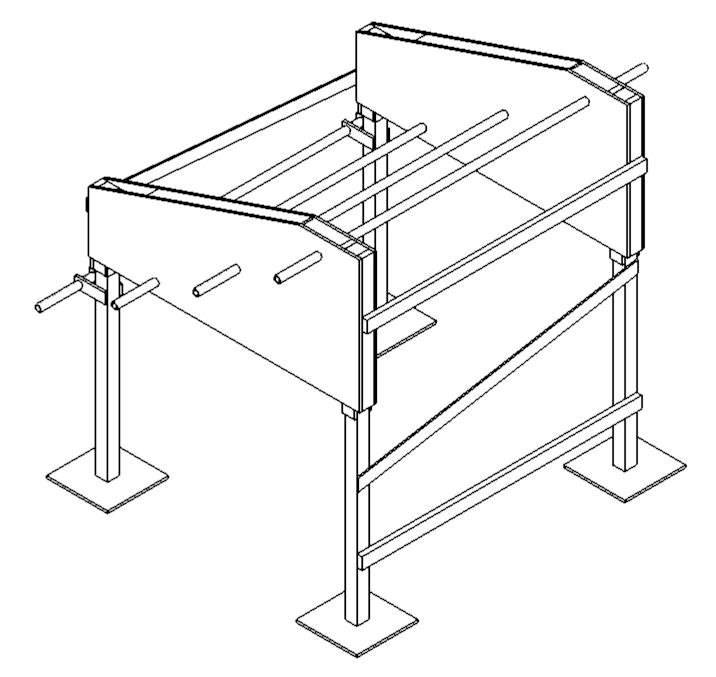
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		E Contraction of the second seco		
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	TE-22311	Hanger top	2
	2	TE-22316	PF hanger upright assembly front	2
	3	TE-22322	Hanger upright rear	2
	4	TE-22326	2x4 cross	2
Ĺ	5	TE-22325	cross brace back.5ac	1
D	6	TE-22327	Rung	4
	7	TE-22324	cross brace front	1
		Material 23/32" Plywood 15/32" Plywood 4"x4"x8' Pine KD 2"x4"x8' Pine KD 8' 1.25" schd 40 steel pipe 1.5" wood screw 2.5" wood screw	QTY 4 sheet .5 sheet 6 4 1lb box 1lb box	



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Notes: 1. To limit material usage, low rung placement is closer to the mid rung in the horizontal direction by 21 in. If more space is needed to climb to the mid rung, remove the low rung.

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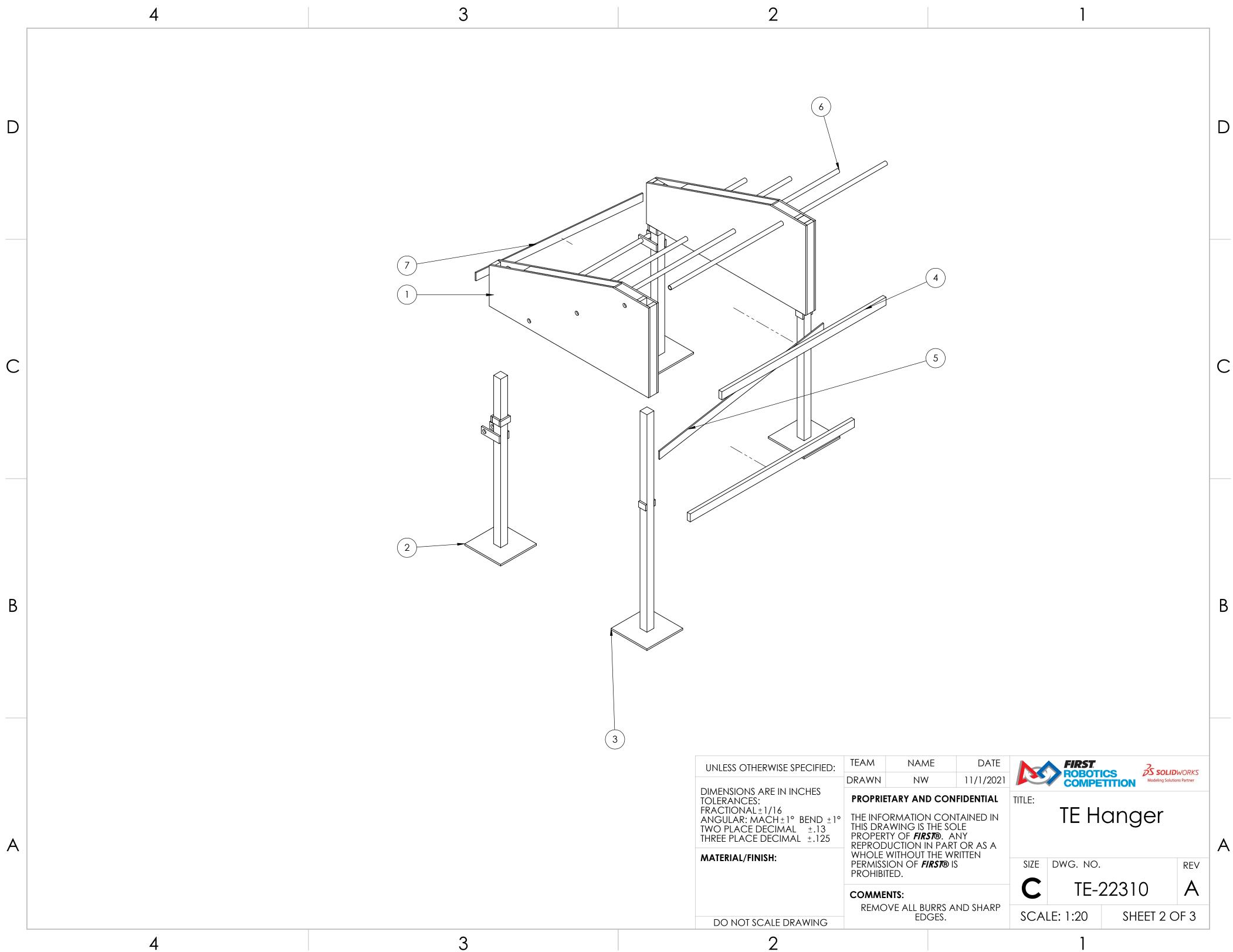
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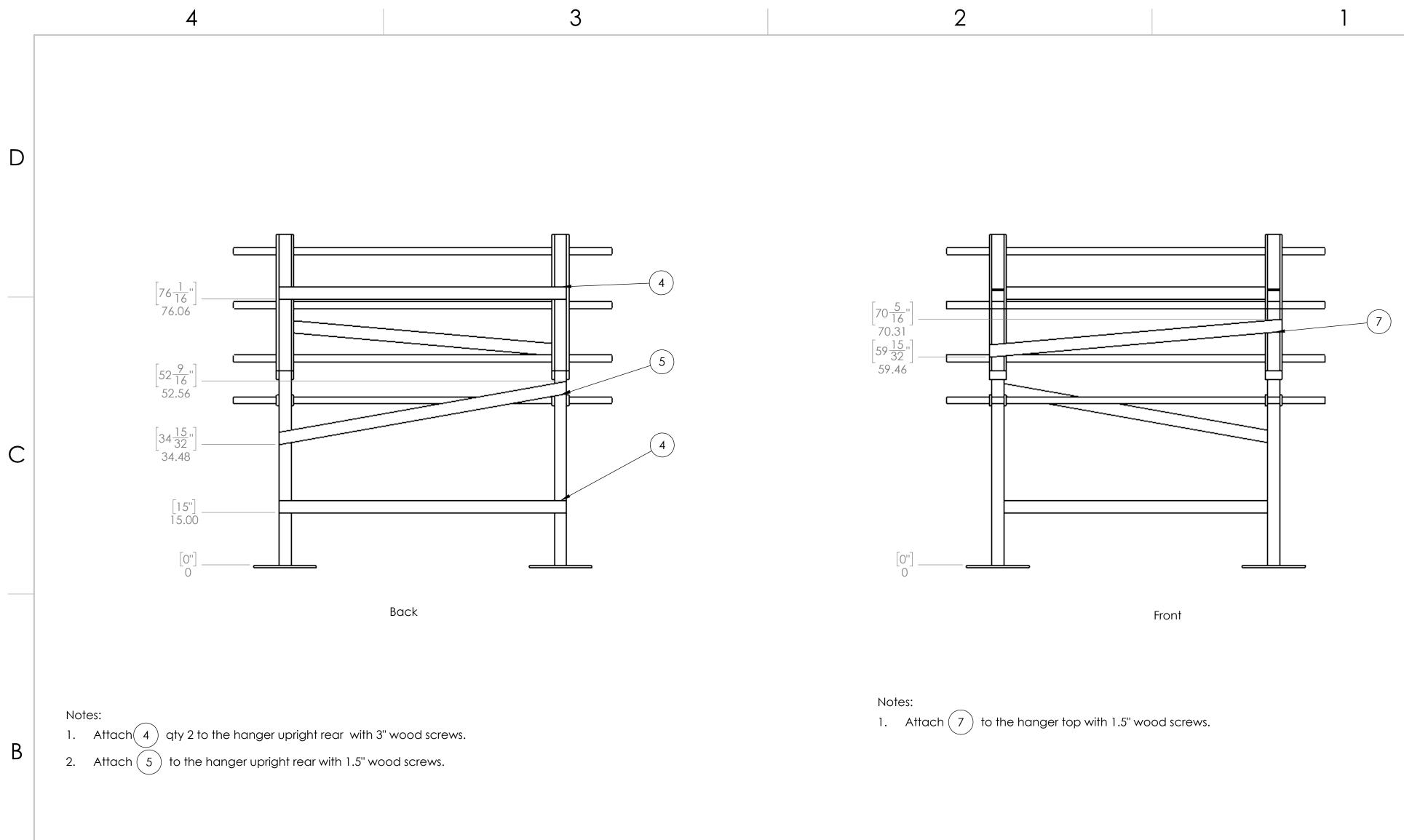
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		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B2	А	Note added	1/10/2022	NTW

