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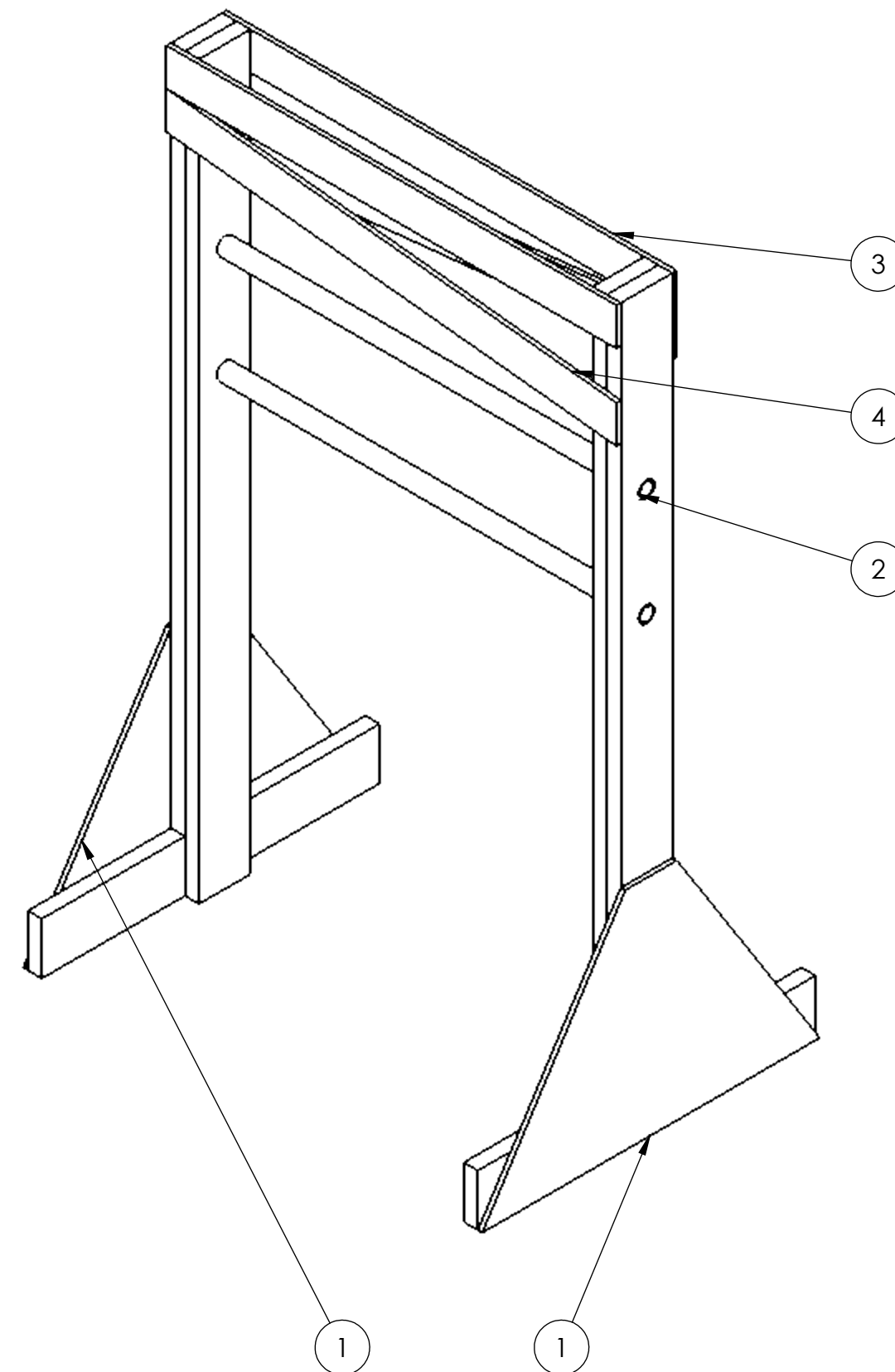
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22301	side assembly	2
2	TE-22304	1.25x48 sched 40	2
3	TE-22306	15/32" horizontal	2
4	TE-22307	15/32" diagonal	2

