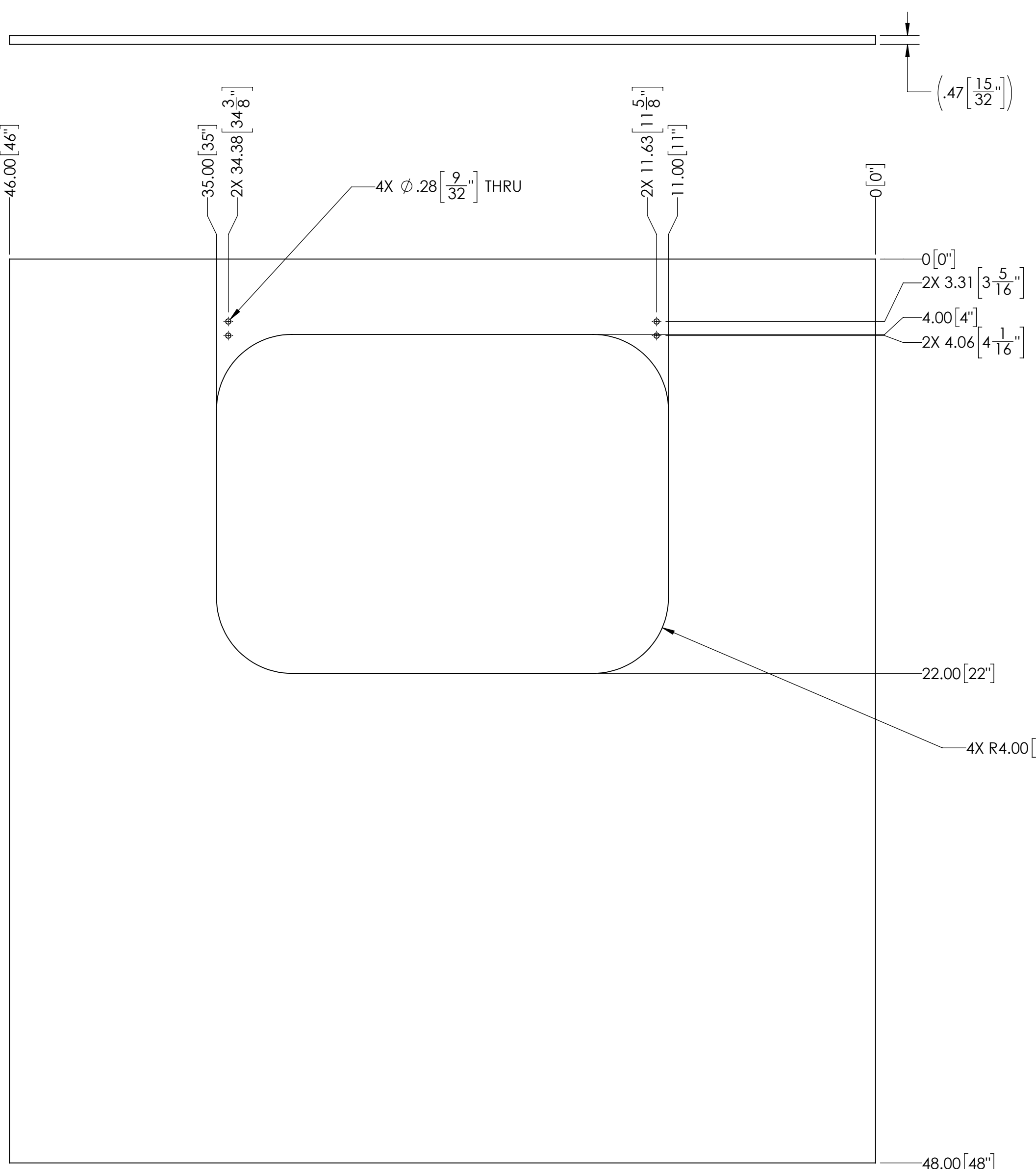
Position **6** as shown and attach with 4x 50lb Cable Ties


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 
	DRAWN	JO	12/18/2023	
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			TITLE:
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			Amp Station Assembly
	SIZE	DWG. NO.	REV	
	C	TE-24100		
	SCALE: 1:5	SHEET 4 OF 4		

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .13 THREE PLACE DECIMAL ± .125 MATERIAL/FINISH: 1/2" Plywood (15/32") DO NOT SCALE DRAWING	TEAM	NAME	DATE	
	DRAWN	JO	12/18/2023	
	PROPRIETARY AND CONFIDENTIAL			TITLE:
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			Amp Front
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE
				DWG. NO.
