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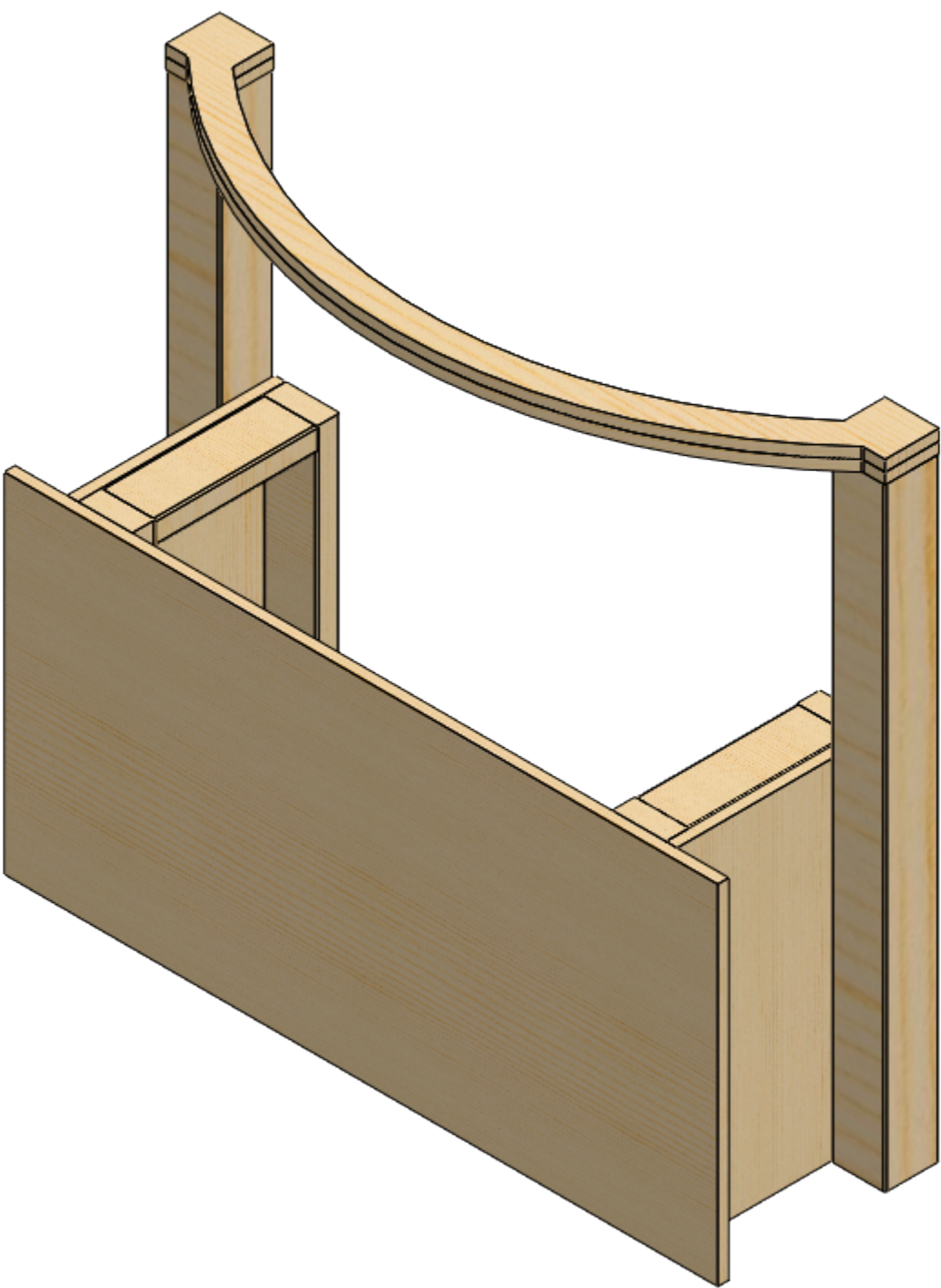
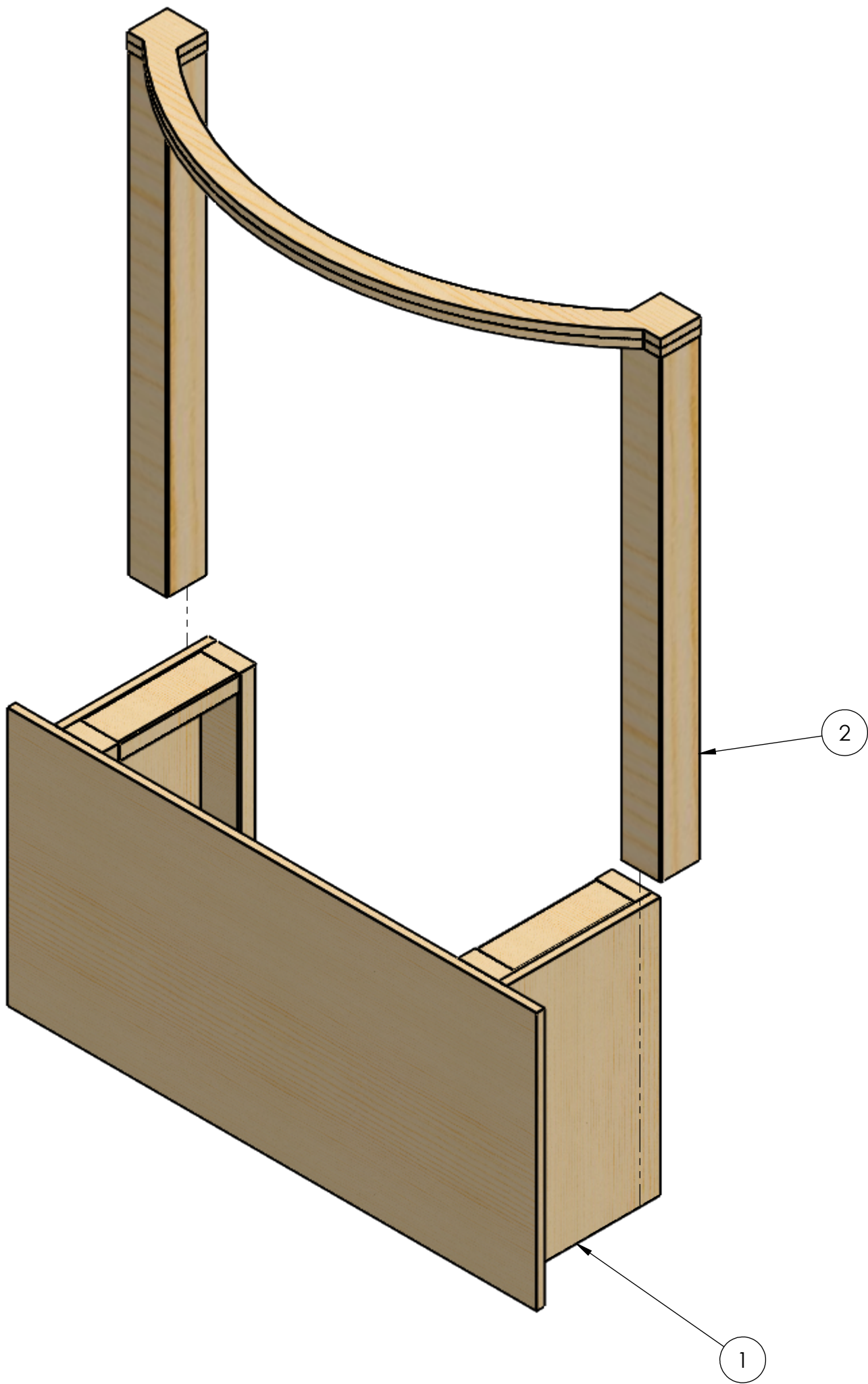
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Hardware Needed:  
#8 x 2" Long Screw - Qty 10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22010	Hub - Simple Build - Fender Assembly	1
2	TE-22020-Single	Hub - Simple Build - Lower Hub Assembly - Single	1

UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div><div>FIRST ROBOTICS COMPETITION</div></div> <div><div>SOLIDWORKS Modeling Solutions Partner</div></div>		
	DRAWN	KAMC	1/3/2022			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	PROPRIETARY AND CONFIDENTIAL			TITLE:		
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			Hub - Simple Build - 1/4 Lower Hub + 1/4 Fender Assembly		
MATERIAL/FINISH:	COMMENTS:			SIZE	DWG. NO.	REV
	REMOVE ALL BURRS AND SHARP EDGES.			C	TE-22001-Single	
DO NOT SCALE DRAWING				SCALE: 1:8		SHEET 1 OF 3

Note: If you are planning to disassemble frequently, you may want to consider using bolted connections instead of screws. It is helpful to consider ability to move assembly through doors before fastening sub-assemblies together.