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A1	A	Changed Title	1/4/2022	DAF

Material	QTY
15/32" plywood	1 sheet
2" x 6" x 8'	4
48" 1.25 sched 40 steel pipe	2
1.5" wood screw	40
2.5" wood screw	20






Assembly instructions:

1. Attach (3) to (1) flush to the top with 1.5" wood screws.
2. Attach (4) to (1) butted up to (3) with 1.5" wood screws.
3. Insert (2) into (1) .

Notes:

1. (2) has two locations one for the rung, the low rung and mid rung.
2. Test with only one rung location installed at a time for most representative experience.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	TEAM	NAME	DATE	 
	DRAWN	NW	12/10/2021	
MATERIAL/FINISH:	PROPRIETARY AND CONFIDENTIAL			TITLE:  Low and Mid Rung Assembly
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			
DO NOT SCALE DRAWING	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE DWG. NO. REV C TE-22300 A
	SCALE: 1:12		SHEET 1 OF 1	

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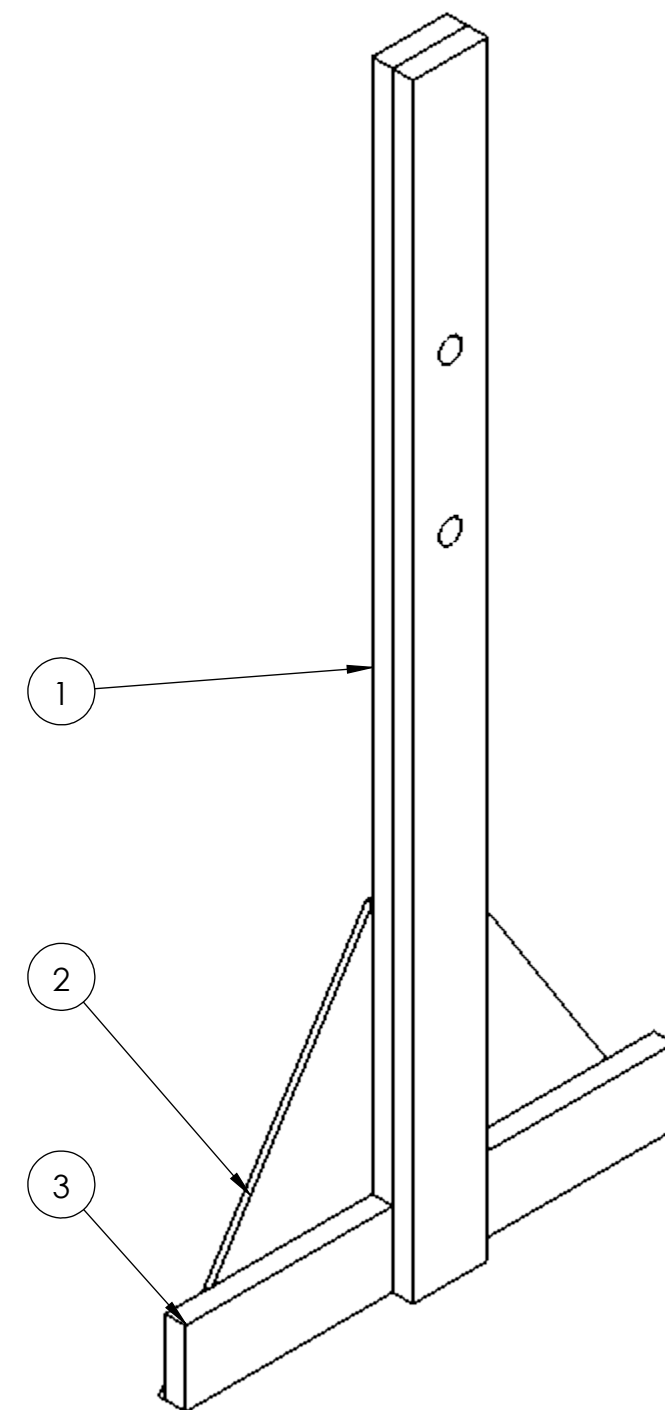
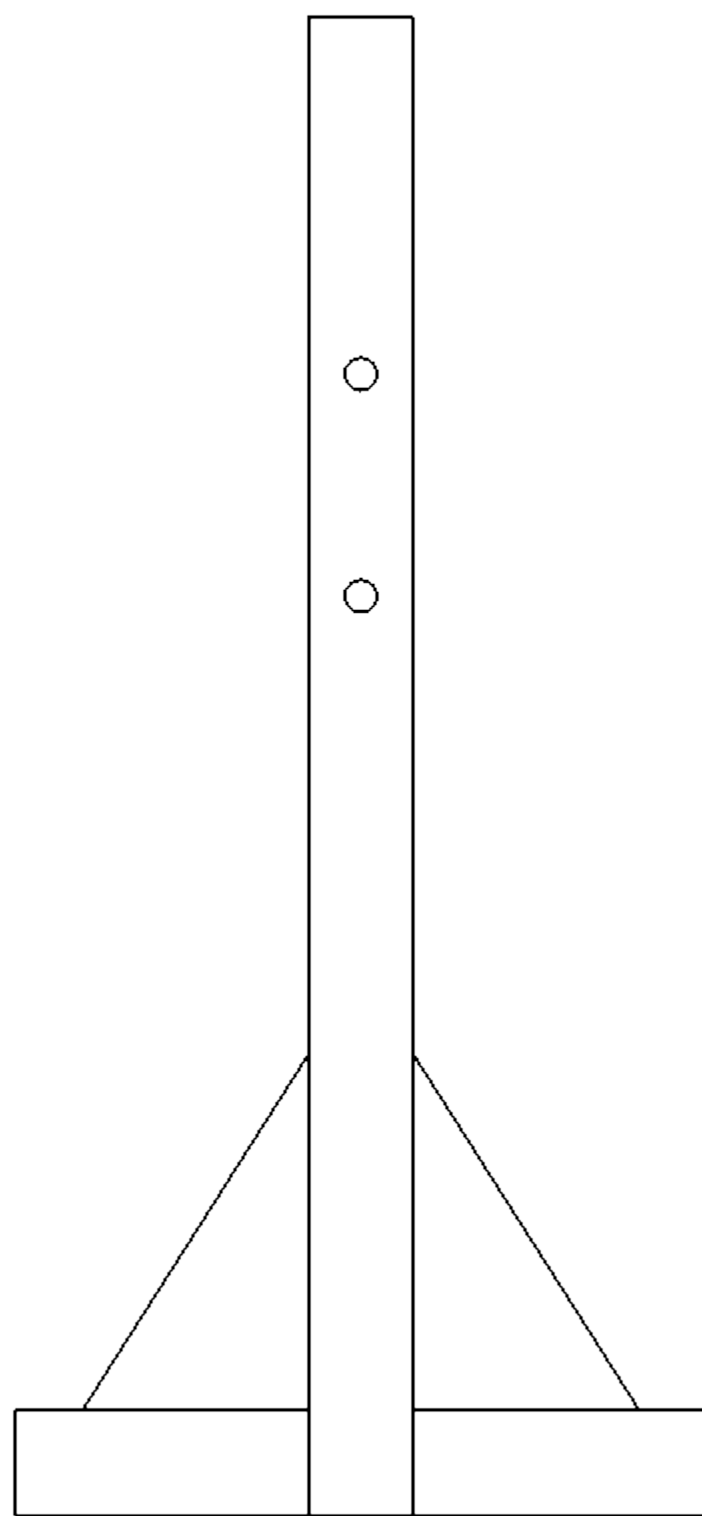
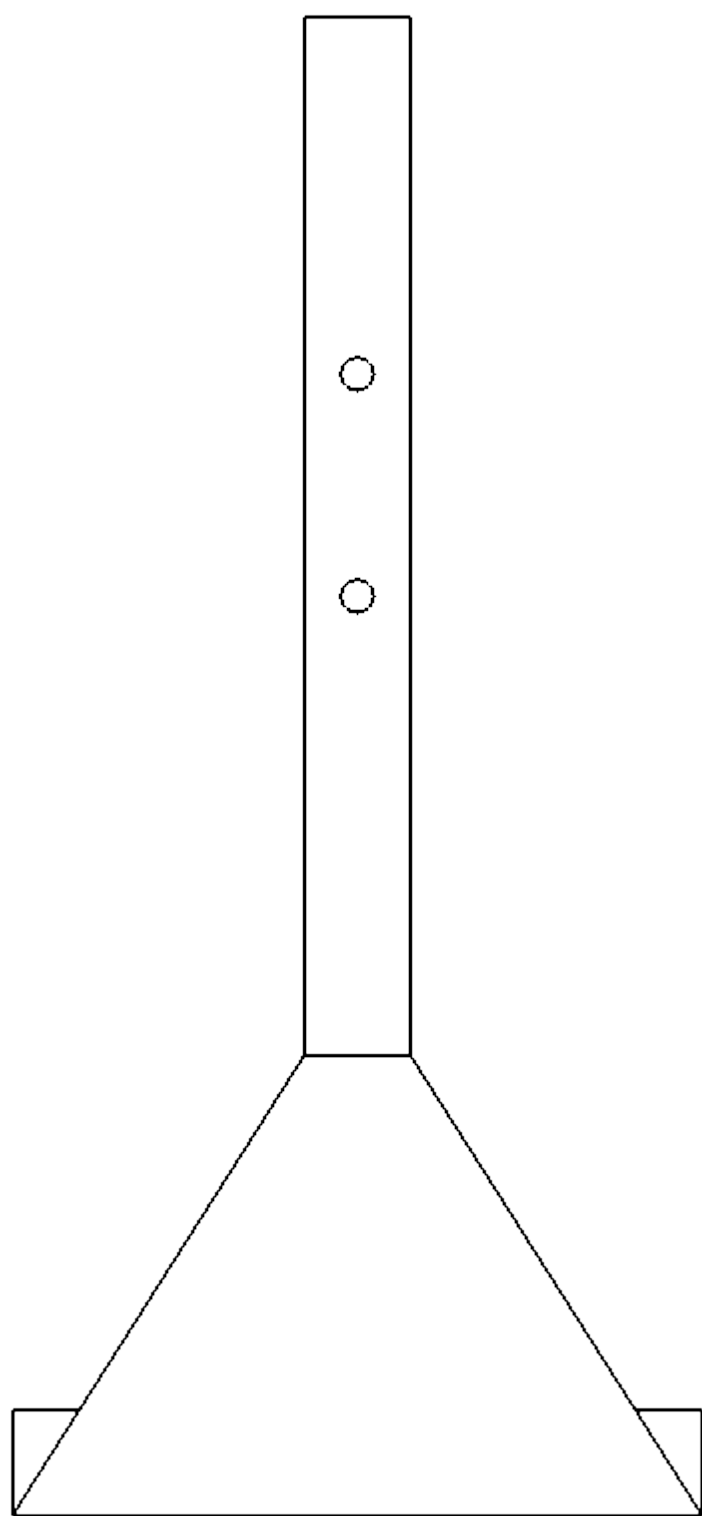
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ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22302	2x6 upright	2
2	TE-22303	Plywood outrigger	1
3	TE-22305	2x6 foot	2