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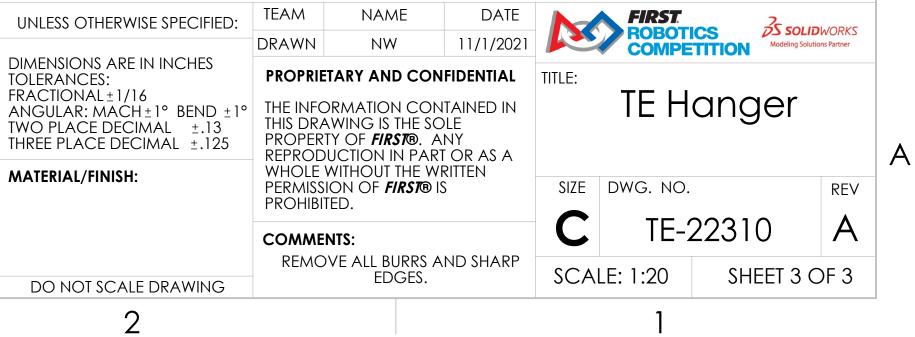
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE					
	DRAWN	NW	11/1/2021		COMPE		Solid Works Modeling Solutions Partner	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A			TE Hanger				
MATERIAL/FINISH:	WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS SIZE DWG. NO.			REV				
	PROHIBI	TED.			<b>TC (</b>			
	COMME	NTS:			IE-'∠	22310	) A	
	REMC	VE ALL BURRS A EDGES.	ND SHARP	SCA	LE: 1:24	SHE	ET 1 OF 3	_
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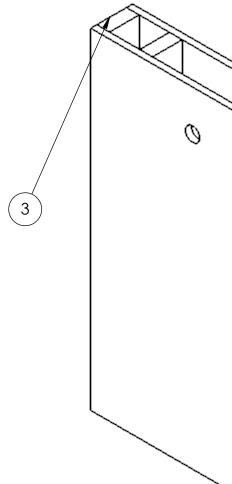
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22312	Hanger side	2
2	TE-22313	2x4 Front connector	2
3	TE-22314	2x4 connector back	2
4	TE-22315	.5 closer	2
	•	•	

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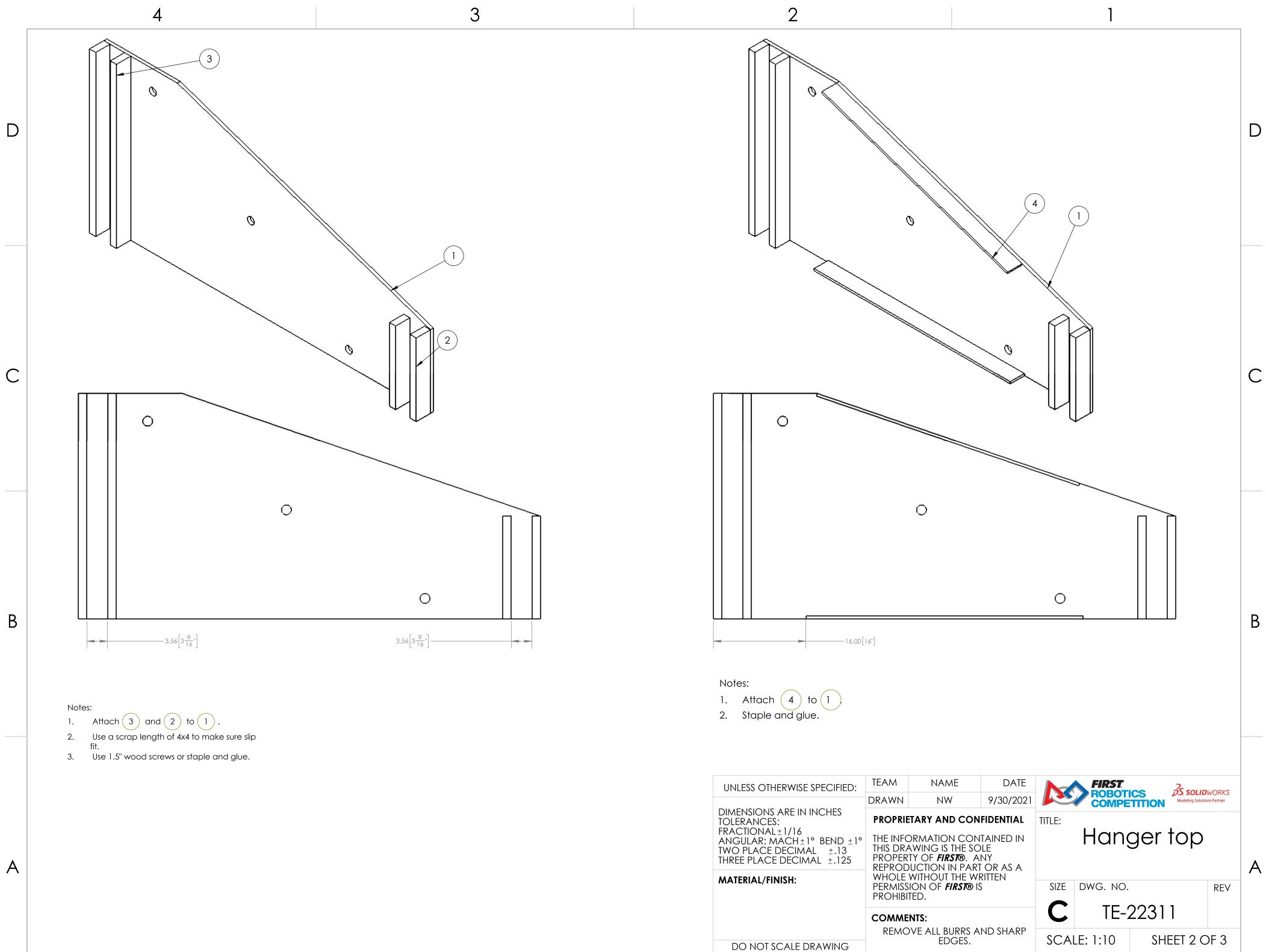
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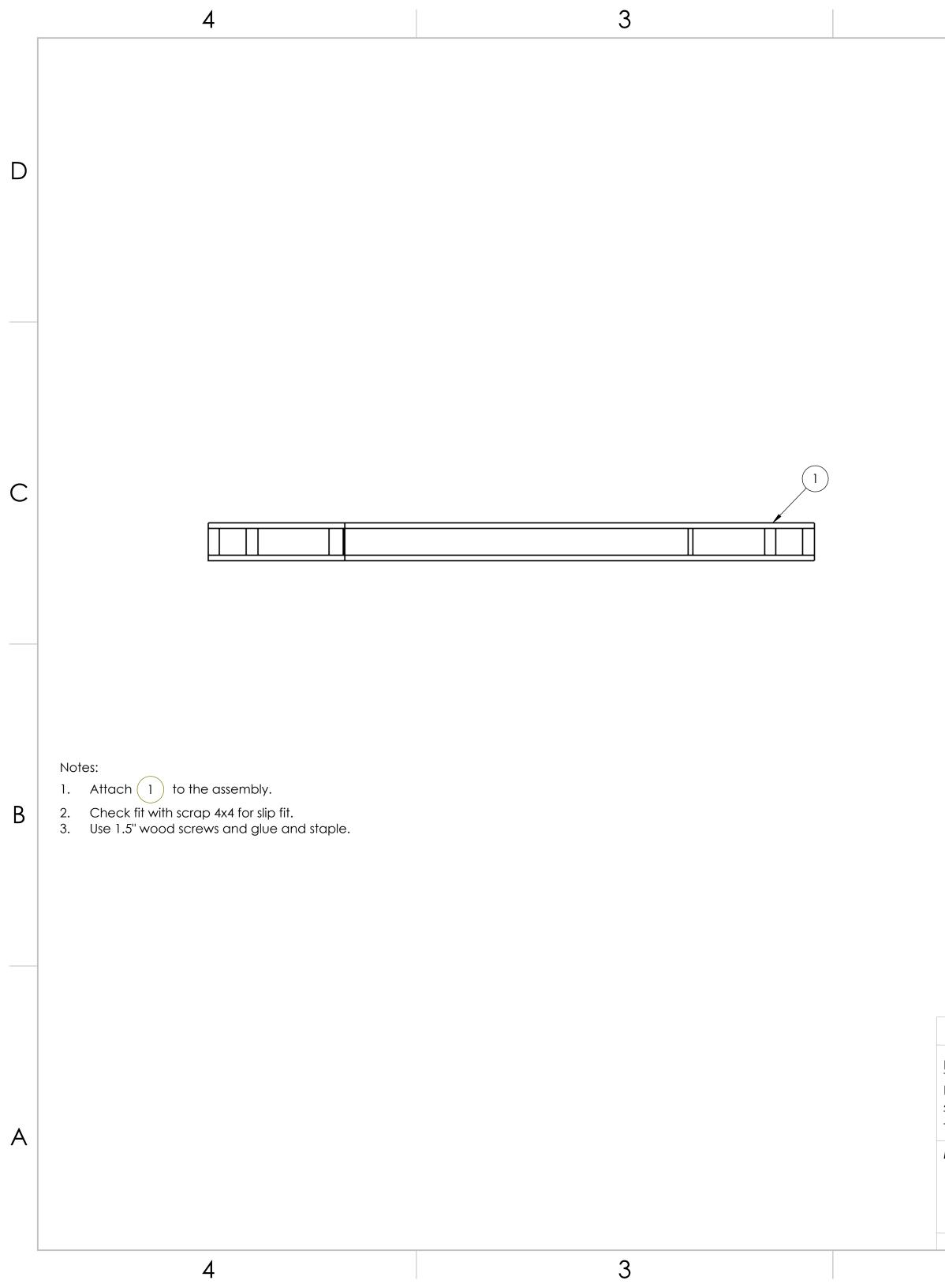
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UNLESS OTHERWISE SPECIFIED:	TEAM NAM		FIRST. ROBOTICS Solidworks	_
DIMENSIONS ARE IN INCHES			COMPETITION Modeling Solutions Partner	_
TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL±.13 THREE PLACE DECIMAL±.125 MATERIAL/FINISH:	PROPRIETARY AND THE INFORMATION THIS DRAWING IS PROPERTY OF FIR REPRODUCTION I WHOLE WITHOUT PERMISSION OF FI PROHIBITED.	N CONTAINED IN THE SOLE <b>ST®</b> . ANY N PART OR AS A THE WRITTEN	IITLE:       Hanger top         SIZE       DWG. NO.         REV       TE-22311	A
do not scale drawing		urrs and sharp Ges.	SCALE: 1:8 SHEET 1 OF 3	
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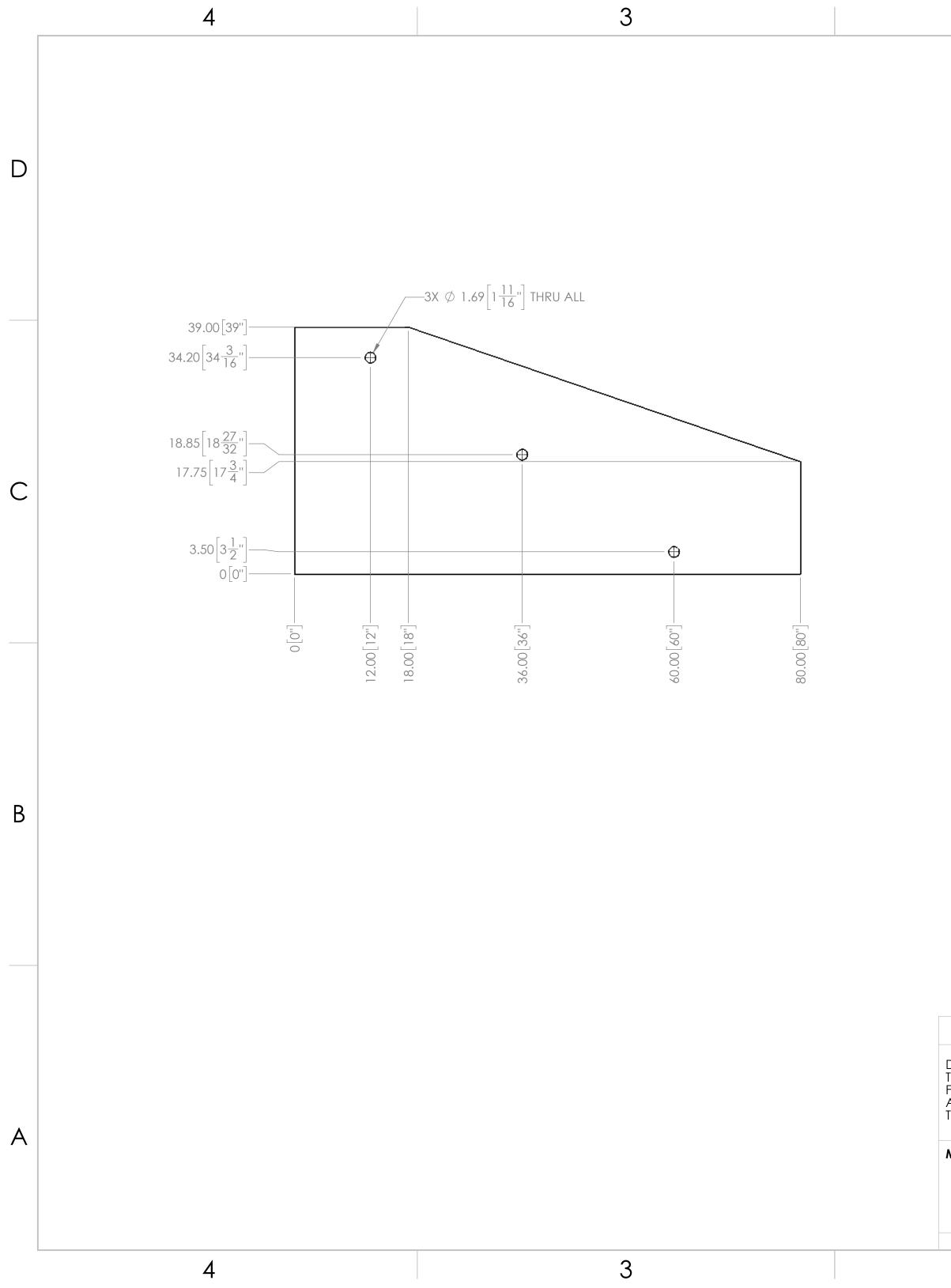


