

4

3

2

1

D

D

C

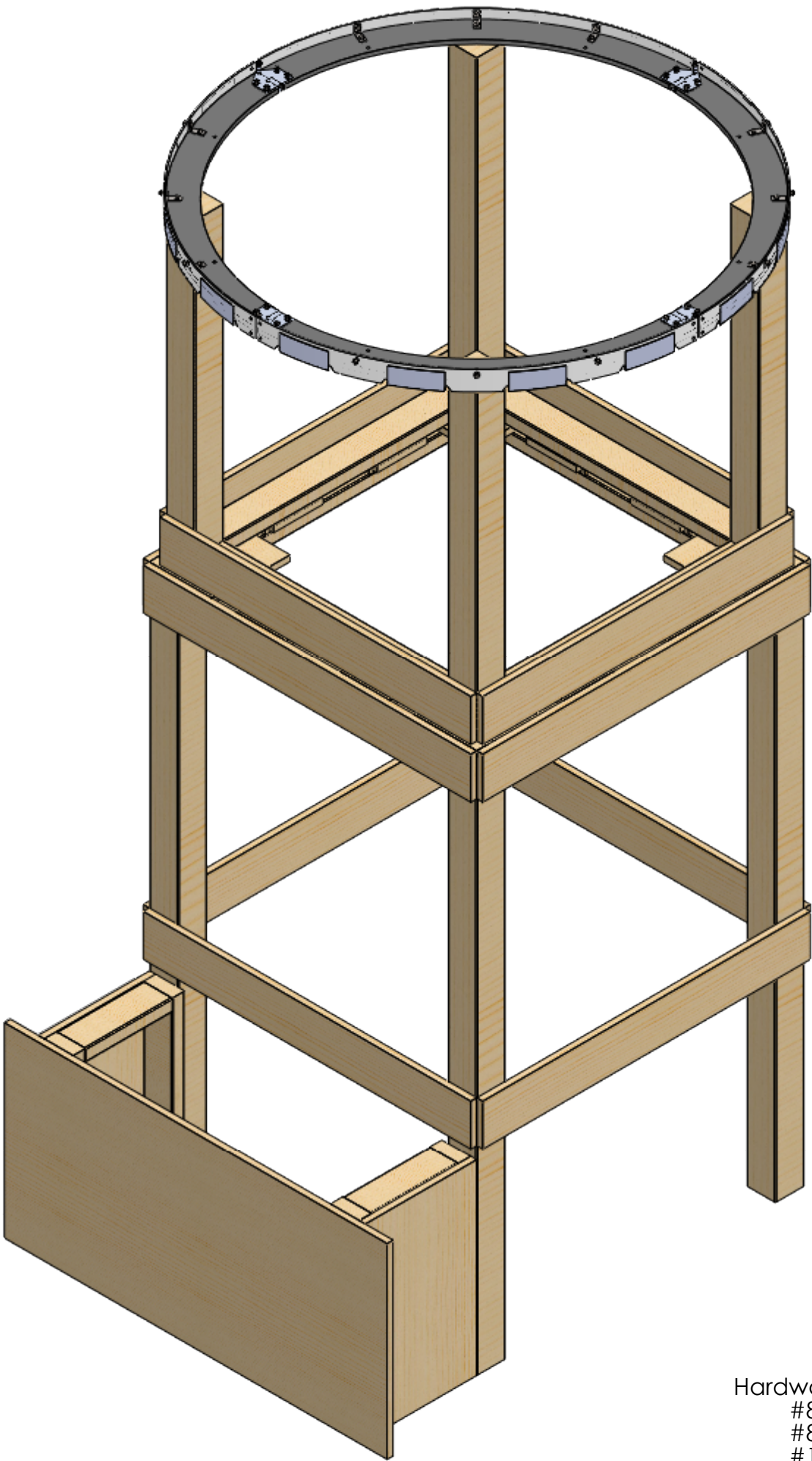
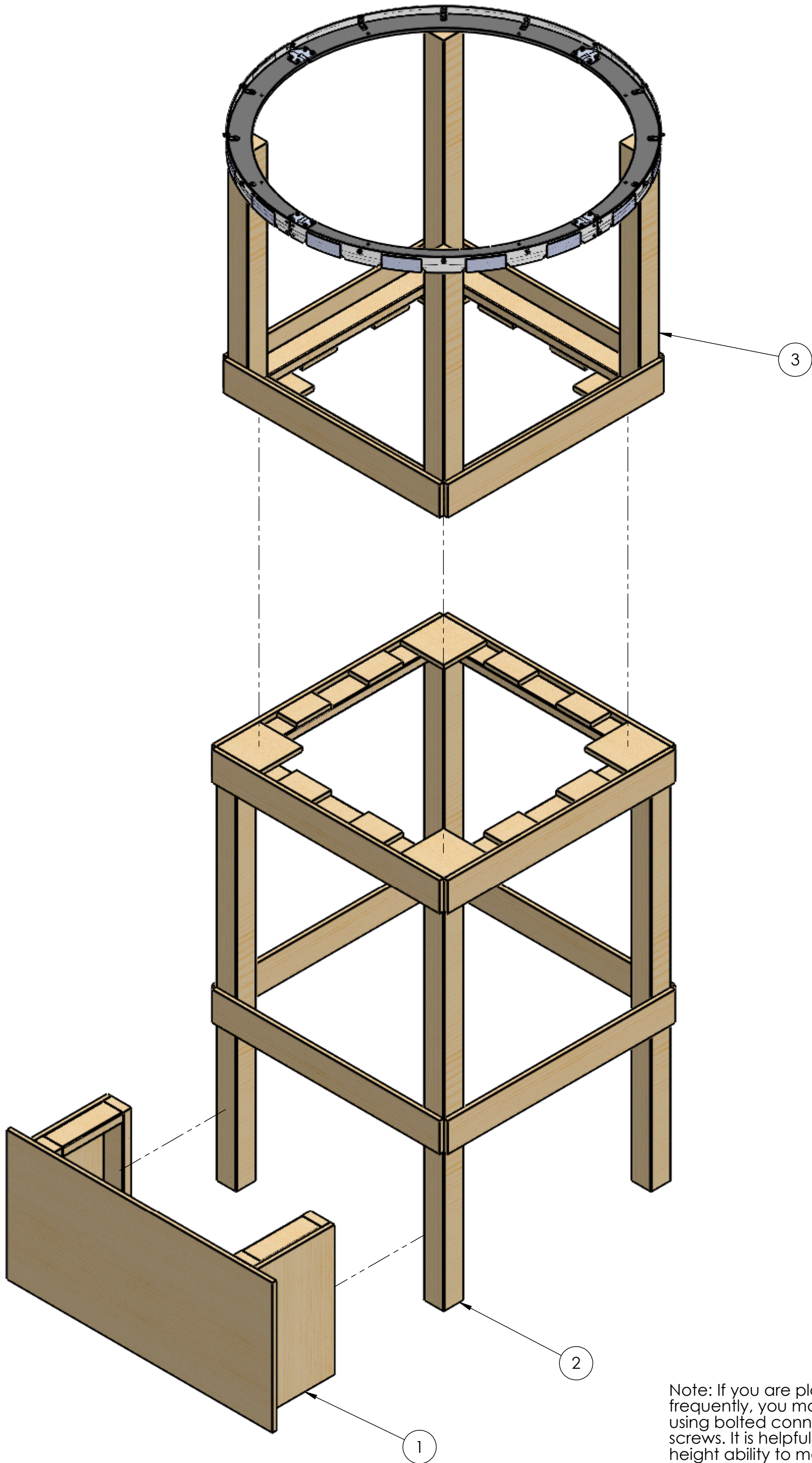
C

B

B



A

A

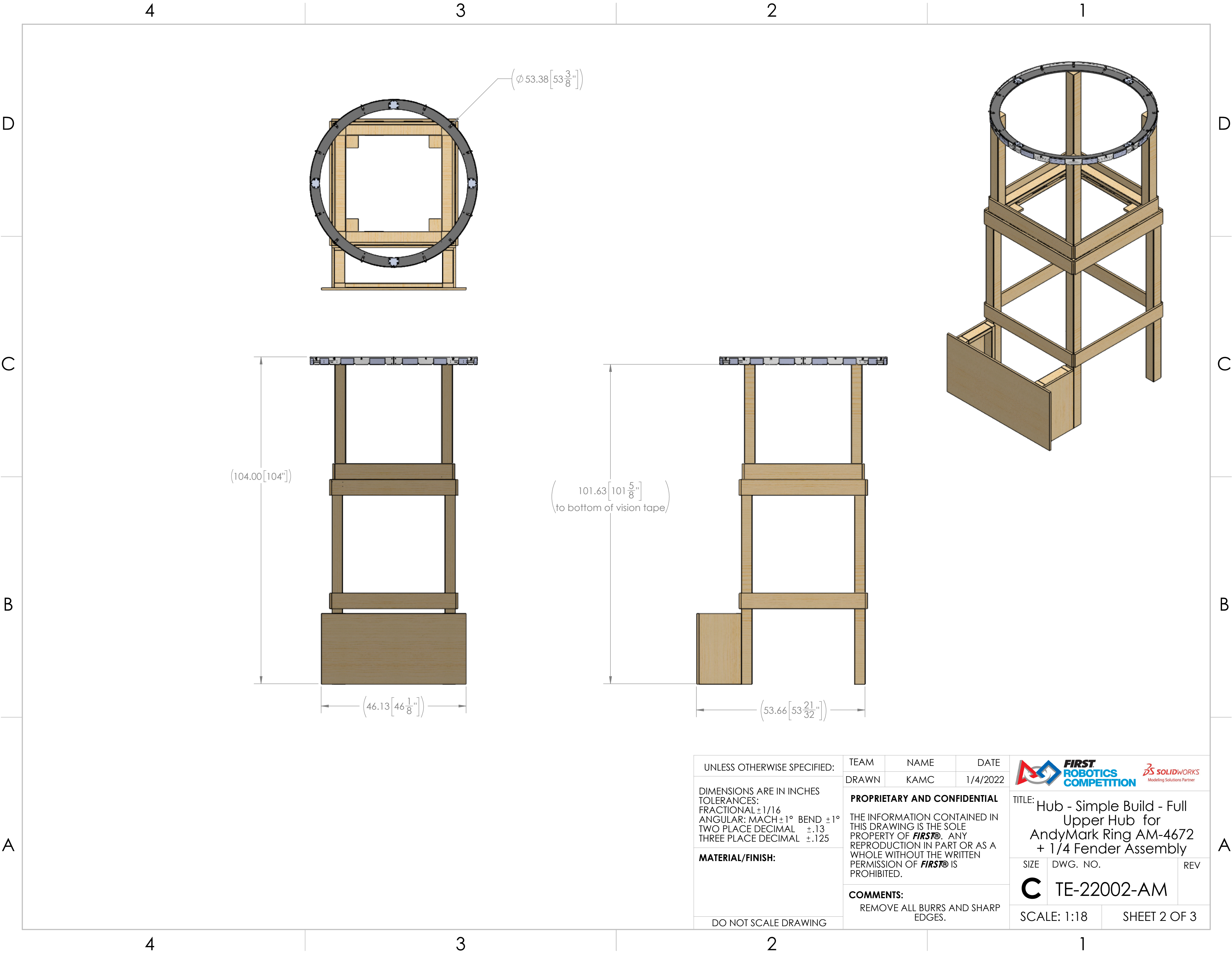


Hardware Needed:
#8 x 1.25" Long Screw - Qty 16
#8 x 2.5" Long Screw - Qty 20
#10 x 3.5" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22010	Hub - Simple Build - Fender Assembly	1
2	TE-22040	Hub - Simple Build - Upper Hub Base Assembly	1
3	TE-22030-AM	Hub - Simple Build - Upper Hub Goal Assembly for AM Ring AM-4672	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div><div>FIRST ROBOTICS COMPETTITION</div><div><div>SOLIDWORKS Modeling Solutions Partner</div></div></div>
	DRAWN	KAMC	1/4/2022	
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			

TITLE: Hub - Simple Build - Full Upper Hub for AndyMark Ring AM-4672 + 1/4 Fender Assembly		
SIZE	DWG. NO.	REV
C	TE-22002-AM	
SCALE: 1:12		SHEET 1 OF 3



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .13$
THREE PLACE DECIMAL $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM	NAME	DATE
DRAWN	KAMC	1/4/2022

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST**. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST** IS PROHIBITED.

COMMENTS:

REMOVE ALL BURRS AND SHARP EDGES.



TITLE: Hub - Simple Build - Full Upper Hub for AndyMark Ring AM-4672 + 1/4 Fender Assembly

SIZE	DWG. NO.	REV
------	----------	-----

C	TE-22002-AM
----------	-------------

SCALE: 1:18	SHEET 2 OF 3
-------------	--------------

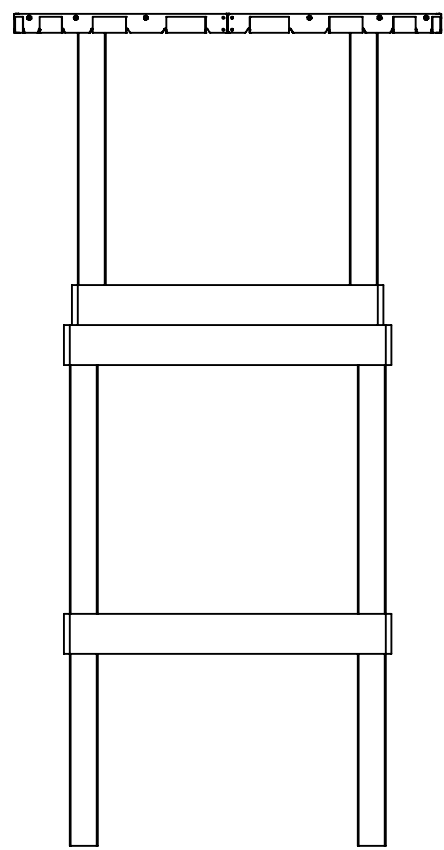
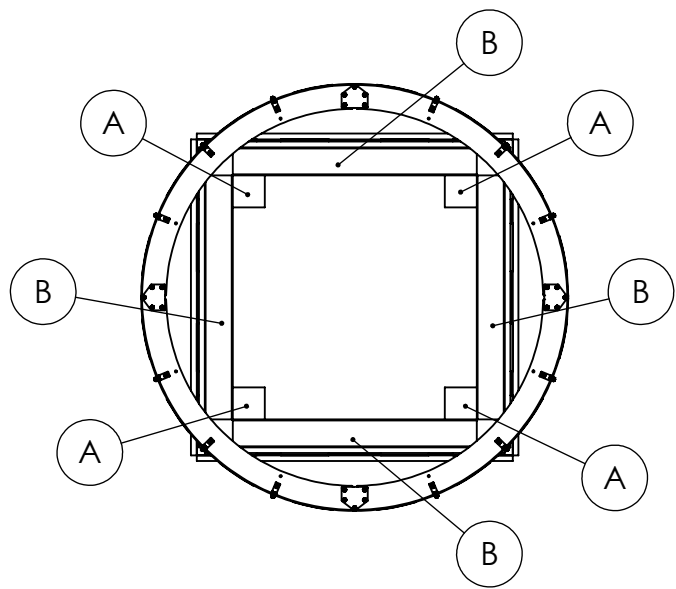
D

C

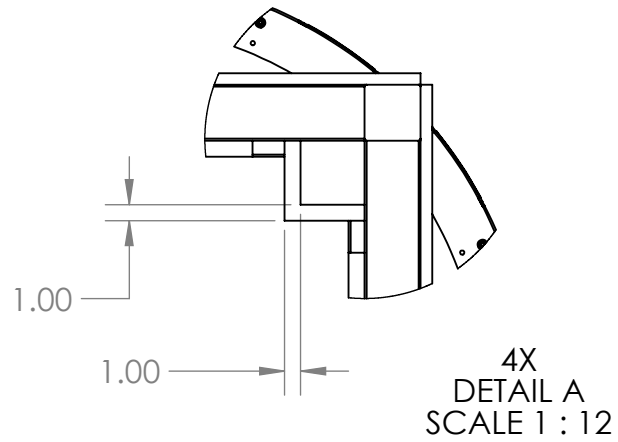
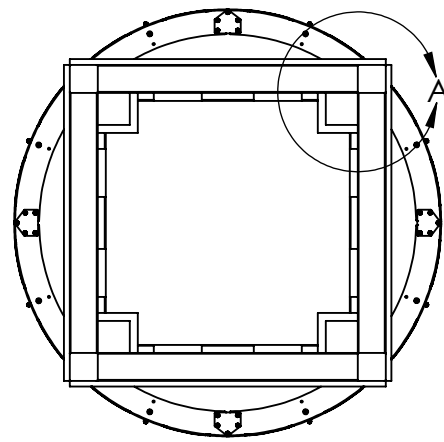
B

A

Step 1

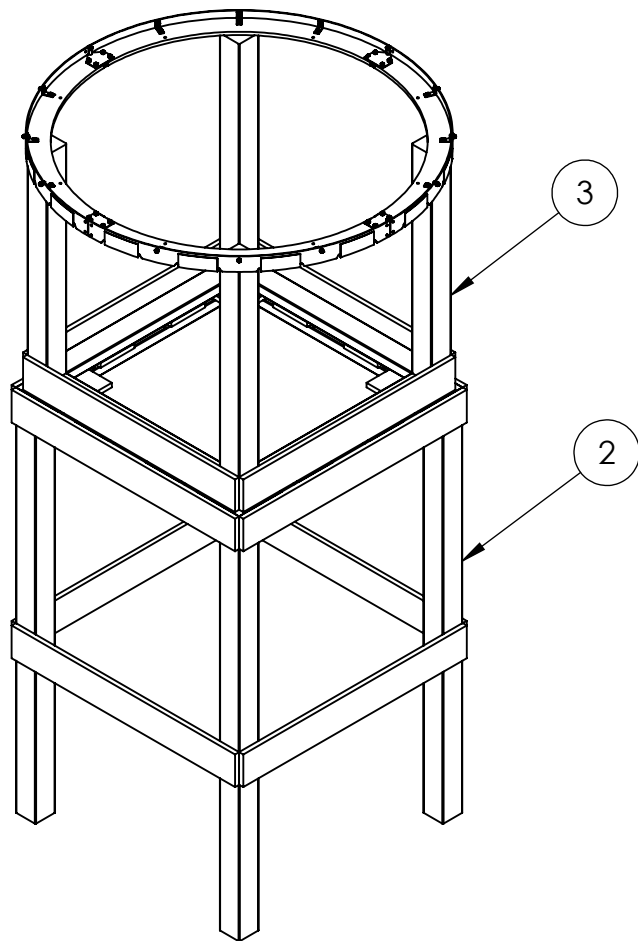


Bottom View



- Align (3) to (2) as shown. Note the dimensions in Detail A.
- Connect using 1.25" and 2.5" Long Screws. It is recommended to use 4x 1.25" long screws into each area indicated by (A). It is recommended to use 5x 2.5" long screws into each area indicated by (B).

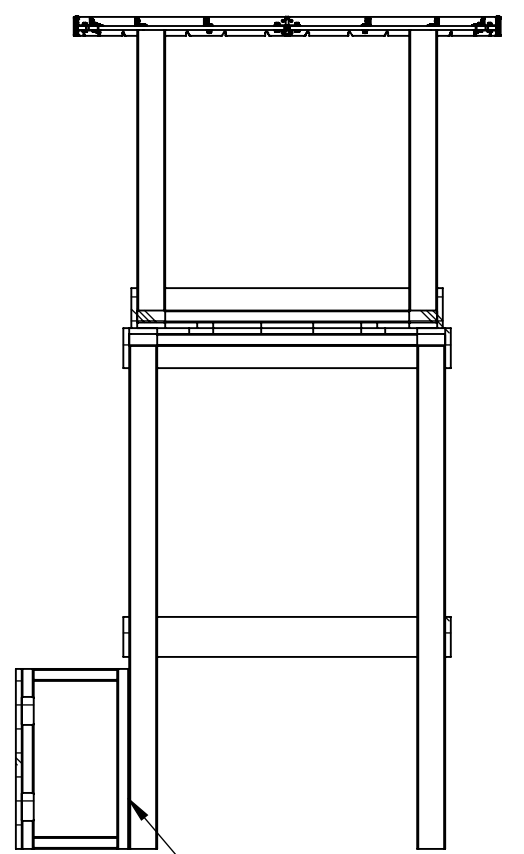
3



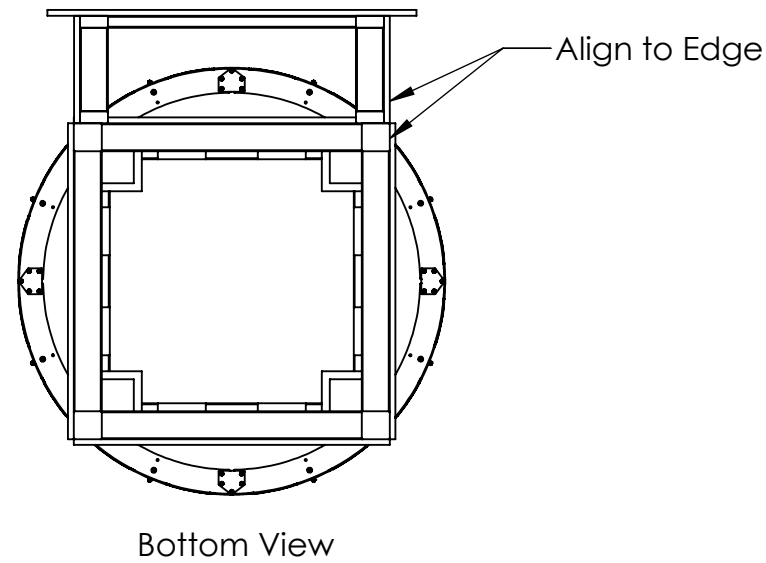
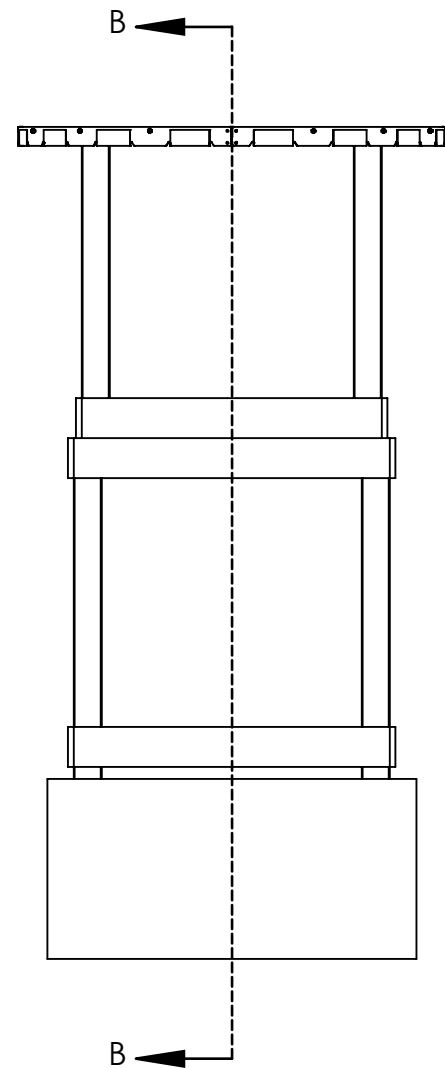
3

2

Step 2

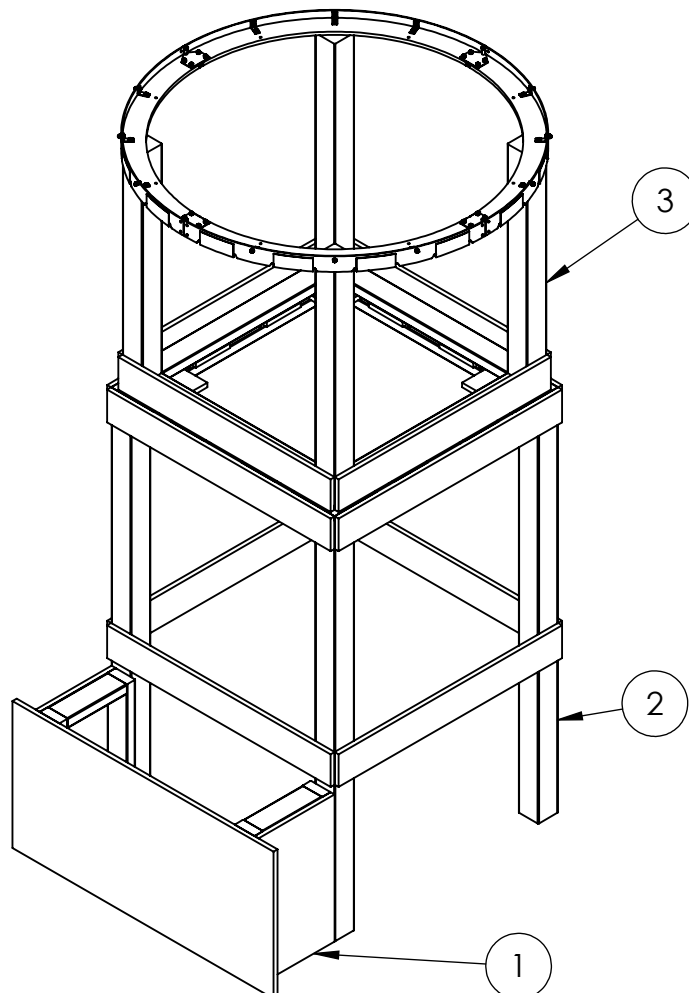


Parts shold touch
SECTION B-B






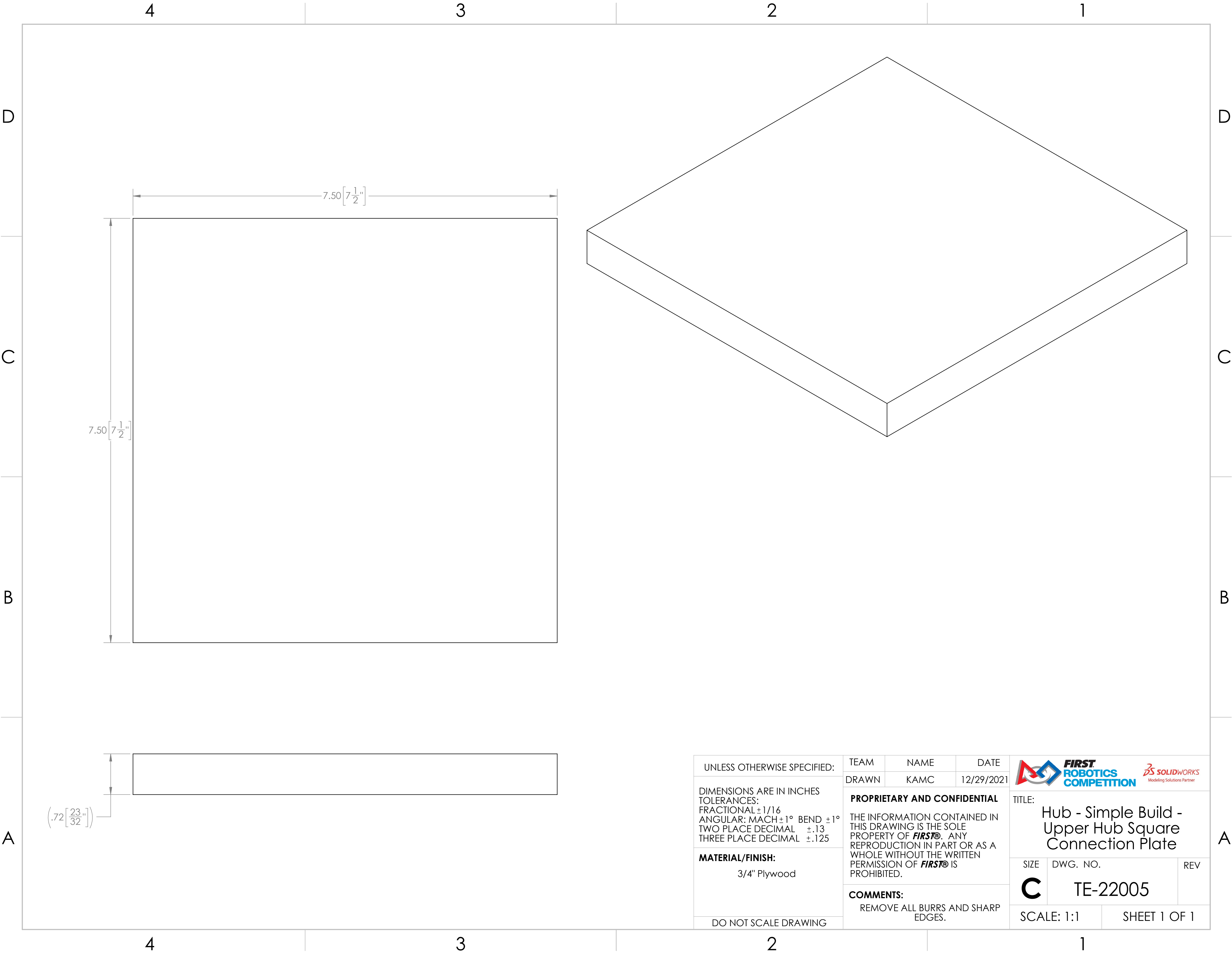
- Align (1) to Step 1 , as shown.
- Connect using 3.5" long screws. It is recommended to use 4x screws into each vertical leg of (2) . The screw head should be on the 2"x4" lumber of (1) .