				REV
				C
				TE-24101
				SCALE: 1:5
				SHEET 1 OF 1

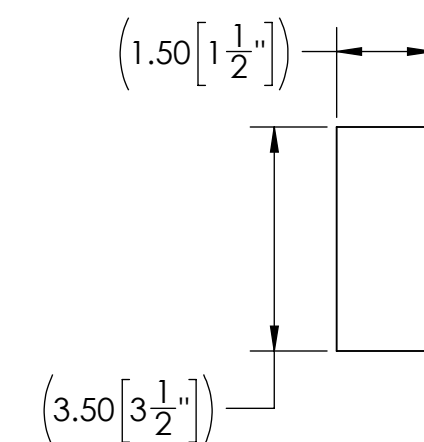
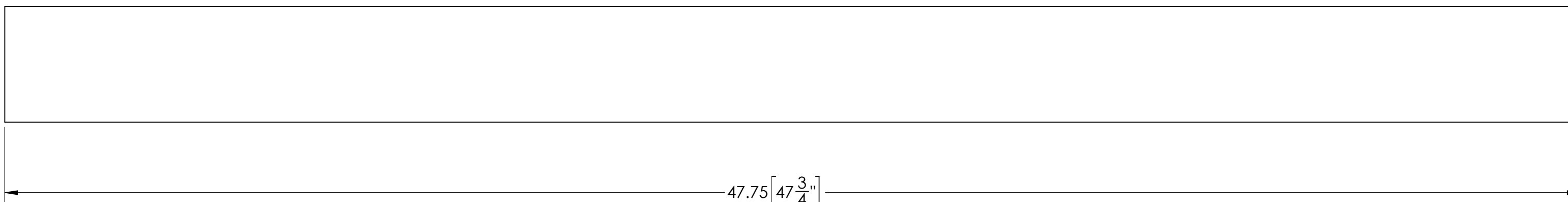
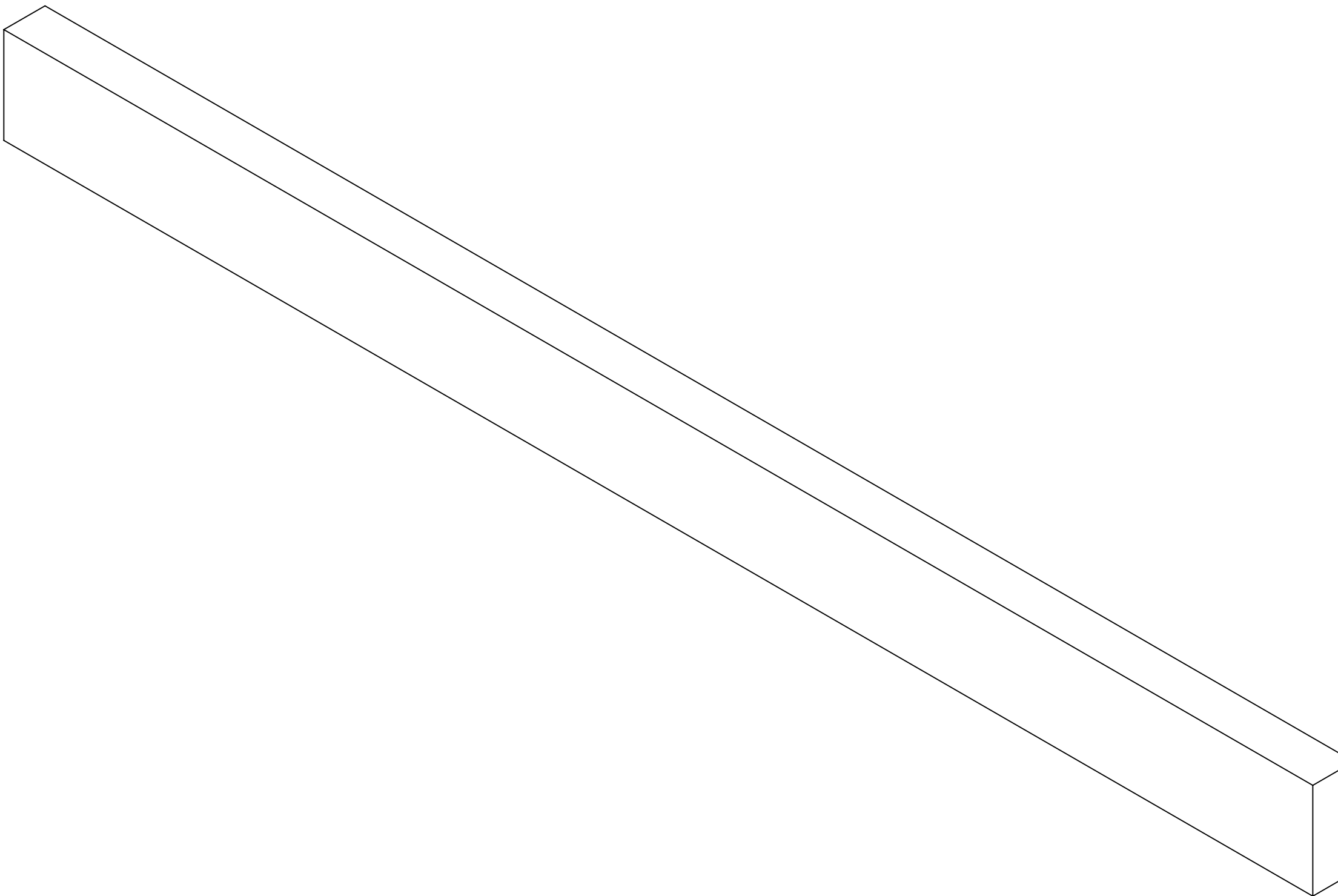
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	TEAM	NAME	DATE	 						
	DRAWN	JO	12/18/2023							
MATERIAL/FINISH: Pine 2x4 (1.5"x3.5")	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			TITLE: Amp Vertical Support						