Notes:

1. Attach (2) to (1) with 1.5" wood screws. .
2. Attach the (1) to (1) together with 2.5" wood screws.
3. Attach (3) to (2) with 1.5" wood screws.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	TEAM	NAME	DATE	 
	DRAWN	NW	12/10/2021	
MATERIAL/FINISH:	PROPRIETARY AND CONFIDENTIAL			TITLE: side assembly
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			SIZE DWG. NO. REV
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			C TE-22301
DO NOT SCALE DRAWING				SCALE: 1:10 SHEET 1 OF 1

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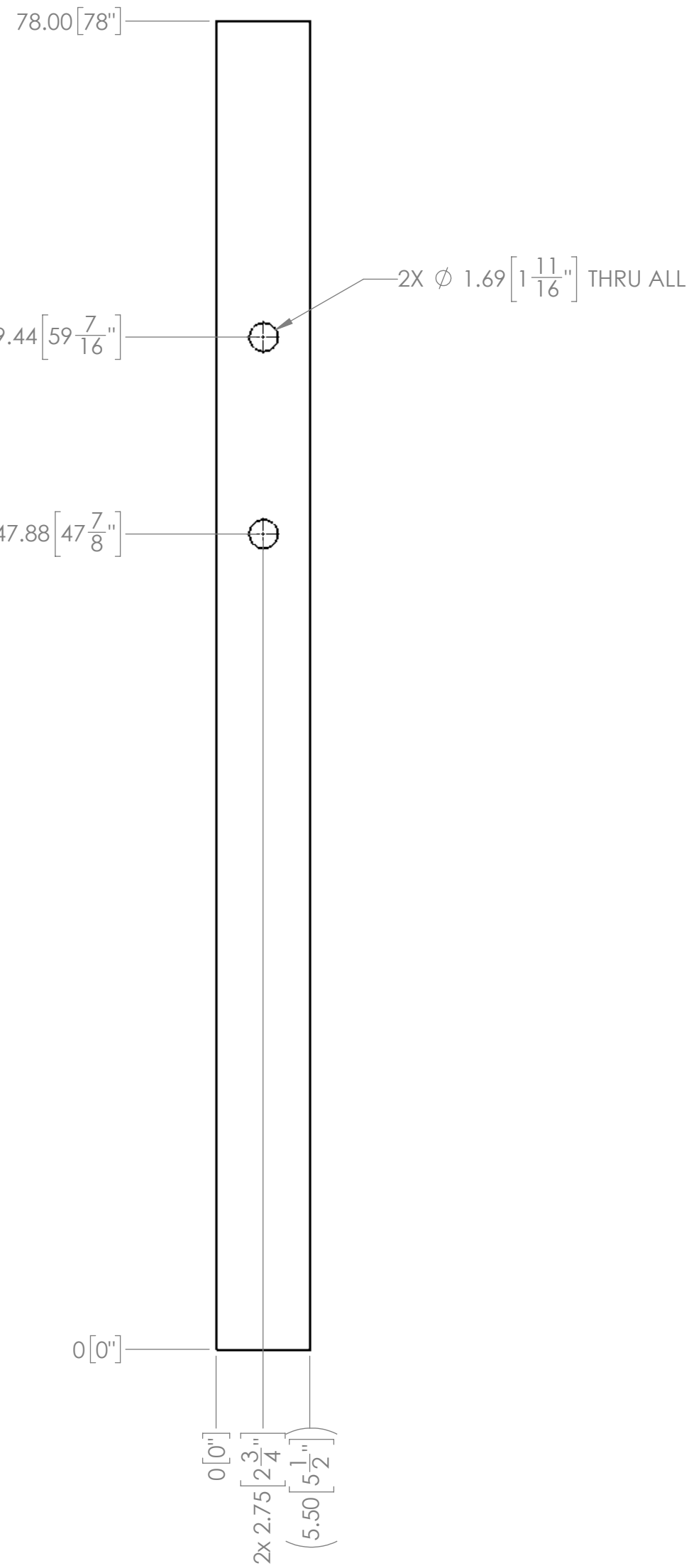
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .13 THREE PLACE DECIMAL ± .125	TEAM	NAME	DATE	 
	DRAWN	NW	12/10/2021	
MATERIAL/FINISH: 2x6" pine, KD	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE:
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			2x6 upright
DO NOT SCALE DRAWING	SIZE	DWG. NO.	REV	
	C	TE-22302		
	SCALE: 1:8	SHEET 1 OF 1		