1

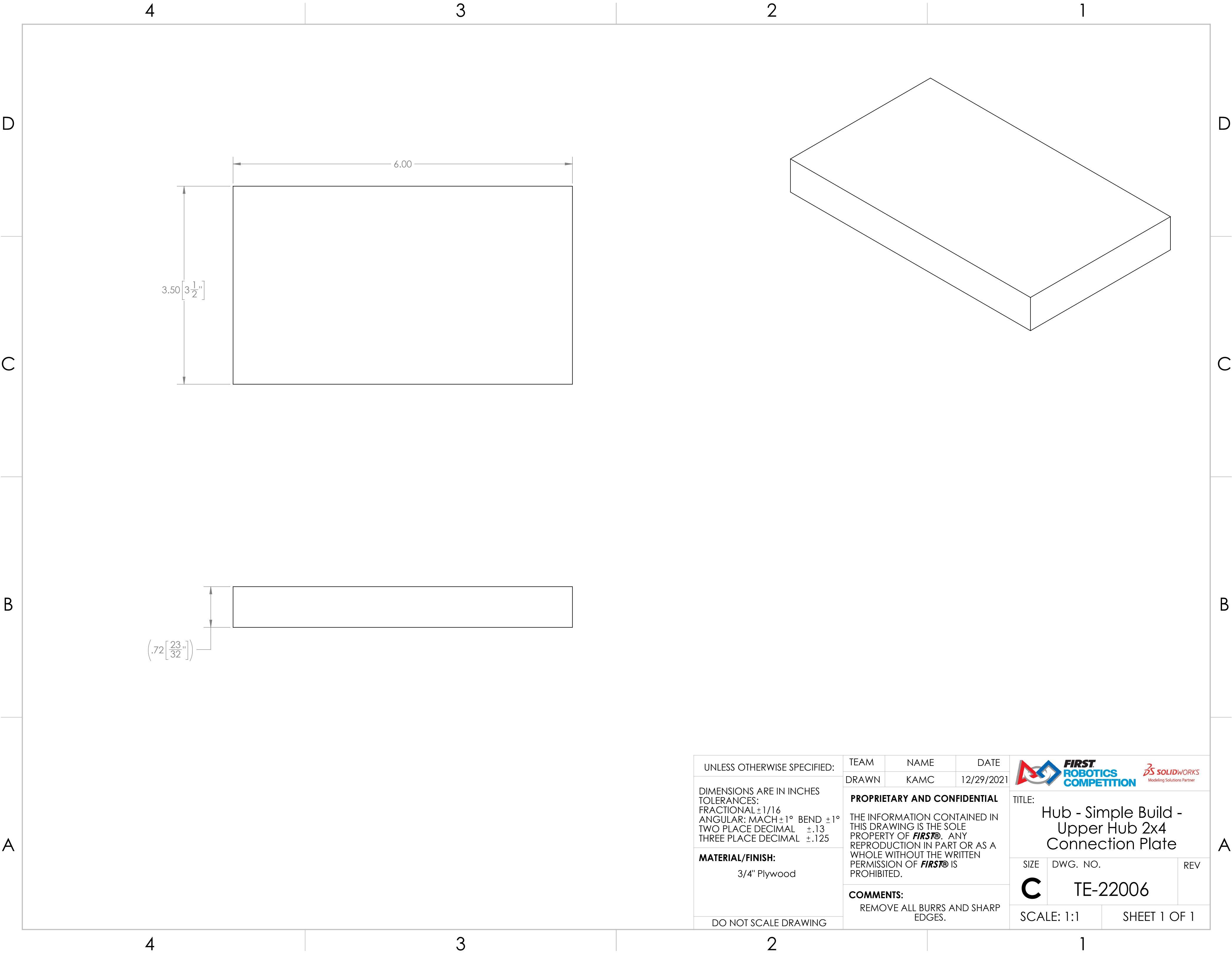




1

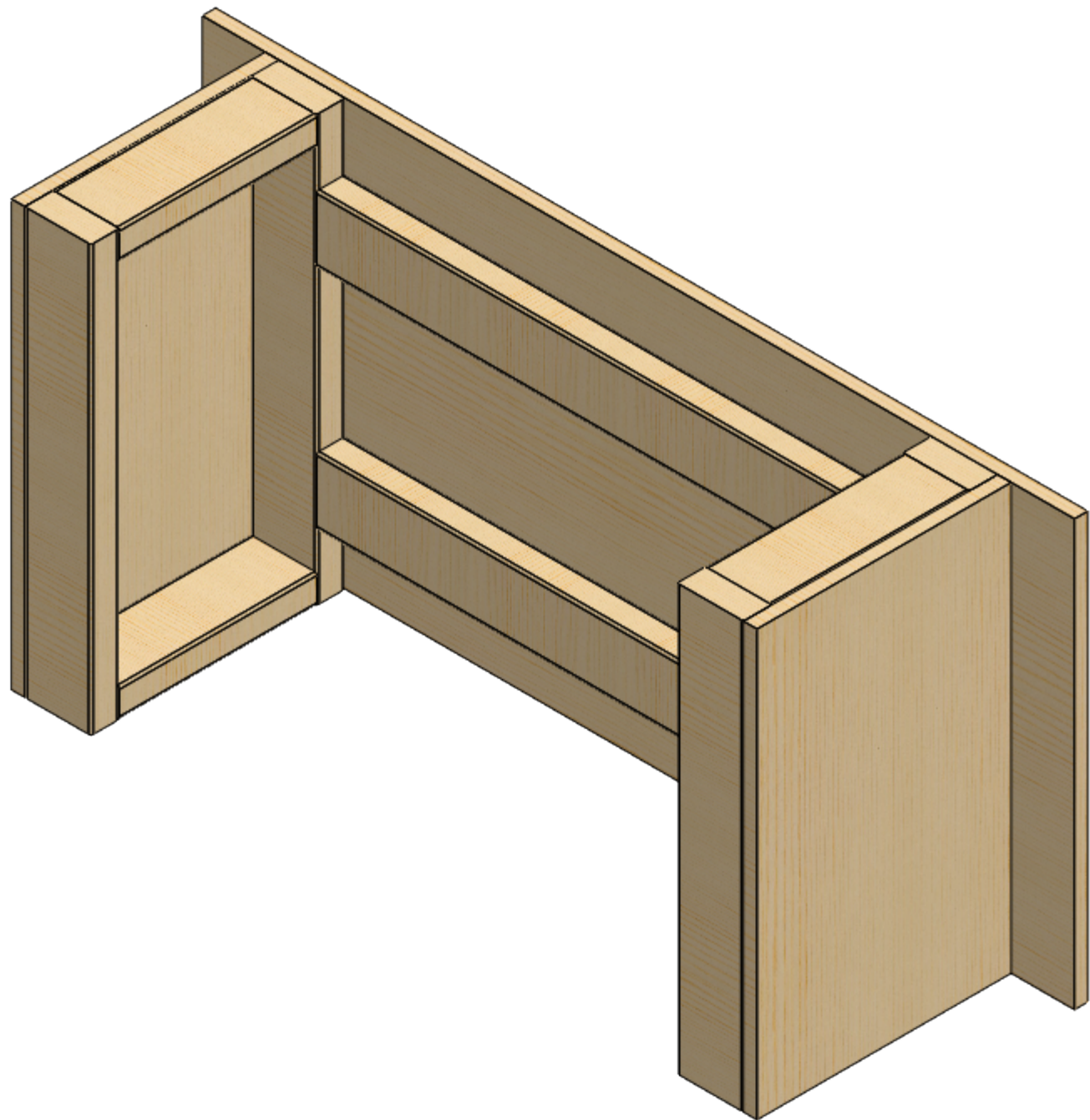
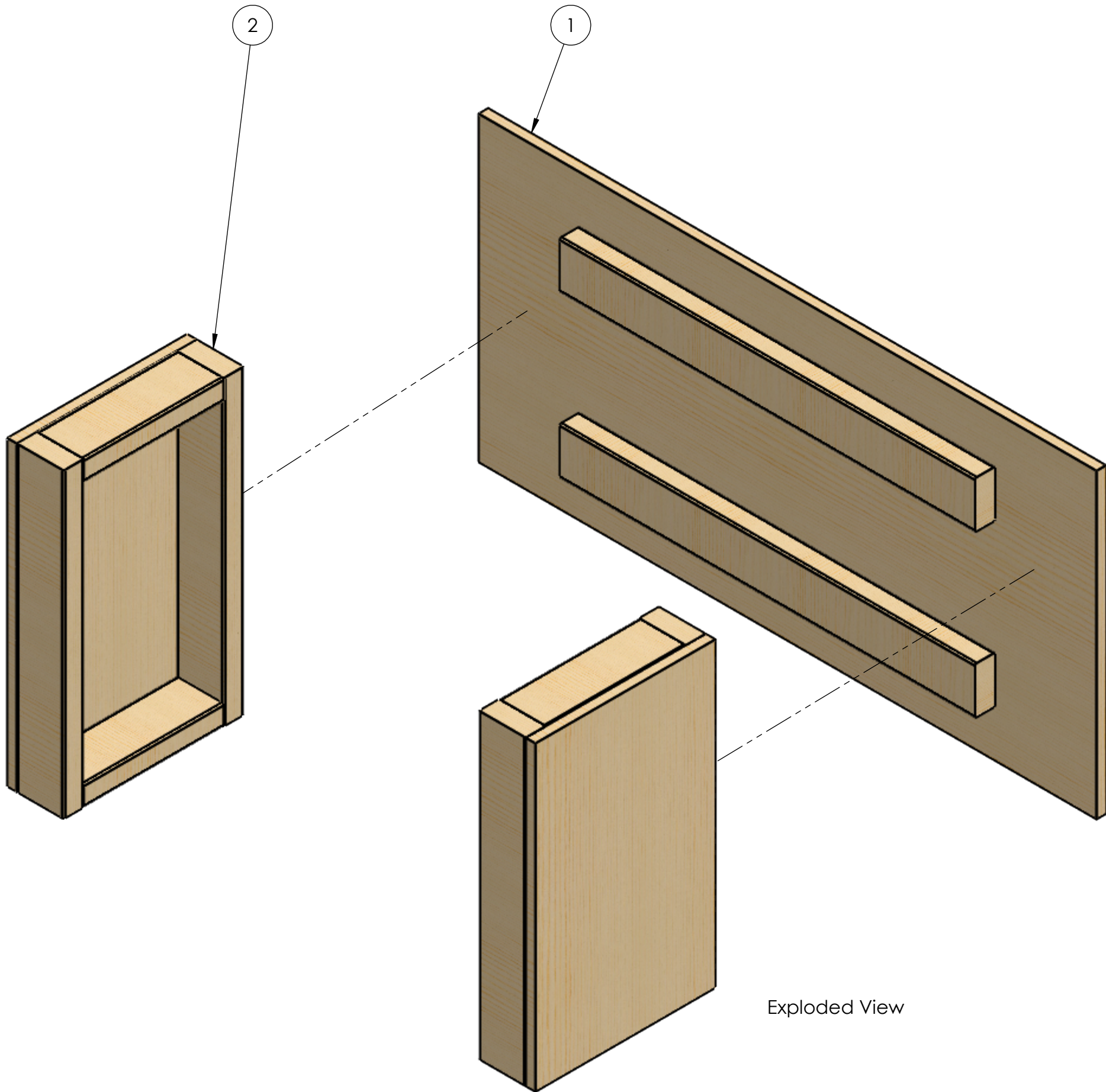
UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	  
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	DRAWN	KAMC	1/4/2022	
MATERIAL/FINISH:	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	TITLE: Hub - Simple Build - Full Upper Hub for AndyMark Ring AM-4672 + 1/4 Fender Assembly			
	SIZE	DWG. NO.		REV
	C	TE-22002-AM		
	SCALE: 1:24		SHEET 3 OF 3	



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 3/4" Plywood DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div>	
	DRAWN	KAMC	12/29/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				
TITLE:				Hub - Simple Build - Upper Hub Square Connection Plate	
SIZE		DWG. NO.		REV	
C		TE-22005			
SCALE: 1:1			SHEET 1 OF 1		





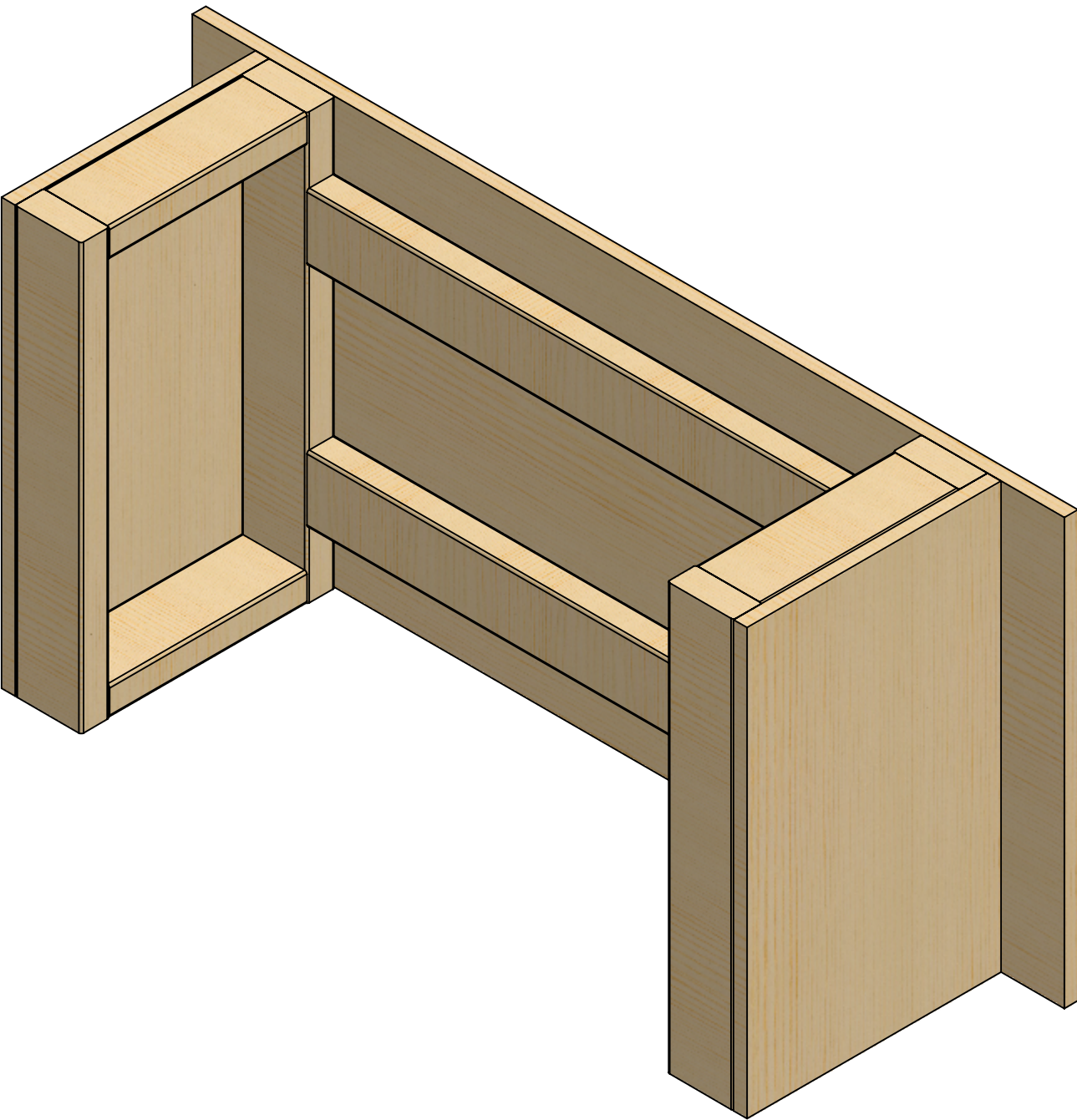
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 3/4" Plywood DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/29/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: Hub - Simple Build - Upper Hub 2x4 Connection Plate	
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE C	DWG. NO. TE-22006
		SCALE: 1:1		SHEET 1 OF 1	





Hardware Needed:
#8 x 2" Long Screw - Qty 10

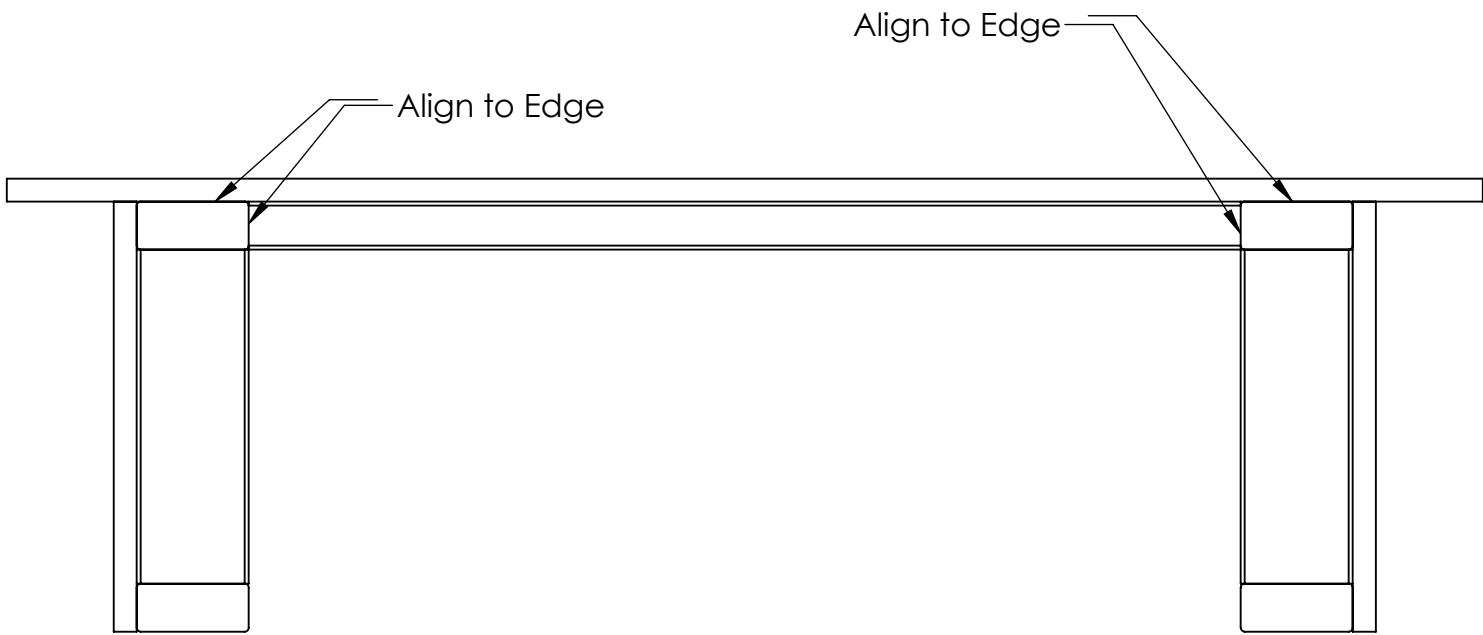
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22013	HUB - Basic Build - Fender Front Assembly	1
2	TE-22017	HUB - Basic Build - Fender Side Assembly	2

UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE	<div><div></div><div>TITLE: Hub - Simple Build - Fender Assembly</div><div>SIZE: C DWG. NO.: TE-22010 REV:</div><div>SCALE: 1:6 SHEET 1 OF 3</div></div>	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125		DRAWN	KAMC	12/30/2021		
MATERIAL/FINISH:		PROPRIETARY AND CONFIDENTIAL			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.	
		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				
DO NOT SCALE DRAWING						



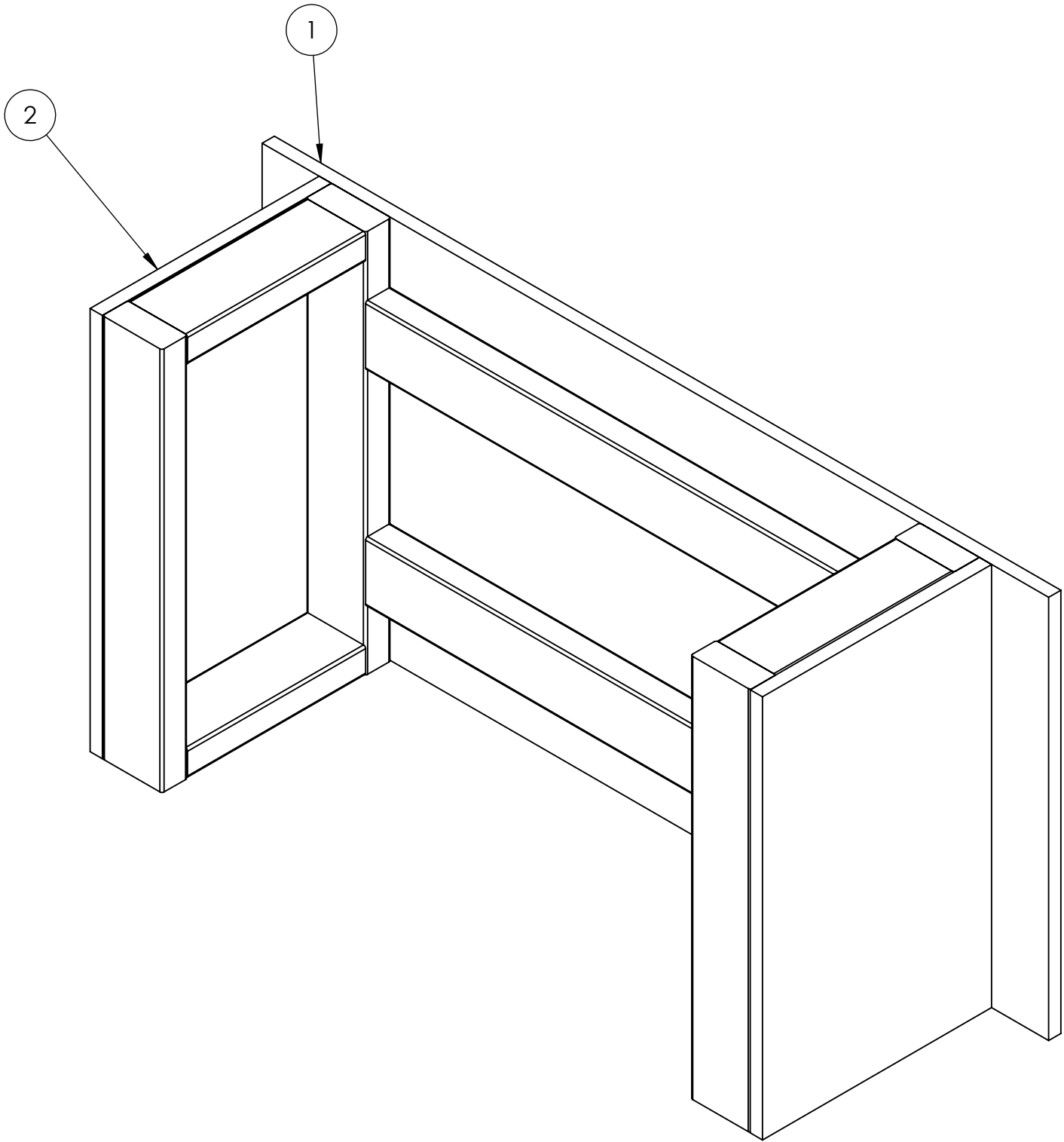
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			TITLE: Hub - Simple Build - Fender Assembly	
			SIZE	DWG. NO.	REV
			C	TE-22010	
			SCALE: 1:6		SHEET 2 OF 3



Step 1

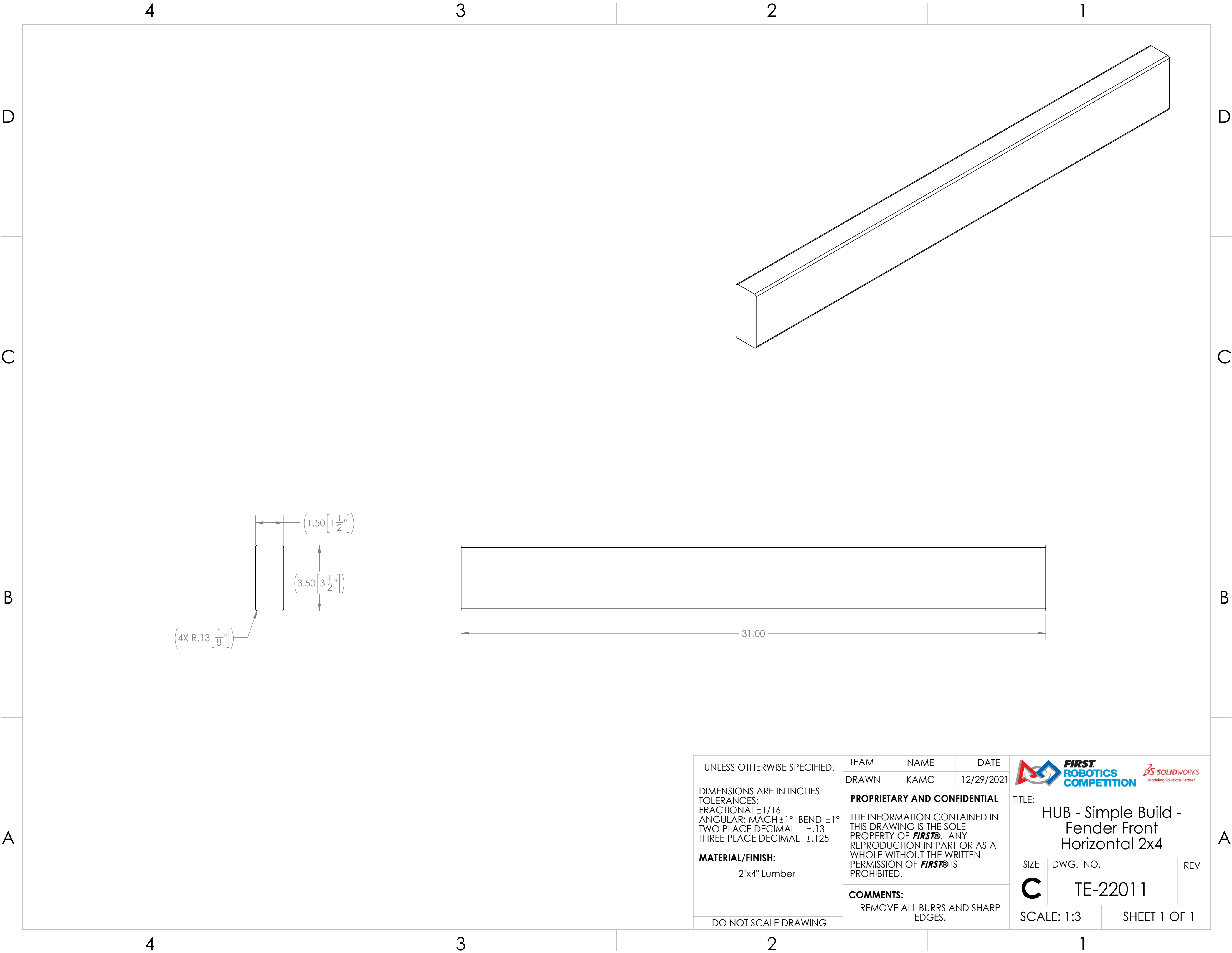




Step 1:

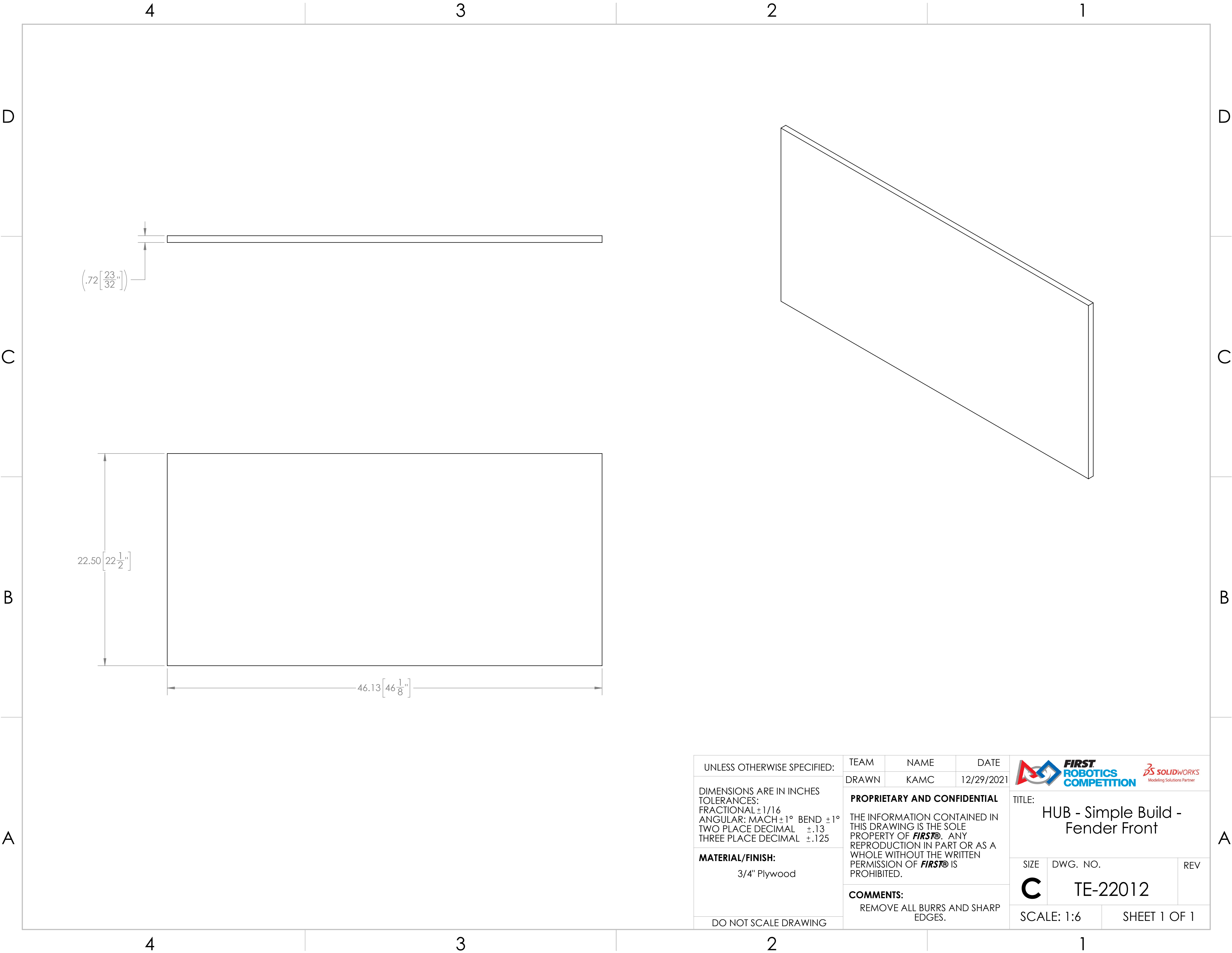
- 1. Align 2x (2) to (1) as shown.
- 2. Connect using 2" long screws. It is recommended to use 5x screws into each (2).