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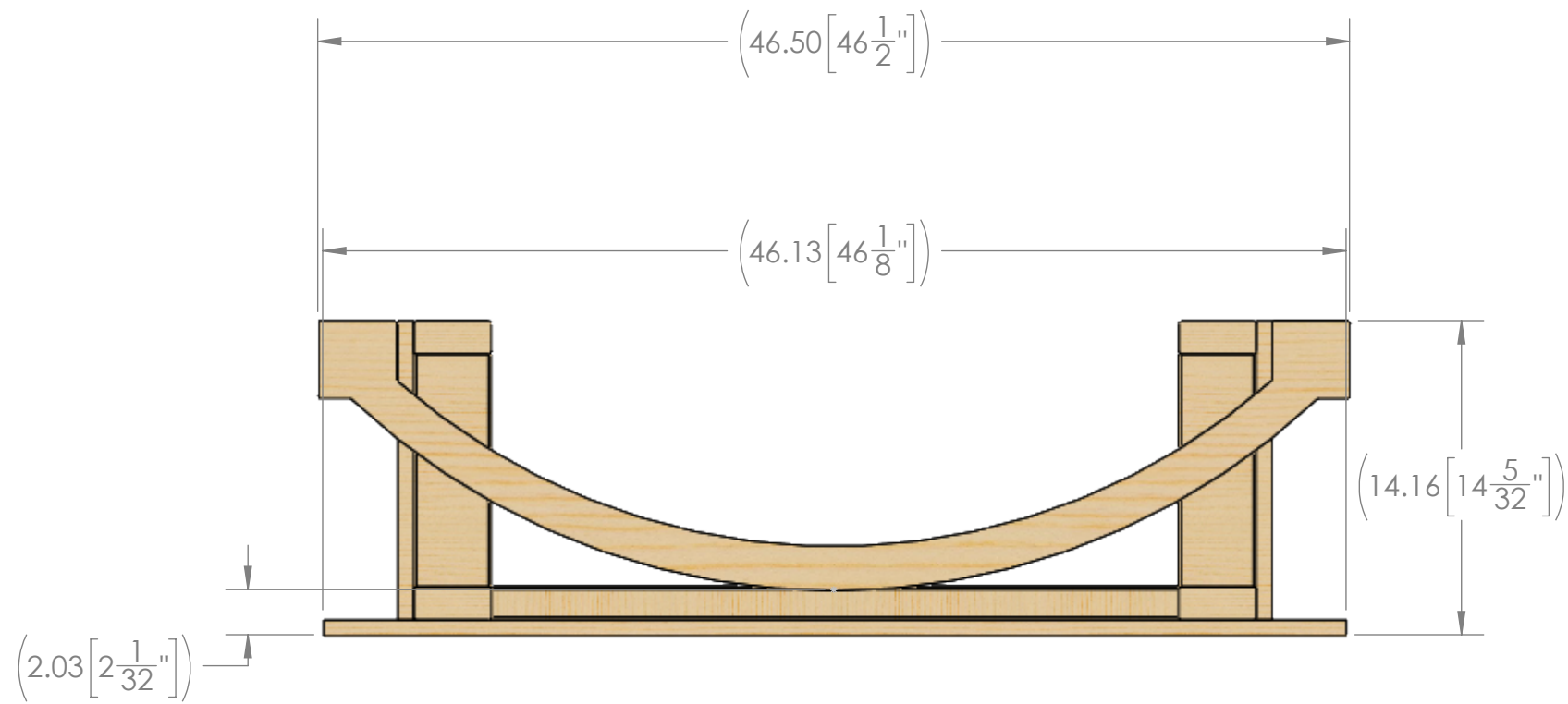
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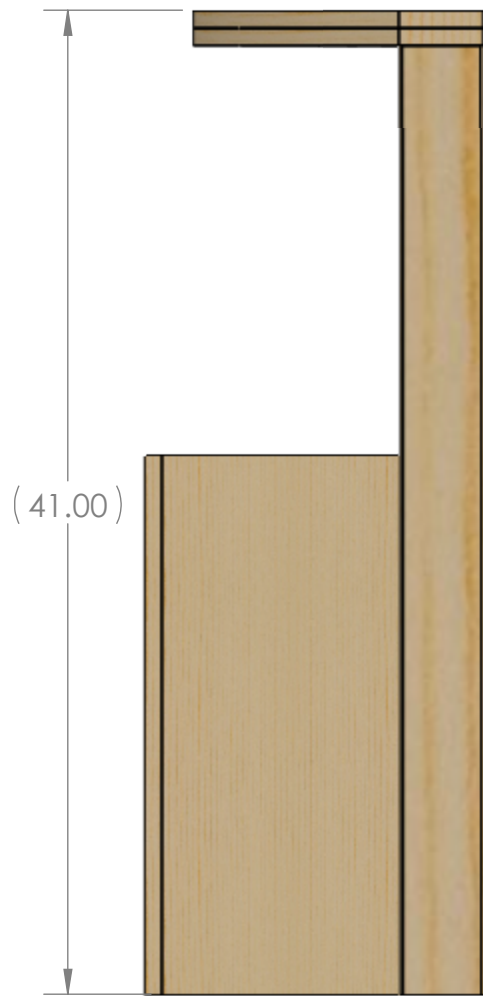
