Notes:
1. (2) has two locations one for the rung, the low rung and mid rung.
2. Test with only one rung location installed at a time for most representative experience.

Assembly instructions:
1. Attach (3) to (1) flush to the top with 1.5" wood screws.
2. Attach (4) to (1) butted up to (3) with 1.5" wood screws.
3. Insert (2) into (1).
Notes:
1. Attach 2 to 1 with 1.5" wood screws.
2. Attach the 1 to 1 together with 2.5" wood screws.
3. Attach 3 to 2 with 1.5" wood screws.

ITEM NO. | PART NUMBER | DESCRIPTION
---------|-------------|-------------
1        | TE-22302    | 2x6 upright 2
2        | TE-22303    | Plywood outrigger 1
3        | TE-22305    | 2x6 foot 2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: \( \frac{1}{16} \)
ANGULAR: MACH: \( \pm 1^\circ \) BEND: \( \pm \frac{1}{8} \)
TWO PLACE DECIMAL: \( \pm \frac{1}{13} \)
THREE PLACE DECIMAL: \( \pm \frac{1}{25} \)

MATERIAL/FINISH:

TEAM NAME DATE
TE-22301

UNLESS OTHERWISE SPECIFIED:
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.

COMMENTS:
REMOVE ALL BURRS AND SHARP EDGES.
1.25x48 sched 40 black steel pipe

DO NOT SCALE DRAWING

REMOVED BURRS AND SHARP EDGES.

1/16 FRACTIONAL
1° ANGULAR MACH
.13 THREE PLACE DECIMAL
.125 TWO PLACE DECIMAL

DIMENSIONS ARE IN INCHES
TOLERANCES:

UNLESS OTHERWISE SPECIFIED:

MATERIAL/FINISH:
1.25 sched 40 black steel pipe

COMMMENTS:

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SCALE: 1:5

REV

C

TE-22304

DRAWN NW 12/10/2021

TITLE:
1.25x48 sched 40

NAME DATE

REVDWG. NO.

COMMENTS:
REMOVE ALL BURRS AND SHARP EDGES.

SCALE: 1:5

SHEET 1 OF 1

TEAM

NAME

DATE

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: 1/16
ANGULAR MACH: 1° BEND: 1°
TWO PLACE DECIMAL: .13
THREE PLACE DECIMAL: .125

MATERIAL/FINISH:
1.25 sched 40 black steel pipe

COMMMENTS:
REMOVE ALL BURRS AND SHARP EDGES.

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SCALE: 1:5

SHEET 1 OF 1

TEAM

NAME

DATE

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: 1/16
ANGULAR MACH: 1° BEND: 1°
TWO PLACE DECIMAL: .13
THREE PLACE DECIMAL: .125

MATERIAL/FINISH:
1.25 sched 40 black steel pipe

COMMMENTS:
REMOVE ALL BURRS AND SHARP EDGES.

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