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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE		FIRST. ROBOT		2 DS SOLID	WORKS	
	DRAWN	NW	9/30/2021		COMPE		Modeling Solutio		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A		Hanger top					A	
MATERIAL/FINISH:	THE INFORMATION CONTAINED CE DECIMAL ±.13 ACE DECIMAL ±.125 THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR A		SIZE	DWG. NO.			REV		
			ND SHARP	С	TE-2	2231	1		
DO NOT SCALE DRAWING		EDGES.		SCAL	.E: 1:10	SH	EET 3 C	)F 3	
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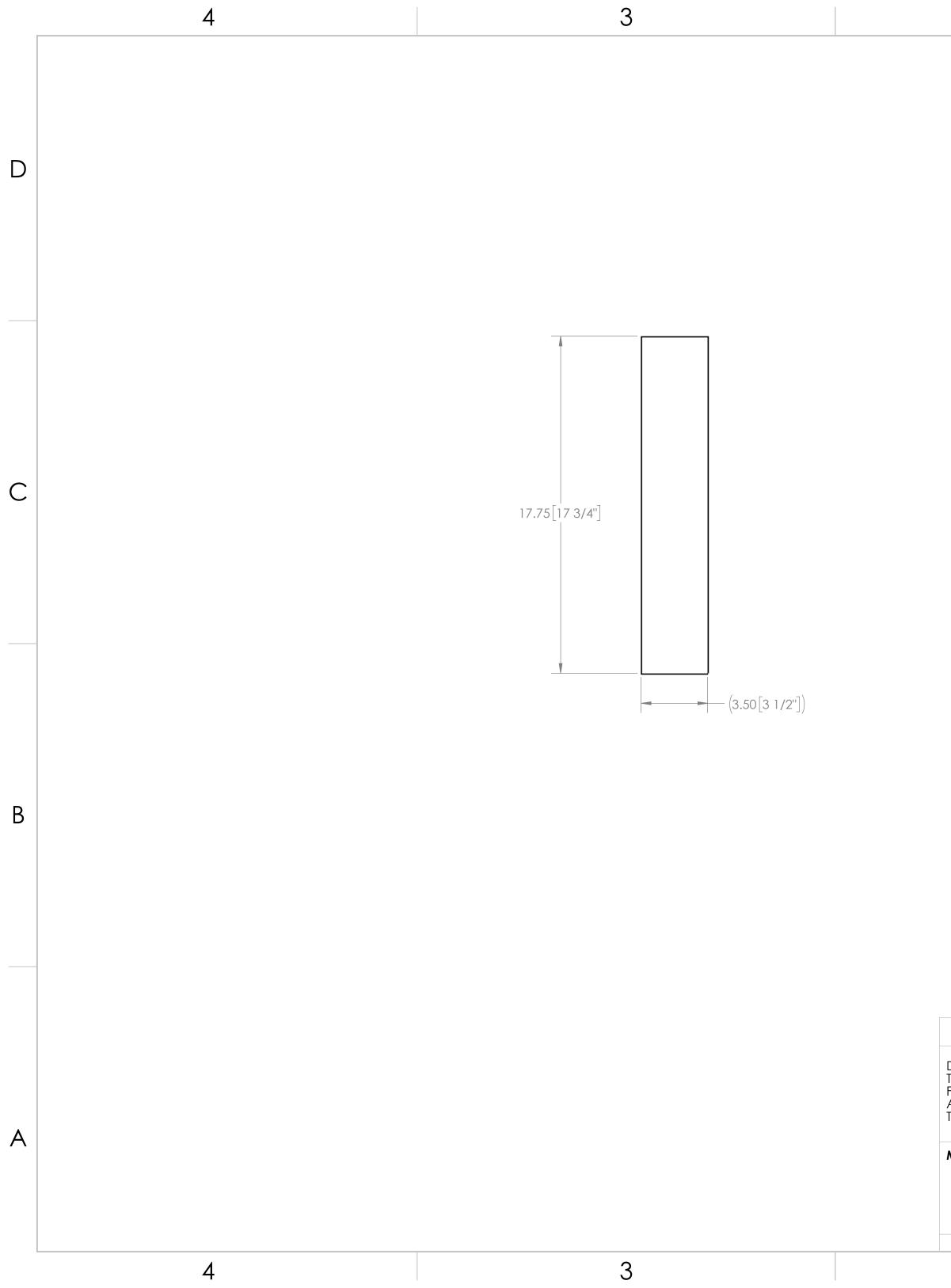
UNLESS OTHERWISE SPECIFIED:	FIELD	NAME	DATE		<b>FIRST</b>		2 25 SOLIDI	NORKE			
	DRAWN	NW	9/30/2021		ROBOT	ETITION	Modeling Solution				
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/2 ANGULAR: MACH±1° BEND ± TWO PLACE DECIMAL ±.50 MATERIAL/FINISH: .75 ac plywood	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN			Hanger side					A		
		ION OF <b>FIRST</b> ® IS		SIZE	DWG. NO			REV			
	COMMENTS:			C	IE-	22312	2	-			
DO NOT SCALE DRAWING	KEMC	REMOVE ALL BURRS AND SHARP EDGES.			LE: 1:12	SHE	et 1 O	F 1			
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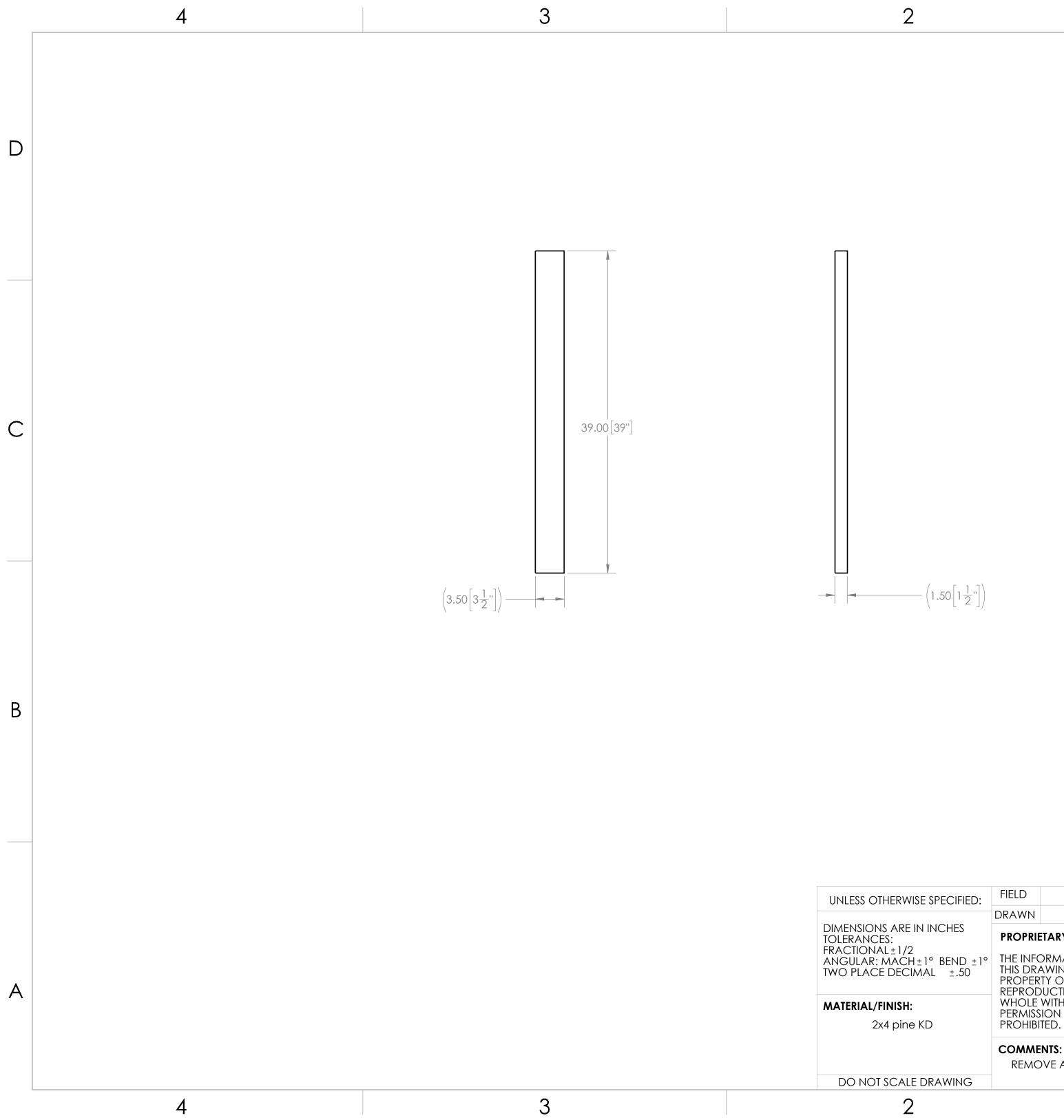