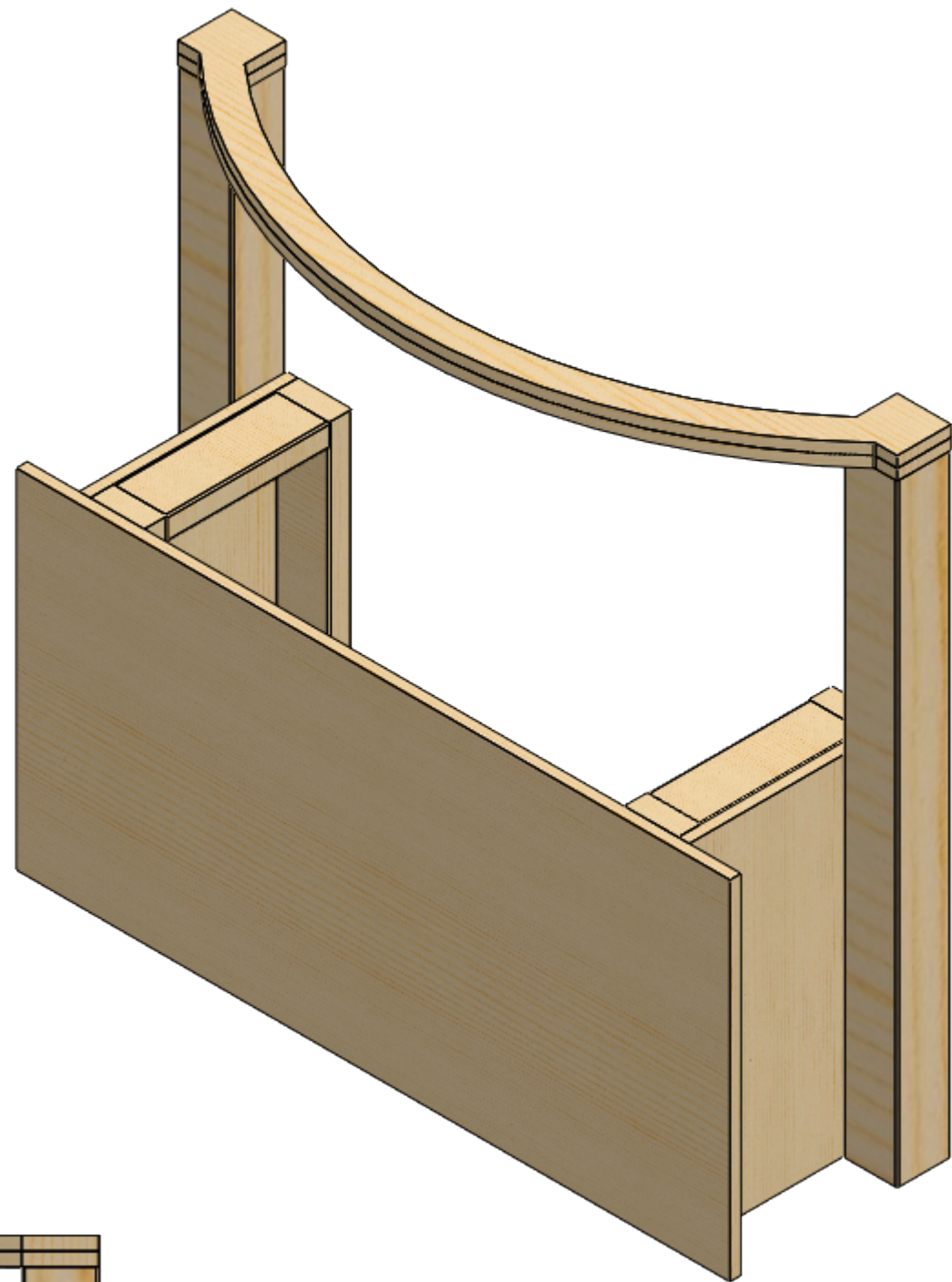
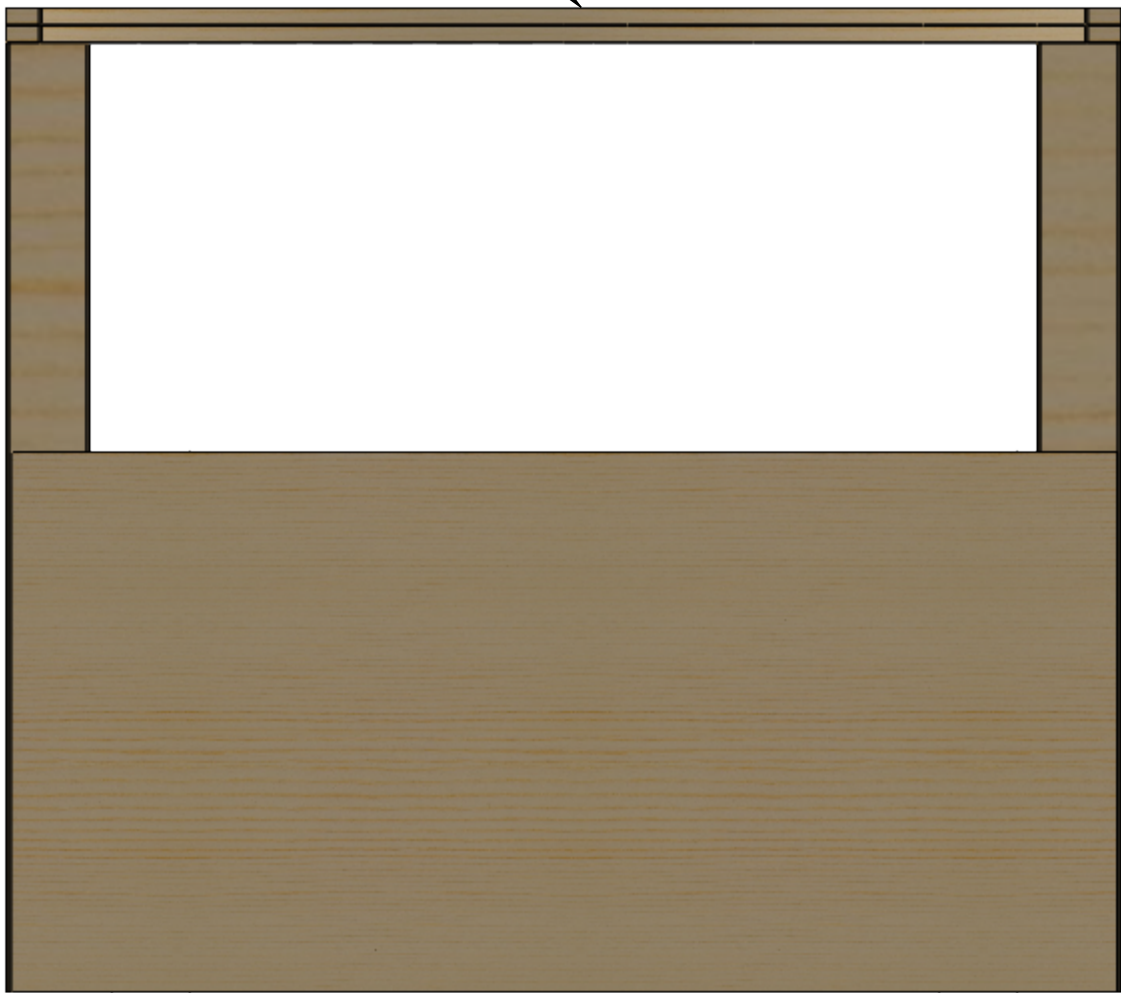
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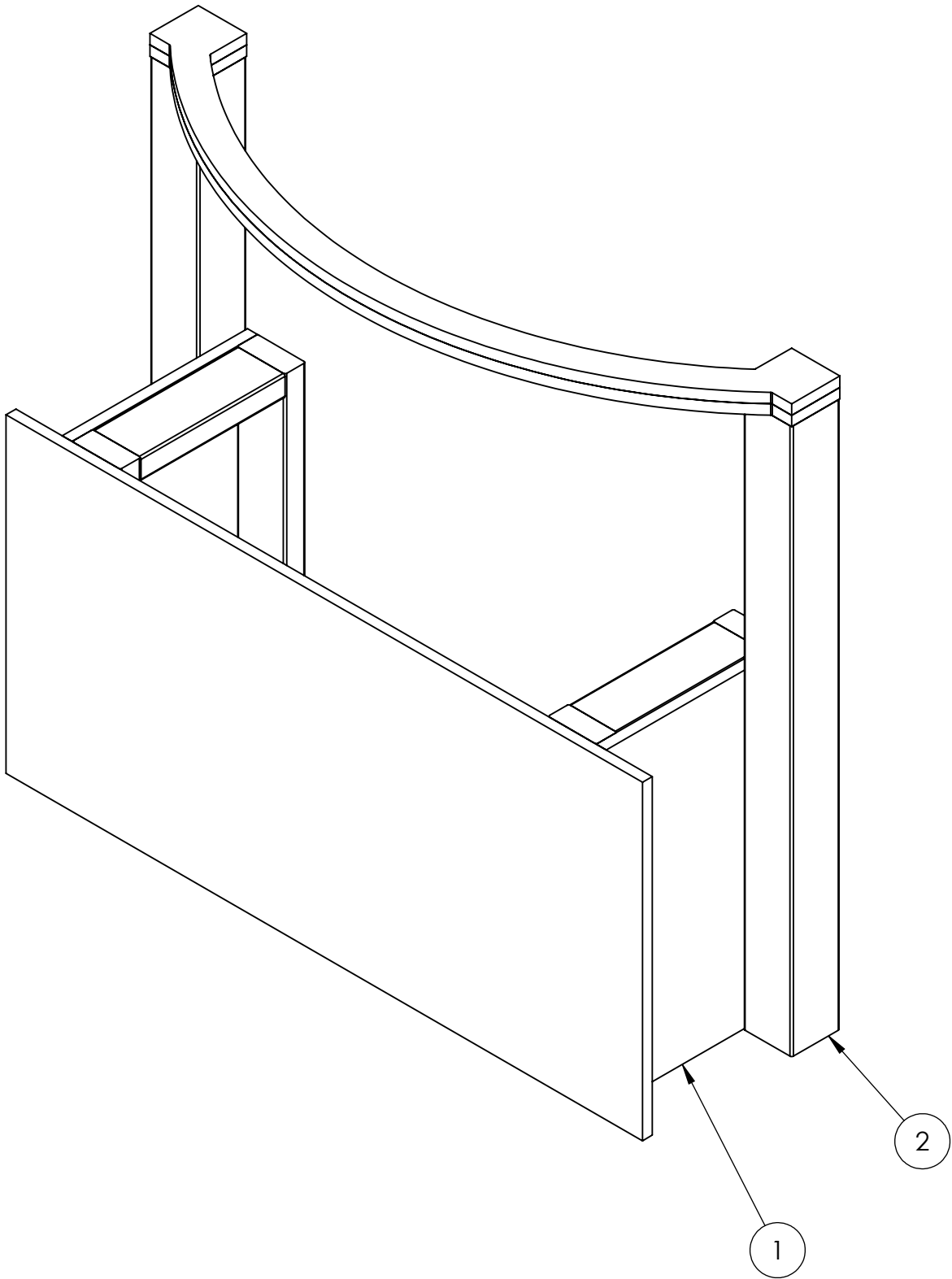
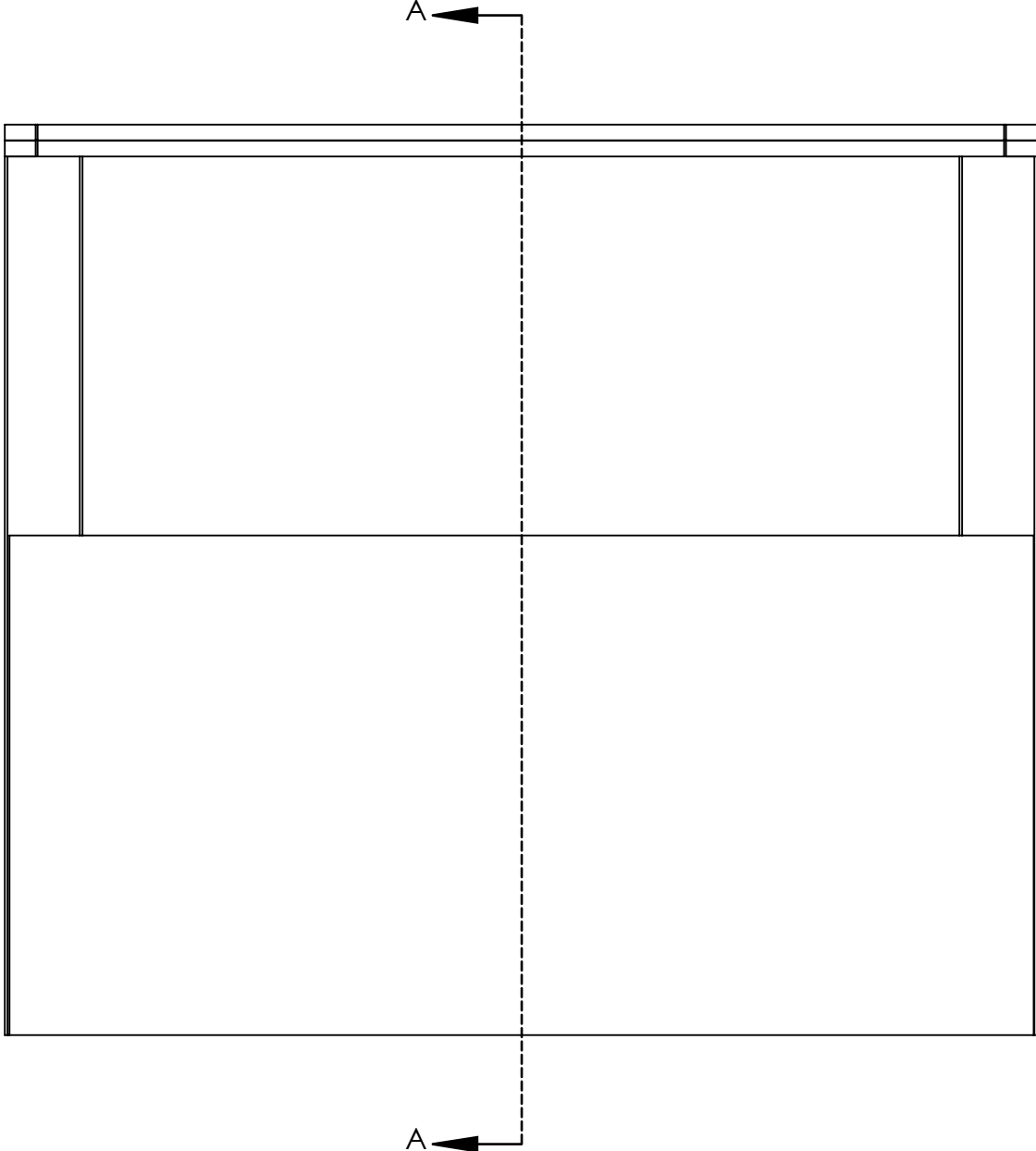