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	DO NOT SCALE DRAWING			<table border="1"> <tr> <td>SIZE</td> <td>DWG. NO.</td> <td>REV</td> </tr> <tr> <td>C</td> <td>TE-24102</td> <td></td> </tr> </table>	SIZE	DWG. NO.	REV	C	TE-24102	
SIZE	DWG. NO.	REV								
C	TE-24102									
SCALE: 1:3			SHEET 1 OF 1							

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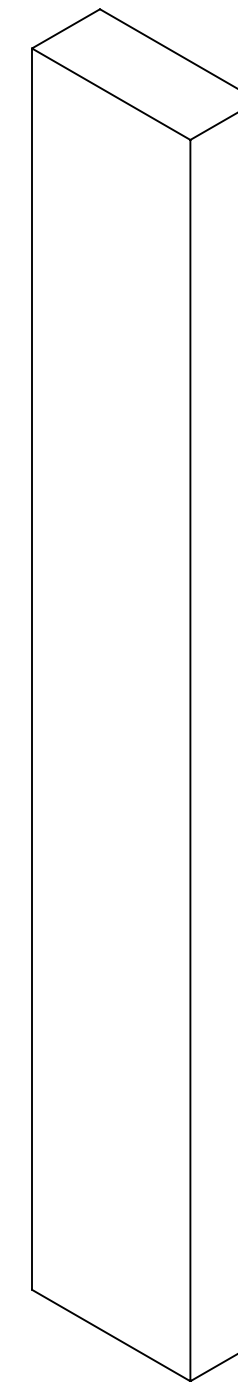