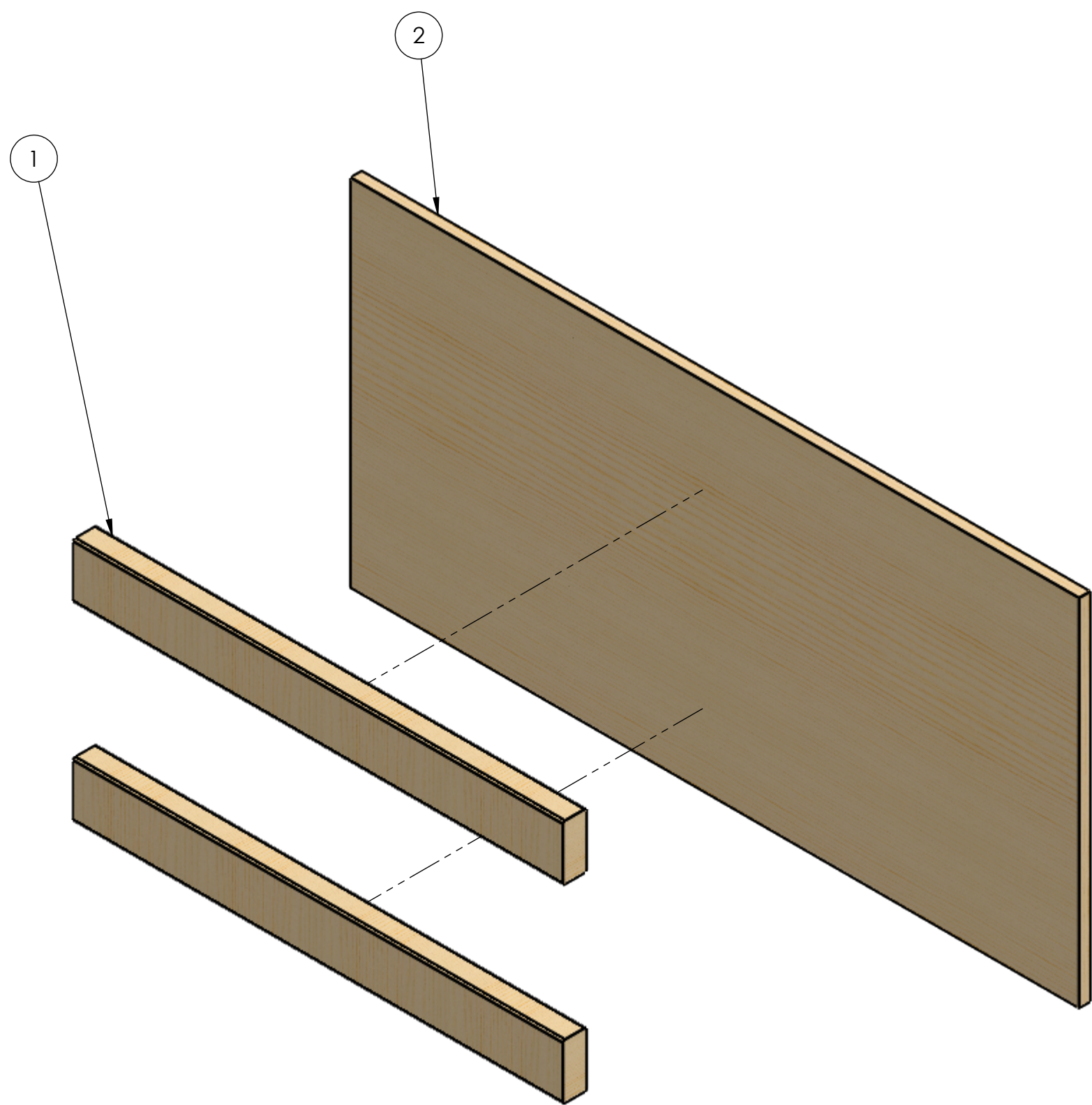
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			TITLE: Hub - Simple Build - Fender Assembly	
			SIZE	DWG. NO.	REV
			C	TE-22010	
			SCALE: 1:6		SHEET 3 OF 3



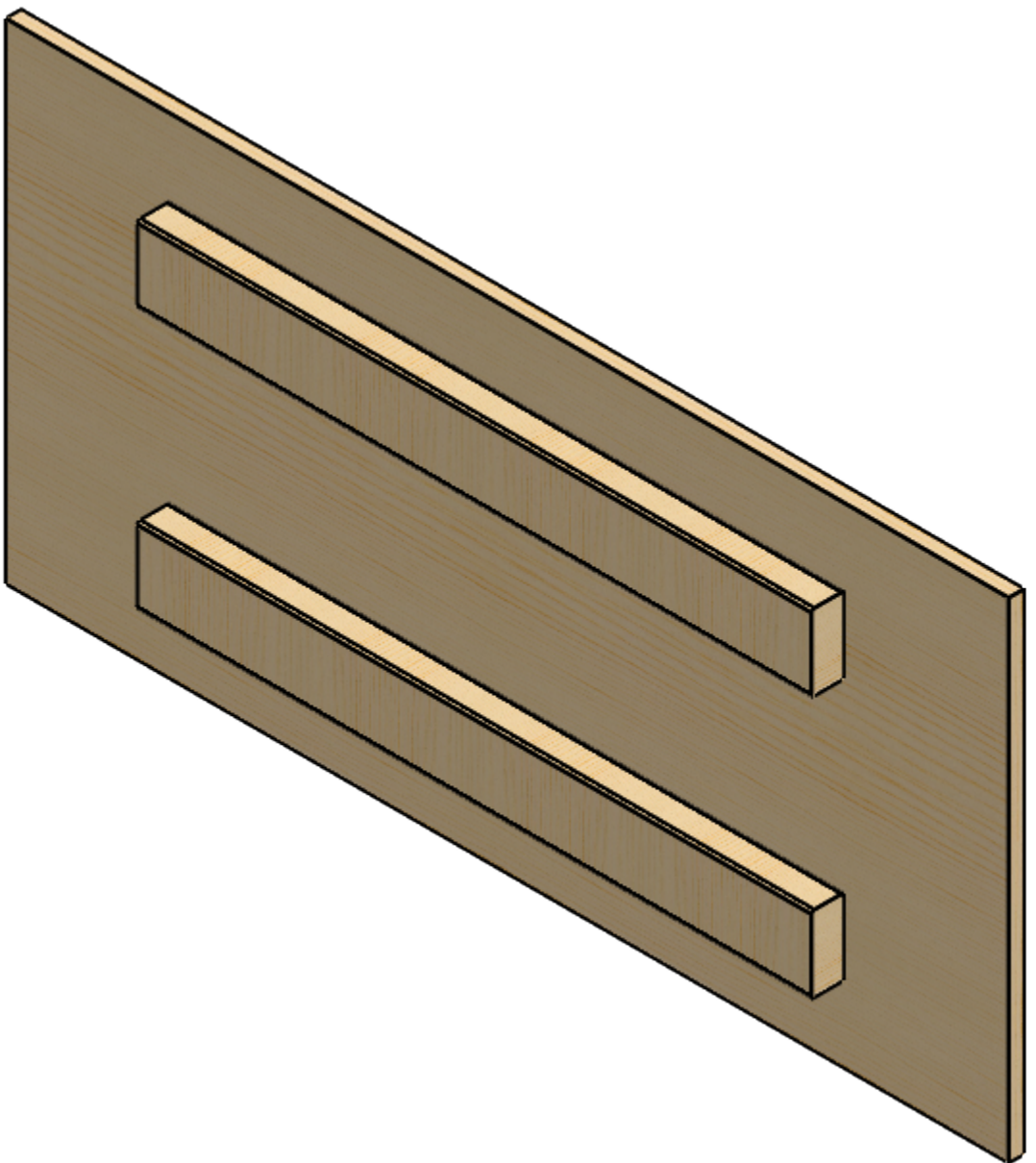
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 2"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				TITLE: HUB - Simple Build - Fender Front Horizontal 2x4	
				SIZE	DWG. NO.	REV
				C	TE-22011	
				SCALE: 1:3		SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>	
	DRAWN	KAMC	12/29/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: HUB - Simple Build - Fender Front	
	MATERIAL/FINISH: 3/4" Plywood			SIZE C	
DO NOT SCALE DRAWING	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			DWG. NO. TE-22012	
				REV	
			SCALE: 1:6		SHEET 1 OF 1





Exploded View

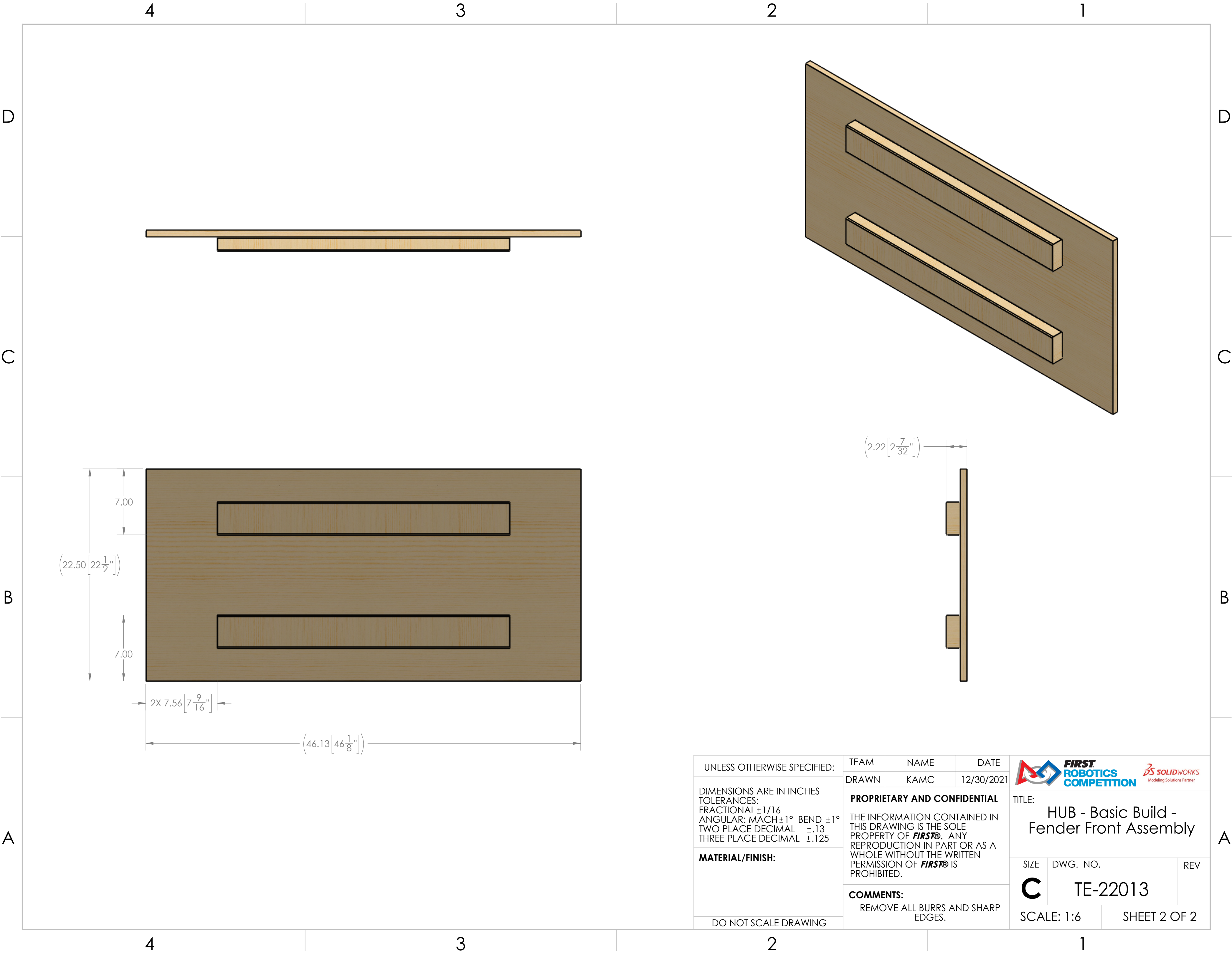




- Step 1:
- Align 2x 1 to 2 as shown, using dimensions provided on Sheet 2.
 - Connect using 2" long screws. It is recommended to use 7x screws into each 1.

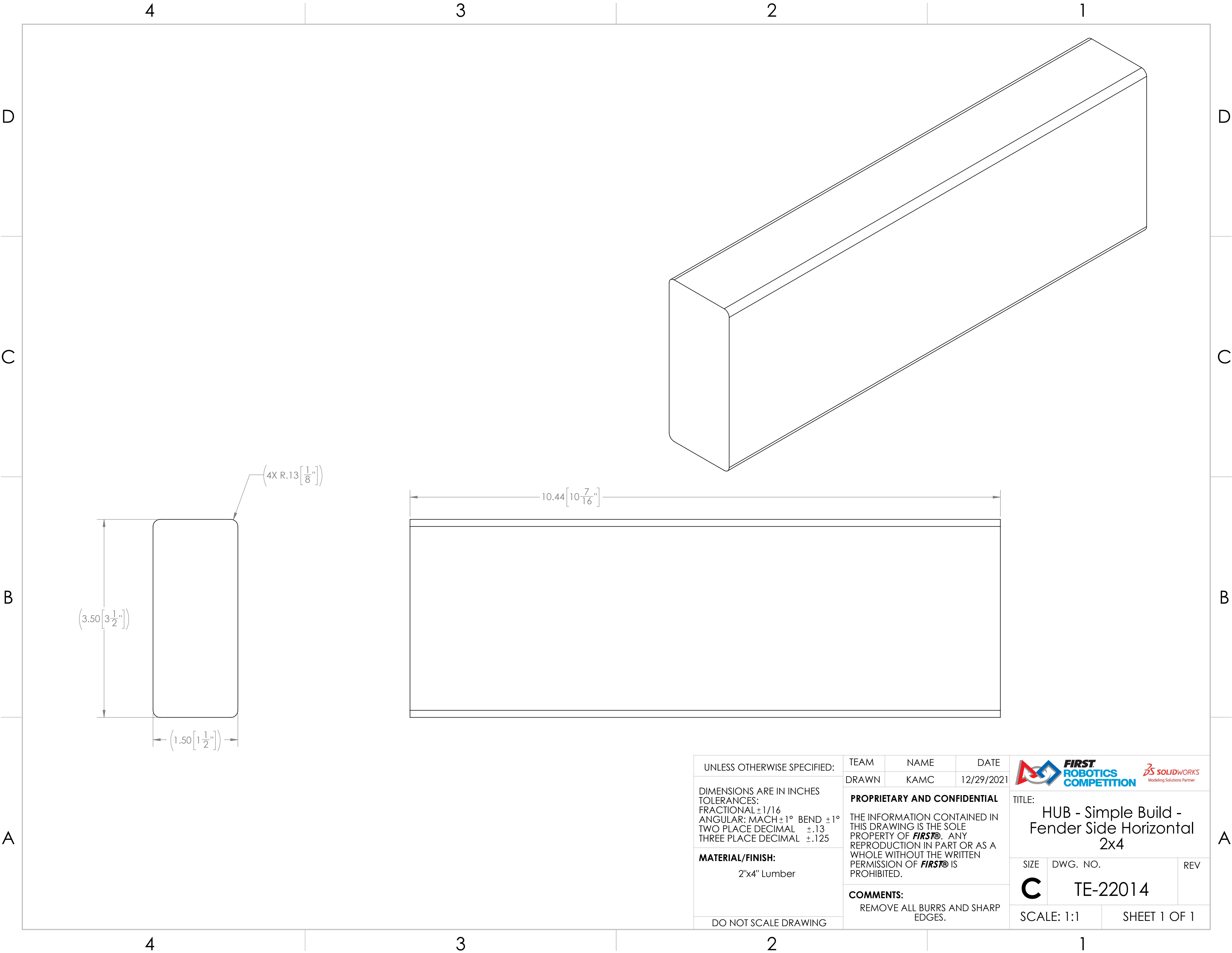
Hardware Needed:
#8 x 2" Long Screws - Qty 14



ITEM NO.		PART NUMBER		DESCRIPTION		QTY.
1		TE-22011		HUB - Simple Build - Fender Front Horizontal 2x4		2
2		TE-22012		HUB - Simple Build - Fender Front		1

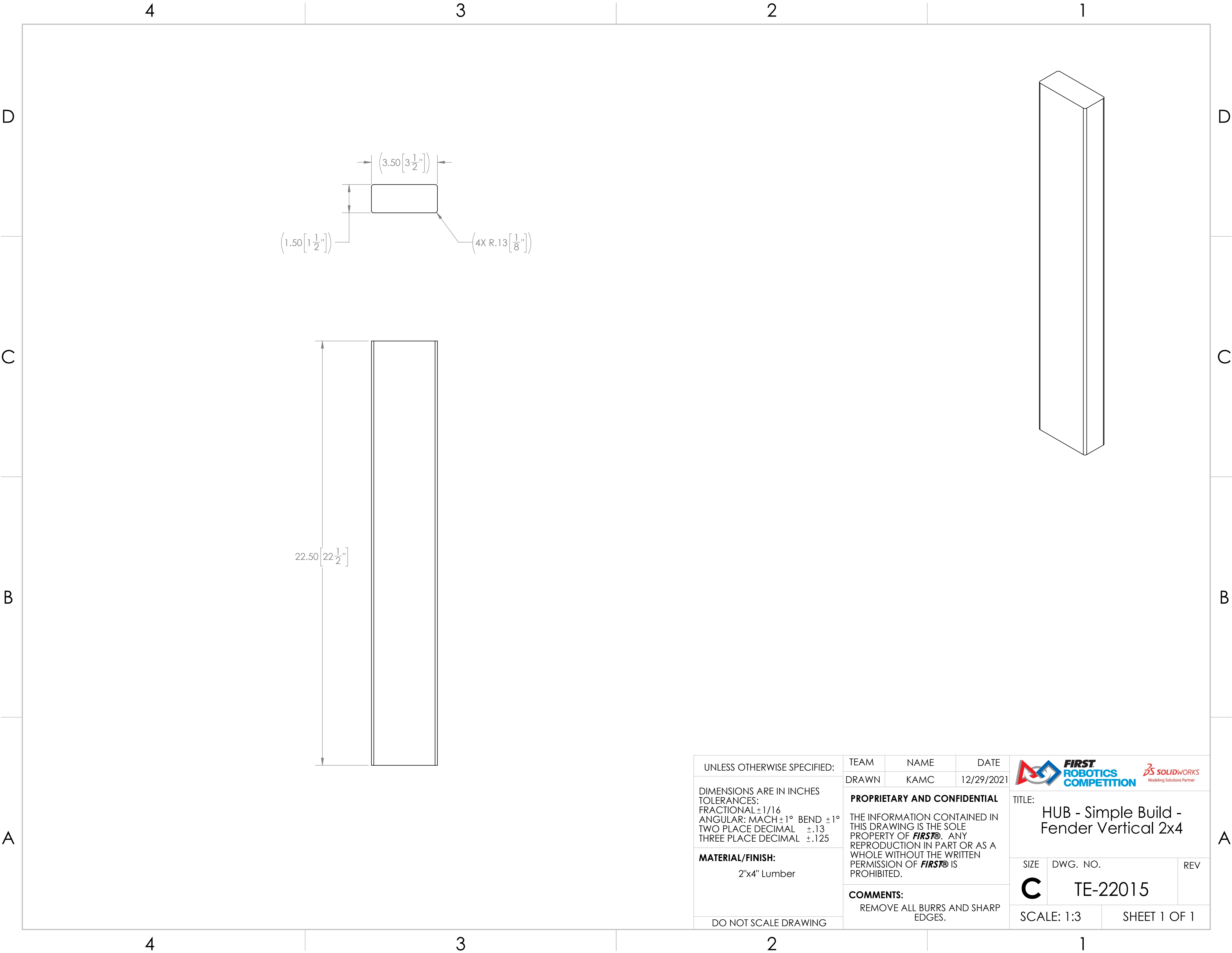
UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE	 	
		DRAWN	KAMC	12/30/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.			TITLE: HUB - Basic Build - Fender Front Assembly	
		MATERIAL/FINISH:			SIZE C	DWG. NO. TE-22013
DO NOT SCALE DRAWING		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			REV	
					SCALE: 1:6	
					SHEET 1 OF 2	





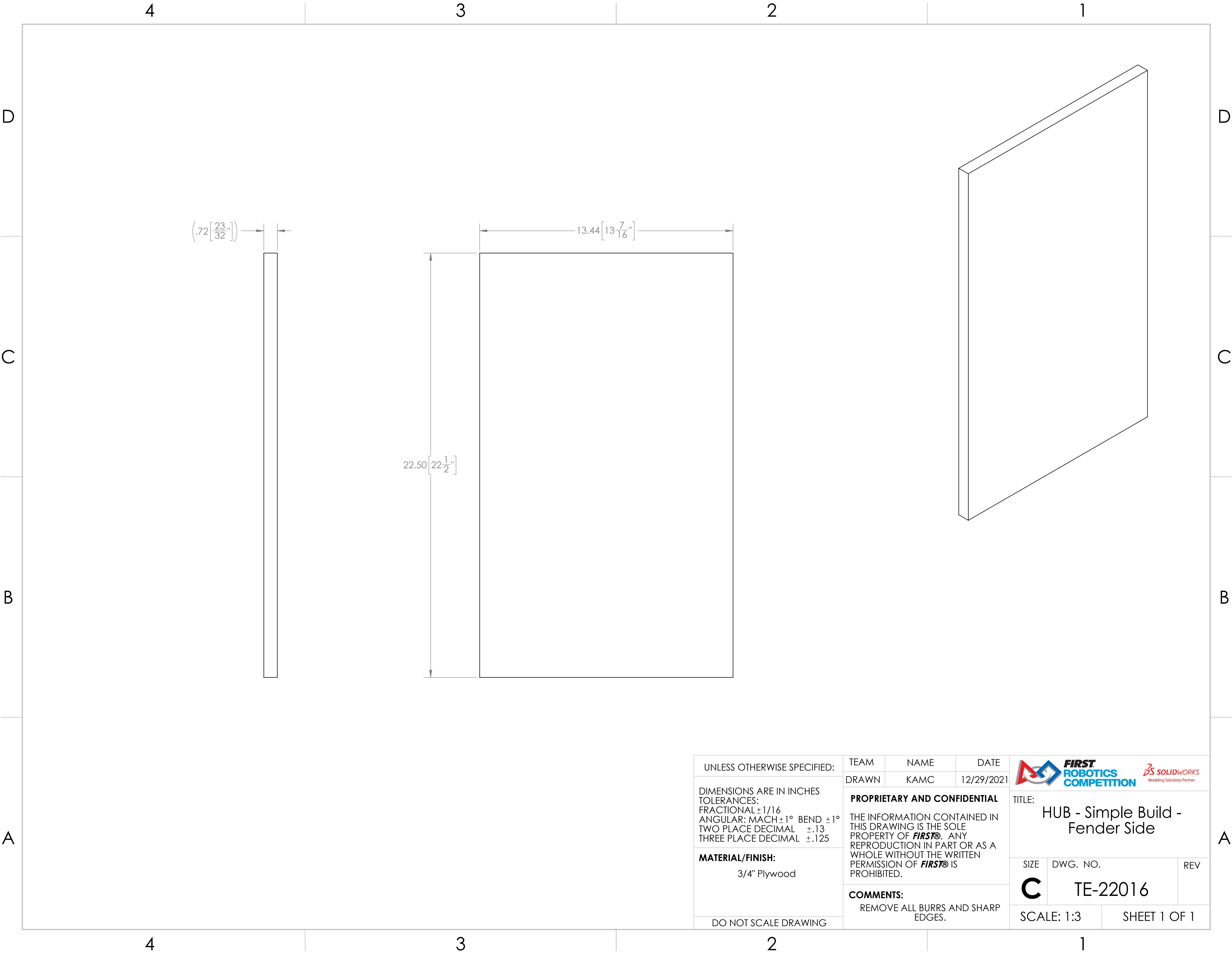
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: HUB - Basic Build - Fender Front Assembly</div>		
	DRAWN	KAMC	12/30/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.					
SIZE		DWG. NO.		REV		SCALE: 1:6
C		TE-22013				
				SHEET 2 OF 2		





UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 2"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: HUB - Simple Build - Fender Side Horizontal 2x4</div>			
	DRAWN	KAMC	12/29/2021				
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE		DWG. NO.	REV
C				TE-22014			
SCALE: 1:1				SHEET 1 OF 1			



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 2"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: HUB - Simple Build - Fender Vertical 2x4</div>		
	DRAWN	KAMC	12/29/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.					
				SIZE	DWG. NO.	REV
				C	TE-22015	
				SCALE: 1:3		SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL			TITLE: HUB - Simple Build - Fender Side		
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.					
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE C	DWG. NO. TE-22016	REV
MATERIAL/FINISH: 3/4" Plywood	DO NOT SCALE DRAWING			SCALE: 1:3		SHEET 1 OF 1

4

3

2

1

D

D

C

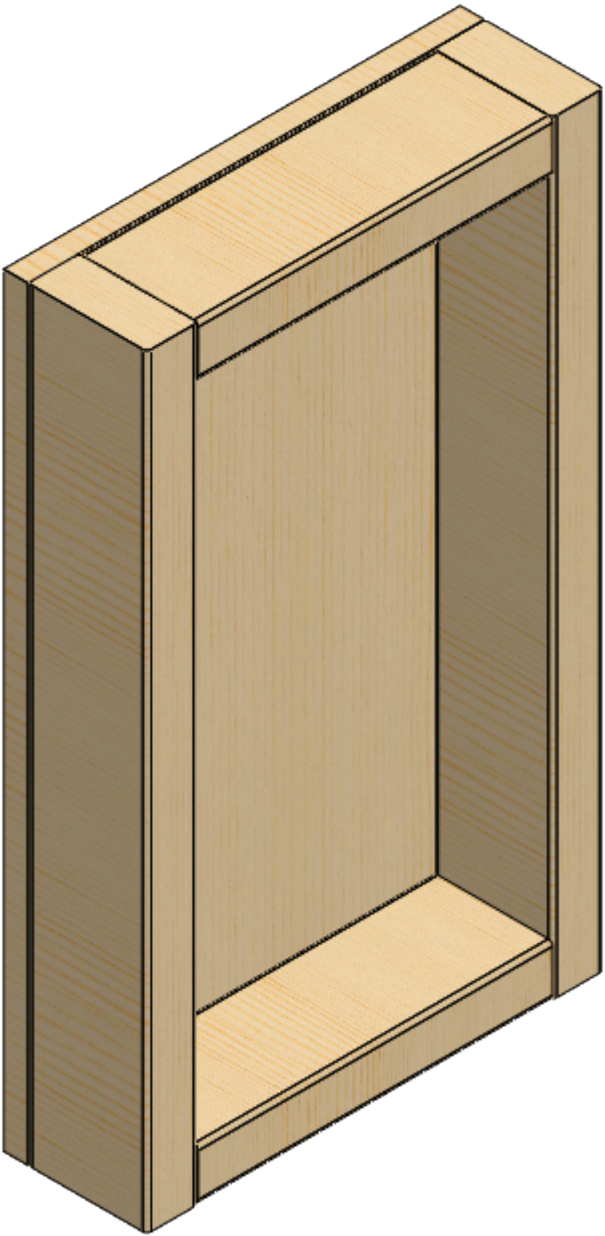
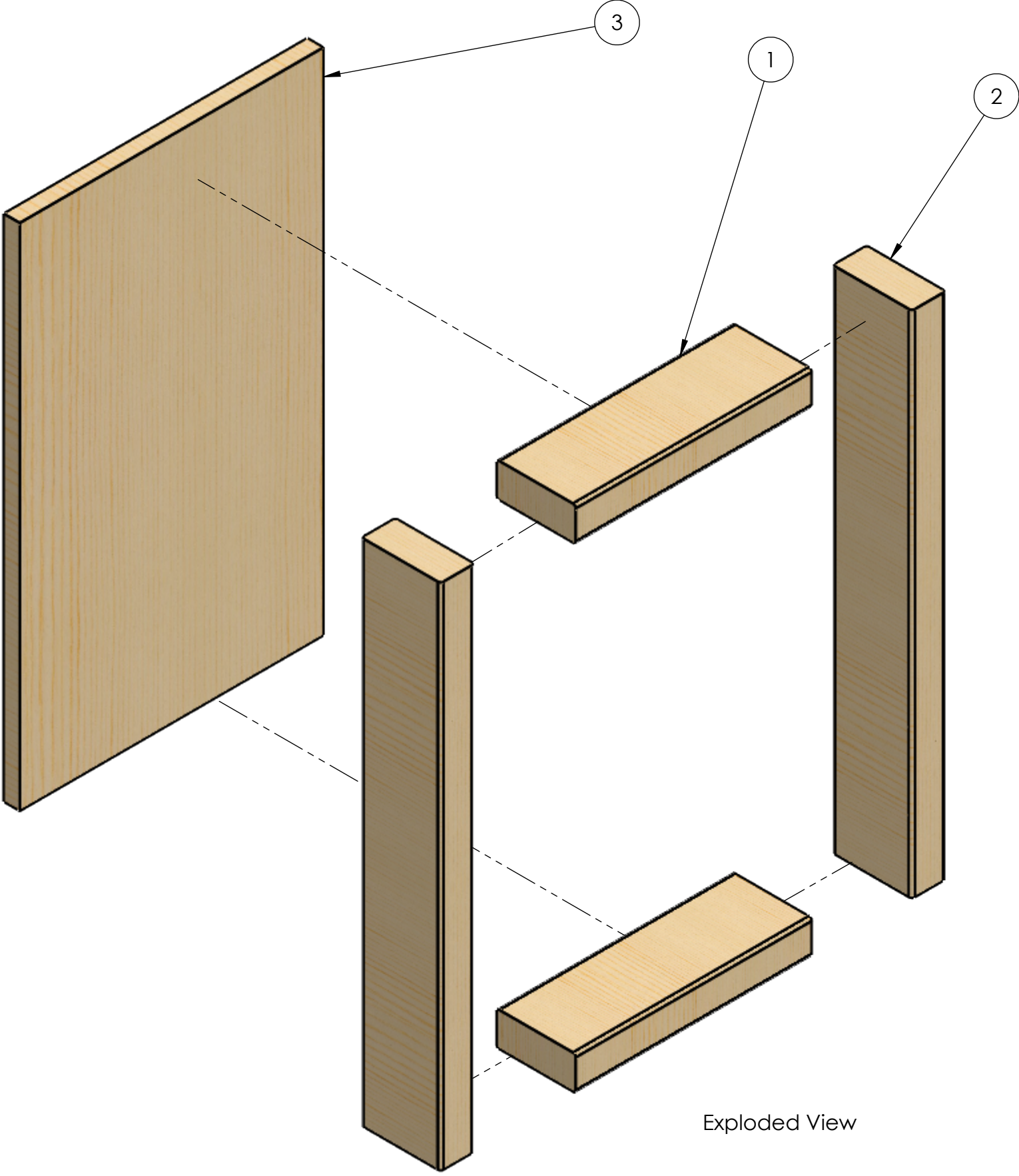
C

B

B



A

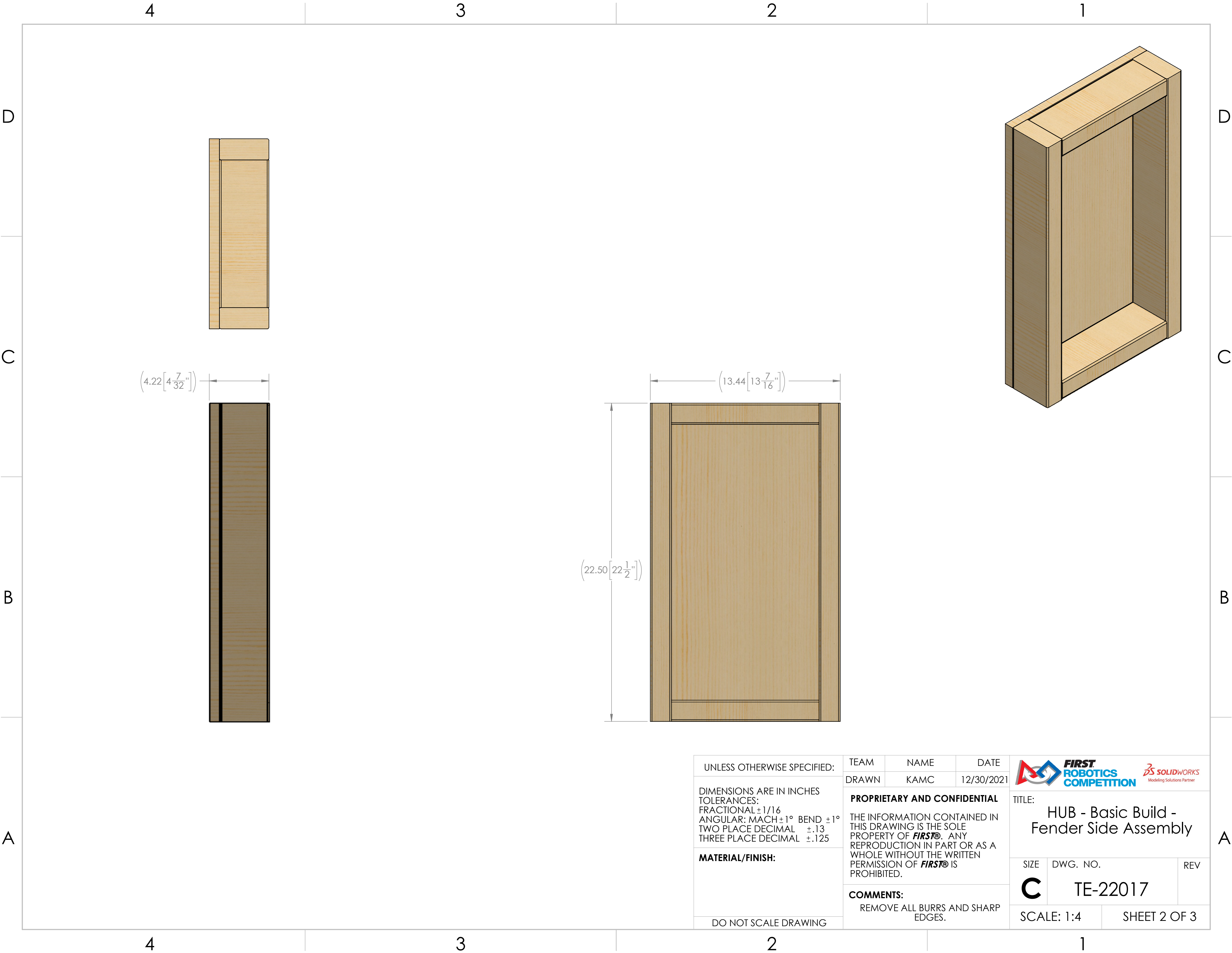
A





Hardware:
#8 x 2" Long Screw - Qty 16
#8 x 2.5" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22014	HUB - Simple Build - Fender Side Horizontal 2x4	2
2	TE-22015	HUB - Simple Build - Fender Vertical 2x4	2
3	TE-22016	HUB - Simple Build - Fender Side	1