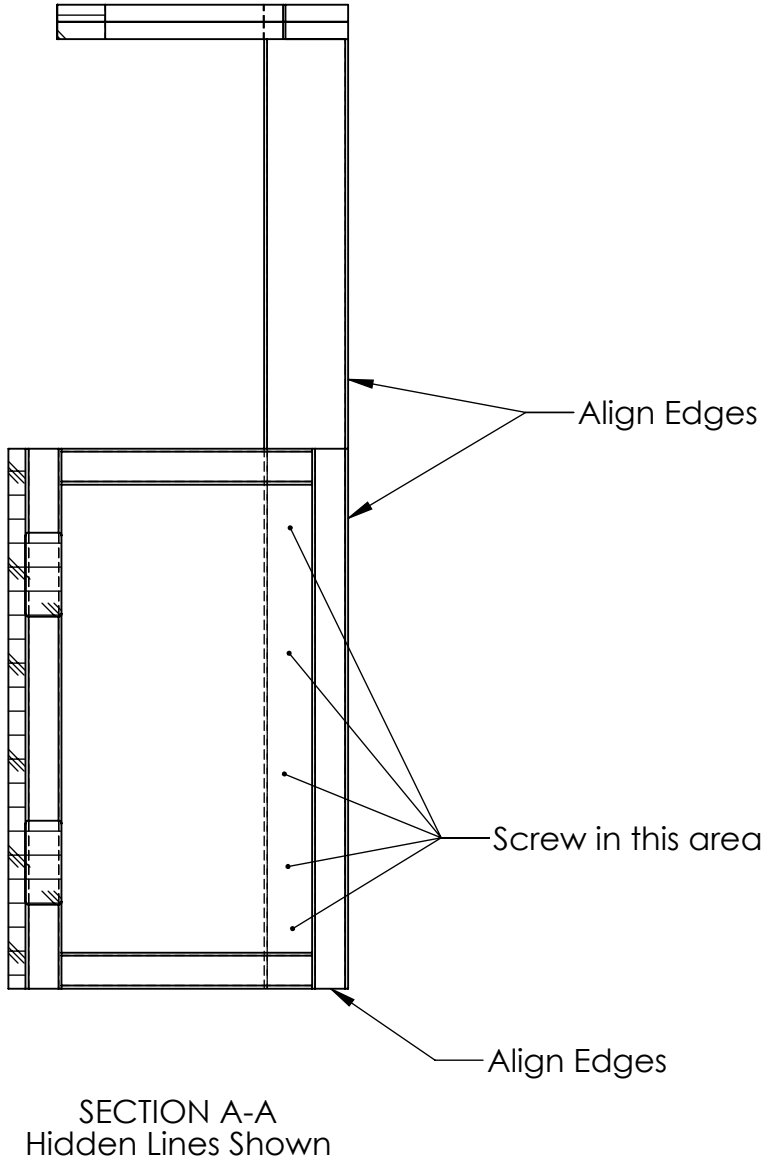


Note: On Field, there is a protrusion in approximately this location. See GE-22300 for details





UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125  <b>MATERIAL/FINISH:</b>    DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	1/3/2022		
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.  <b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			TITLE: Hub - Simple Build - 1/4 Lower Hub + 1/4 Fender Assembly	
SIZE		DWG. NO.		REV	
<b>C</b>		TE-22001-Single			
SCALE: 1:8			SHEET 2 OF 3		

Step 1:



- Align 2 to 1 , as shown.