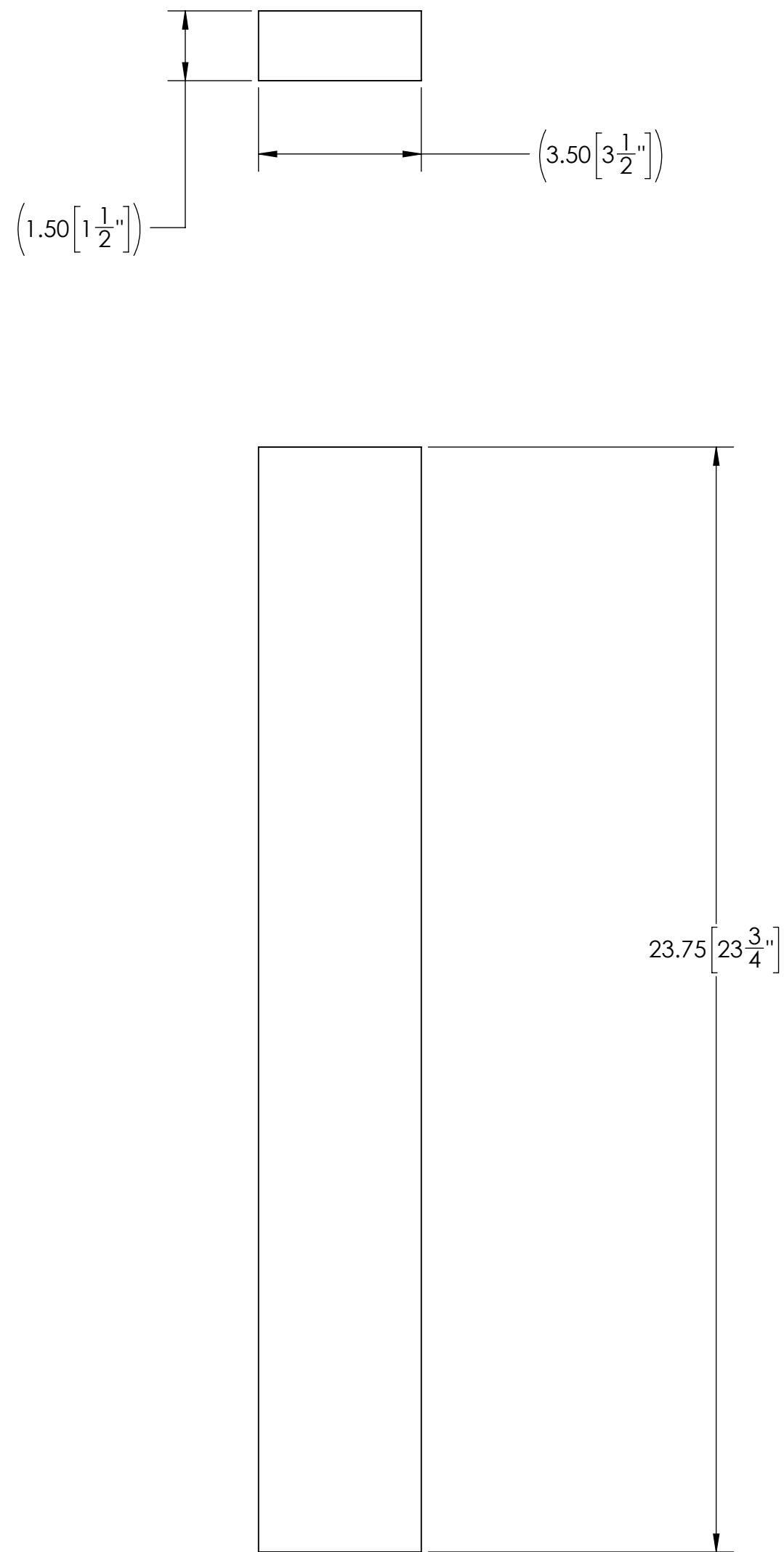
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: Pine 2x4 (1.5"x3.5") DO NOT SCALE DRAWING	TEAM	NAME	DATE	 
	DRAWN	JO	12/18/2023	
	PROPRIETARY AND CONFIDENTIAL			TITLE: <h1>Amp Horizontal Support</h1>
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			
	COMMENTS:			SIZE C
	REMOVE ALL BURRS AND SHARP EDGES.			DWG. NO. TE-24103
	SCALE: 1:3		SHEET 1 OF 1	