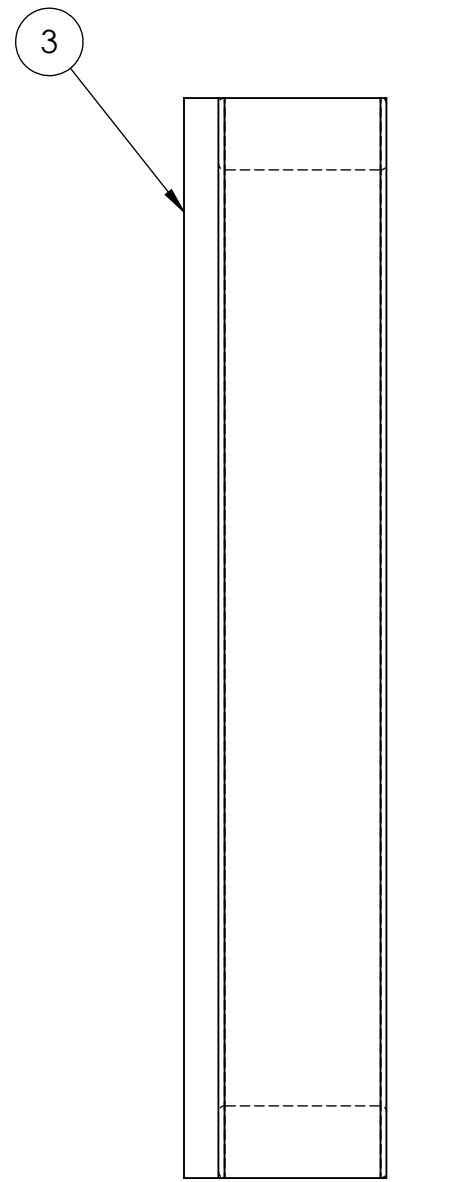
UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>	
	DRAWN	KAMC	12/30/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL			TITLE: HUB - Basic Build - Fender Side Assembly	
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.				
MATERIAL/FINISH:	COMMENTS:			SIZE C	
	REMOVE ALL BURRS AND SHARP EDGES.				
DO NOT SCALE DRAWING				DWG. NO. TE-22017	
				SCALE: 1:4	REV SHEET 1 OF 3



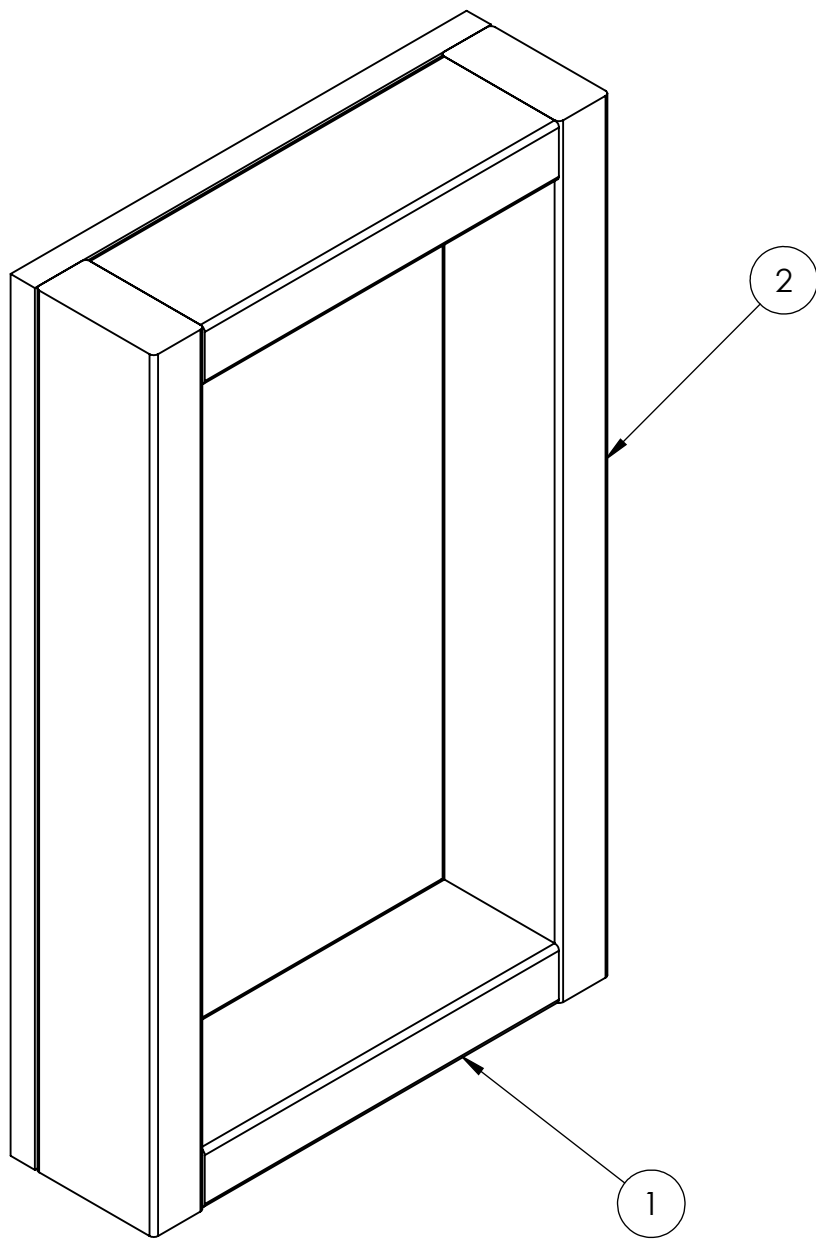
UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE	 	
		DRAWN	KAMC	12/30/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125		PROPRIETARY AND CONFIDENTIAL			TITLE: HUB - Basic Build - Fender Side Assembly	
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			SIZE C	
MATERIAL/FINISH:		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			DWG. NO. TE-22017	
		DO NOT SCALE DRAWING			REV	
					SCALE: 1:4	
					SHEET 2 OF 3	

1



Step 2

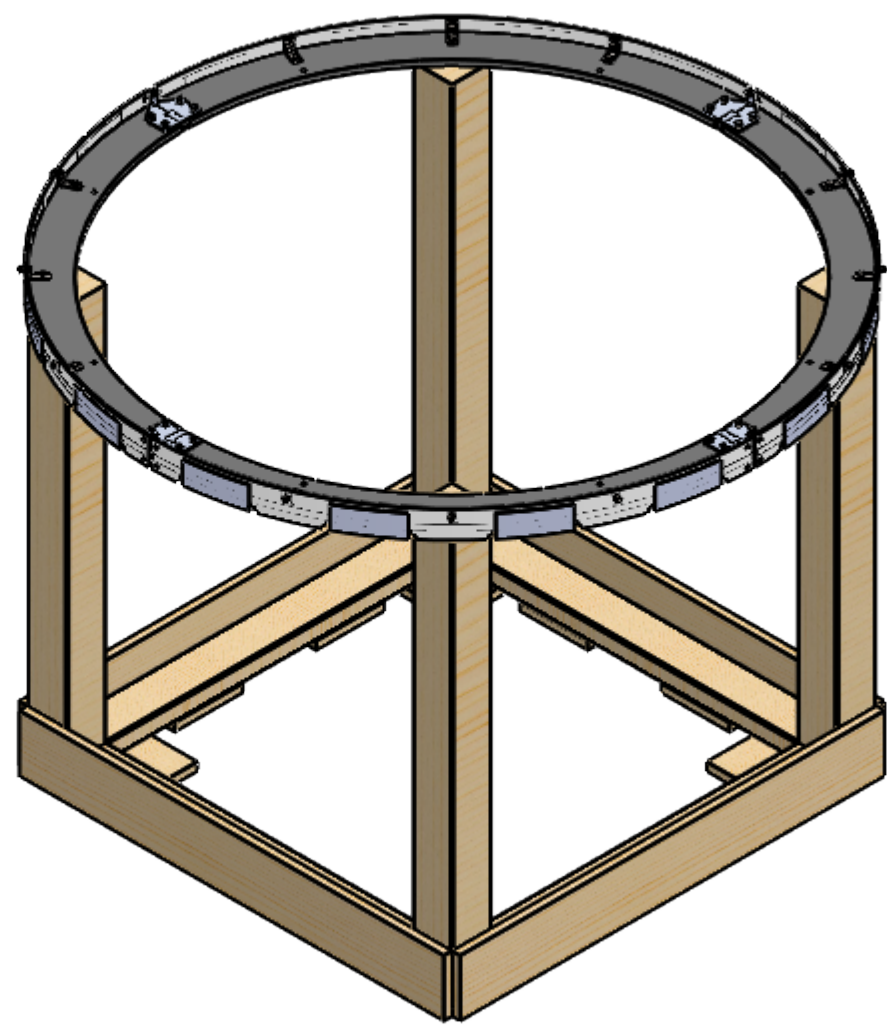
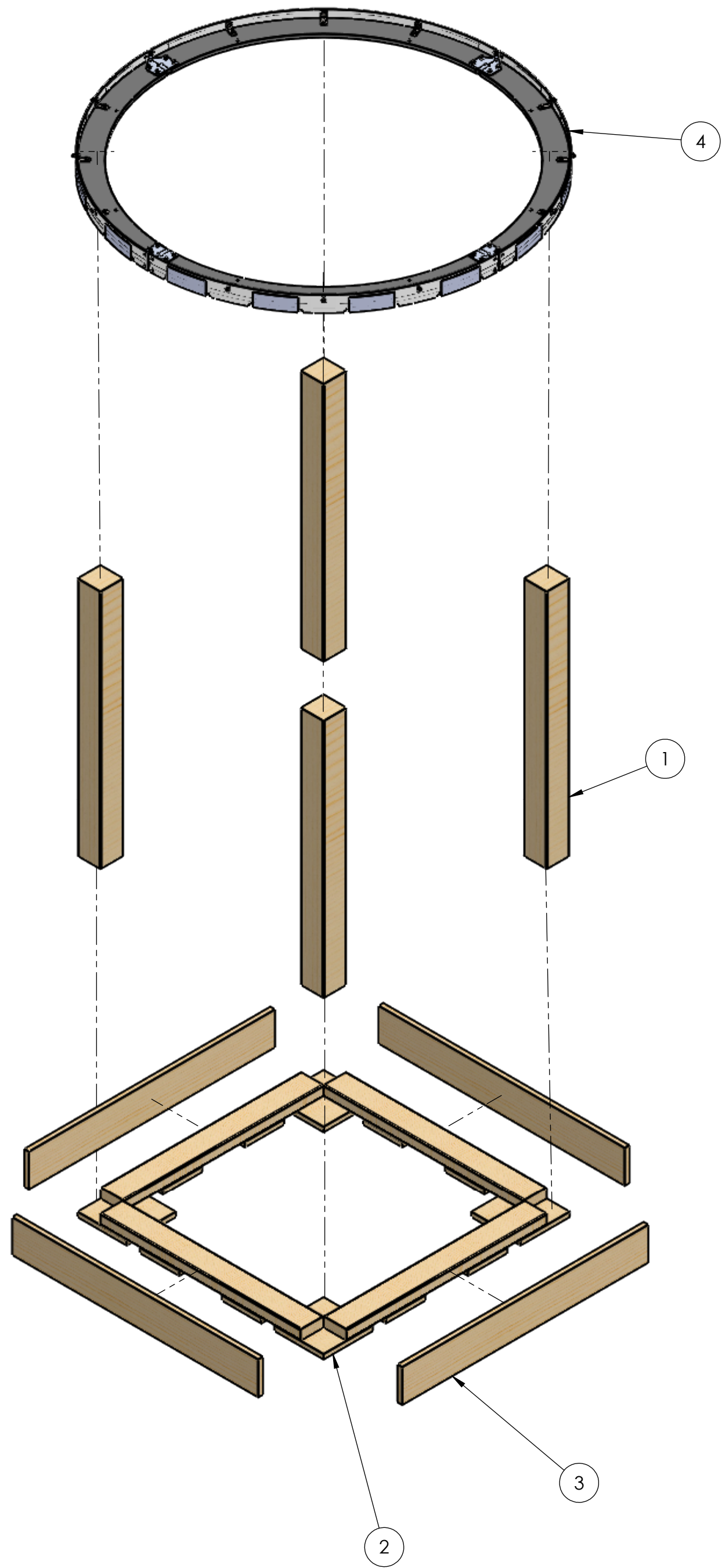


Hidden Lines Shown



1. Align (3) to the assembly made in Step 1, as shown.
2. Attach using 2" Long Screws. It is recommended to use 5x screws into each (2) and 3x screws into each (1).



UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE	 	
		DRAWN	KAMC	12/30/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: HUB - Basic Build - Fender Side Assembly	
MATERIAL/FINISH:					SIZE C	DWG. NO. TE-22017 REV
DO NOT SCALE DRAWING		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SCALE: 1:4 SHEET 3 OF 3	

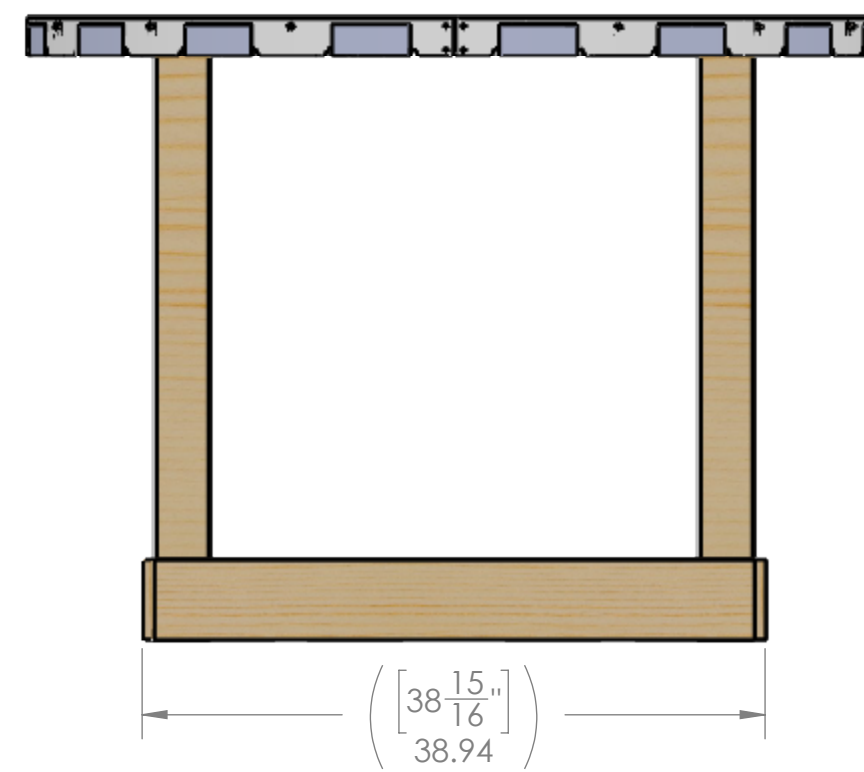
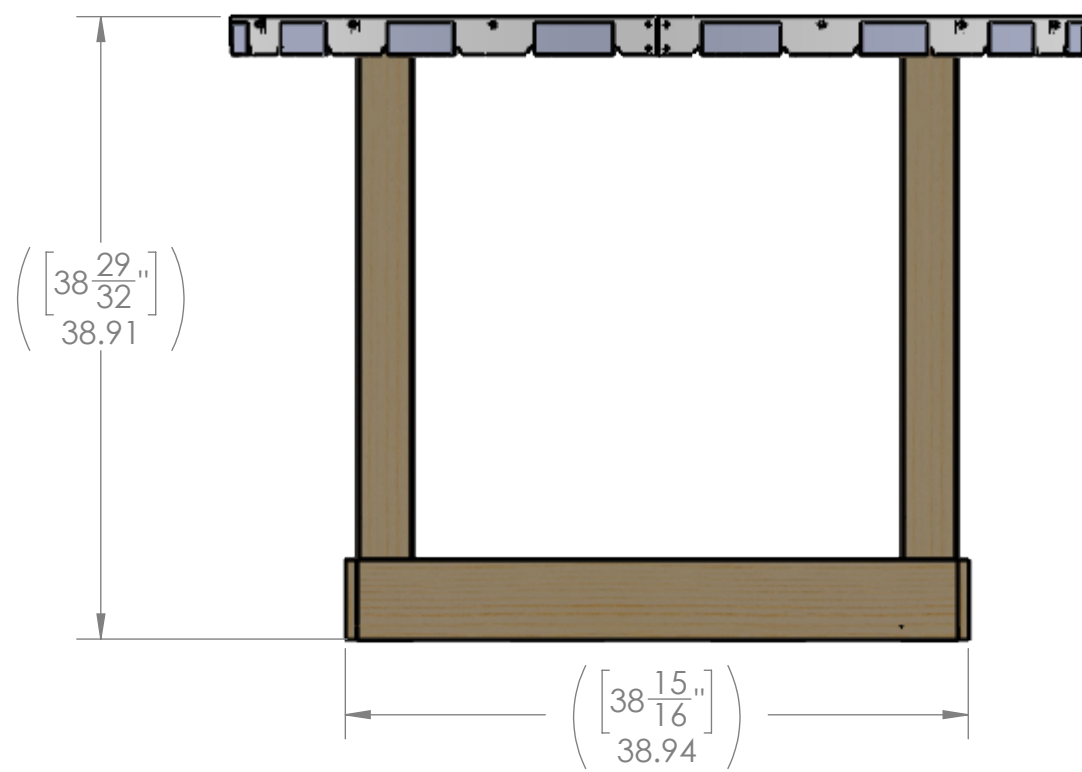
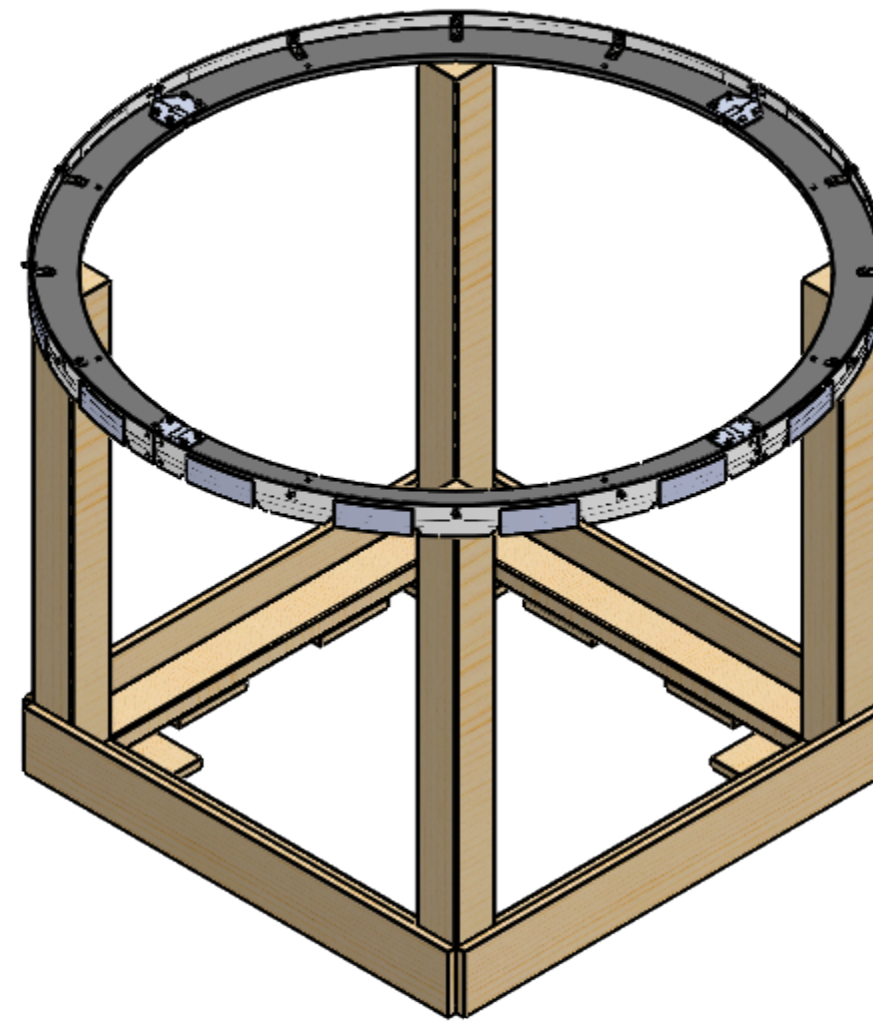
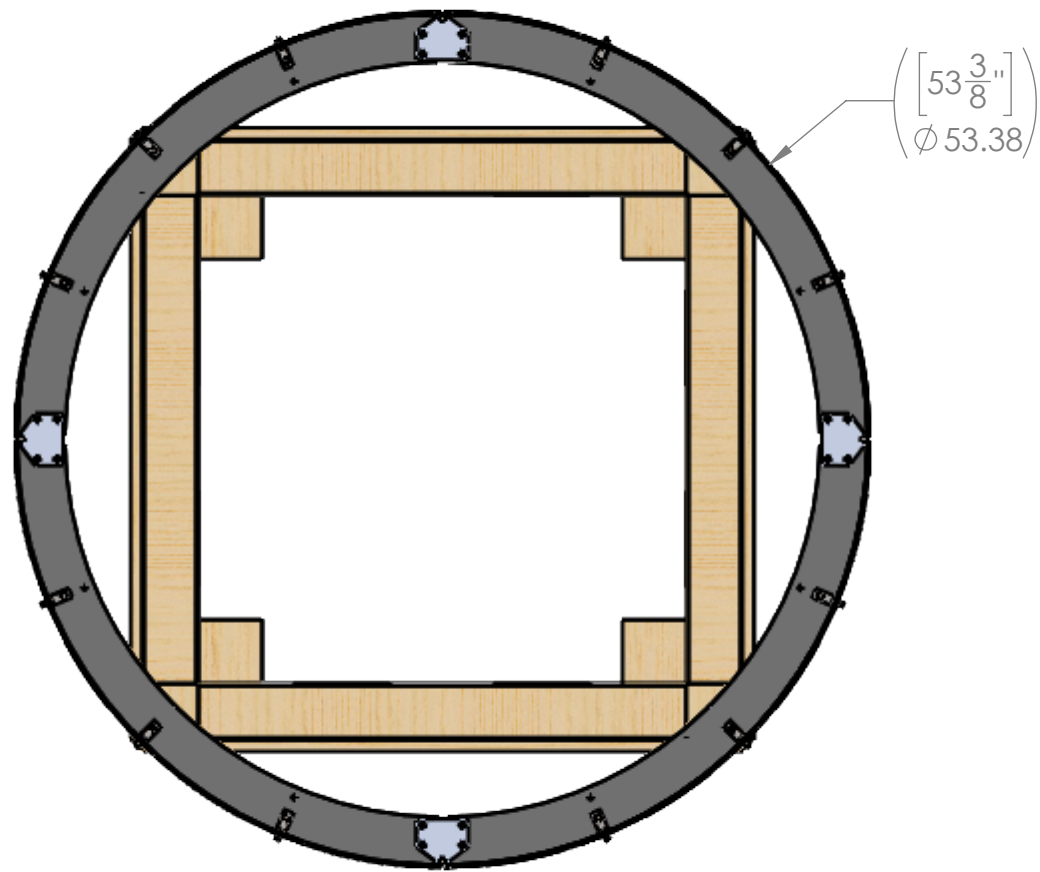




Note: Use Assembly TE-22030-AM if pairing with AndyMark's AM-4672 Assembly

Hardware Needed:
#8 x 1.25" Long Screw - Qty 12
#8 x 2" Long Screw - Qty 60

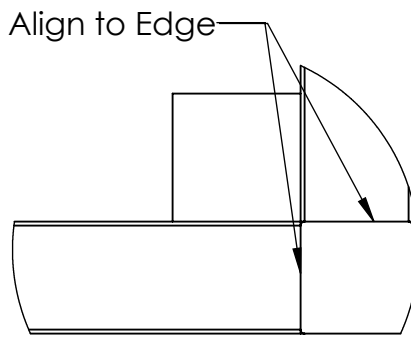
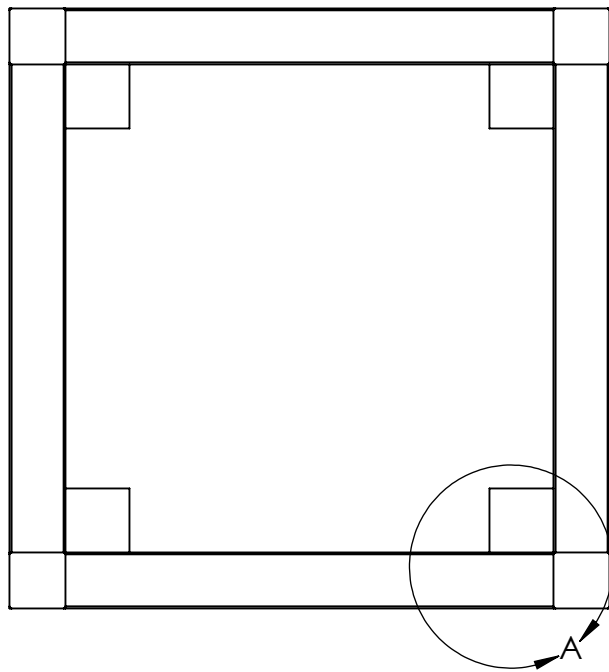
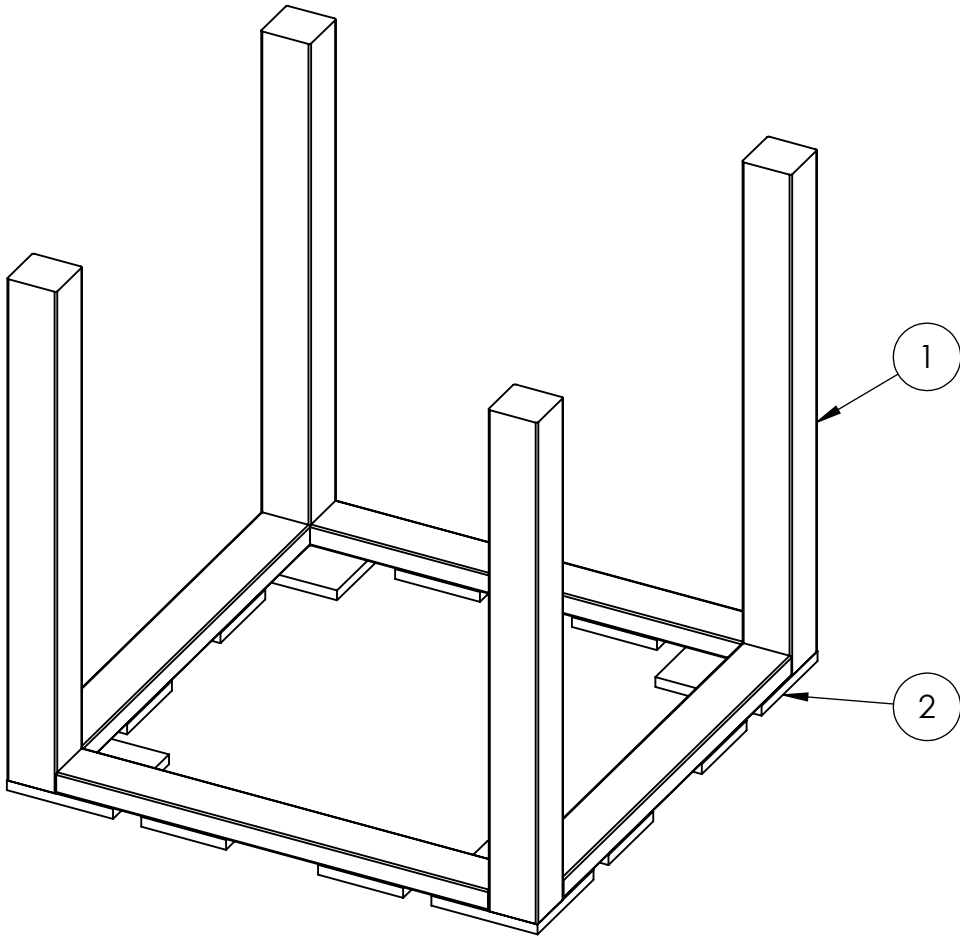
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22036-AM	Hub - Simple Build - Upper Hub Goal 4x4 for AM Ring AM-4672	4
2	TE-22038	Hub - Simple Build - Upper Hub Goal Bottom Assembly	1
3	TE-22037	Hub - Simple Build - Upper Hub Goal Rectangle Connection Plate	4
4	AM-4672	AndyMark Produced - Upper Hub Vision Ring	1

UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE	 	
		DRAWN	KAMC	12/30/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: Hub - Simple Build - Upper Hub Goal Assembly for AM Ring AM-4672	
		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE DWG. NO. REV	
					C TE-22030-AM	
DO NOT SCALE DRAWING					SCALE: 1:12 SHEET 1 OF 4	



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div><div>FIRST ROBOTICS COMPETITION</div><div>SOLIDWORKS Modeling Solutions Partner</div></div>		
	DRAWN	KAMC	12/30/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL			TITLE:		
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			Hub - Simple Build - Upper Hub Goal Assembly for AM Ring AM-4672		
MATERIAL/FINISH:	COMMENTS:			SIZE	DWG. NO.	REV
	REMOVE ALL BURRS AND SHARP EDGES.			C	TE-22030-AM	
DO NOT SCALE DRAWING				SCALE: 1:12		SHEET 2 OF 4

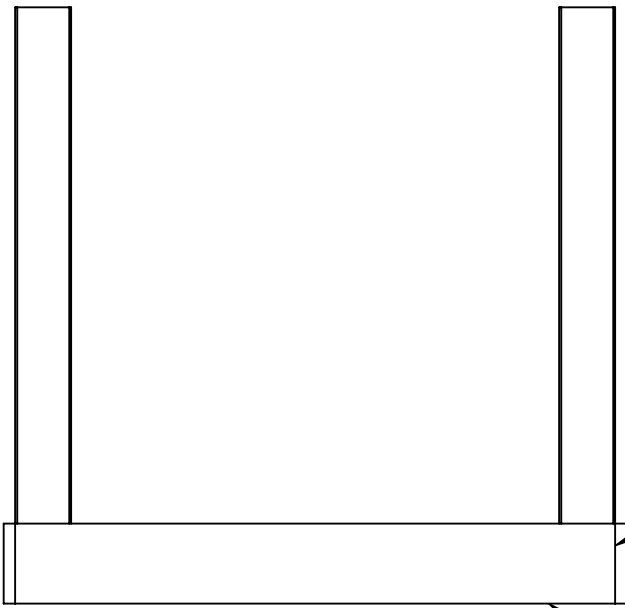
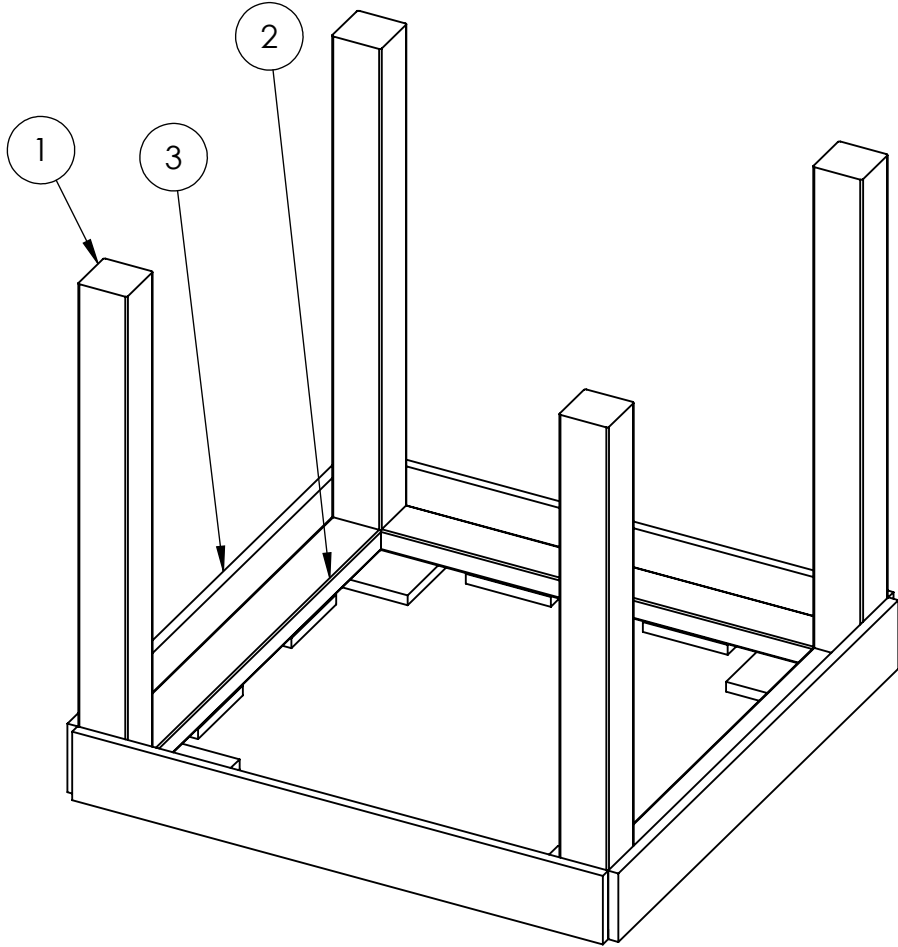
Step 1





4X
DETAIL A
SCALE 1 : 6

- Align 4x (1) to (2) , as shown.
- Connect using 2" Long Screws. It is recommended to use 4x screws per (1) .