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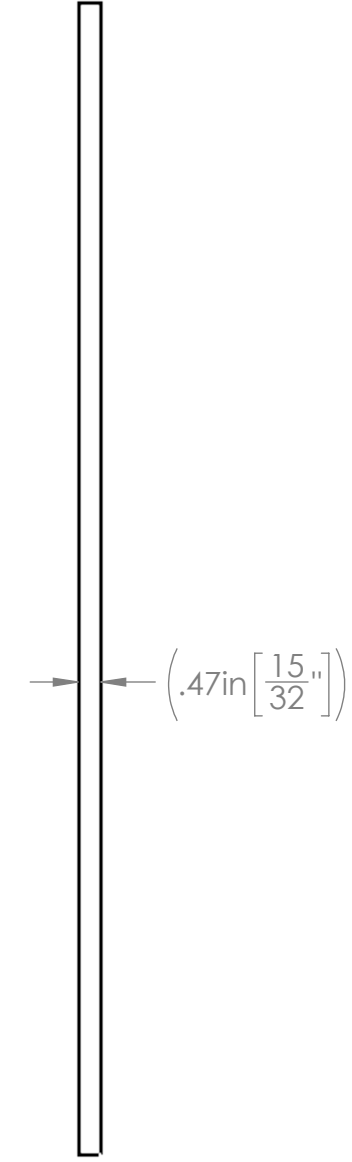
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20.75in [20 3/4"]

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	DRAWN	NW	12/10/2021	
PROPRIETARY AND CONFIDENTIAL		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.		TITLE:
				Plywood outrigger
		COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.	SIZE
				DWG. NO.
				REV
				C
				TE-22303
				SCALE: 1:4
				SHEET 1 OF 1

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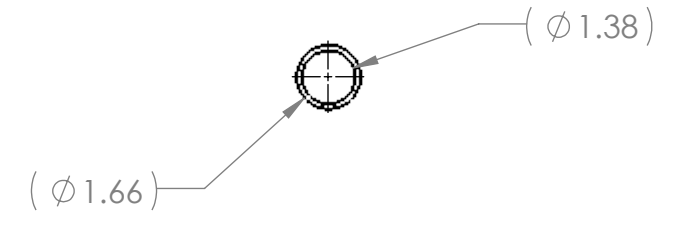
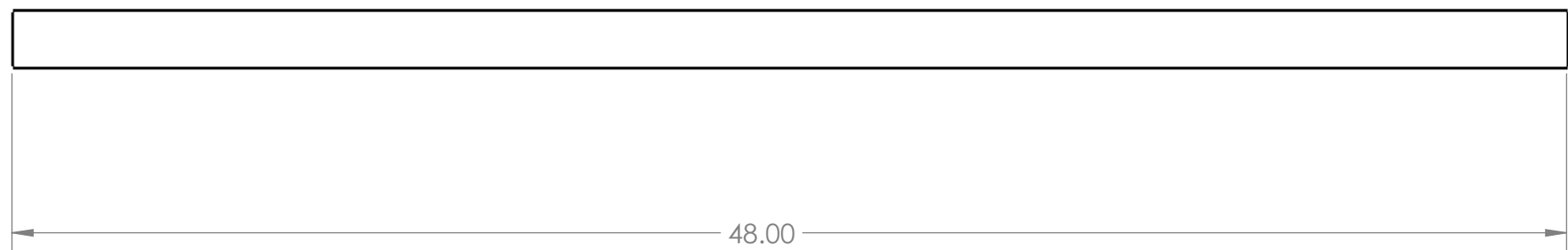
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .13 THREE PLACE DECIMAL ± .125 MATERIAL/FINISH: 1.25 sched 40 black steel pipe DO NOT SCALE DRAWING	TEAM	NAME	DATE	
	DRAWN	NW	12/10/2021	
	PROPRIETARY AND CONFIDENTIAL			TITLE: <h1>1.25x48 sched 40</h1>
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			
	COMMENTS:			SIZE DWG. NO. REV C TE-22304
	REMOVE ALL BURRS AND SHARP EDGES.			SCALE: 1:5 SHEET 1 OF 1