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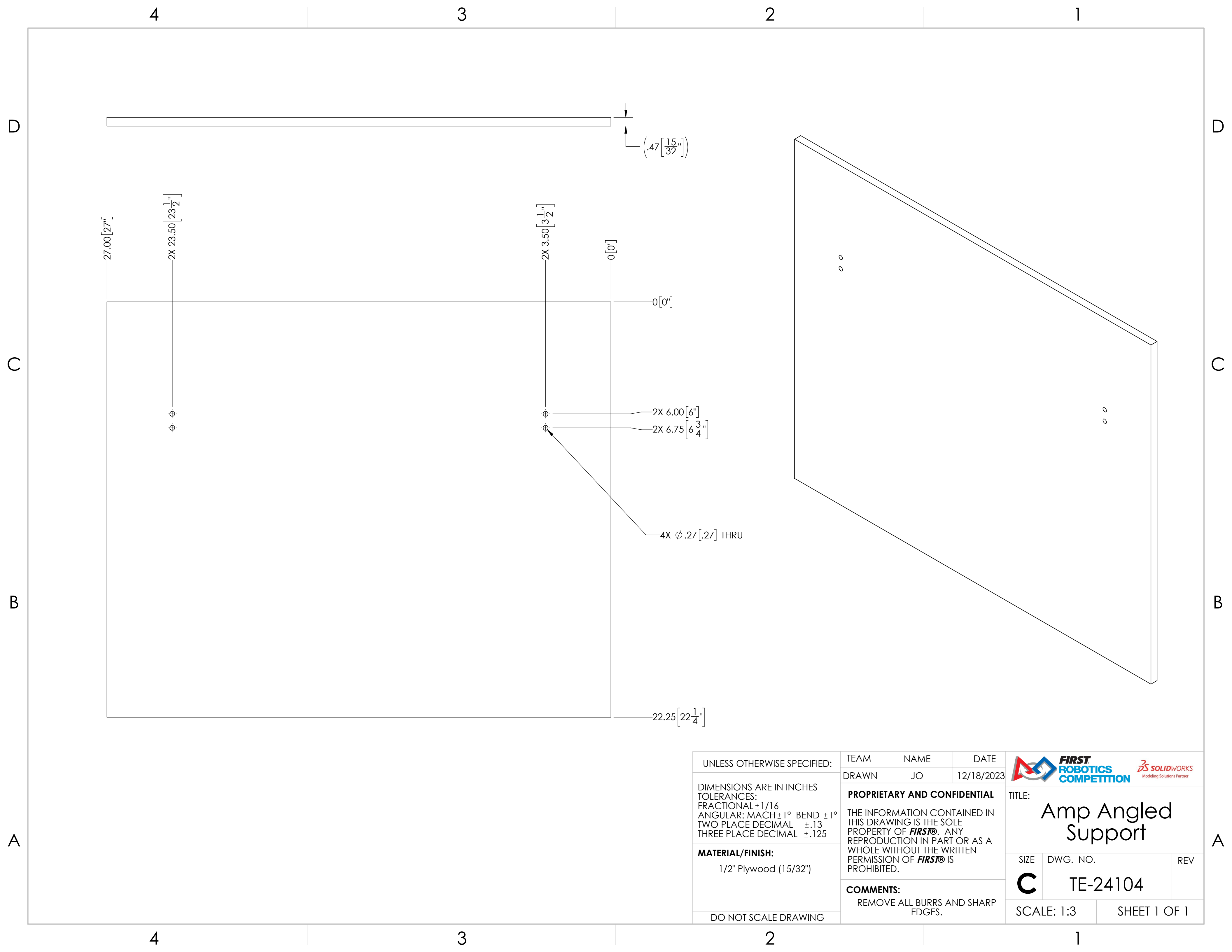
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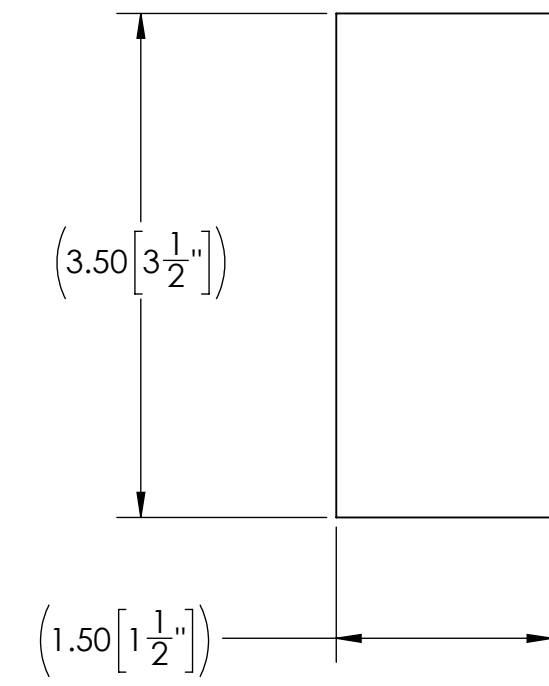
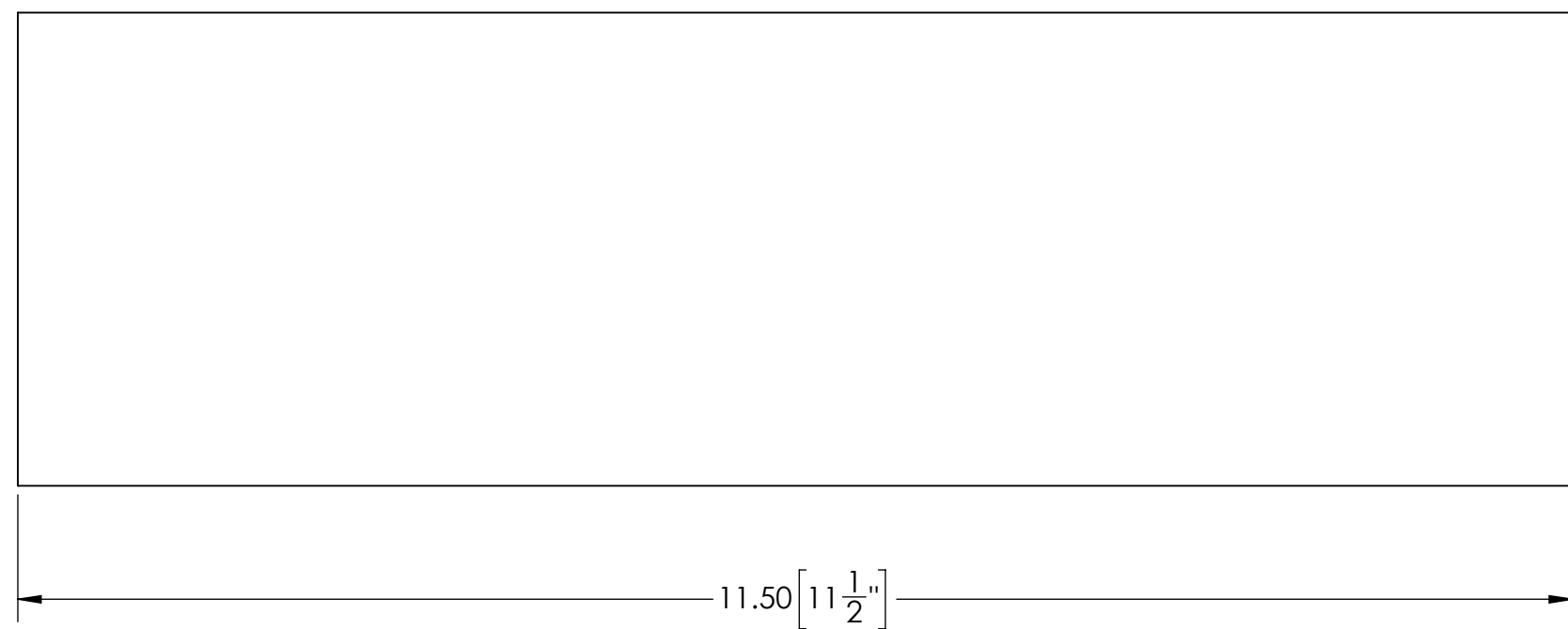
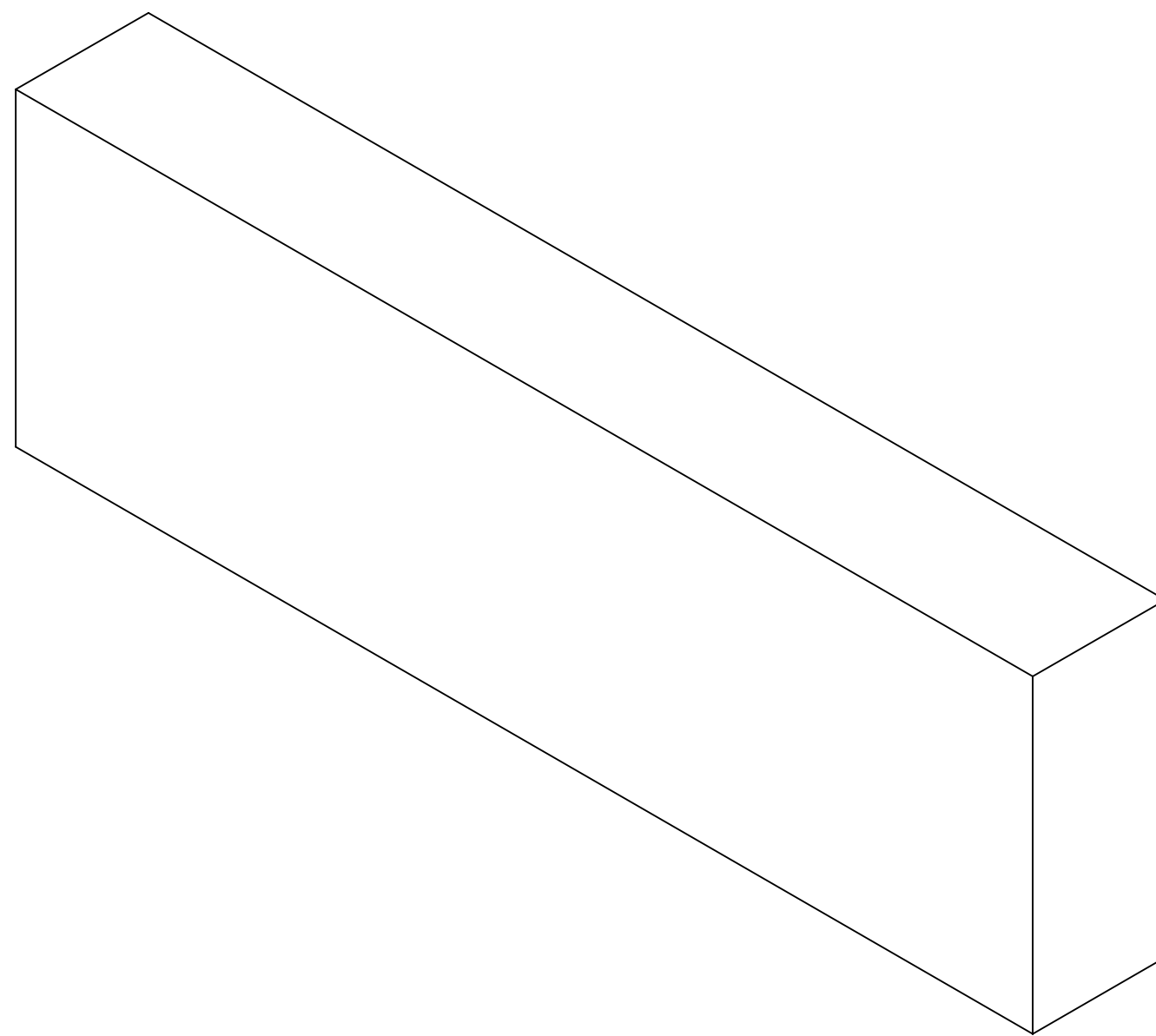
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: 1/2" Plywood (15/32") DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	JO	12/18/2023		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.				TITLE:
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				Amp Angled Support SIZE DWG. NO. REV C TE-24104 SCALE: 1:3 SHEET 1 OF 1



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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: Pine 2x4 (1.5"x3.5") DO NOT SCALE DRAWING	TEAM	NAME	DATE	 
	DRAWN	JO	12/18/2023	
	PROPRIETARY AND CONFIDENTIAL			TITLE: <h2 style="text-align: center;">Amp Connecting Beam</h2>
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			
	COMMENTS:			SIZE C
	REMOVE ALL BURRS AND SHARP EDGES.			DWG. NO. TE-24105
	SCALE: 3:4		SHEET 1 OF 1	

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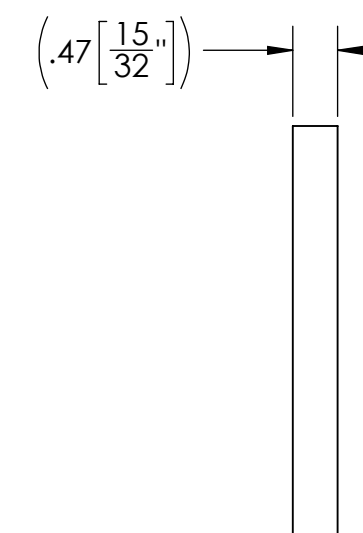
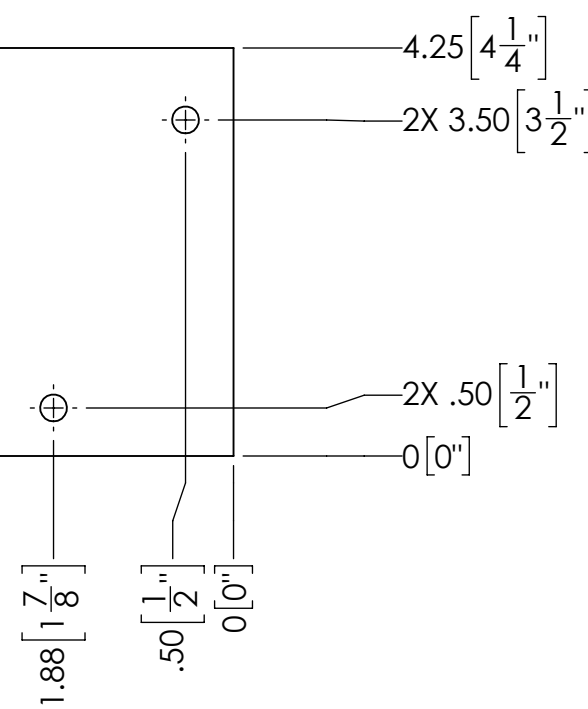
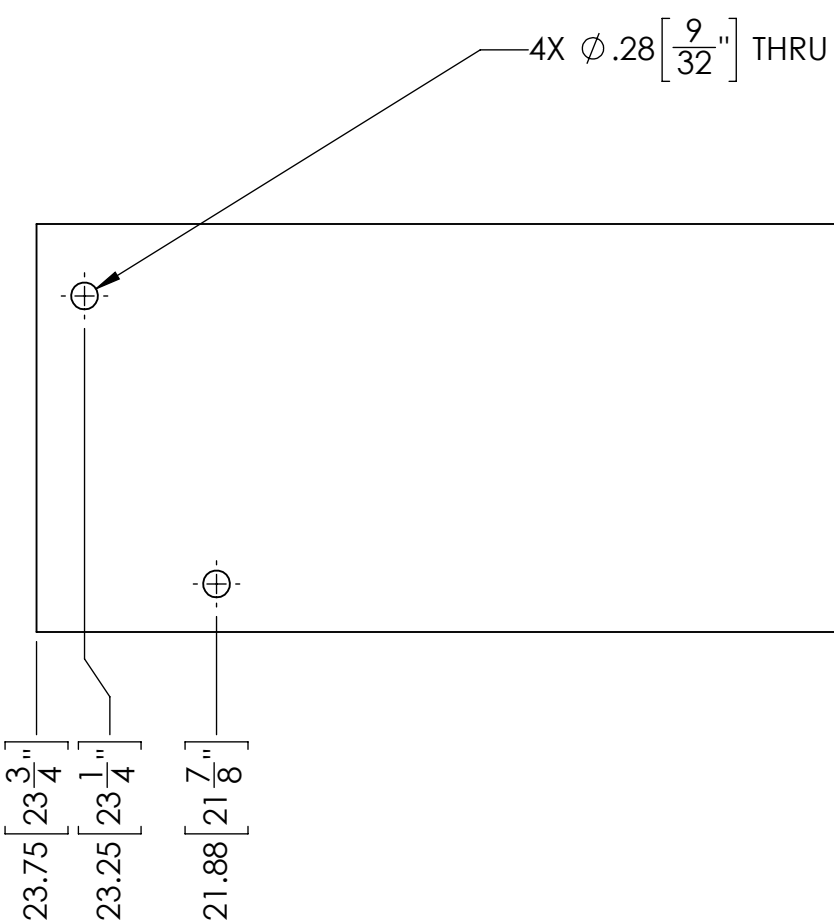