Step 2



- Align 4x (3) to Step 1 , as shown.
- Attach (3) to (1) using 2" Long Screws. It is recommended to use x8 screws per (3) , x4 into each (1) .
- Attach (3) to the 2"x4" Lumber of (2) using 1.25" Long Screws. It is recommended to use x3 screws per (3) . Be careful to center the screw into the 2"x4" Lumber to avoid splitting the wood.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			TITLE: Hub - Simple Build - Upper Hub Goal Assembly for AM Ring AM-4672	
SCALE: 1:12		SHEET 3 OF 4		SIZE	DWG. NO.
				C	TE-22030-AM
				REV	

D

C

B

A

D

C

B

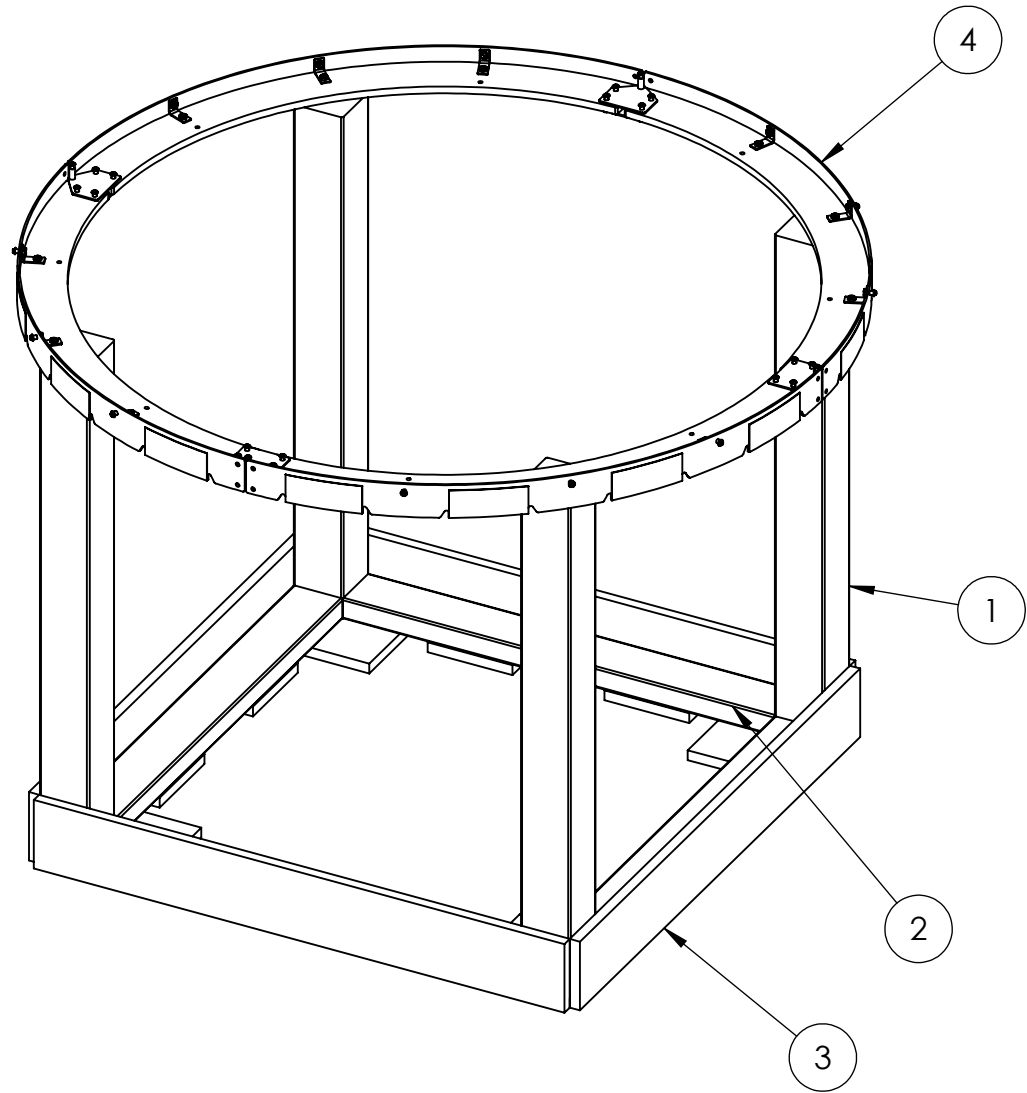
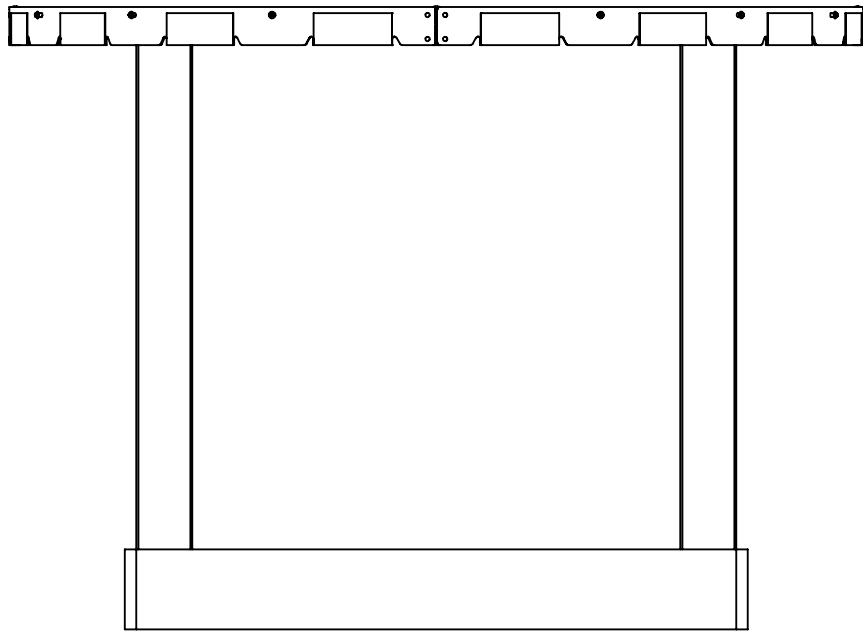
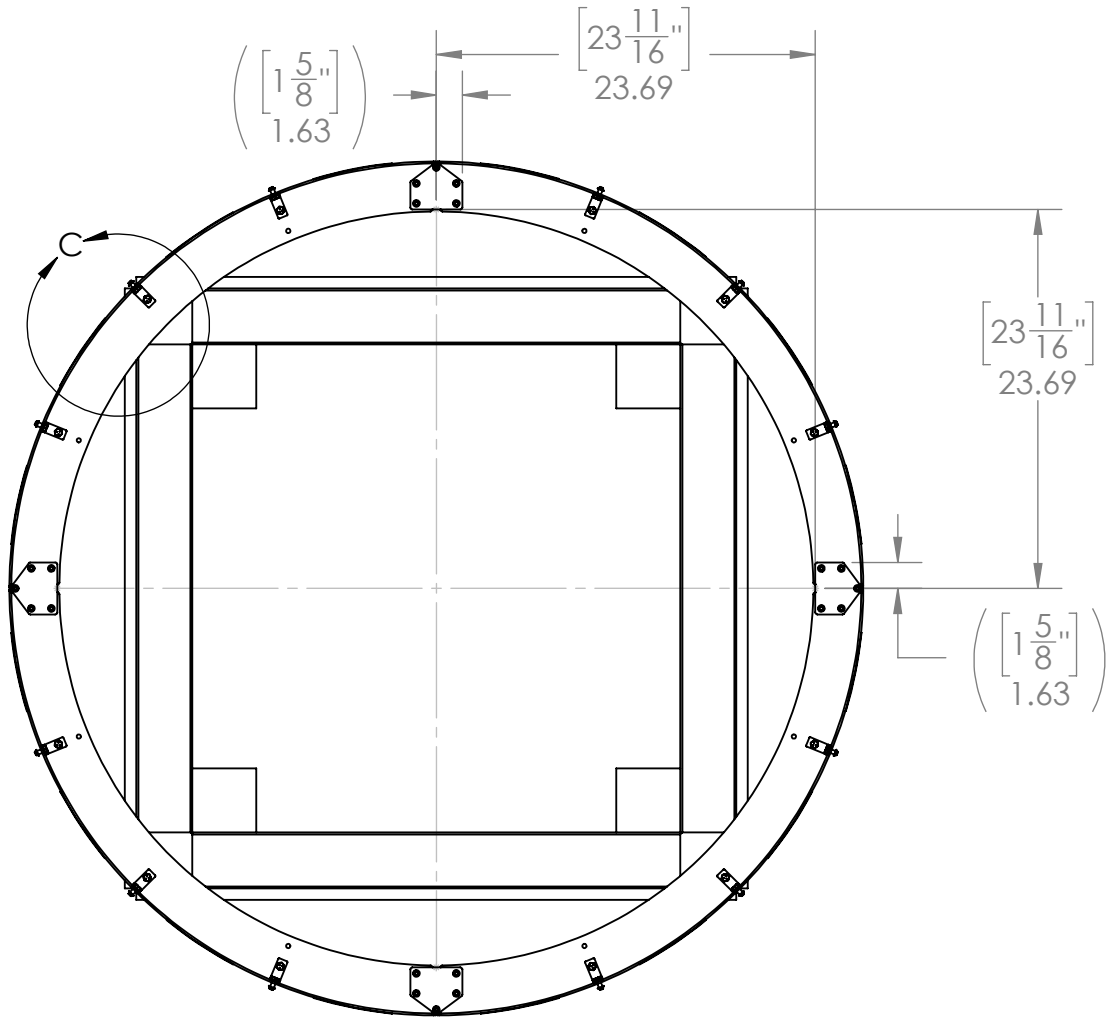
A

Step 3

Remove hardware and replace with screw and washer

Add screw in this location

4X
DETAIL C
SCALE 1 : 3
Hidden Lines Shown



1. Remove center bolt stack from (4) as shown in Detail C.
2. Align (4) to Step 2, as shown.
Note: Warping may be present on (1) . If this is the case, evenly split the difference from the dimensions provided to center (4) on assembly.
3. Connect using 2" Long Screws and 1/4" Washers. It is recommended to use 1x Washer (salvage from AM-4672) and 1x Screw to replace the removed bolt stack. It is recommended to use an additional 2x screws into the HDPE of (4) into each (1) . Note: drilling under-sized pilot holes into the HDPE may allow for easier assembly.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .13$
THREE PLACE DECIMAL $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM

NAME

DATE

DRAWN

KAMC

12/30/2021

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST**. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST** IS PROHIBITED.

COMMENTS:

REMOVE ALL BURRS AND SHARP EDGES.



FIRST
ROBOTICS
COMPETITION

SOLIDWORKS
Modeling Solutions Partner

TITLE:

Hub - Simple Build - Upper
Hub Goal Assembly for AM
Ring AM-4672

SIZE

DWG. NO.

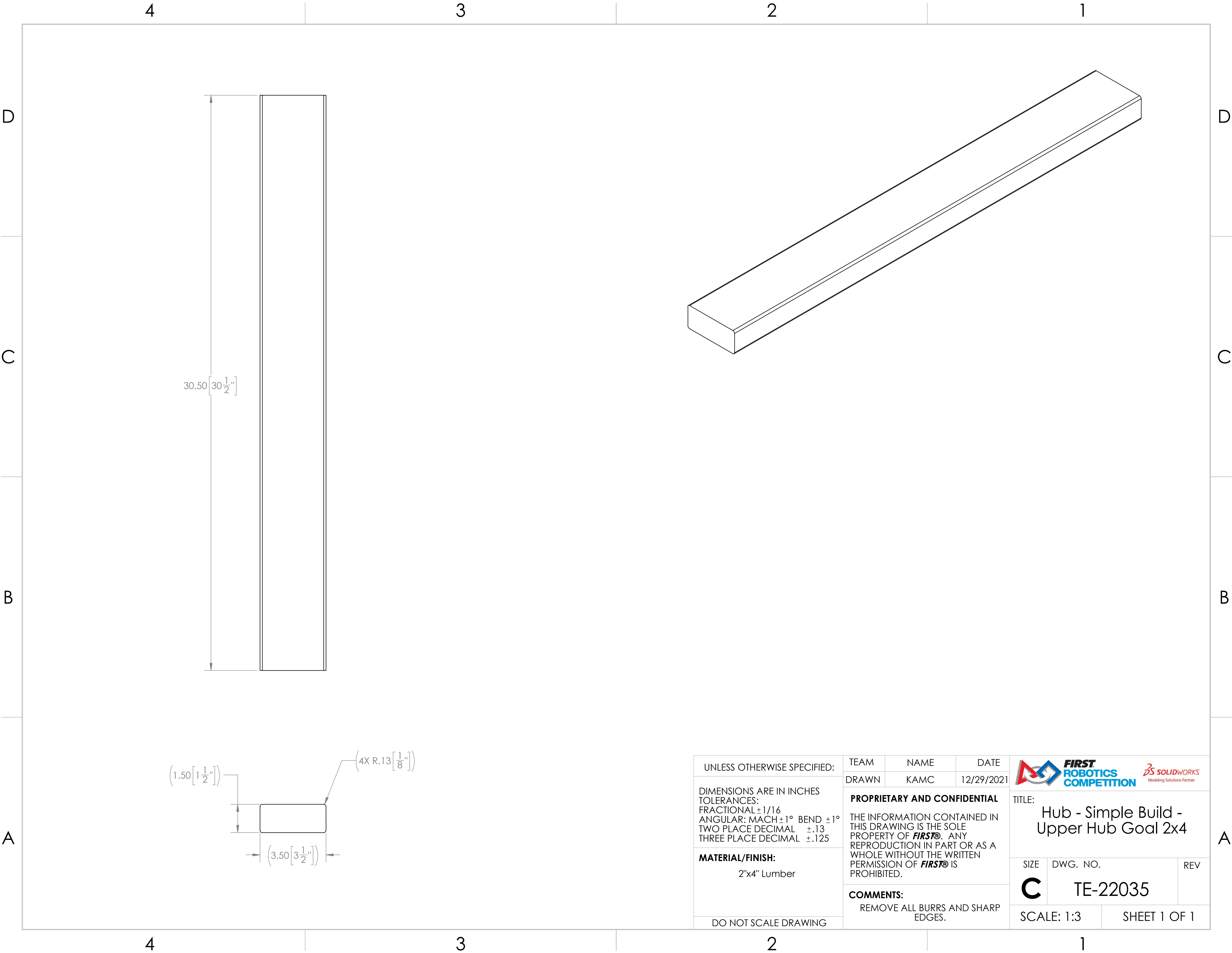
REV



C

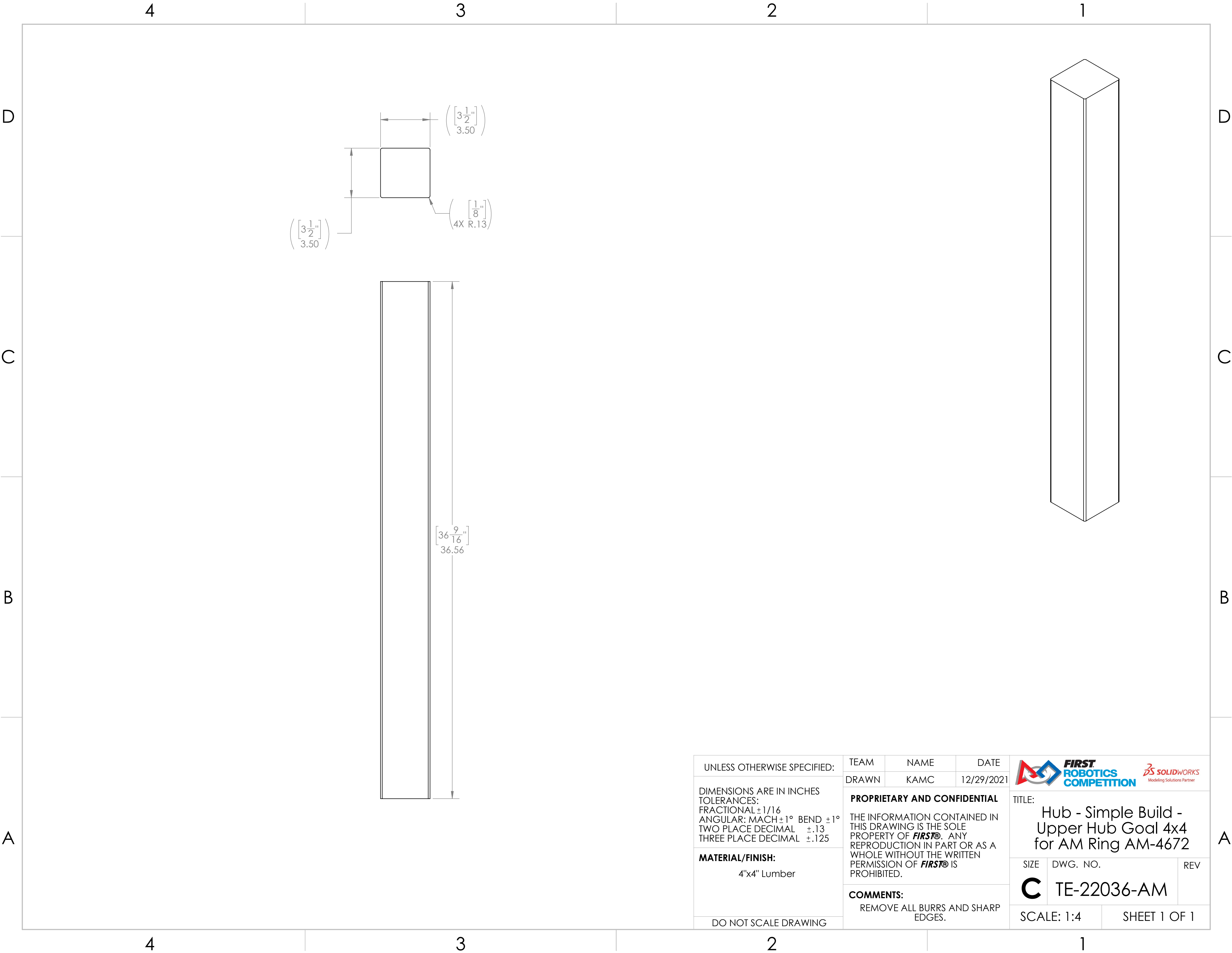
TE-22030-AM



SCALE: 1:12

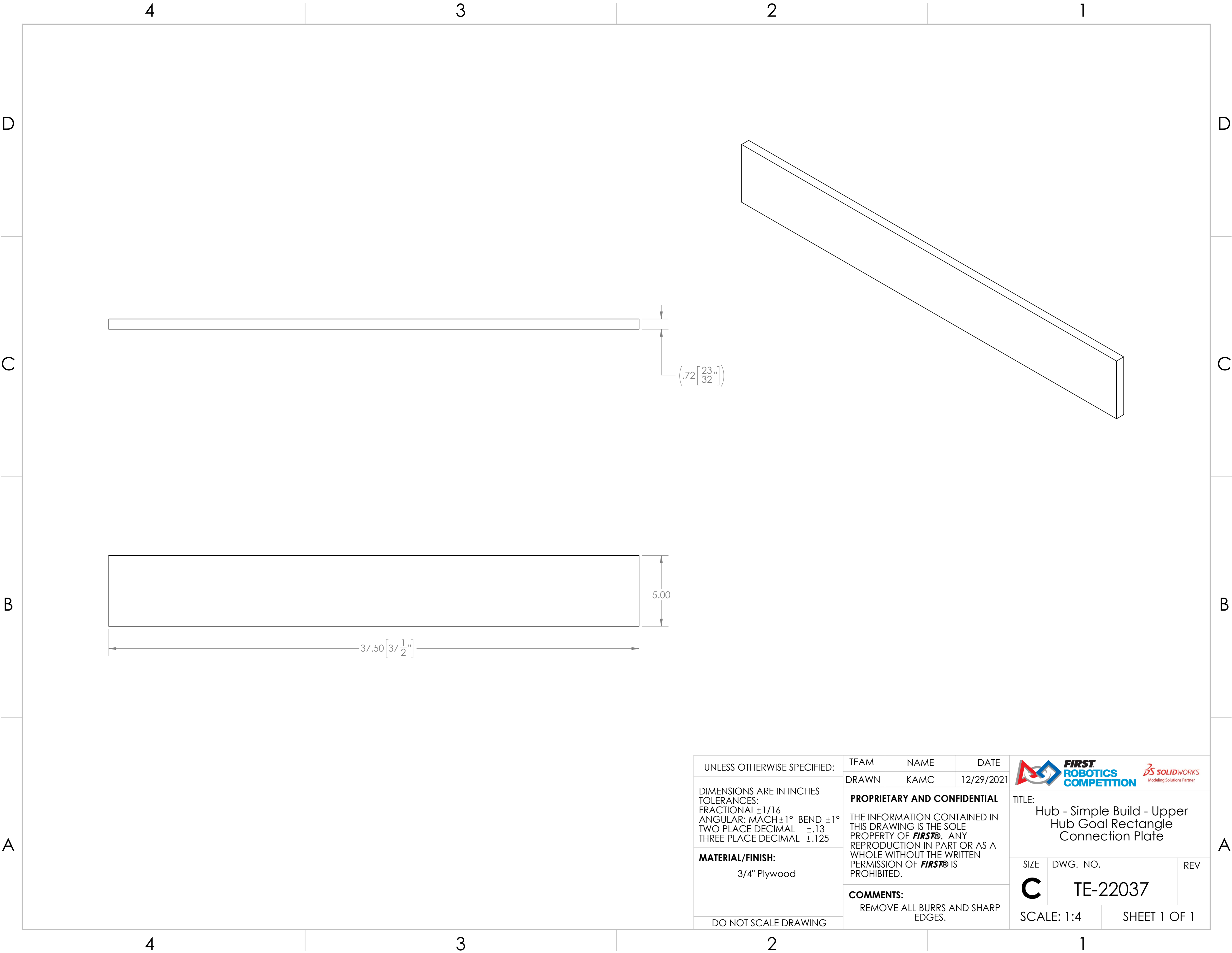
SHEET 4 OF 4





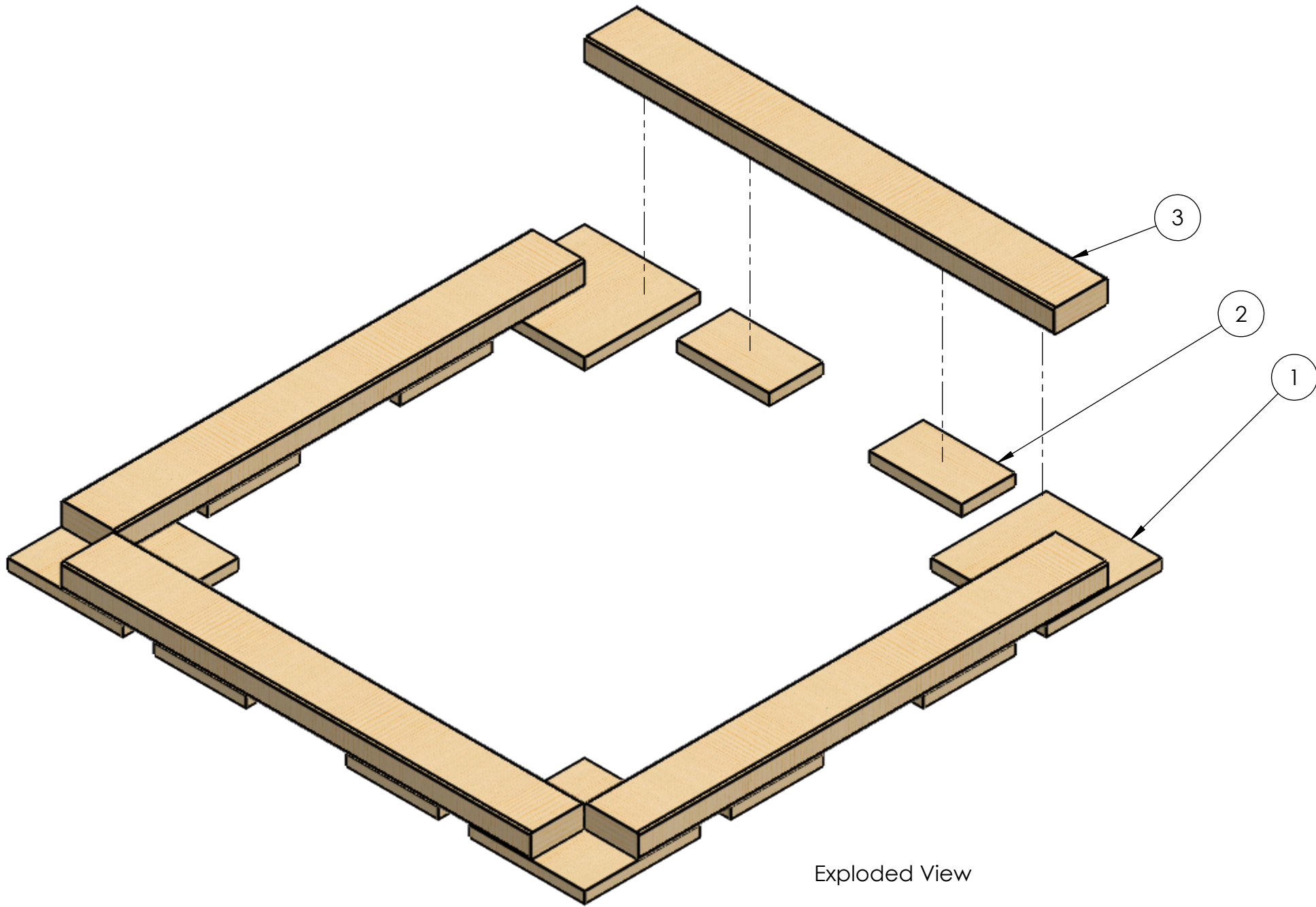
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 2"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: Hub - Simple Build - Upper Hub Goal 2x4		
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE C	DWG. NO. TE-22035	REV
SCALE: 1:3		SHEET 1 OF 1				