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UNLESS OTHERWISE SPECIFIED:	FIELD	NAME	DATE		<b>FIRST</b>		25 50117	LODKS			
	DRAWN	NW	9/30/2021		ROBOT	TITION	-	Solid WORKS Iodeling Solutions Partner			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/2 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.50	THE INFO THIS DR/ PROPER REPROD	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN			2x4 Front connector						
MATERIAL/FINISH:		WITHOUT THE WI ION OF <b>FIRST</b> ® IS		SIZE	DWG. NO.			RFV			
2 x4 pine KD	PROHIBI						•	NE V			
	COMME	NTS:		C	TE-ź	2231	3				
	REMC	VE ALL BURRS A EDGES.	ND SHARP		LE: 1:4	SН	eet 1 C	v⊨ 1			
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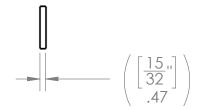




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	DRAWN	NW	9/30/2021			TITION 4	Modeling Solutions		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/2 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.50	<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN			2x4 connector back					A
MATERIAL/FINISH:	-	ion of <b>first</b> ® is		SIZE	DWG. NO.			REV	
2x4 pine KD	PROHIBI	TED.							
	COMME	NTS:		C	TE-2	22314	-		
	REMC	VE ALL BURRS A EDGES.	ND SHARP		LE: 1:8	СПЕ	et 1 Of	= 1	
DO NOT SCALE DRAWING		EDGE3.		304	LL. 1.0	JILL		I	
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B				В
A	4	3	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/2 ANGULAR: MACH ± 1° BEND ± 1 TWO PLACE DECIMAL ±.50 MATERIAL/FINISH: 15/32 ac plywood DO NOT SCALE DRAWING	DRAWN NW 9/30/2021



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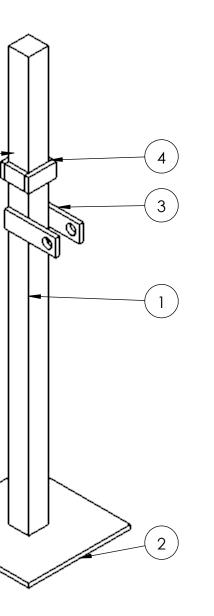
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22317	4x4 upright front	1
2	TE-22318	Hanger .75 base	1
3	TE-22319	low bar holder PF	2
4	TE-22320	Cleat 23/32"	2
5	TE-22321	cleat long 23/32"	2

		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
2-B3, 2 C3	2- A	Note added about floor protection, and 41.16 now 41.66	1/10/2022	NTW

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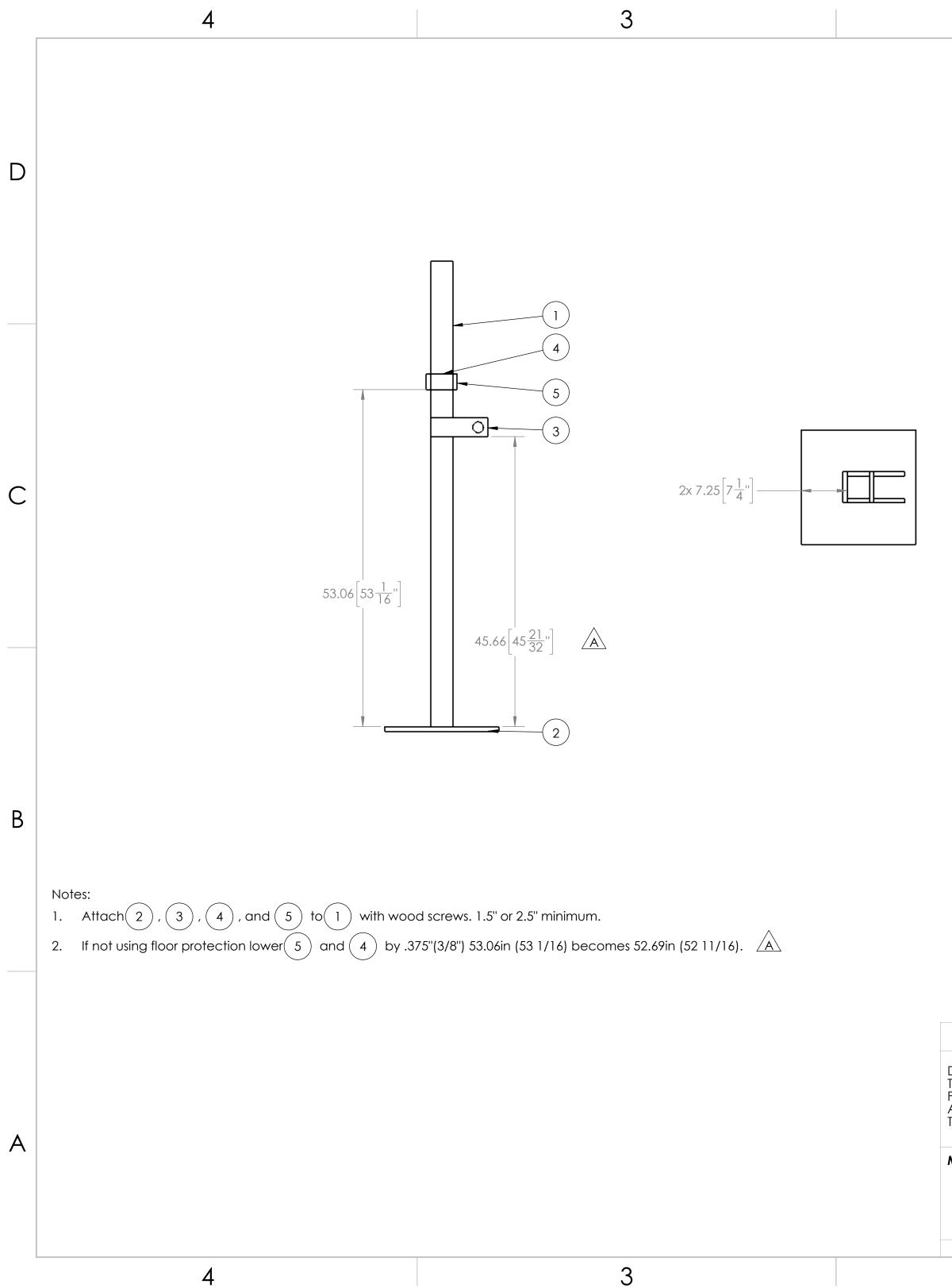
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UNLESS OTHERWISE SPECIFIED:	FIELD	NAME	DATE					
	DRAWN	NW	9/30/2021					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/2 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL ±.50	DLERANCES:       PROPRIETARY AND CONFIDENTIAL         ACTIONAL ± 1/2       THE INFORMATION CONTAINED IN         VGULAR: MACH ± 1° BEND ± 1°       THE INFORMATION CONTAINED IN			PF hanger upright assembly front				A
MATERIAL/FINISH:				SIZE	DWG. NO.		REV	
	COMME	COMMENTS:		<b>C</b> TE-22		22316	A	
	REMC	VE ALL BURRS A	ND SHARP	504	E. 1.10	CUEET 1 C		
DO NOT SCALE DRAWING		EDGES.		SCALE: 1:12		Sheet 1 of 2		
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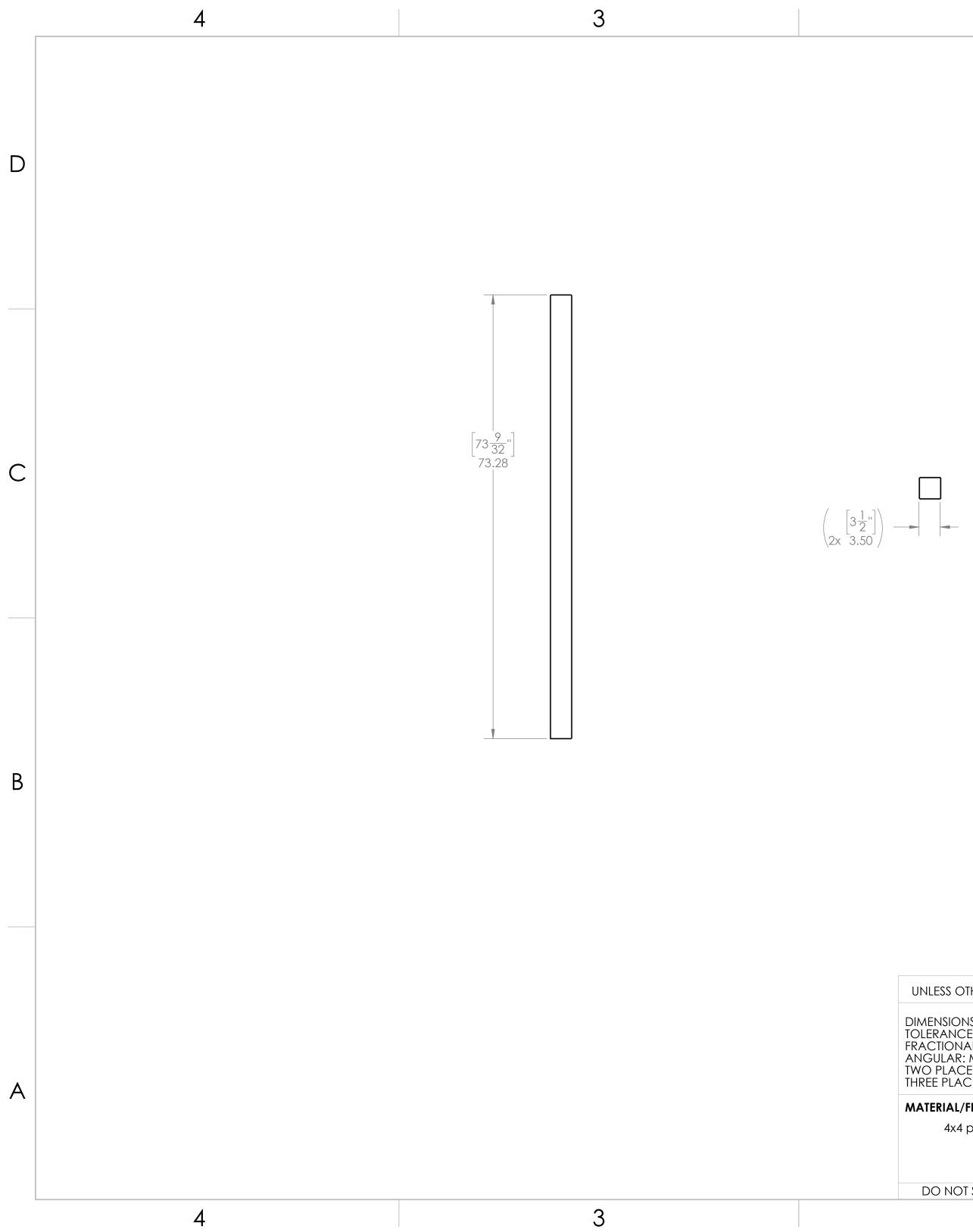
FIELD NAME DATE **FIRST** UNLESS OTHERWISE SPECIFIED: **3** SOLIDWORKS ROBOTICS COMPETITION 9/30/2021 DRAWN NW Modeling Solutions Partner DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/2 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL ±.50 PROPRIETARY AND CONFIDENTIAL TITLE: PF hanger upright assembly front THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED. А MATERIAL/FINISH: SIZE DWG. NO. REV С TE-22316 Α COMMENTS: REMOVE ALL BURRS AND SHARP SCALE: 1:12 SHEET 2 OF 2 EDGES. DO NOT SCALE DRAWING