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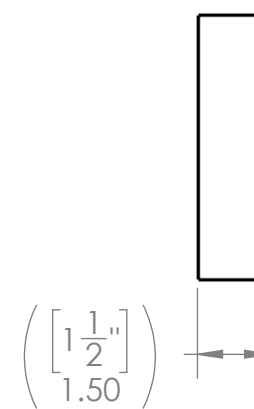
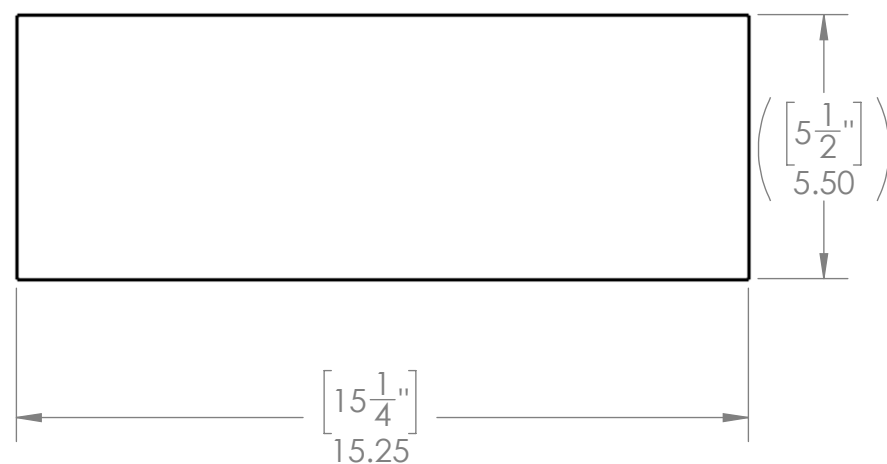
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
	DRAWN	NW	1/4/2022
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.		
	MATERIAL/FINISH: 2x6 pine, KD	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	
DO NOT SCALE DRAWING	 		TITLE: 2x6 foot
	SIZE	DWG. NO.	REV
	C	TE-22305	
	SCALE: 1:4		SHEET 1 OF 1