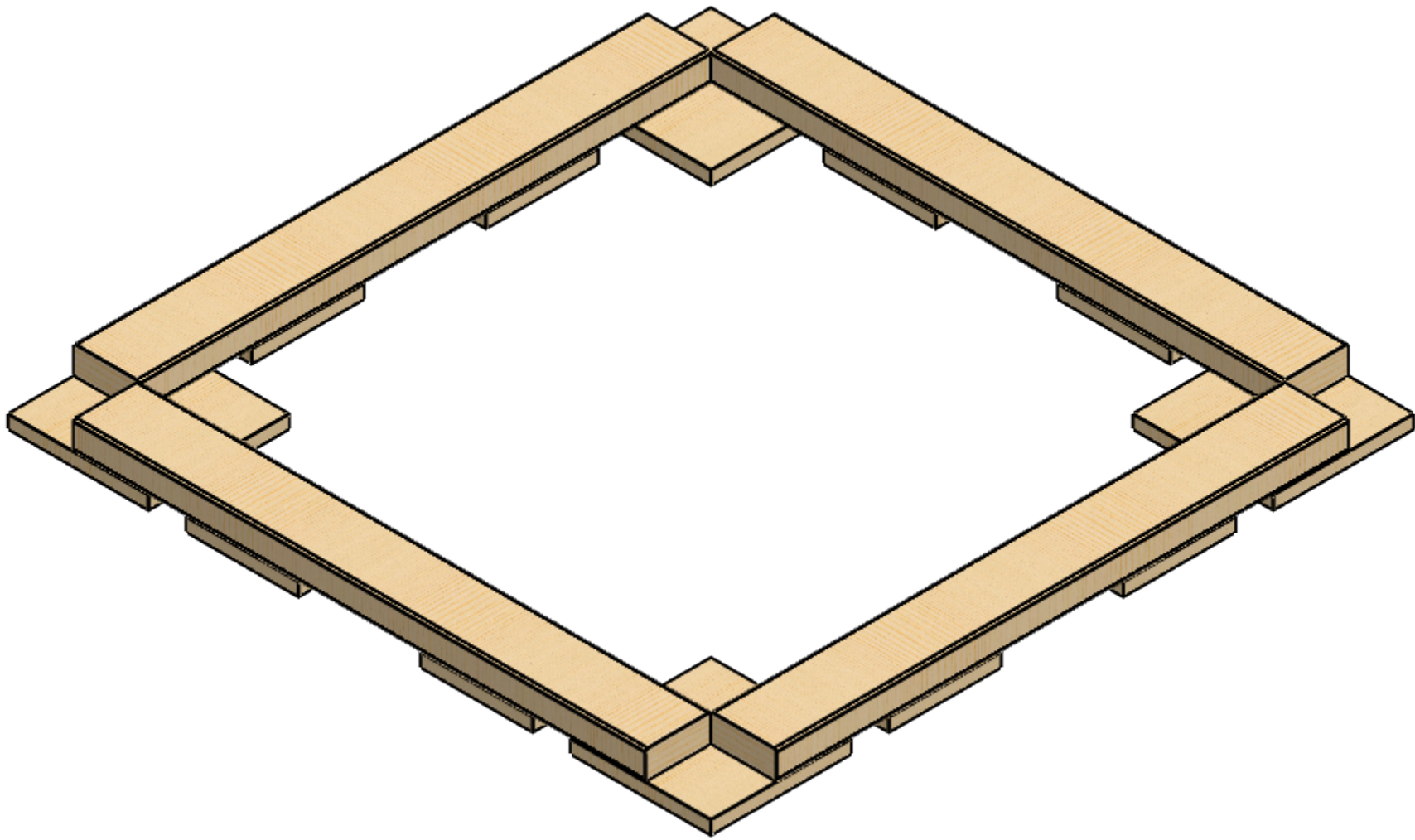
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 4"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div>	
	DRAWN	KAMC	12/29/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			TITLE: Hub - Simple Build - Upper Hub Goal 4x4 for AM Ring AM-4672	
SIZE		DWG. NO.		REV	
C		TE-22036-AM			
SCALE: 1:4		SHEET 1 OF 1			



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE:		
				Hub - Simple Build - Upper Hub Goal Rectangle Connection Plate		
	MATERIAL/FINISH: 3/4" Plywood	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.
DO NOT SCALE DRAWING	C				TE-22037	
	SCALE: 1:4		SHEET 1 OF 1			





Exploded View



Hardware Needed:
#8 x 2" Long Screw - Qty 58

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22005	Hub - Simple Build - Upper Hub Square Connection Plate	4
2	TE-22006	Hub - Simple Build - Upper Hub 2x4 Connection Plate	8
3	TE-22035	Hub - Simple Build - Upper Hub Goal 2x4	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM DRAWN	NAME KAMC	DATE 12/30/2021	  TITLE: Hub - Simple Build - Upper Hub Goal Bottom Assembly SIZE C SCALE: 1:6	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	DWG. NO. TE-22038 SHEET 1 OF 3	REV

4

3

2

1

D

D

C

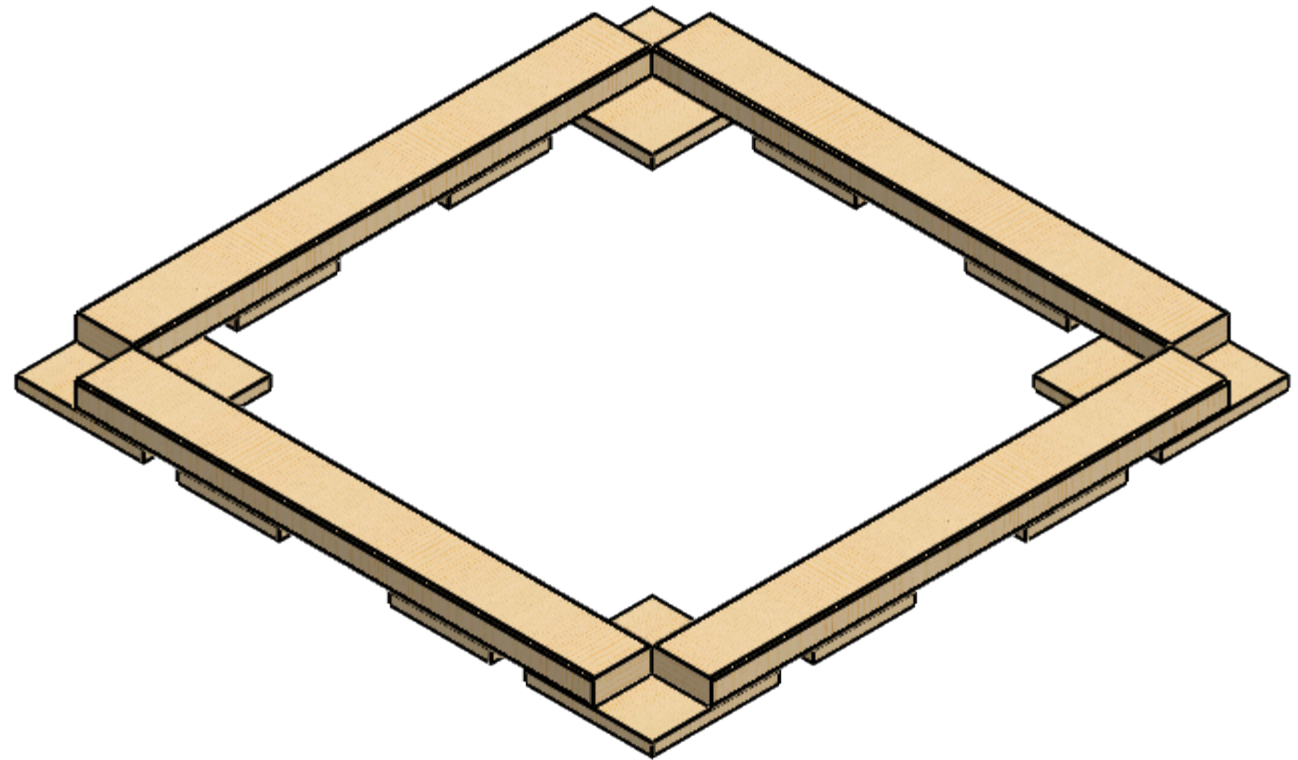
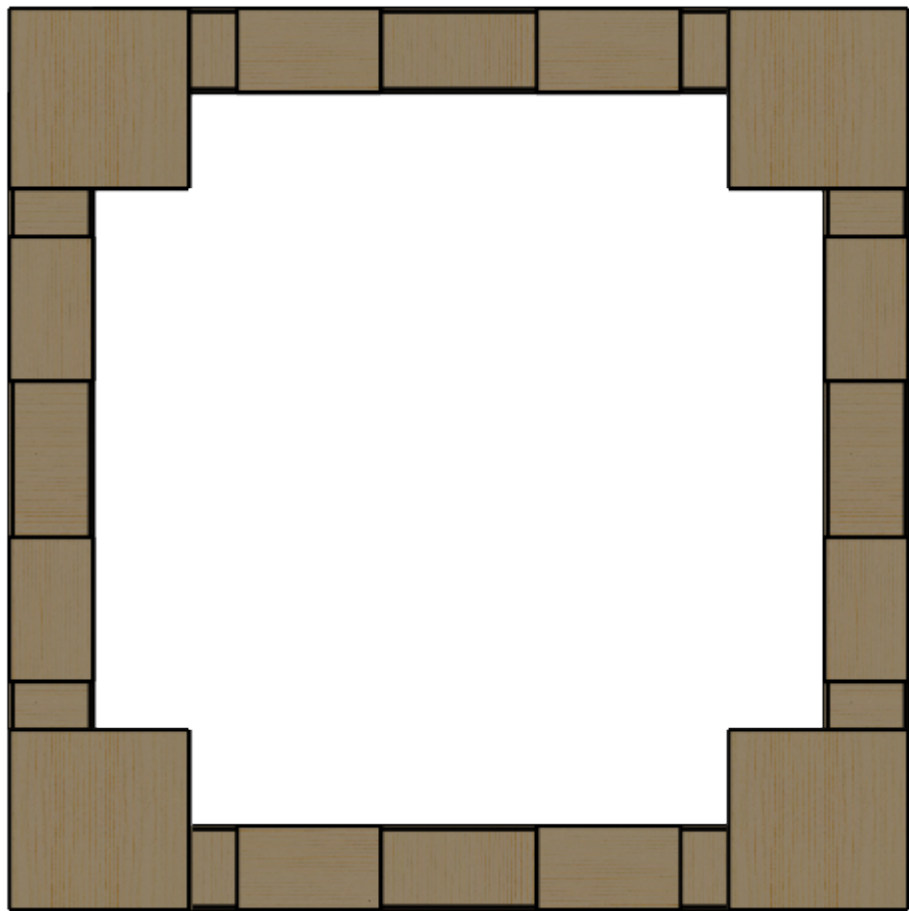
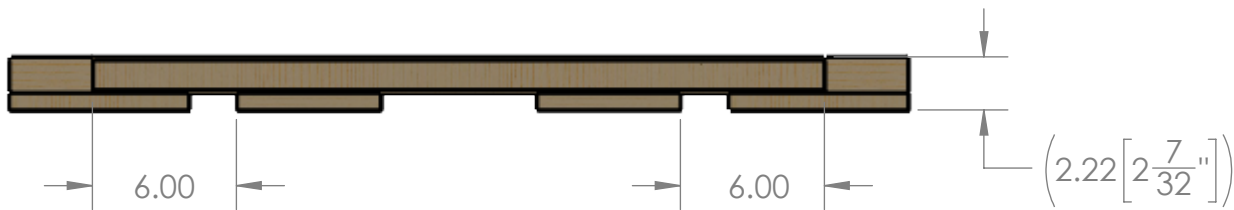
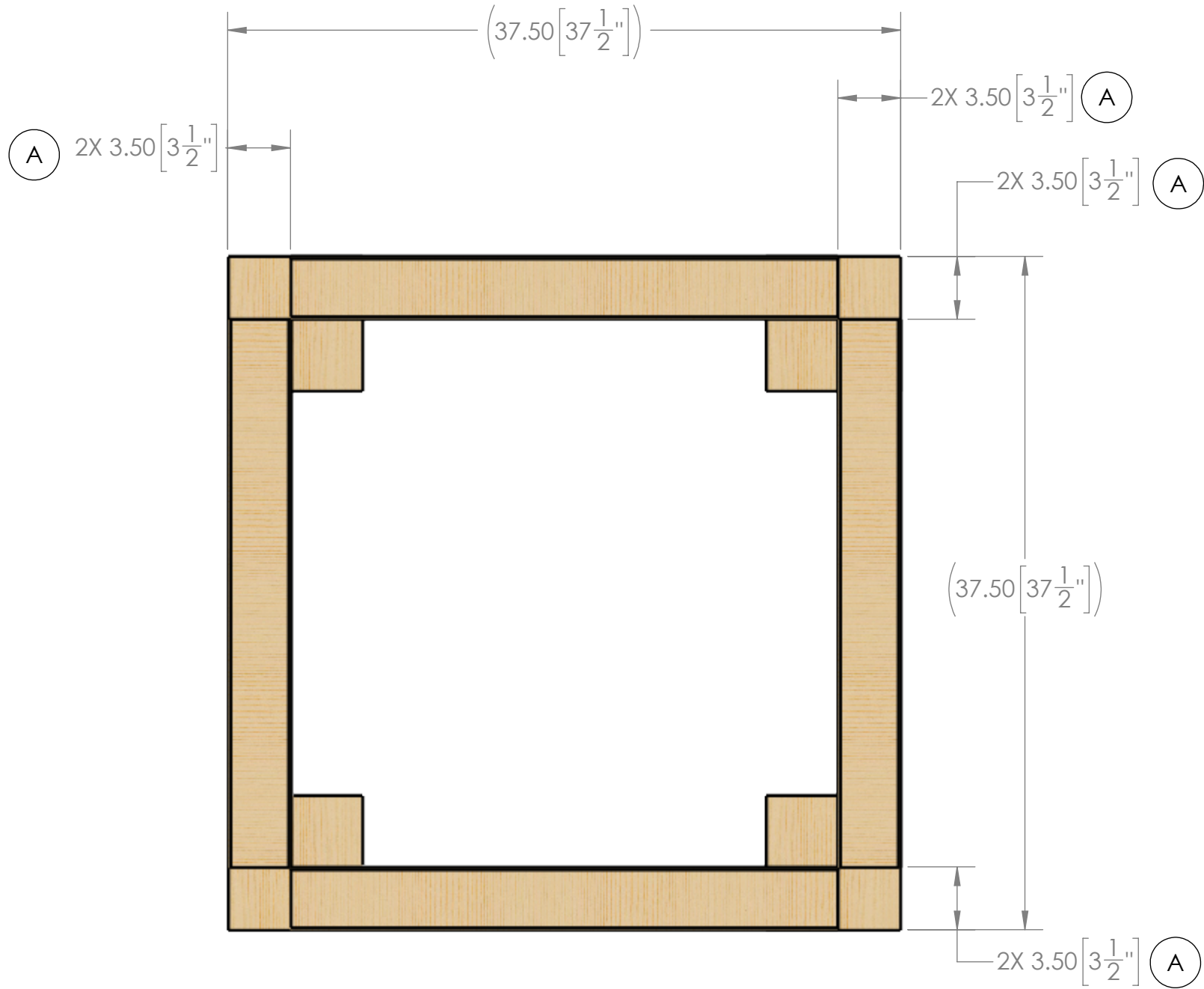
C

B



B

A

A



Note:
Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22036 (or TE-22036-AM if you are connecting to AndyMark's Upper Hub Vision Ring AM-4672). It is recommended to measure the cross section of TE-22036 (or TE-22036-AM) and modify these dimensions as needed.

UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div><div>FIRST ROBOTICS COMPETITION</div><div>SOLIDWORKS Modeling Solutions Partner</div></div>	
	DRAWN	KAMC	12/30/2021		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: Hub - Simple Build - Upper Hub Goal Bottom Assembly	
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.
C				TE-22038	
DO NOT SCALE DRAWING				SCALE: 1:8	SHEET 2 OF 3

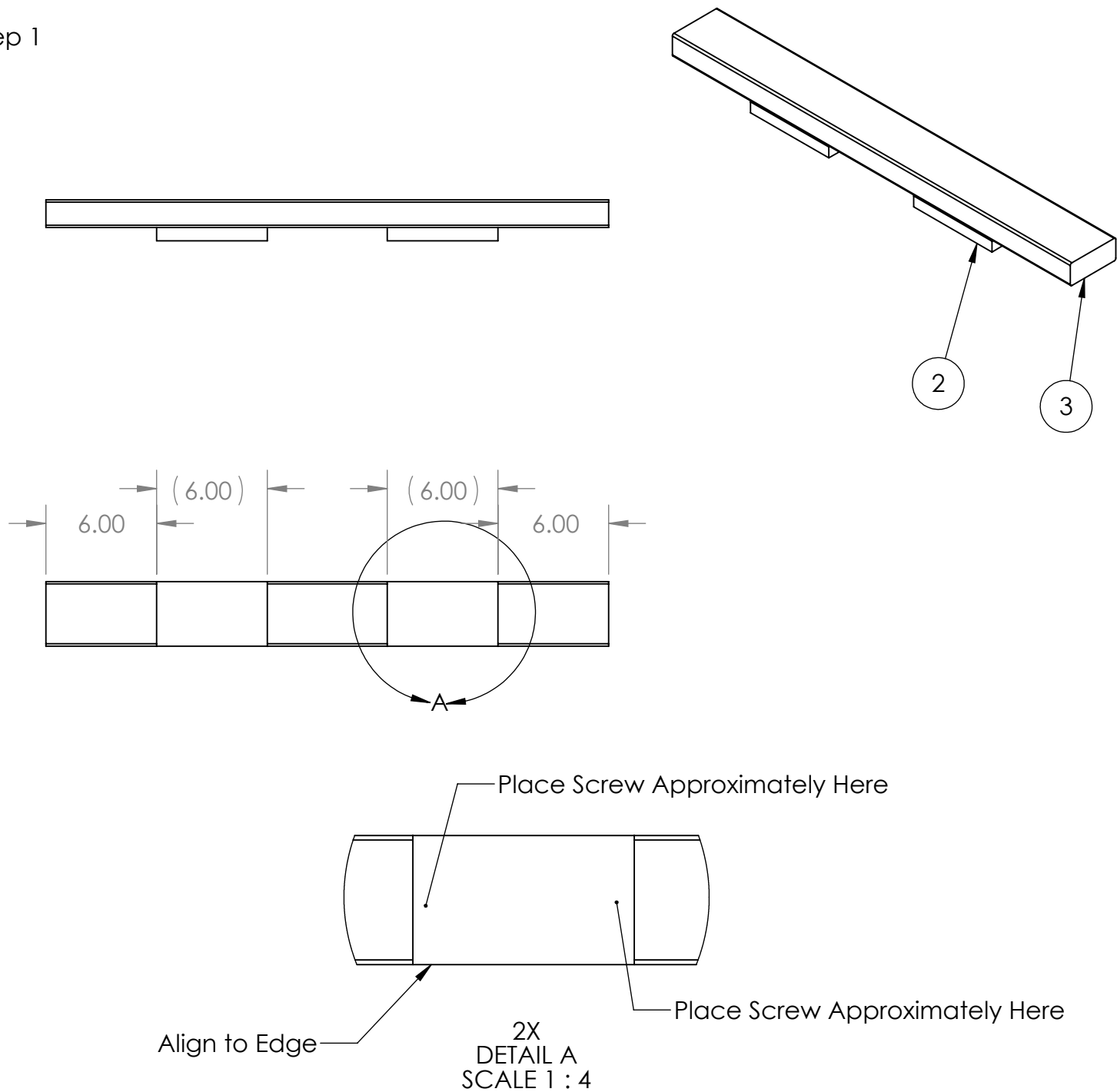
D

C

B

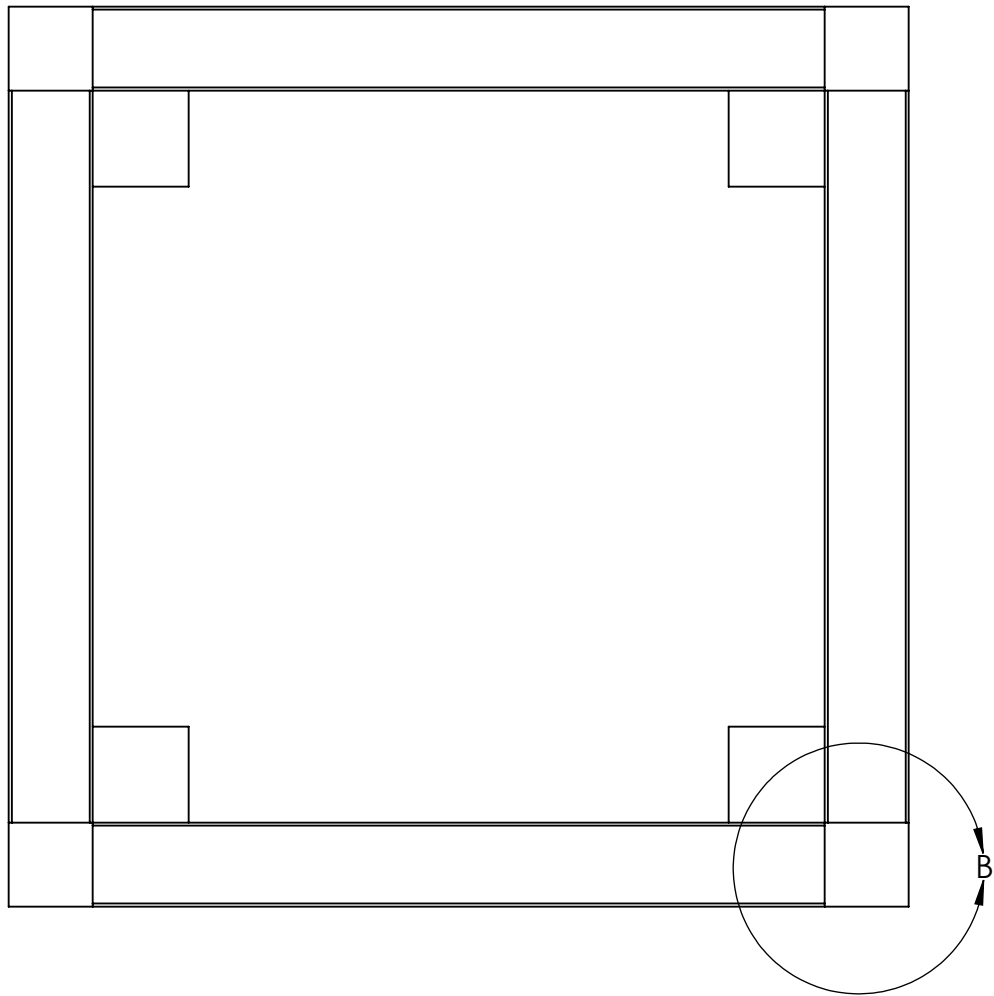
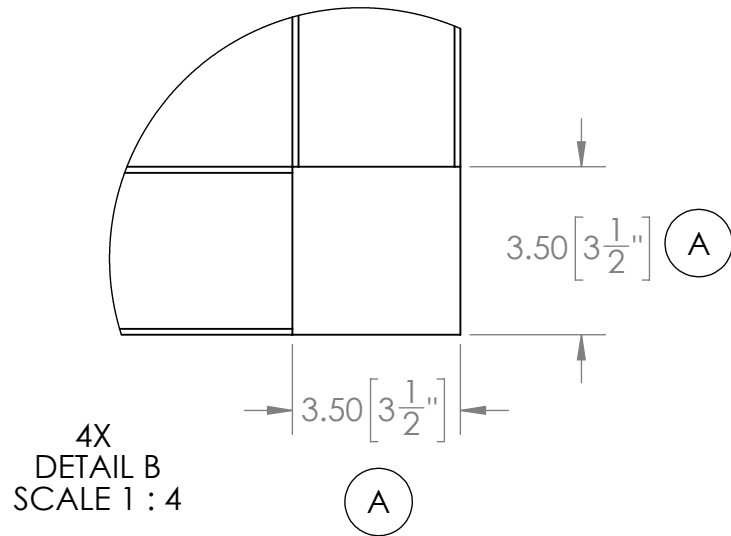
A

Step 1





1. Align 2x (2) on (3) , as shown.
2. Connect using 2" long screws. It is recommended to use 2x screws per (2) and locate them as shown above. Keep center of (2) clear of screws.
3. Repeat until you have a total of 4x sub-assemblies.

Step 2



1. Align 4x (1) to the 4x Step 1 assemblies, as shown.
Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22036 (or TE-22036-AM if you are connecting to AndyMark's Upper Hub Vision Ring AM-4672). It is recommended to measure the cross section of TE-22036 (or TE-22036-AM) and modify these dimensions as needed.
2. Connect using 2" long screws. It is recommended to use 8x screws per (3) , 4x into each end.

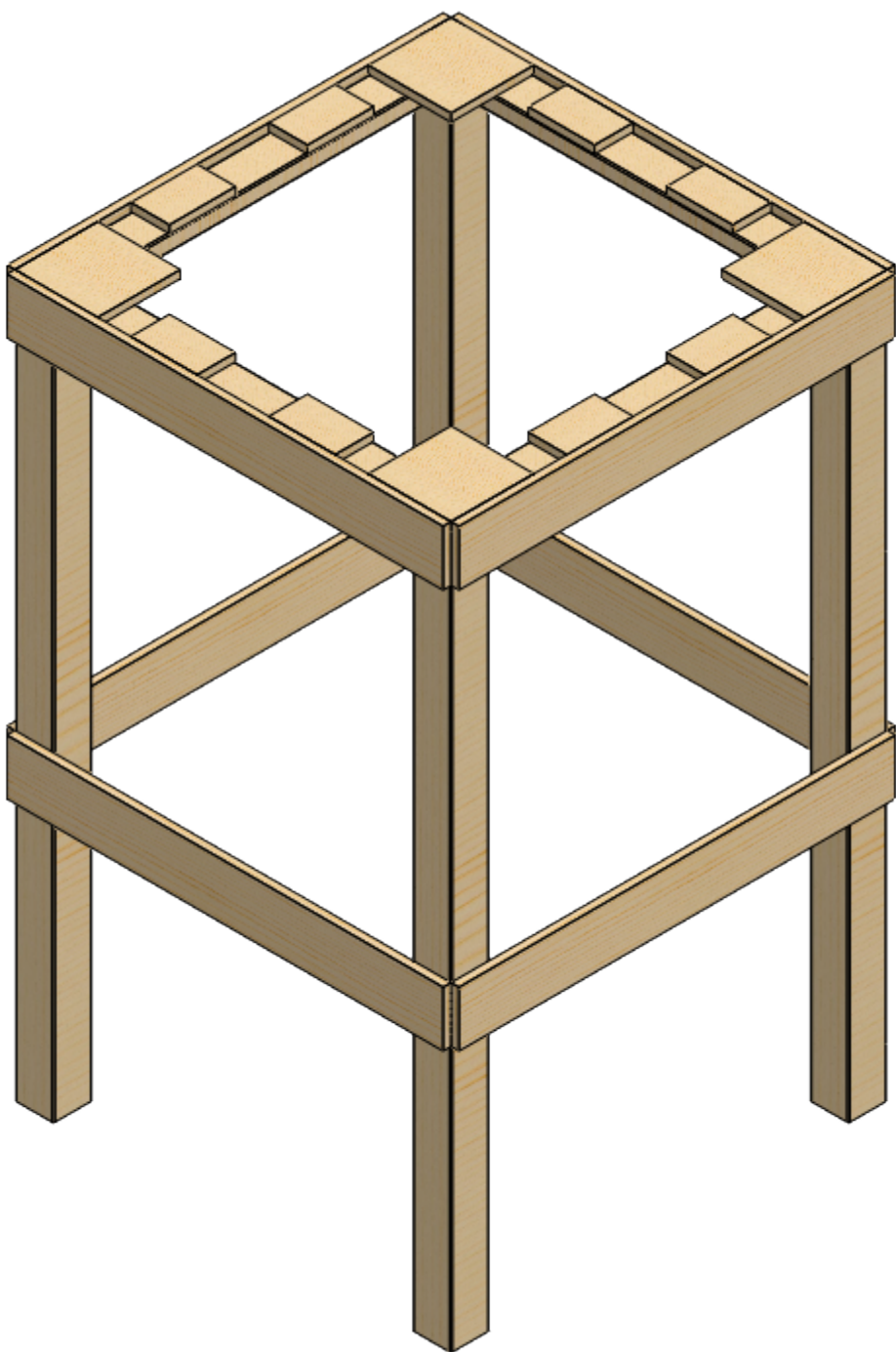
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: Hub - Simple Build - Upper Hub Goal Bottom Assembly	
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE C	DWG. NO. TE-22038 REV
SCALE: 1:8		SHEET 3 OF 3			