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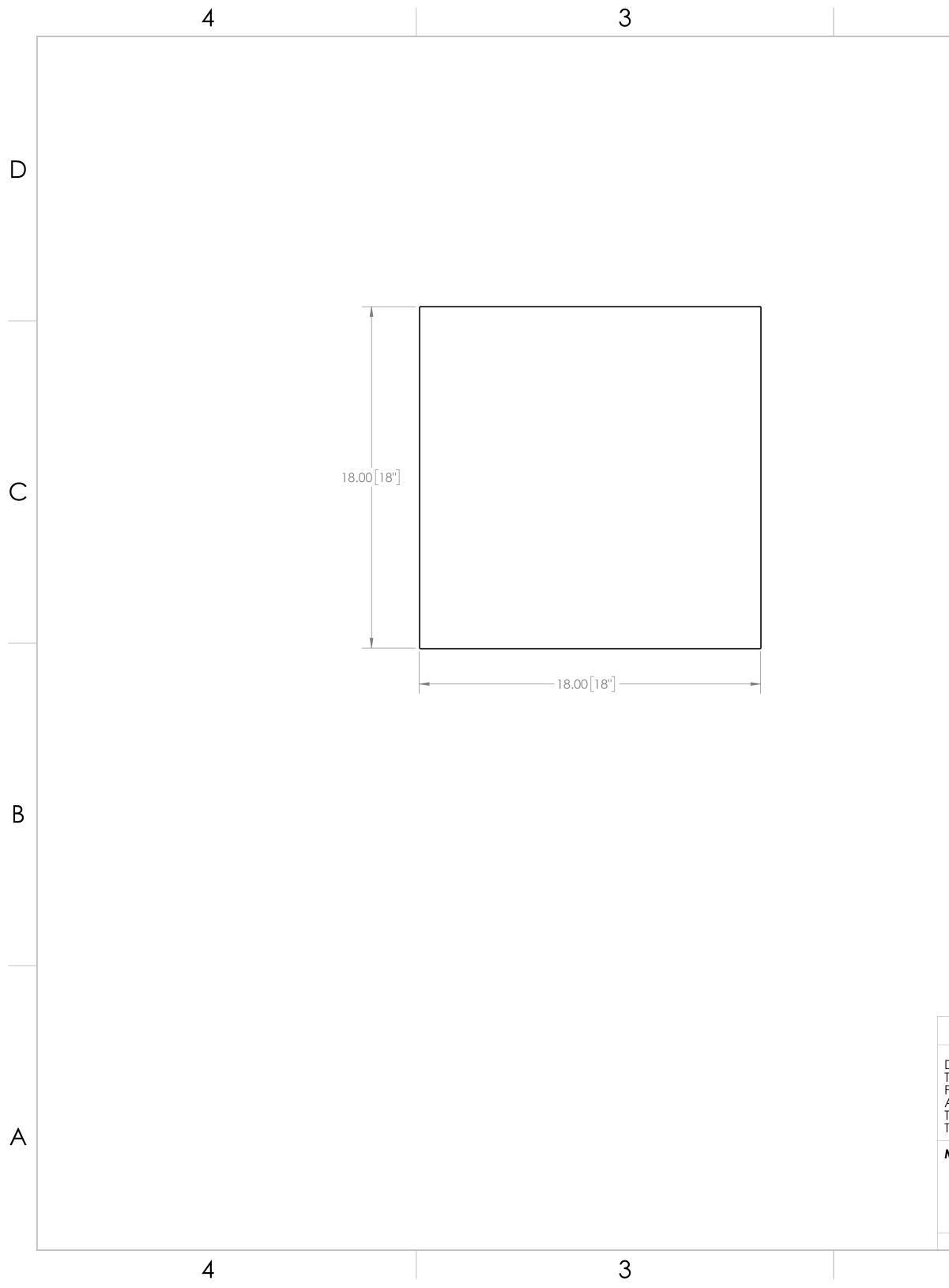
UNLESS OTHERWISE SPECIFIED:	TEAM NAME DATE			FIRST ROBOT					
	DRAWN	DRAWN NW 9/30/2021			- ROBOTICS COMPETITION				
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 4x4 pine KD or PT	THE INFO THIS DRA PROPER REPROD WHOLE	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <i>FIRST</i> ® IS			4x4 upright front			רל REV	
	COMME			С	TE-ź	22317			
	REMOVE ALL BURRS AND SHARP				1 (				
DO NOT SCALE DRAWING		EDGES.		SCALE: 1:12 SHE		JILLI	eet 1 of 1		