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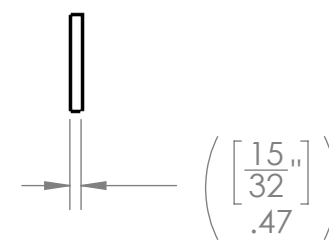
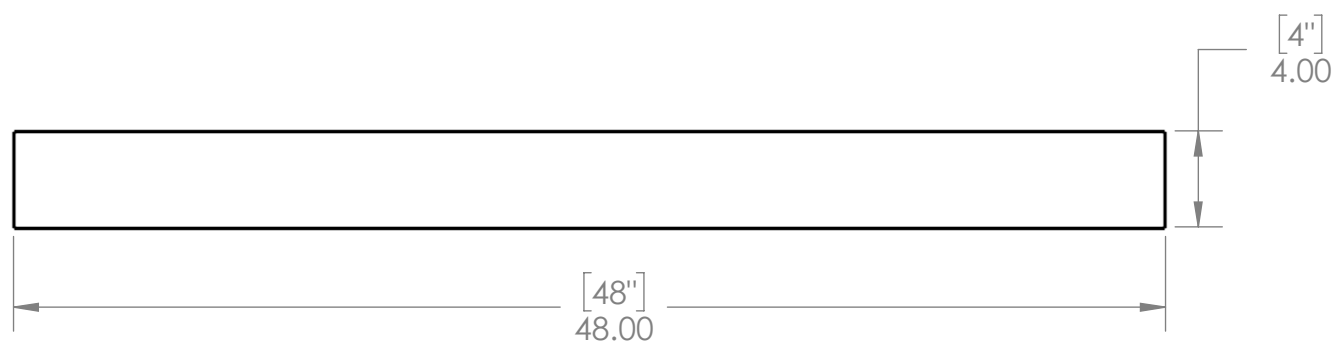
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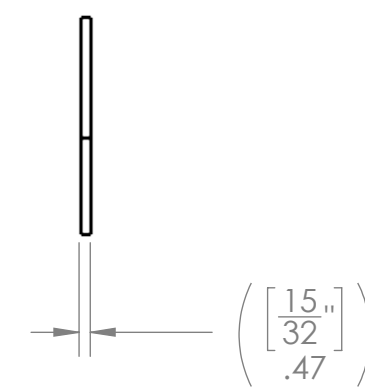
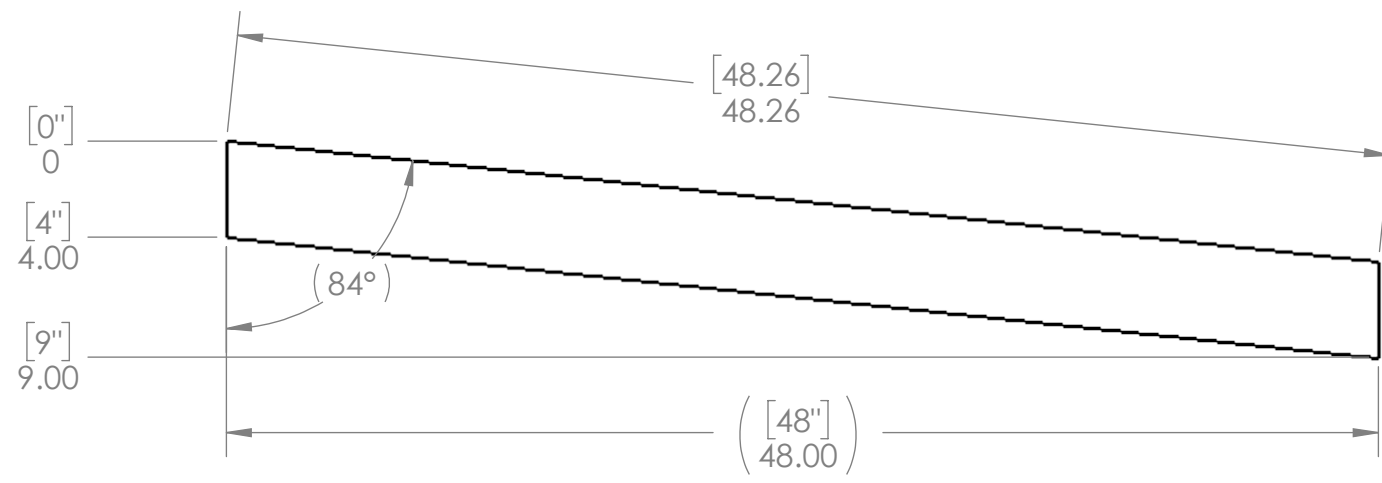
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: 15/32 plywood COMMENTS: REMOVE ALL BURRS AND SHARP EDGES. DO NOT SCALE DRAWING	TEAM	NAME	DATE	 
	DRAWN	NW	12/30/2021	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.				TITLE: 15/32" horizontal
SIZE		DWG. NO.	REV	
C		TE-22306		
SCALE: 1:8		SHEET 1 OF 1		



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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	 
	DRAWN	NW	12/30/2021	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	PROPRIETARY AND CONFIDENTIAL			TITLE:
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			15/32" diagonal
MATERIAL/FINISH:	15/32" plywood			SIZE DWG. NO. REV C TE-22307
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.			SCALE: 1:8 SHEET 1 OF 1
DO NOT SCALE DRAWING				