D

C



B

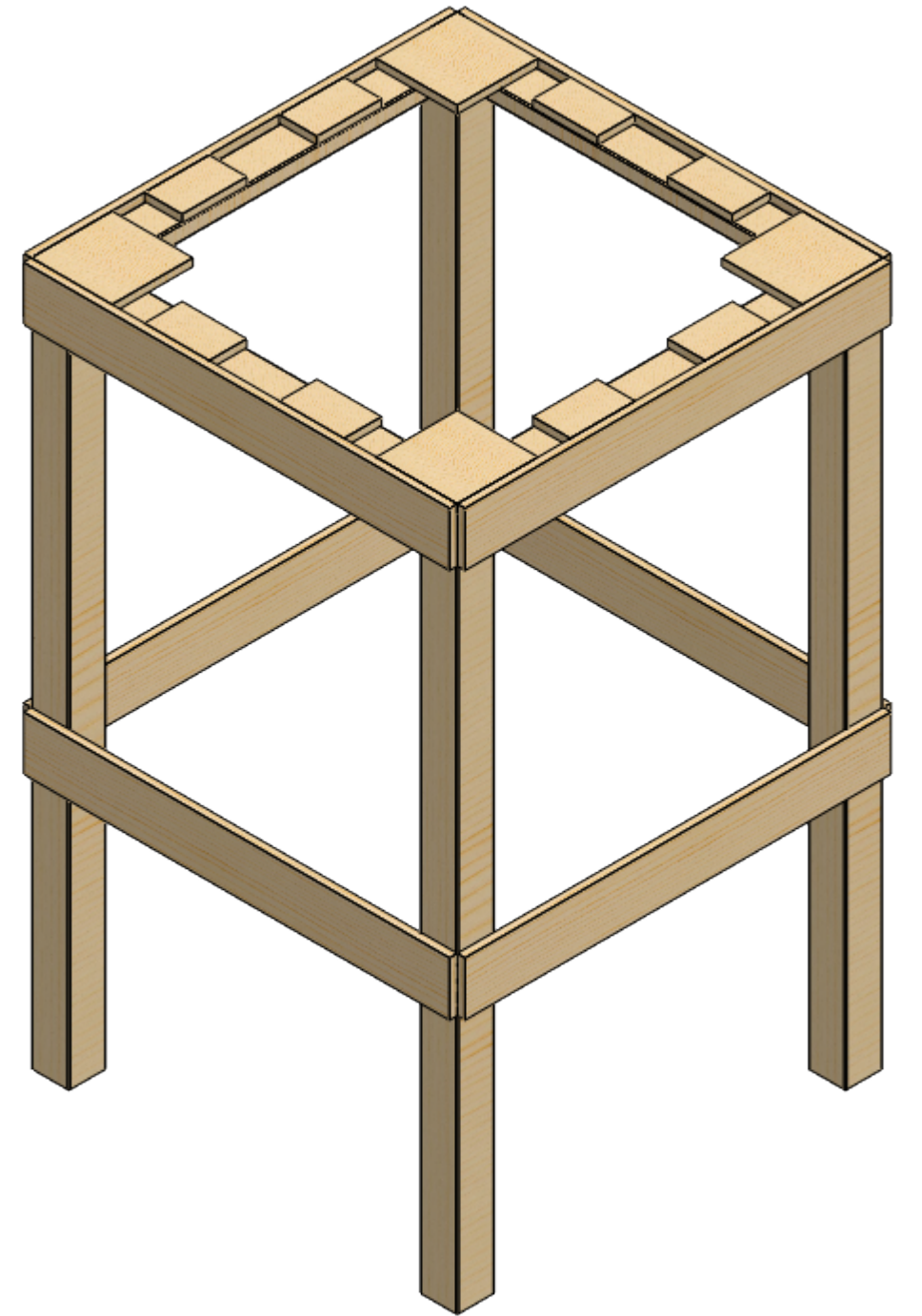
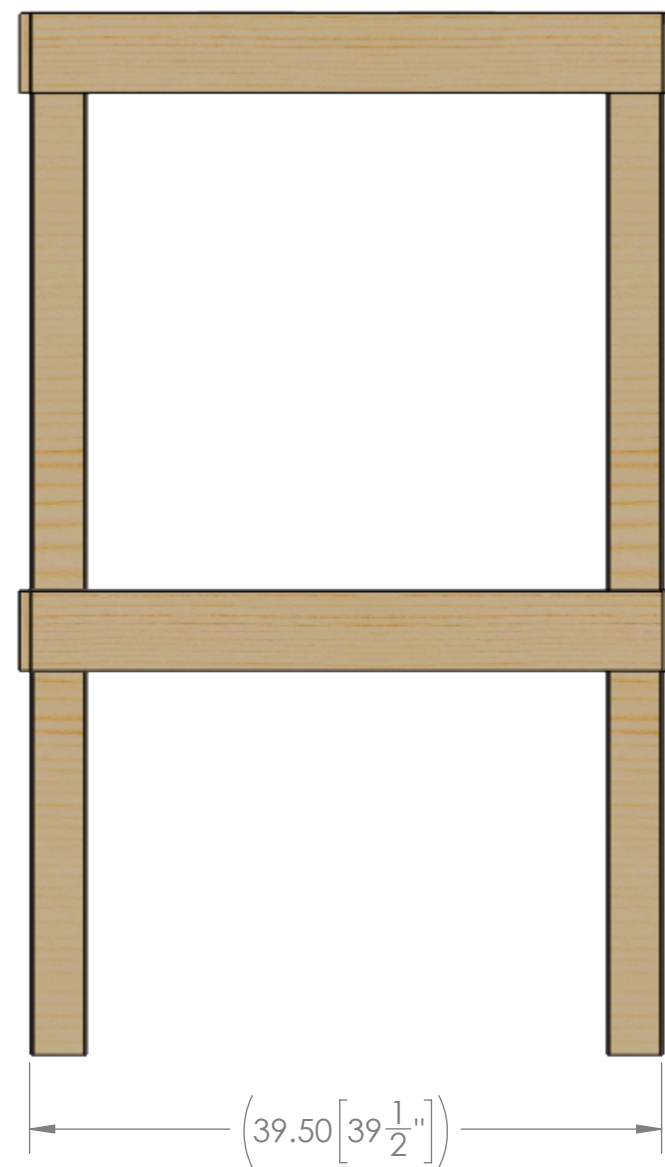
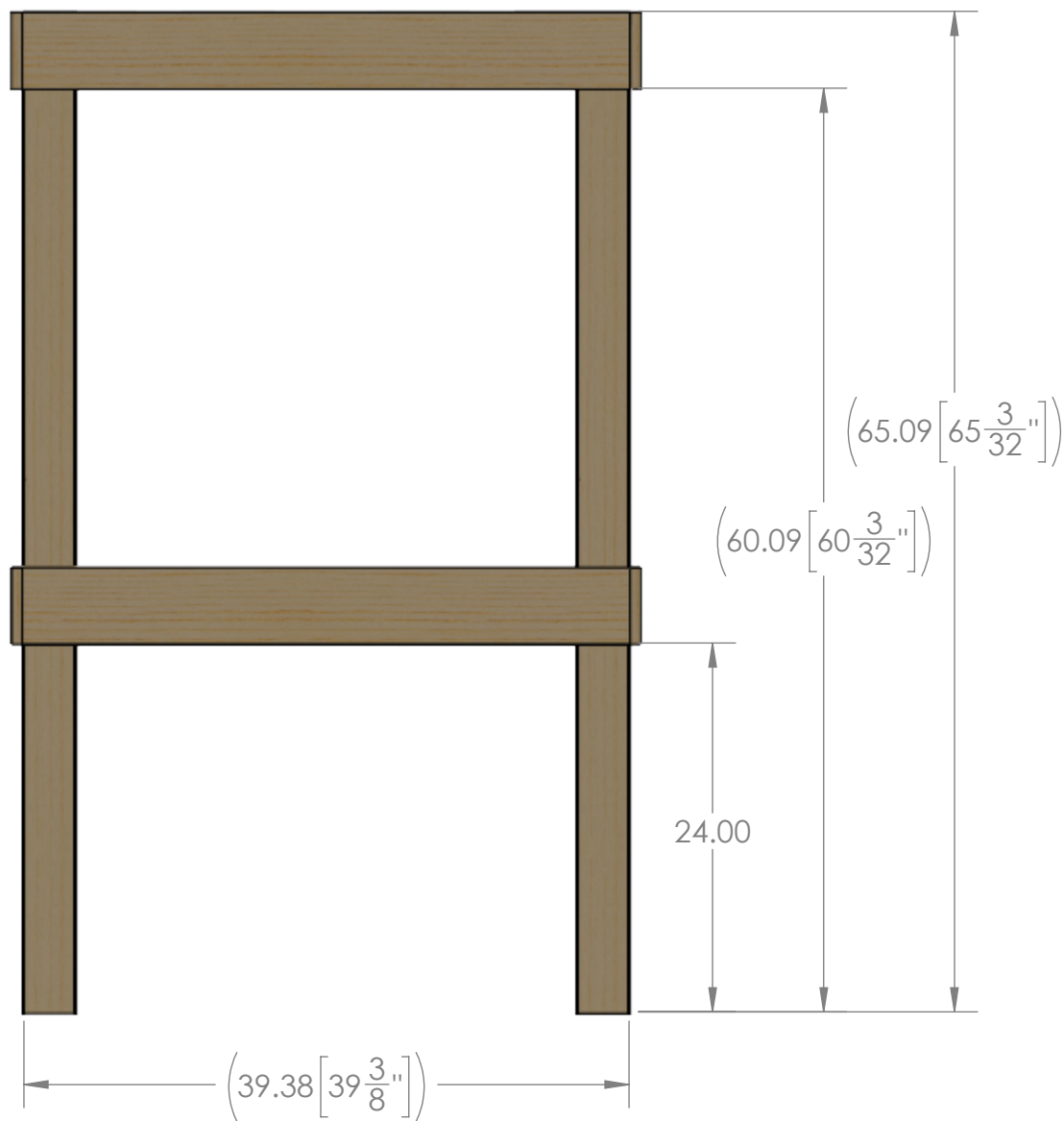
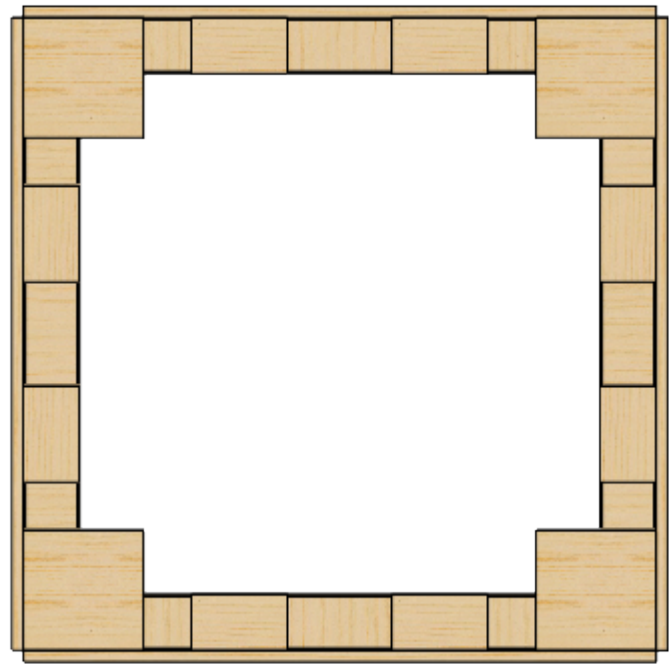
A






Hardware Needed:
#8 x 1.25" Long Screw - Qty 12
#8 x 2" Long Screw - Qty 80

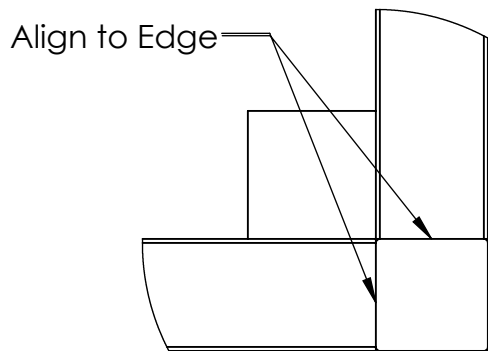
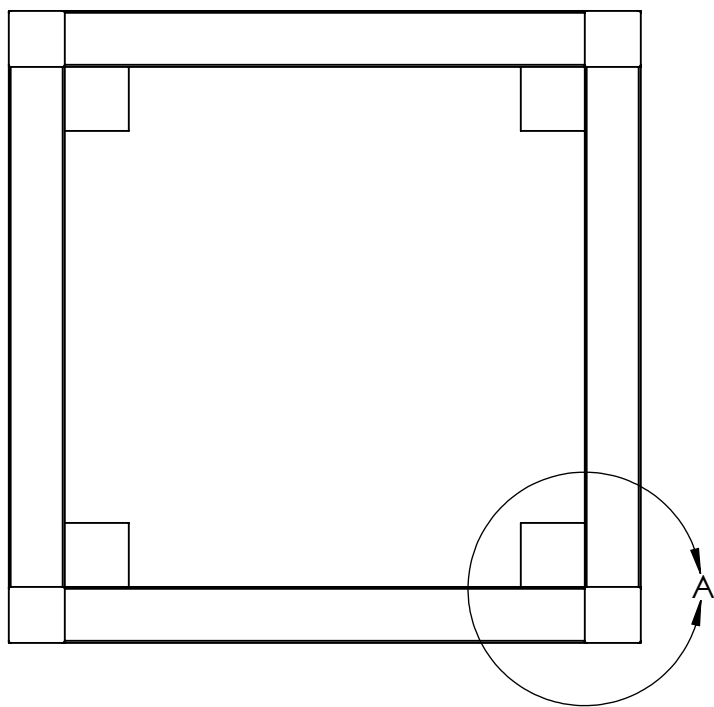
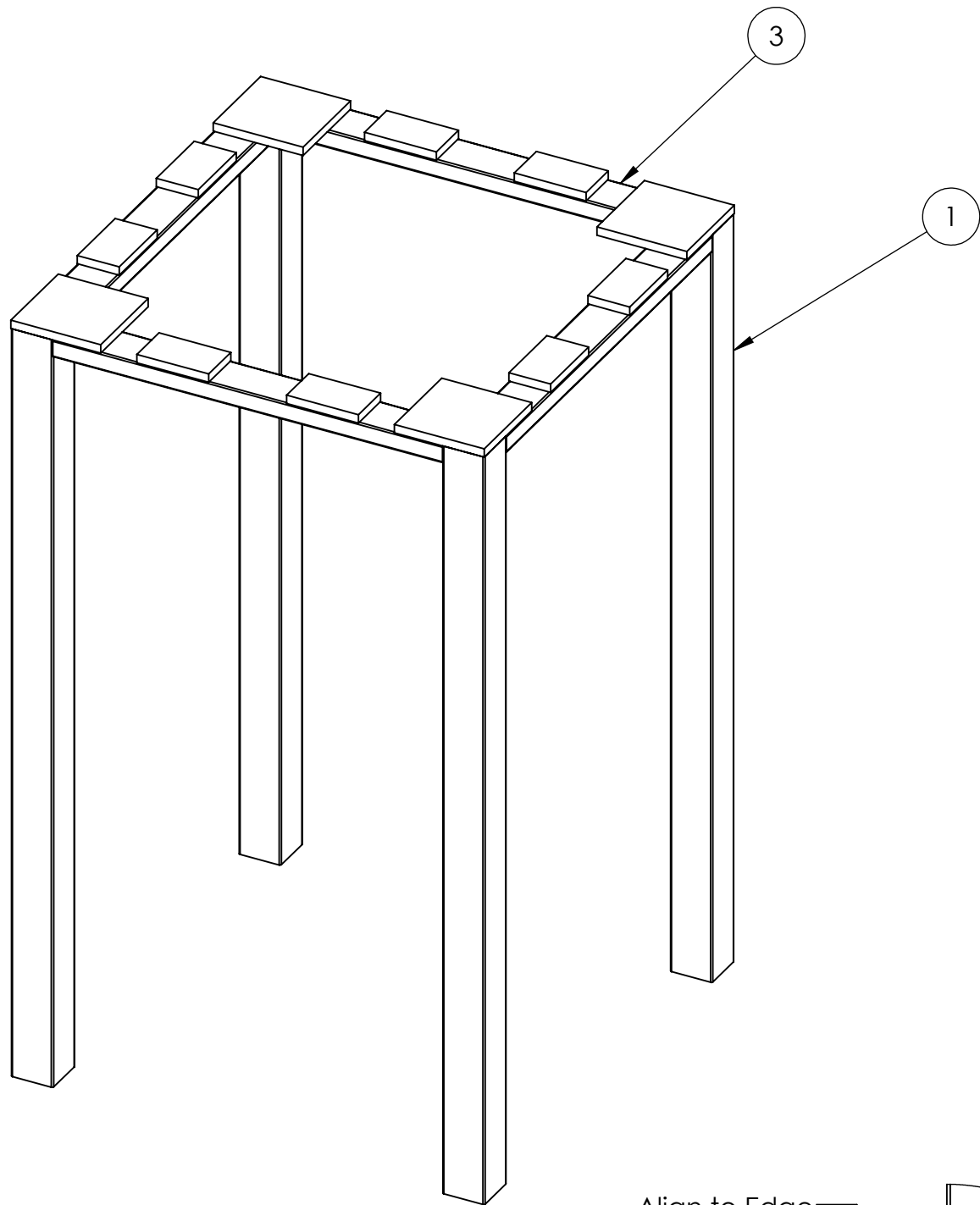
ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22042	Hub - Simple Build - Upper Hub Base 4x4	4
2	TE-22043	Hub - Simple Build - Upper Hub Base Rectangle Connexion Plate	8
3	TE-22044	Hub - Simple Build - Upper Hub Base Top Assembly	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING		TEAM	NAME	DATE	 	
		DRAWN	KAMC	12/30/2021		
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			TITLE: Hub - Simple Build - Upper Hub Base Assembly	
		SIZE		DWG. NO.	REV	
		C		TE-22040		
		SCALE: 1:12		SHEET 1 OF 4		



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	  	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			TITLE: Hub - Simple Build - Upper Hub Base Assembly	
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.
C				TE-22040	
			SCALE: 1:12		SHEET 2 OF 4

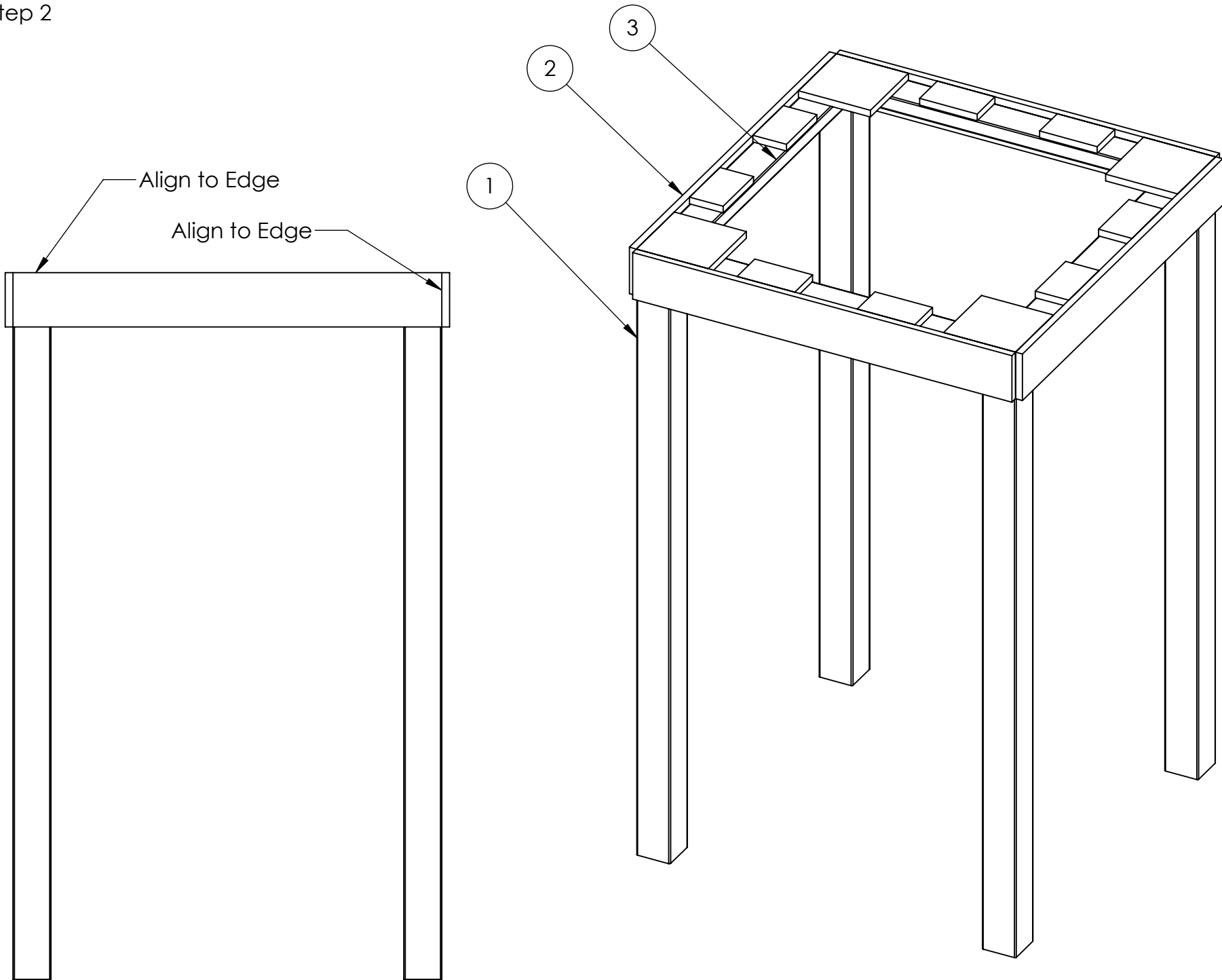
Step 1





4X
DETAIL A
SCALE 1 : 6

- 1. Align 4x (1) to (3) , as shown.
- 2. Connect using 2" Long Screws. It is recommended to use 4x screws per (1) .

Step 2



- 1. Align 4x (2) to Step 1 , as shown.
- 2. Attach (2) to (1) using 2" Long Screws. It is recommended to use 8x screws per (2) , 4x into each (1) .
- 3. Attach (2) to the 2"x4" Lumber of (3) using 1.25" long screws. It is recommended to use 3x screws per (2) . Be careful to center the screw into the 2"x4" Lumber to avoid splitting the wood.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				TITLE: Hub - Simple Build - Upper Hub Base Assembly
		DWG. NO.		REV	
		TE-22040			
SCALE: 1:12			SHEET 3 OF 4		

D

C

B

A

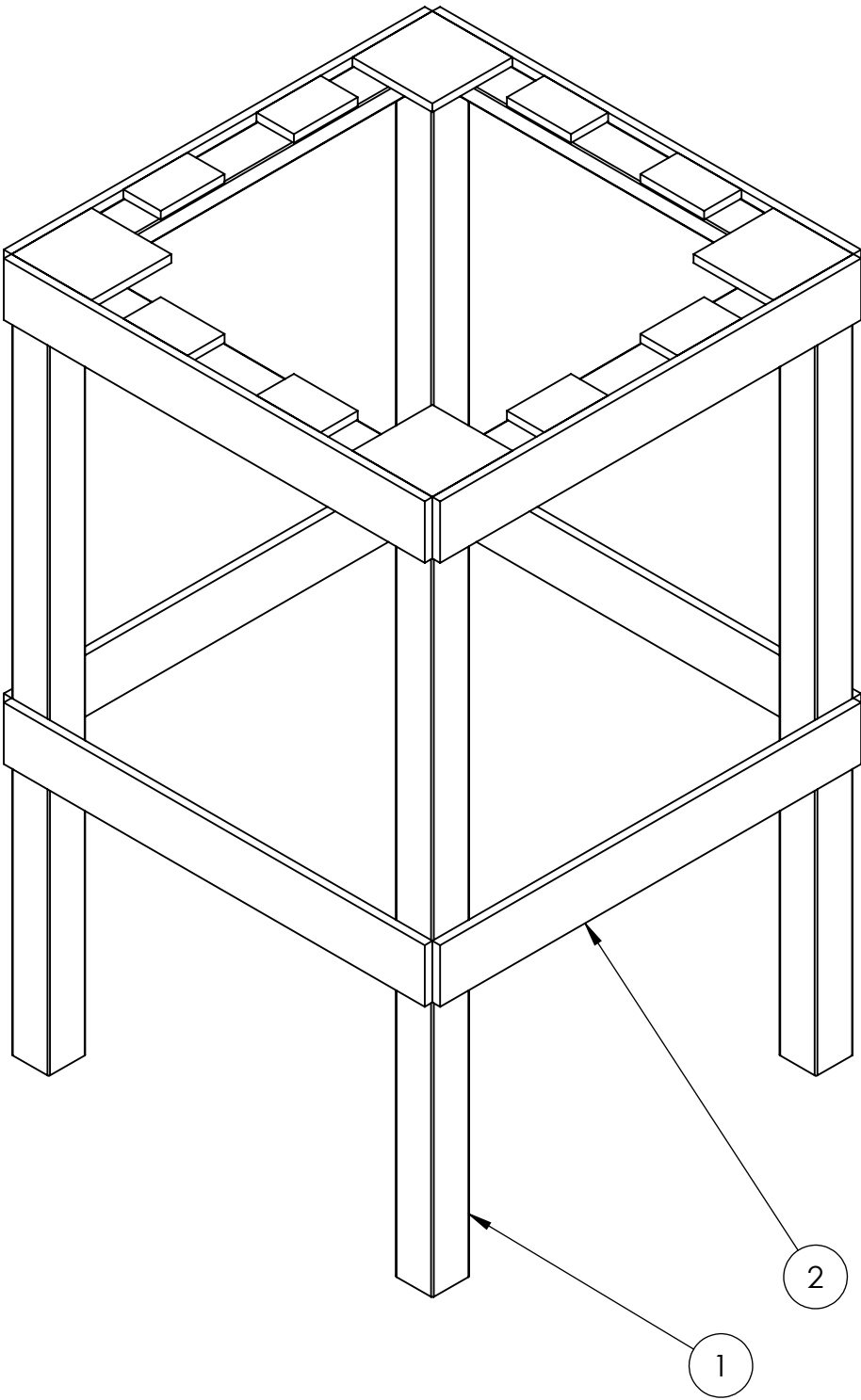
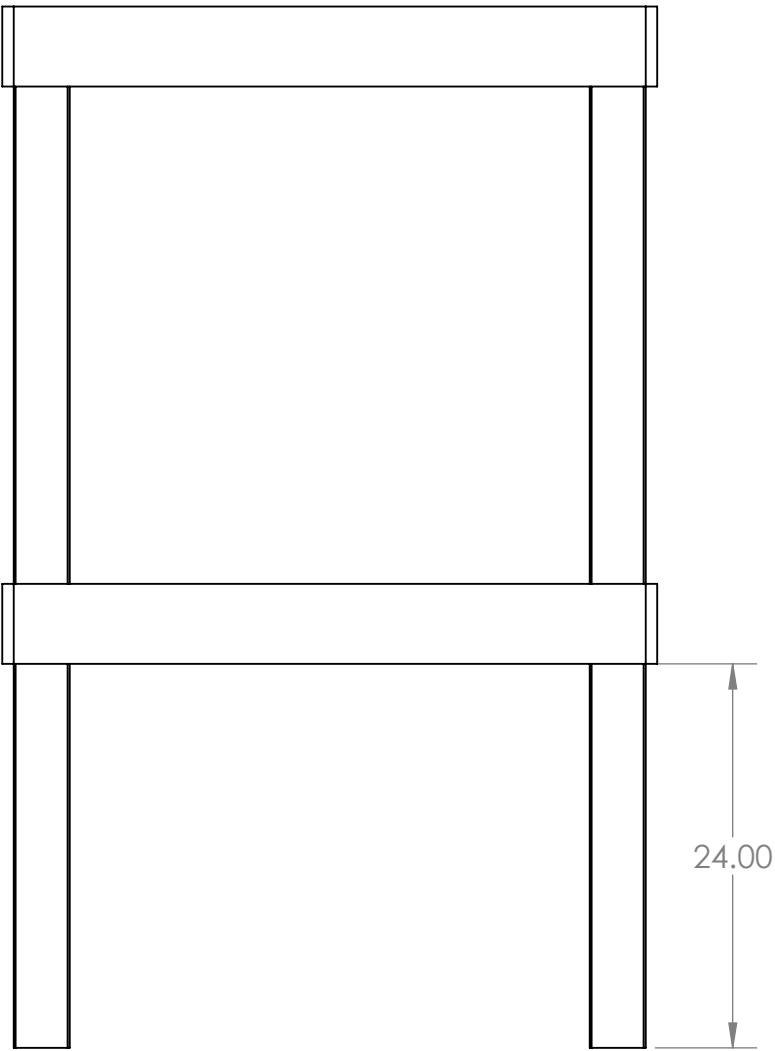
D

C



B

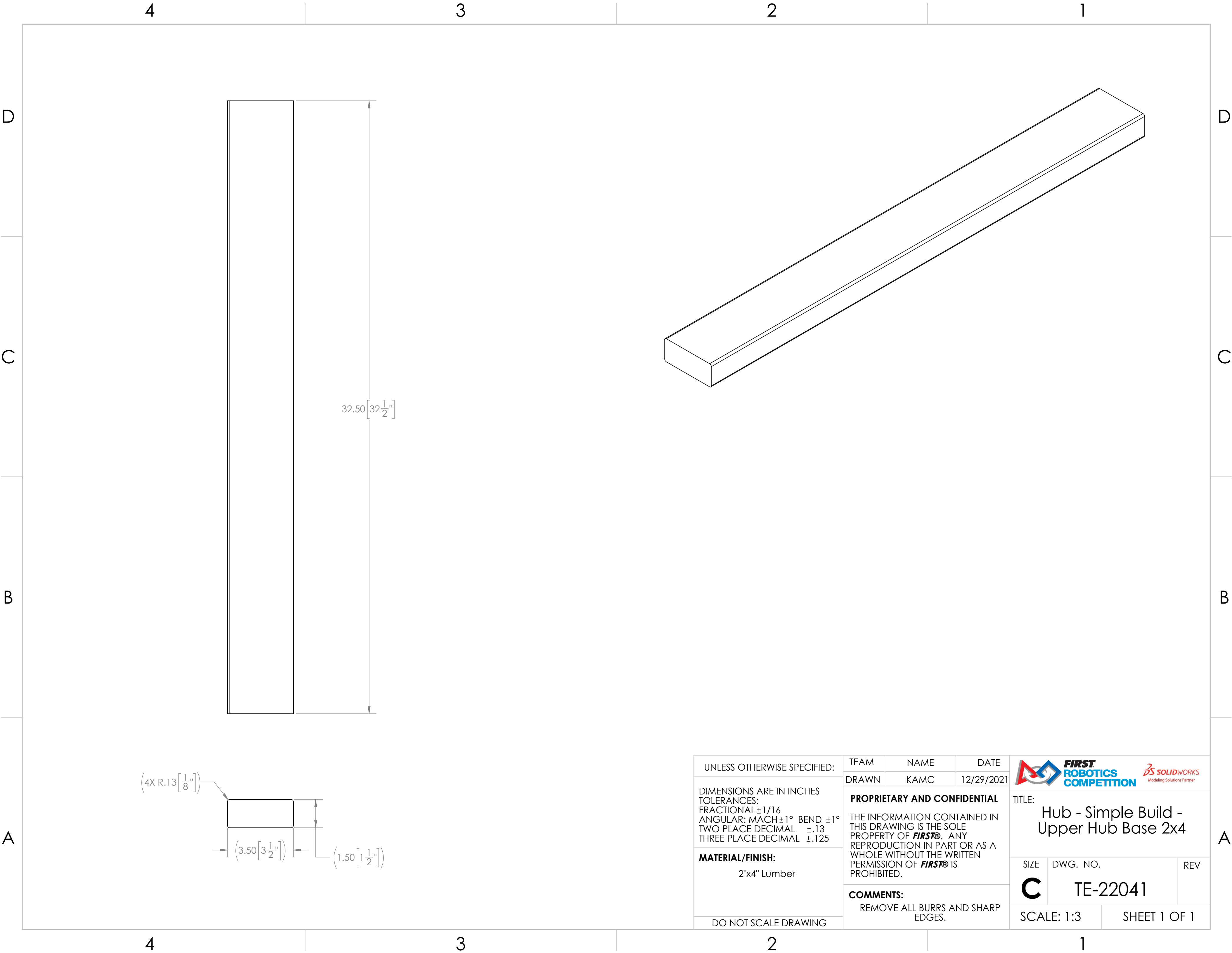
A



Step 3

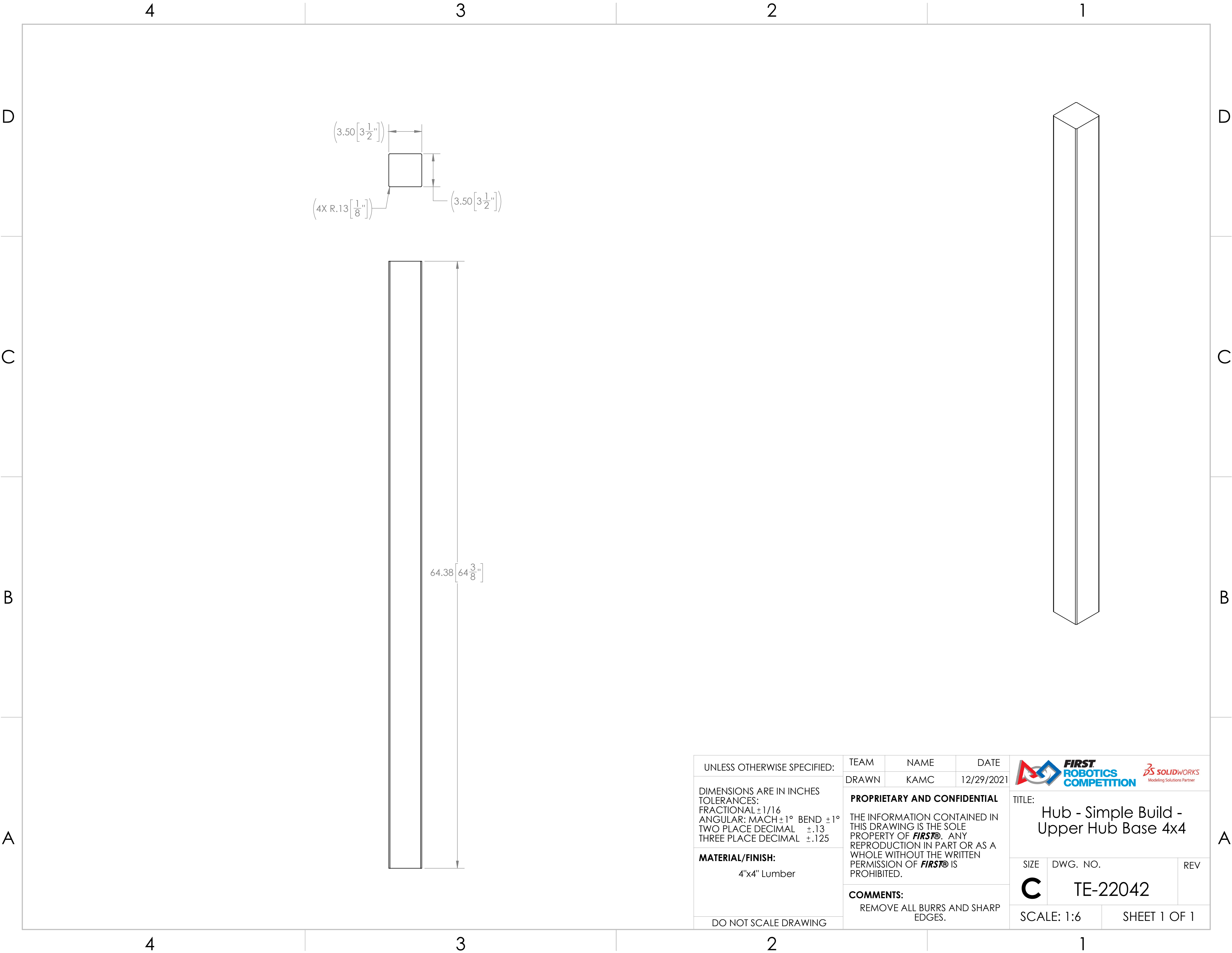




- 1. Align 4x (2) to Step 2 , as shown.
- 2. Attach (2) to (1) using 2" Long Screws. It is recommended to use 8x screws per (2) , 4x into each (1) .