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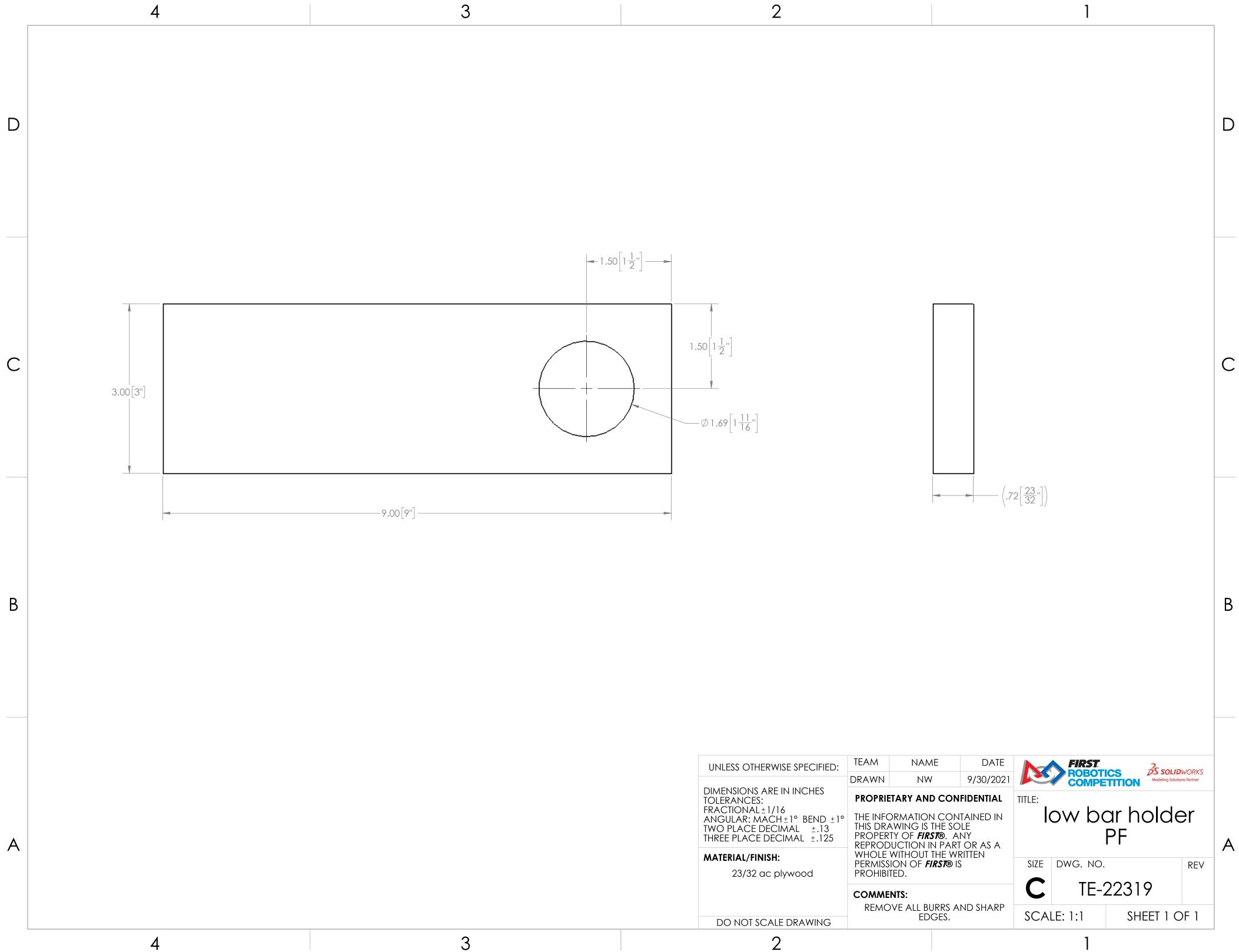
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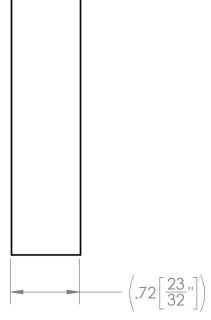
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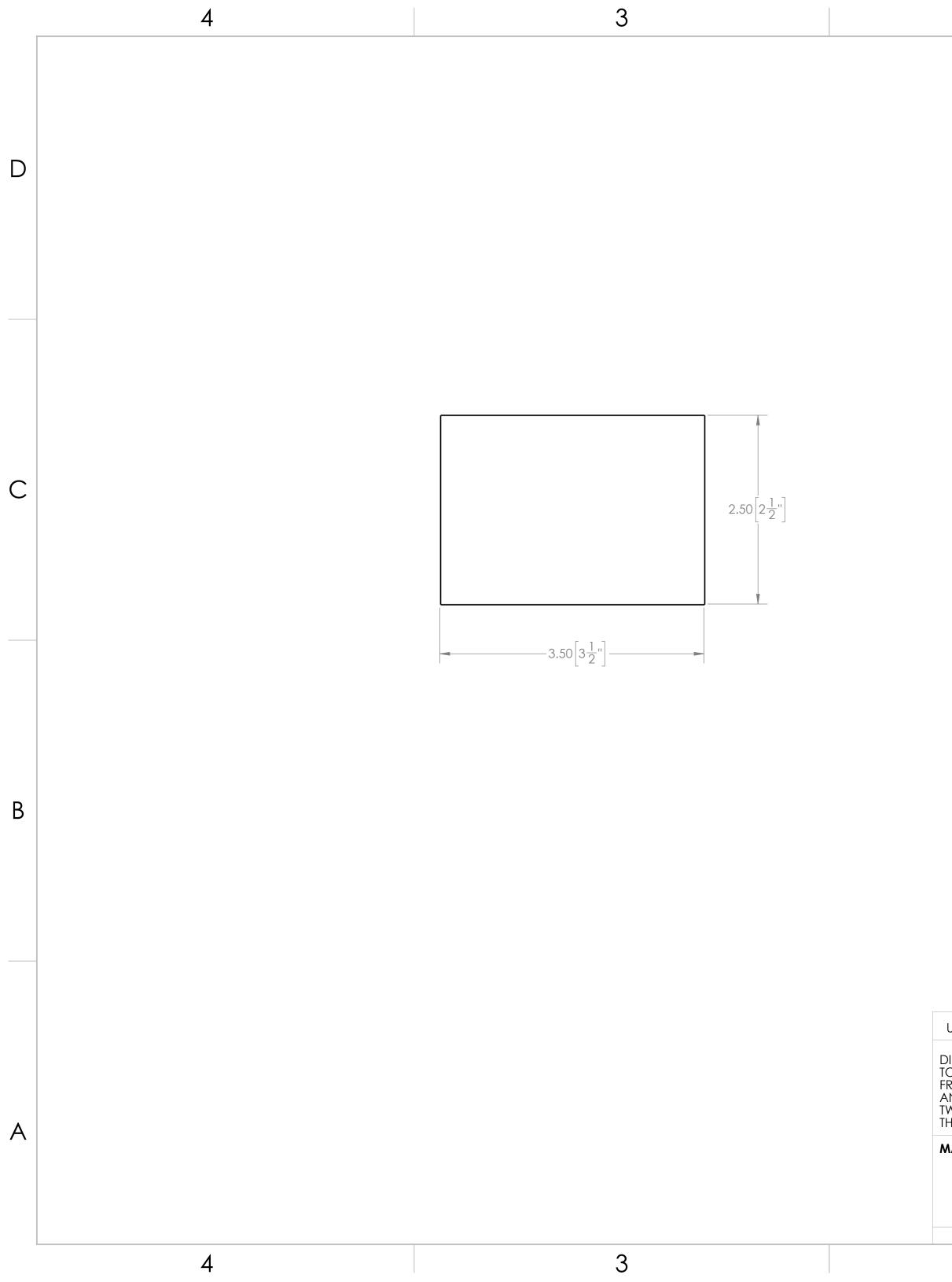
UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE		<b>FIRST</b>		S SOLID	WORKS	
	DRAWN	NW	9/30/2021	ROBOTICS COMPETITION					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL±.13 THREE PLACE DECIMAL±.125	THE INFO THIS DRA PROPER REPROD	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A			Hanger .75 base				
MATERIAL/FINISH:	WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS		SIZE DWG. NO.			REV	REV		
.75 ac plywood	PROHIBI	PROHIBITED.					_		
		COMMENTS:			TE-22318		8		
	REMC	VE ALL BURRS A EDGES.	ND SHARP	SCALE: 1:4		Sheet 1 of 1		)F 1	1
DO NOT SCALE DRAWING		EDGE3.		JUALL. 1.4		JILLIIOII		// /	
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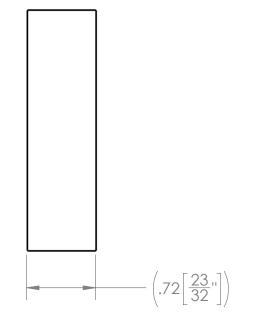
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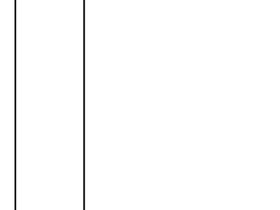


UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE		<b>FIRST</b>		25 SOLIDI	NORKS	
	DRAWN	NW	11/1/2021	ROBOTICS COMPETITION					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL±.13 THREE PLACE DECIMAL±.125	THE INFO THIS DRA PROPER	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A			Cleat 23/32"				
MATERIAL/FINISH:	WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			SIZE DWG. NO.					
23/32 a/c pine							REV		
	COMME	COMMENTS:			TE-ź	22320			
	REMC	REMOVE ALL BURRS AND SHARP EDGES.		SCALE: 1:1		Sheet 1 of 1		F 1	
DO NOT SCALE DRAWING	LDGL3.								
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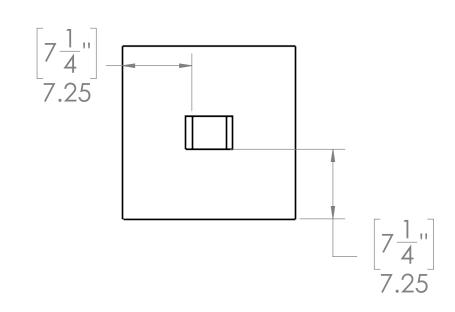


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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22323	4x4 upright back	1
2	TE-22318	Hanger .75 base	1
3	TE-22320	Cleat 23/32"	2
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## Notes:

- 1. Attach  $\begin{pmatrix} 3 \end{pmatrix}$  to  $\begin{pmatrix} 1 \end{pmatrix}$  with 1.5" wood screws.
- 2. If using without floor protection lower the placement of 3 by .375" (3/8") 53.06in (53 1/16) becomes 52.69in (52 11/16).
- A 3. Attach 2 to 1 with 2.5 or 3" wood screws or lag bolt.