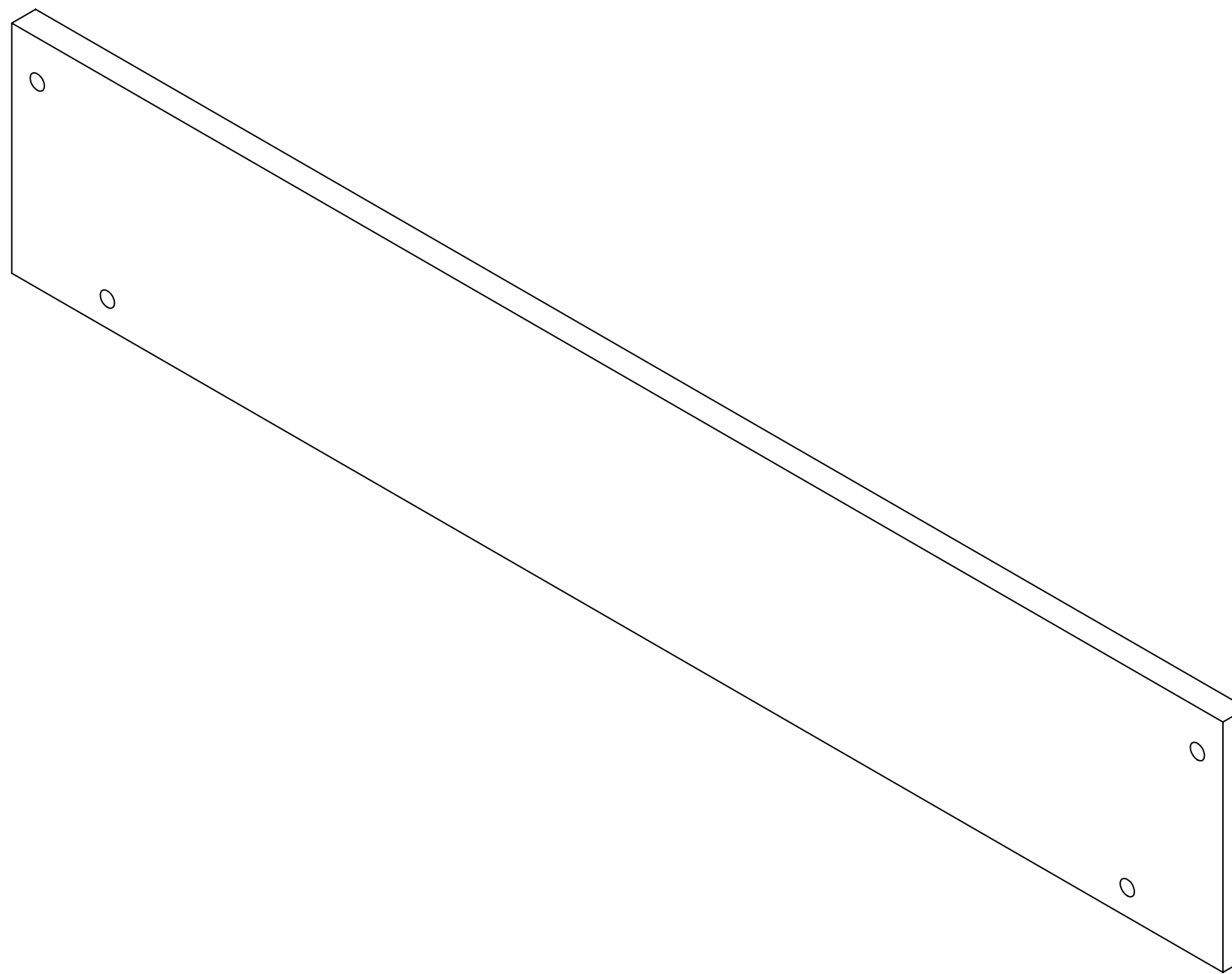
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: 1/2" Plywood (15/32") DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	JO	12/18/2023		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.				TITLE:
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				Amp Deflector SIZE DWG. NO. REV C TE-24106 SCALE: 1:2 SHEET 1 OF 1

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