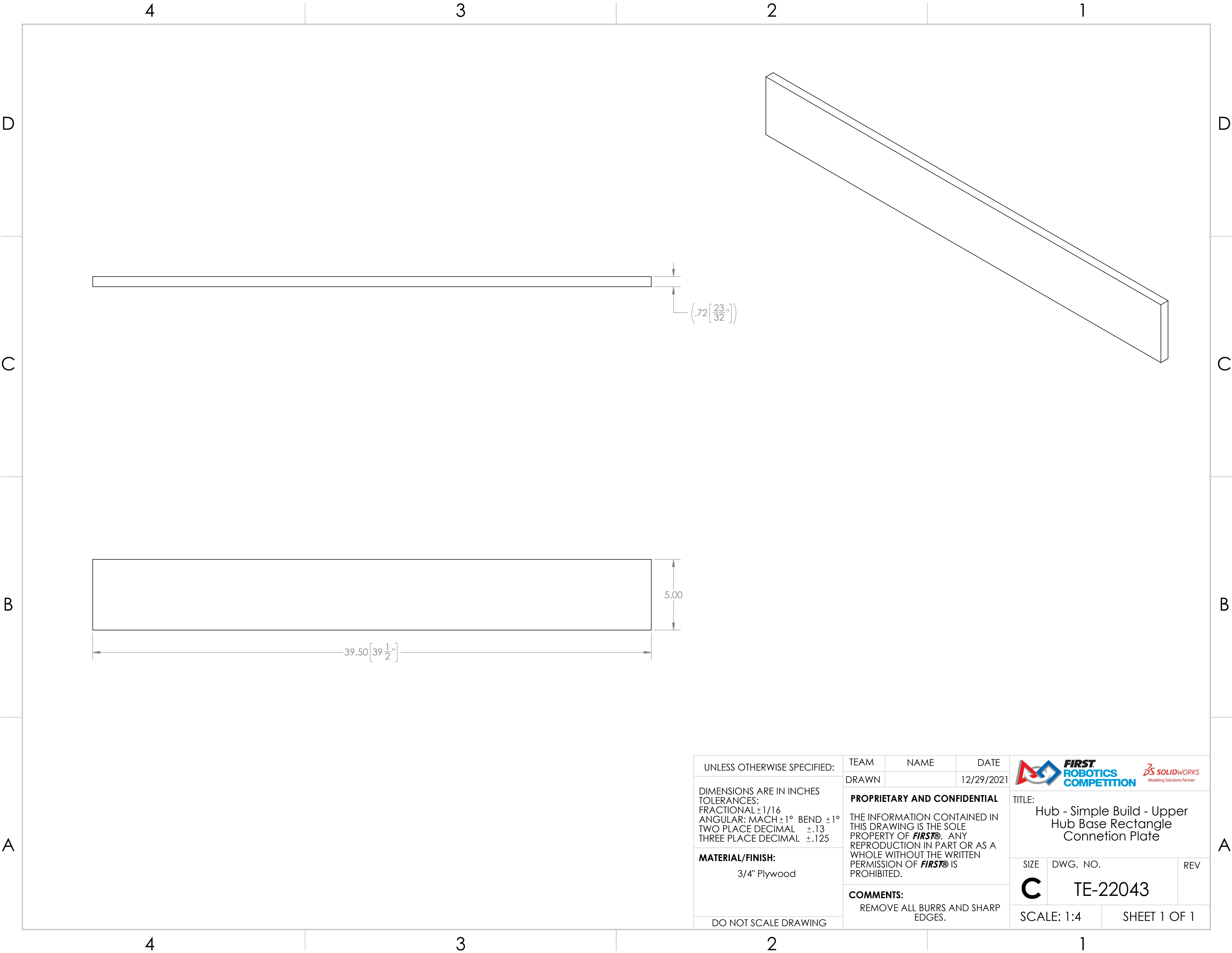
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 		
	DRAWN	KAMC	12/30/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				TITLE: Hub - Simple Build - Upper Hub Base Assembly	
				SIZE	DWG. NO.	REV
				C	TE-22040	
				SCALE: 1:12		SHEET 4 OF 4





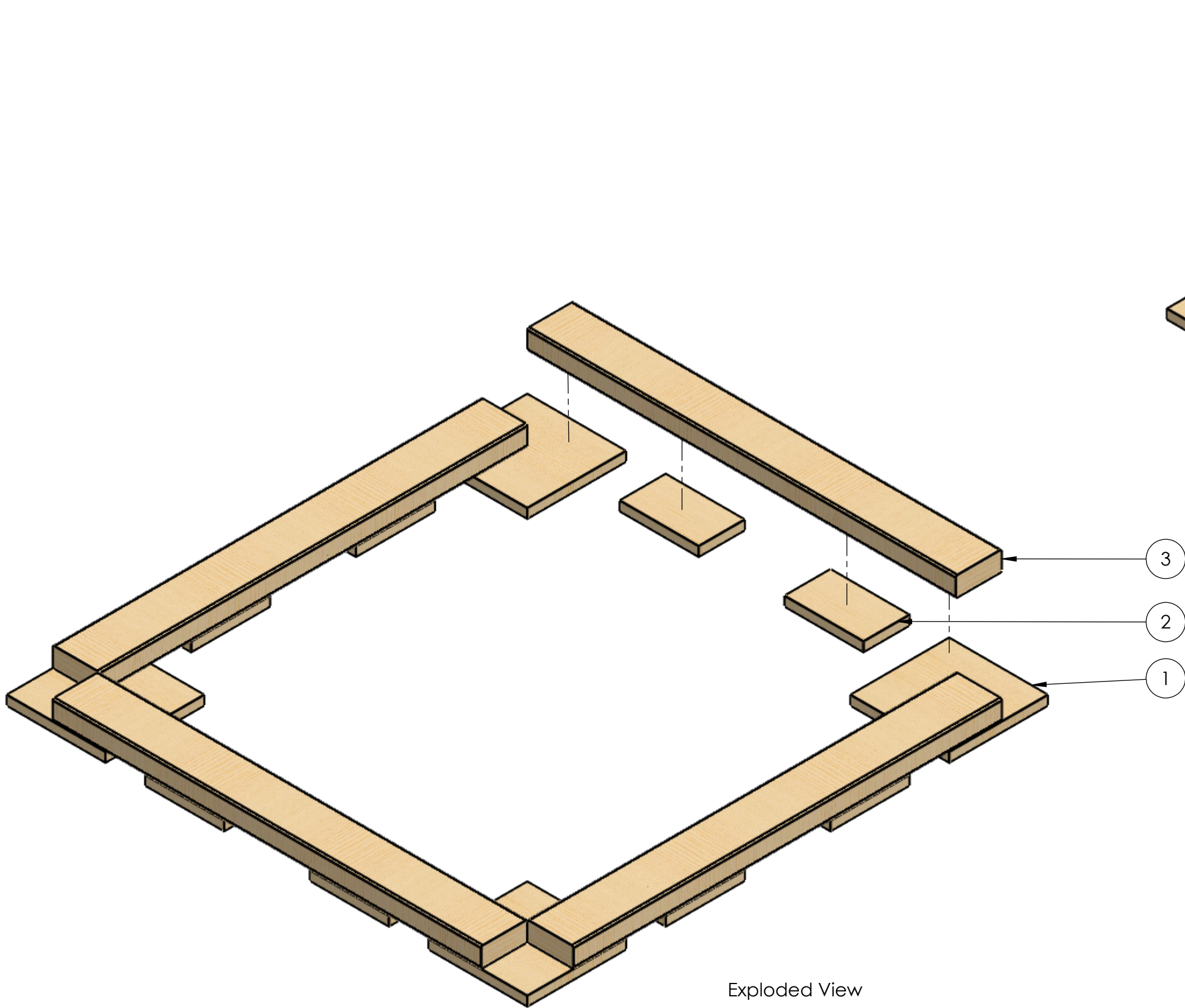
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: 2"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: Hub - Simple Build - Upper Hub Base 2x4</div>		
	DRAWN	KAMC	12/29/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			SIZE	DWG. NO.	REV
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			C	TE-22041	
		SCALE: 1:3		SHEET 1 OF 1		



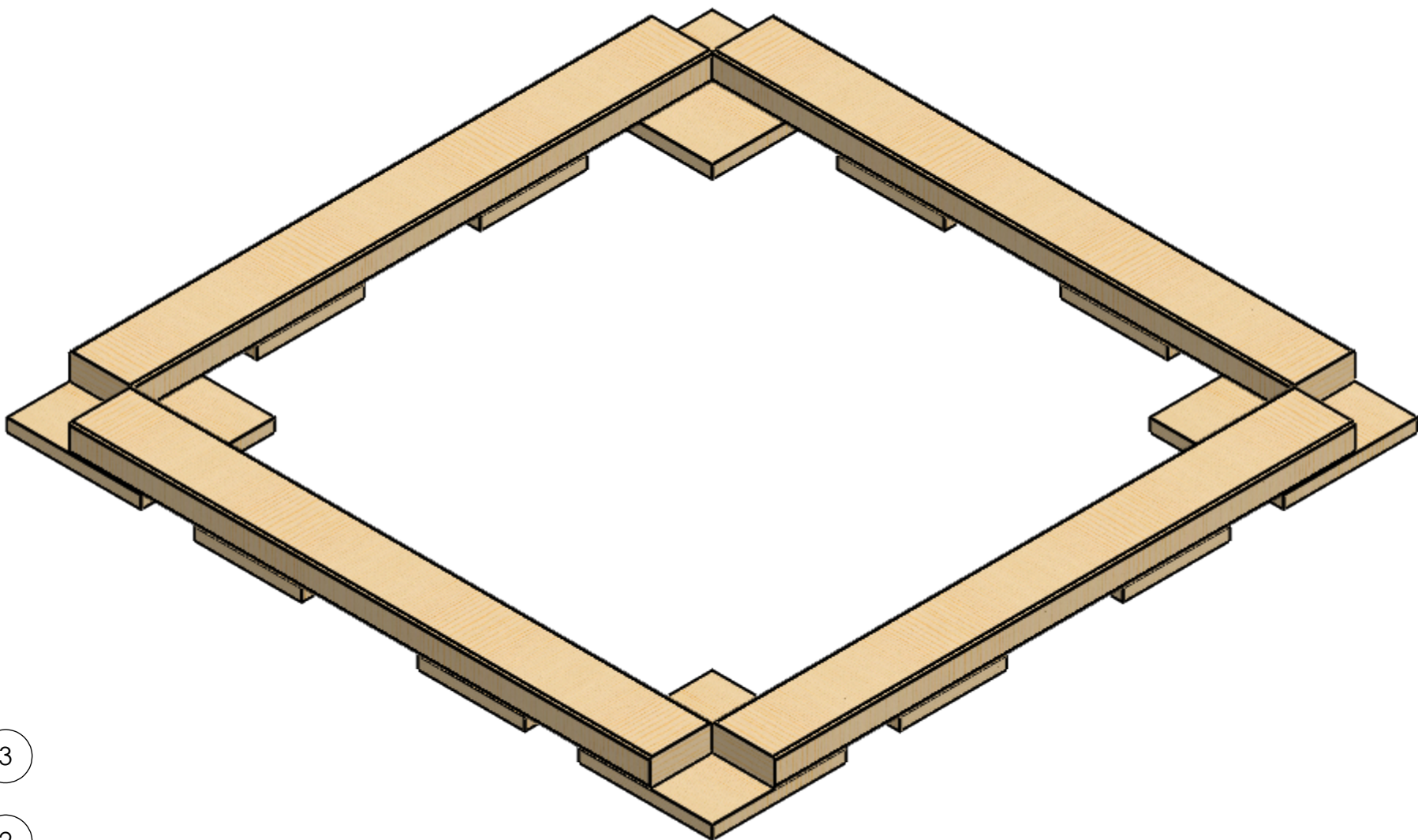
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: 4"x4" Lumber DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div><div></div><div>TITLE: Hub - Simple Build - Upper Hub Base 4x4</div></div>		
	DRAWN	KAMC	12/29/2021			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	REV
C TE-22042						
SCALE: 1:6				SHEET 1 OF 1		



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN		12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	PROPRIETARY AND CONFIDENTIAL			TITLE:		
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			Hub - Simple Build - Upper Hub Base Rectangle Connetion Plate		
MATERIAL/FINISH: 3/4" Plywood	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	REV
				C	TE-22043	
DO NOT SCALE DRAWING				SCALE: 1:4		SHEET 1 OF 1





Exploded View



Hardware Needed:
#8 x 2" Long Screw - Qty 58

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22005	Hub - Simple Build - Upper Hub Square Connection Plate	4
2	TE-22006	Hub - Simple Build - Upper Hub 2x4 Connection Plate	8
3	TE-22041	Hub - Simple Build - Upper Hub Base 2x4	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	TEAM	NAME	DATE	<div><div>FIRST ROBOTICS COMPETITION</div></div> <div><div>SOLIDWORKS Modeling Solutions Partner</div></div>		
	DRAWN	KAMC	12/30/2021			
	MATERIAL/FINISH:	PROPRIETARY AND CONFIDENTIAL			TITLE: Hub - Simple Build - Upper Hub Base Top Assembly	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.						
DO NOT SCALE DRAWING		COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.
				C	TE-22044	
				SCALE: 1:6		SHEET 1 OF 3

4

3

2

1

D

D

C

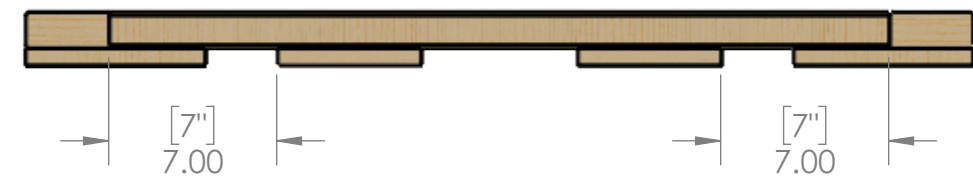
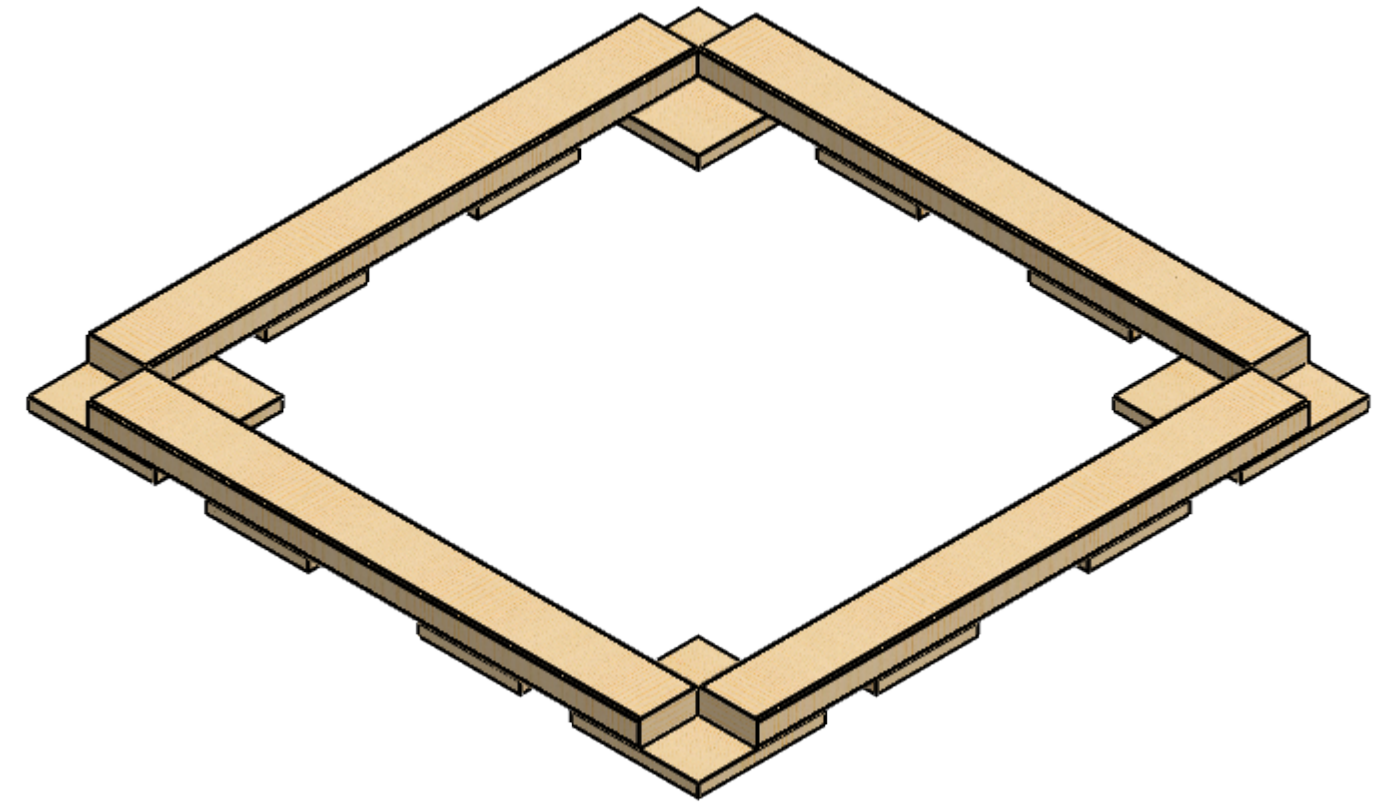
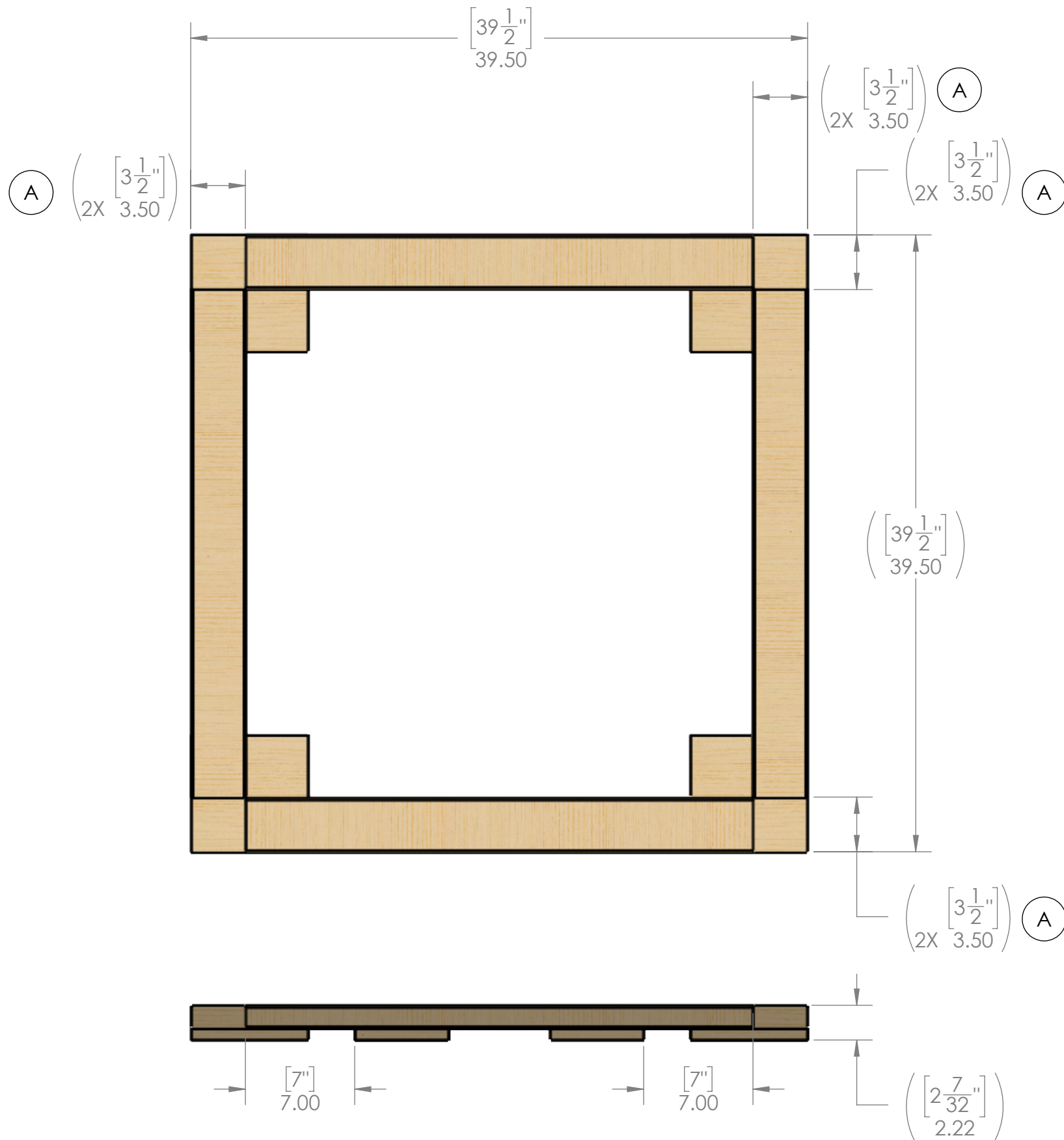
C

B

B



A

A



Note:

Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22042. It is recommended to measure the cross section of TE-22042 and modify these dimensions as needed.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$ MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	  TITLE: Hub - Simple Build - Upper Hub Base Top Assembly	
	DRAWN	KAMC	12/30/2021	SIZE	DWG. NO.
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST® . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED. COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				REV	
				TE-22044	
				SCALE: 1:8	
				SHEET 2 OF 3	

D

C

B

A

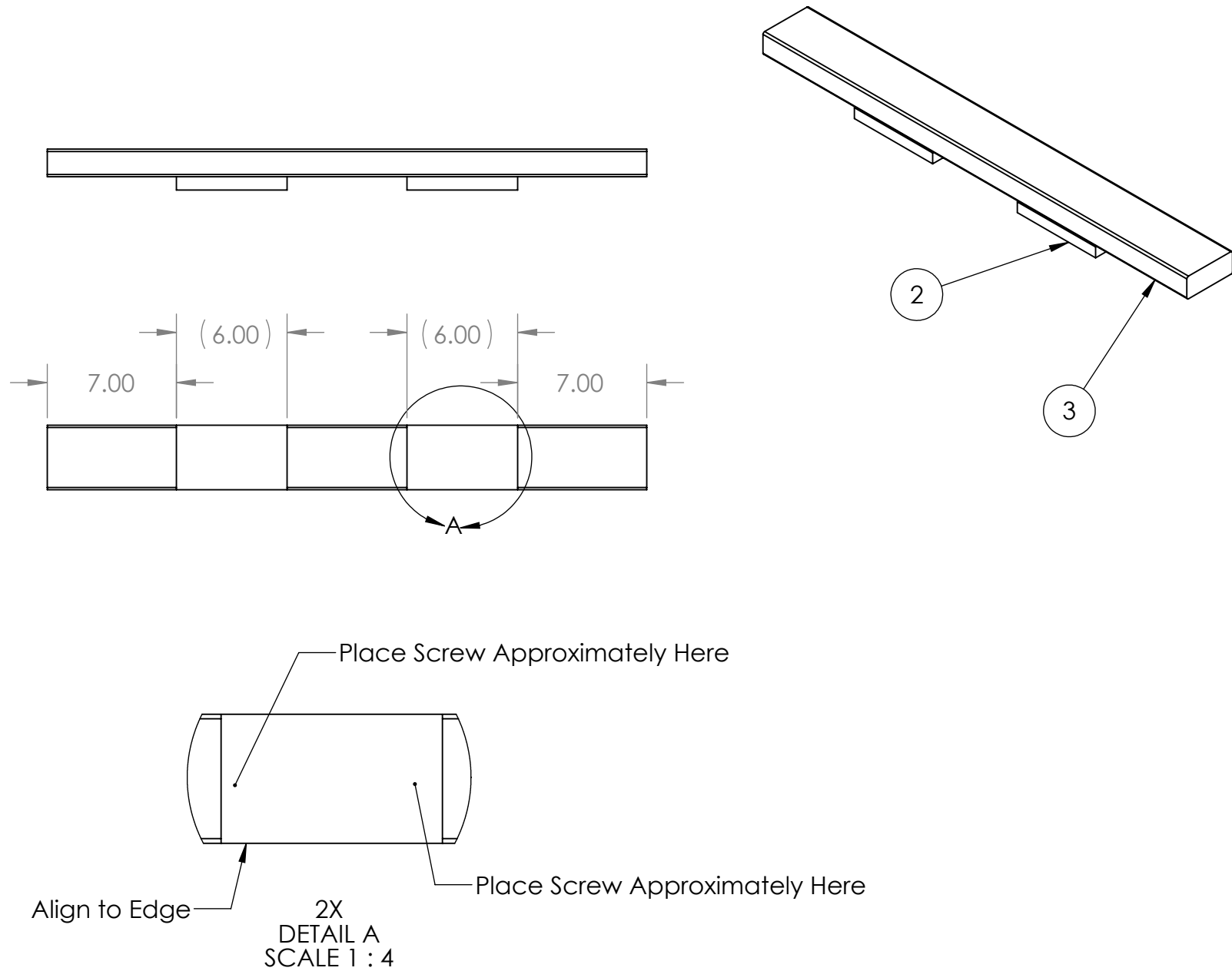
D

C

B

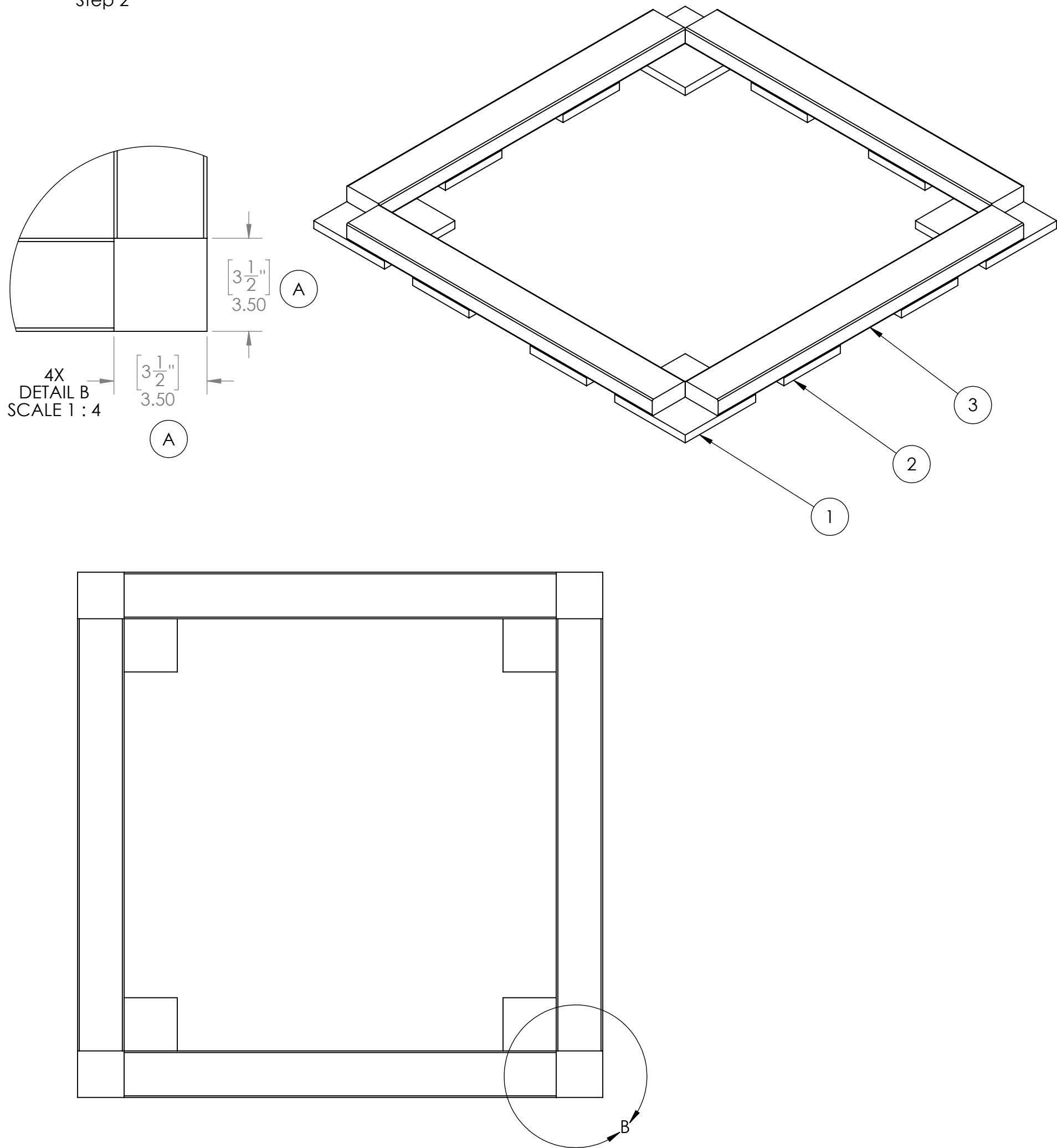
A

Step 1





1. Align 2x (2) on (3) , as shown.
2. Connect using 2" long screws. It is recommended to use x2 screws per (2) and locate them as shown above. Keep center of (2) clear of screws.
3. Repeat until you have a total of 4 assemblies.

Step 2



1. Align 4x (1) to the x4 Step 1 assemblies, as shown.
Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22042. It is recommended to measure the cross section of TE-22042 and modify these dimensions as needed.
2. Connect using 2" long screws. It is recommended to use x8 screws per (2) , x4 into each end.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125 MATERIAL/FINISH: DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL			TITLE:	
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			Hub - Simple Build - Upper Hub Base Top Assembly	
COMMENTS:		REMOVE ALL BURRS AND SHARP EDGES.		SIZE	DWG. NO.
				C	TE-22044
				SCALE: 1:8	SHEET 3 OF 3