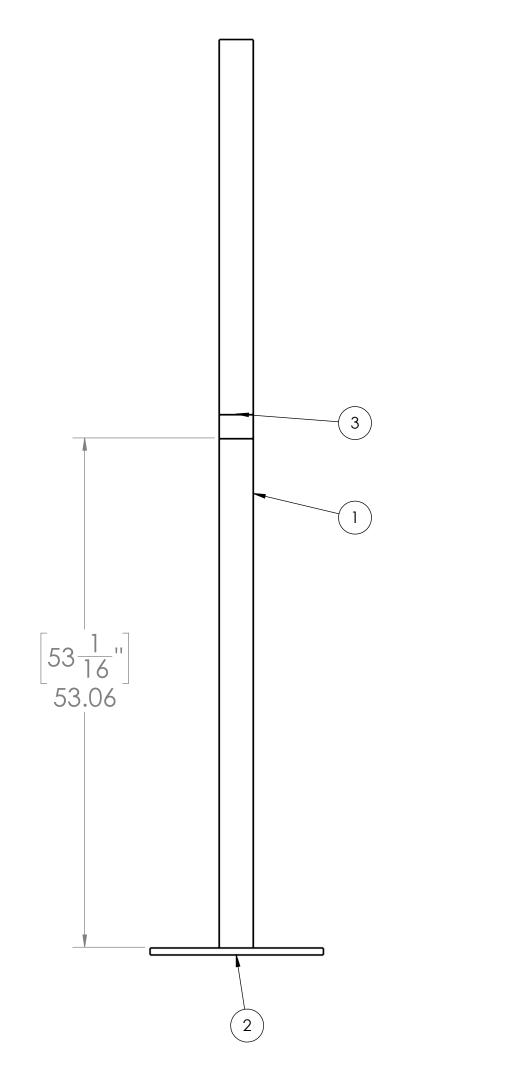
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		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A2	A	placement note for use with or without floor protection	1/10/2022	NTW

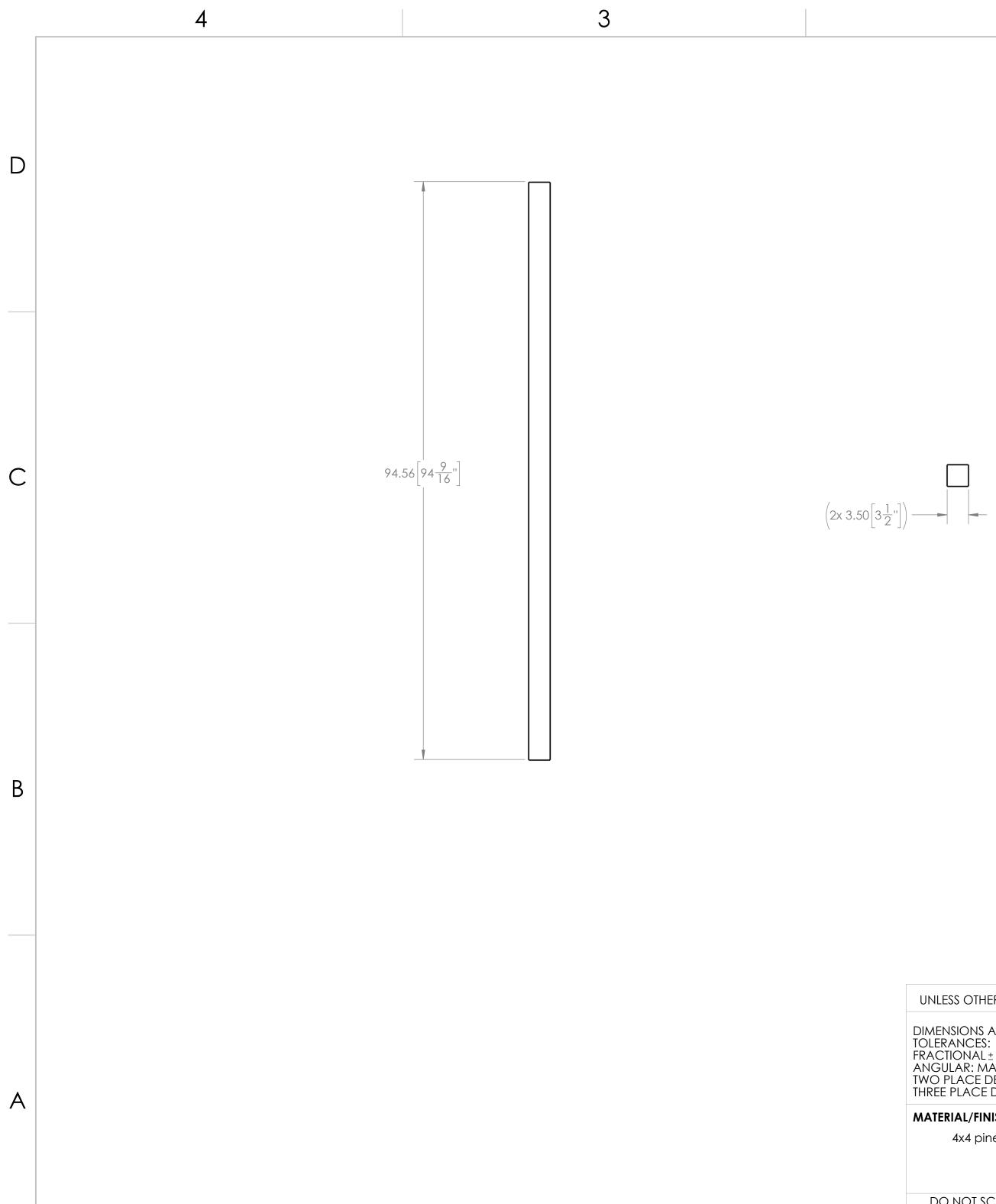
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE		<b>FIRST</b>		S SOLID		
							Modeling Solution		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH:				Hanger upright rear			nt REV	/	
	PROHIBIT	ED.				TE-22322		٨	
	COMME	NTS:				ZZSZ	Ζ	A	
DO NOT SCALE DRAWING	REMO	VE ALL BURRS A EDGES.	BURRS AND SHARP DGES.		SCALE: 1:10		Sheet 1 of 1		
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE			25 5011	<b>3S SOLID</b> WORKS		
	DRAWN	NW	9/30/2021	ROBOTICS COMPETITION					
DIMENSIONS ARE IN INCHES OLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND ±1° WO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH:	<ul> <li>THE INFO THIS DR/ PROPER</li> <li>REPROD</li> </ul>	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <i>FIRST</i> ® IS PROHIBITED.			4x4 upright back				
4x4 pine KD or PT	PERMISS				DWG. NO.		REV		
		COMMENTS:			TE-22323				
DO NOT SCALE DRAWING	REMC	REMOVE ALL BURRS AND SHARP EDGES.		SCALE: 1:12 SHEET 1 OF		OF 1	1		

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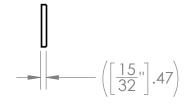
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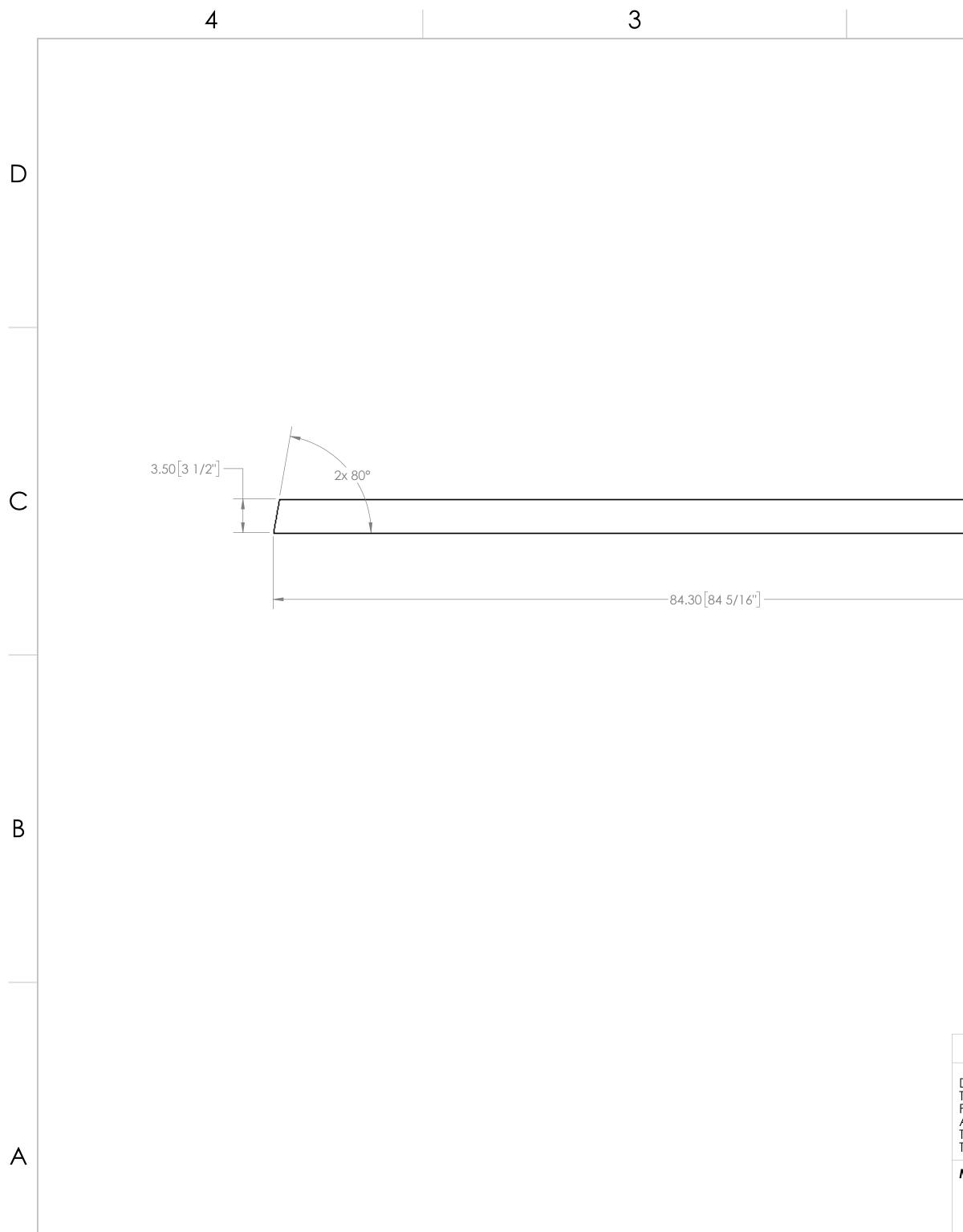
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B	<b>D</b>						D
UNLESS OTHERWISE SPECIFIED: TEAM NAME DATE DIMENSIONS ARE IN INCHES DIMENSIONS ARE IN INCHES TOLERANCES:		2x 95°	[84 <u>15</u> '']84.46			$\left  - \left( \left[ \frac{15}{32} \right] . 47 \right) \right $	С
TOLERANCES: PROPRIETARY AND CONFIDENTIAL TITLE:	3						В
COMMENTS:				DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 <b>MATERIAL/FINISH:</b> 15/32'' ac plywood DO NOT SCALE DRAWING	DRAWNNW9/30PROPRIETARY AND CONFIDENTTHE INFORMATION CONTAINEDTHIS DRAWING IS THE SOLEPROPERTY OF FIRST®. ANYREPRODUCTION IN PART OR AWHOLE WITHOUT THE WRITTENPERMISSION OF FIRST® ISPROHIBITED.COMMENTS:REMOVE ALL BURRS AND SH	D/2021       ROBOTICS COMPETITION       Solid Works Notes         TIAL       TITLE:       Cross brace front         D IN       SIZE       DWG. NO.       REV         SIZE       TE-22324       REV	A

UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE			_			
	DRAWN	NW	9/30/2021		<b>ROBOTICS</b> COMPETITION		<b>Solid</b> Solutions Partner		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL±.13 THREE PLACE DECIMAL±.125	CES: VAL ± 1/16 R: MACH ± 1° BEND ± 1° CE DECIMAL ±.13 PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE			cross brace front				A	
MATERIAL/FINISH: 15/32" ac plywood	WHOLE WITHOUT THE WRITTEN PERMISSION OF <i>FIRST</i> ® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	2232	1	REV	
DO NOT SCALE DRAWING				SCA	I <b>⊏-</b> ∠ LE: 1:8		<b>4</b> Eet 1 O	F 1	







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	DRAWN	NW	9/30/2021				Solid Modeling Solution		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND±1° TWO PLACE DECIMAL±.13 THREE PLACE DECIMAL±.125	<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <i>FIRST</i> ® IS PROHIBITED.			cross brace back.5ac					Α
MATERIAL/FINISH: 15/32 ac plywood				SIZE	DWG. NO.		_	REV	
	COMMENTS:		C	IE-2	-22325				
do not scale drawing	REMOVE ALL BURRS AND SHARP EDGES.			SCA	ALE: 1:8 SHEET 1 OF		F 1		
2					1				

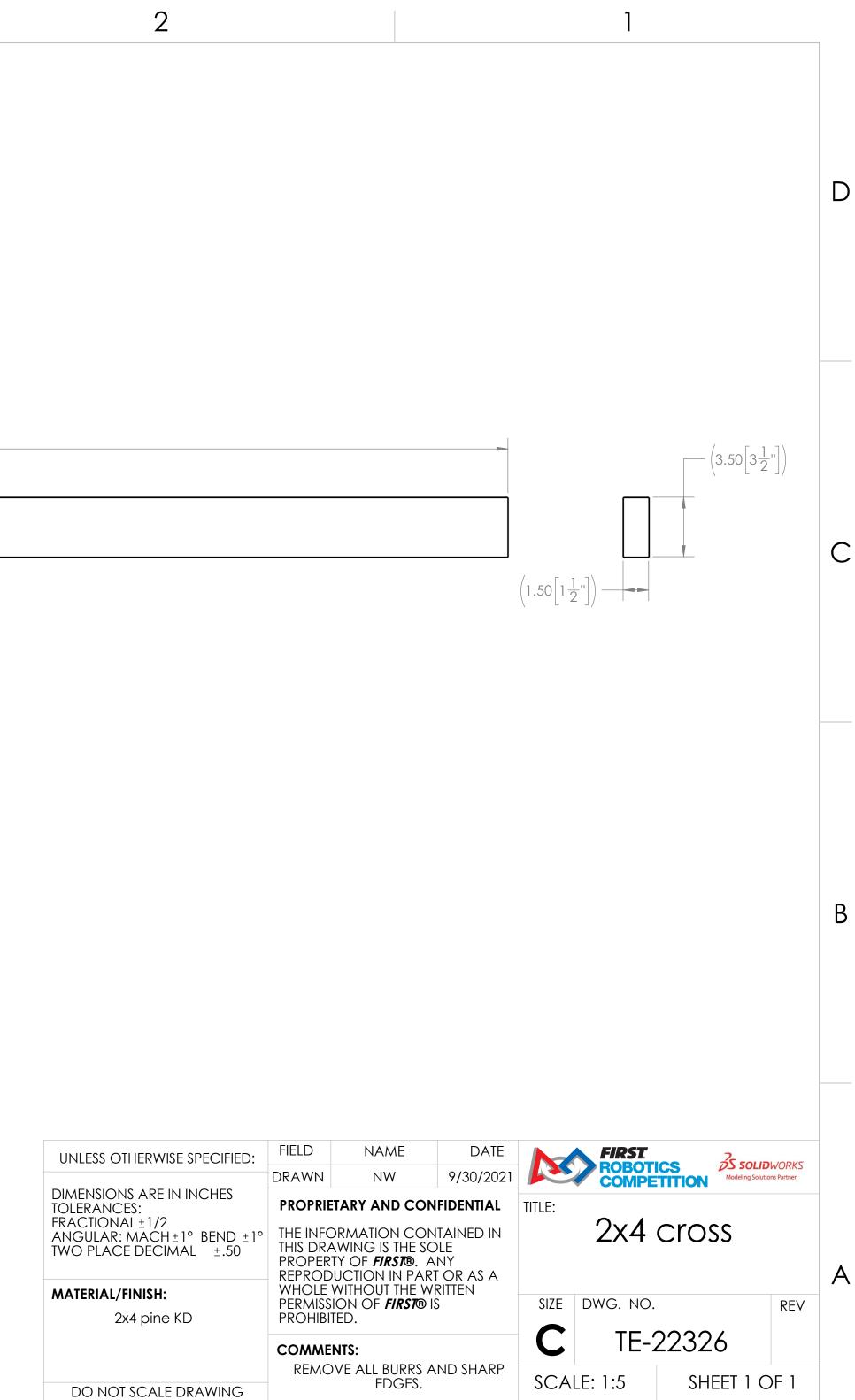
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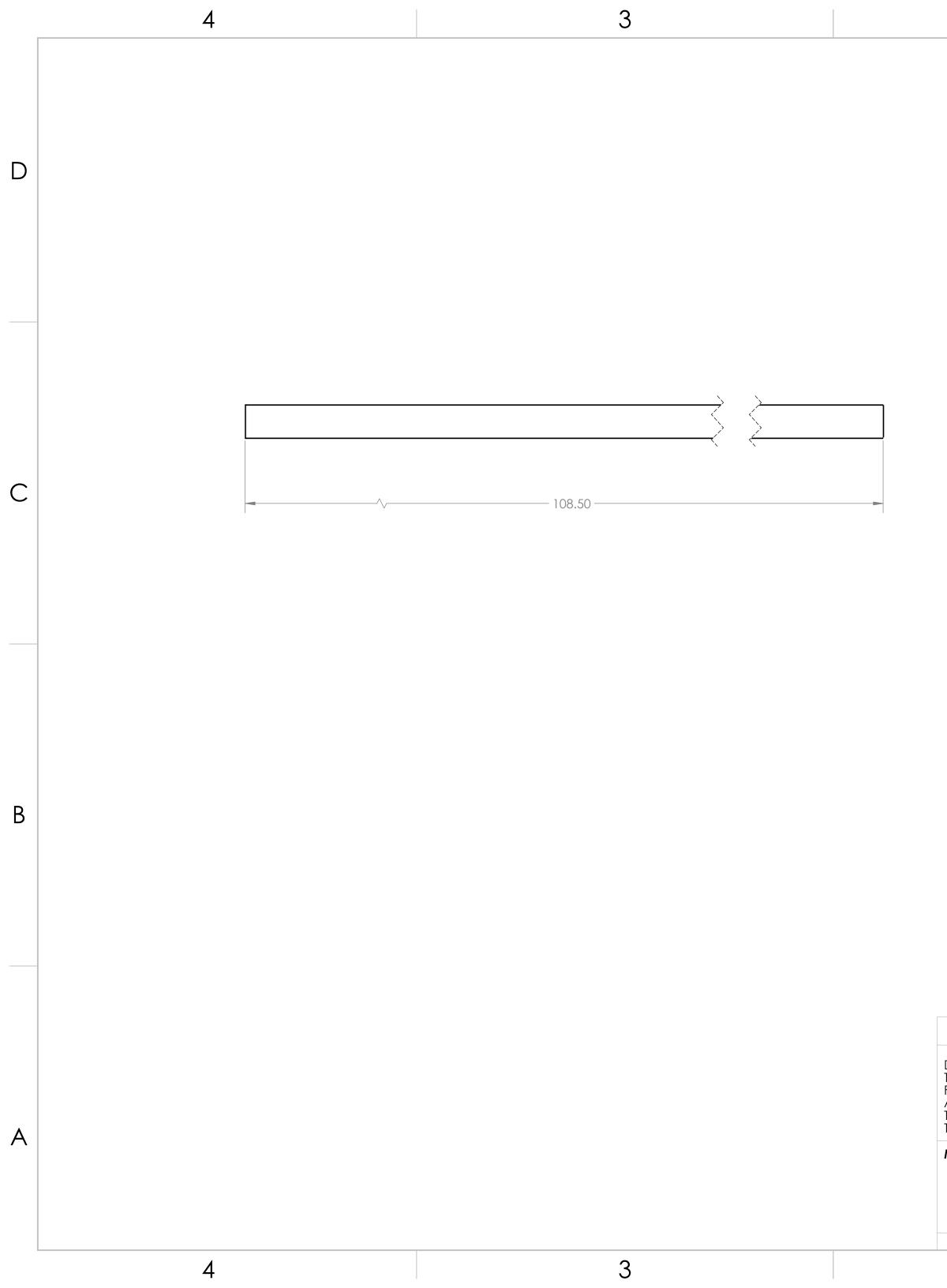
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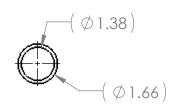
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE		FIRST.			1
	DRAWN	NW	6/3/2020		ROBOTI		SOLIDWORKS Modeling Solutions Partner	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <i>FIRST</i> ®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <i>FIRST</i> ® IS PROHIBITED.			TITLE: Rung				A
MATERIAL/FINISH: 1.25" SCH 40 pipe steel,				SIZE	DWG. NO.		REV	
	COMMENTS:		C	TE-2	22327			
do not scale drawing	REMOVE ALL BURRS AND SHARP EDGES.			SCAI	ALE: 1:4 SHEET 1 (		et 1 Of 1	
2					1			_