- Connect using 2" Long Screws. It is recommended to 10x screws, 5x screws into each 4" x 4" Lumber on 2 , as shown in Section A-A.

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  MATERIAL/FINISH:    DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	1/3/2022		
	PROPRIETARY AND CONFIDENTIAL			TITLE:	
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST</b> IS PROHIBITED.			Hub - Simple Build - 1/4 Lower Hub + 1/4 Fender Assembly	
COMMENTS:		REMOVE ALL BURRS AND SHARP EDGES.		SIZE	DWG. NO.
				C	TE-22001-Single
				SCALE: 1:8	SHEET 3 OF 3



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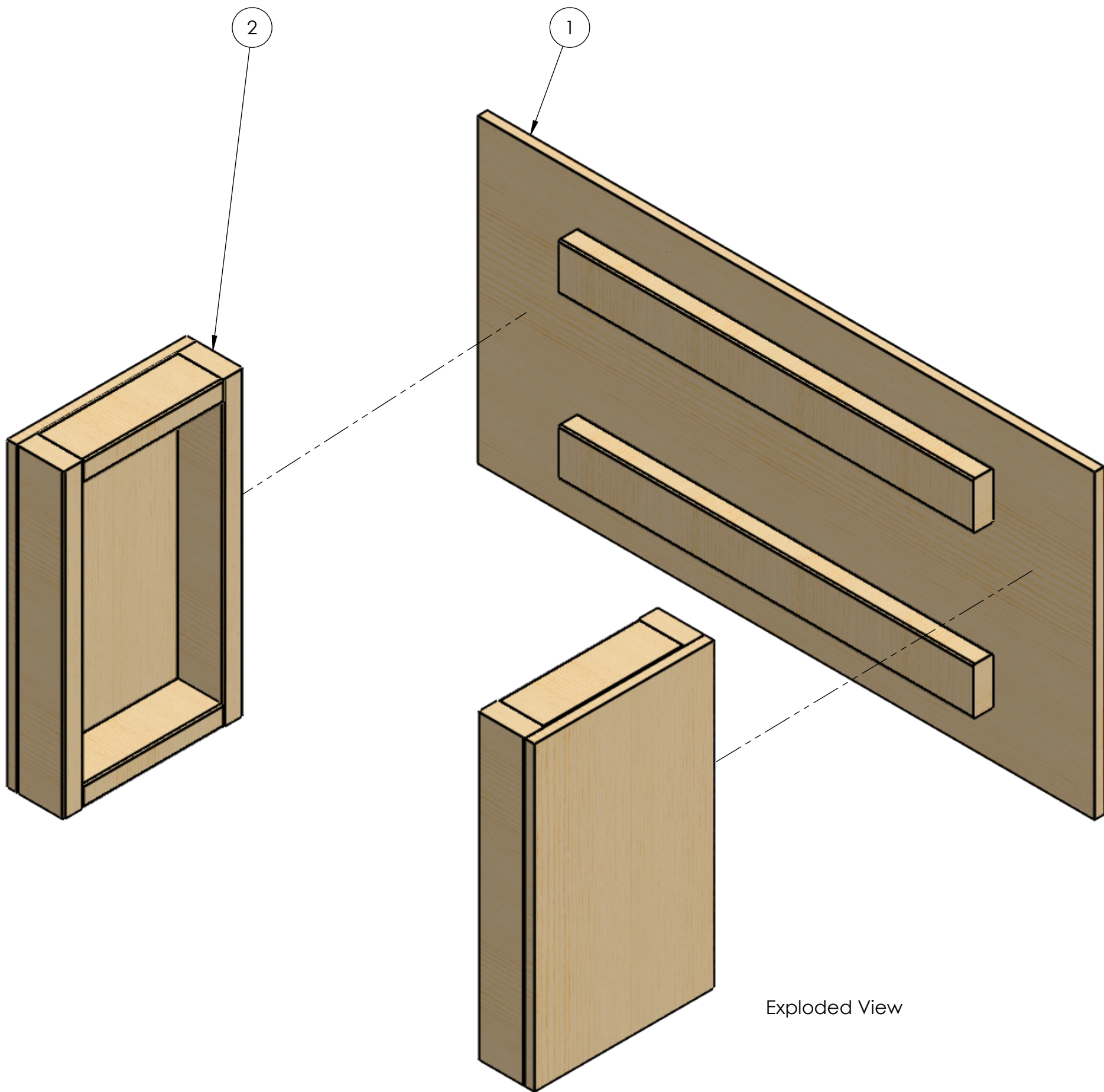
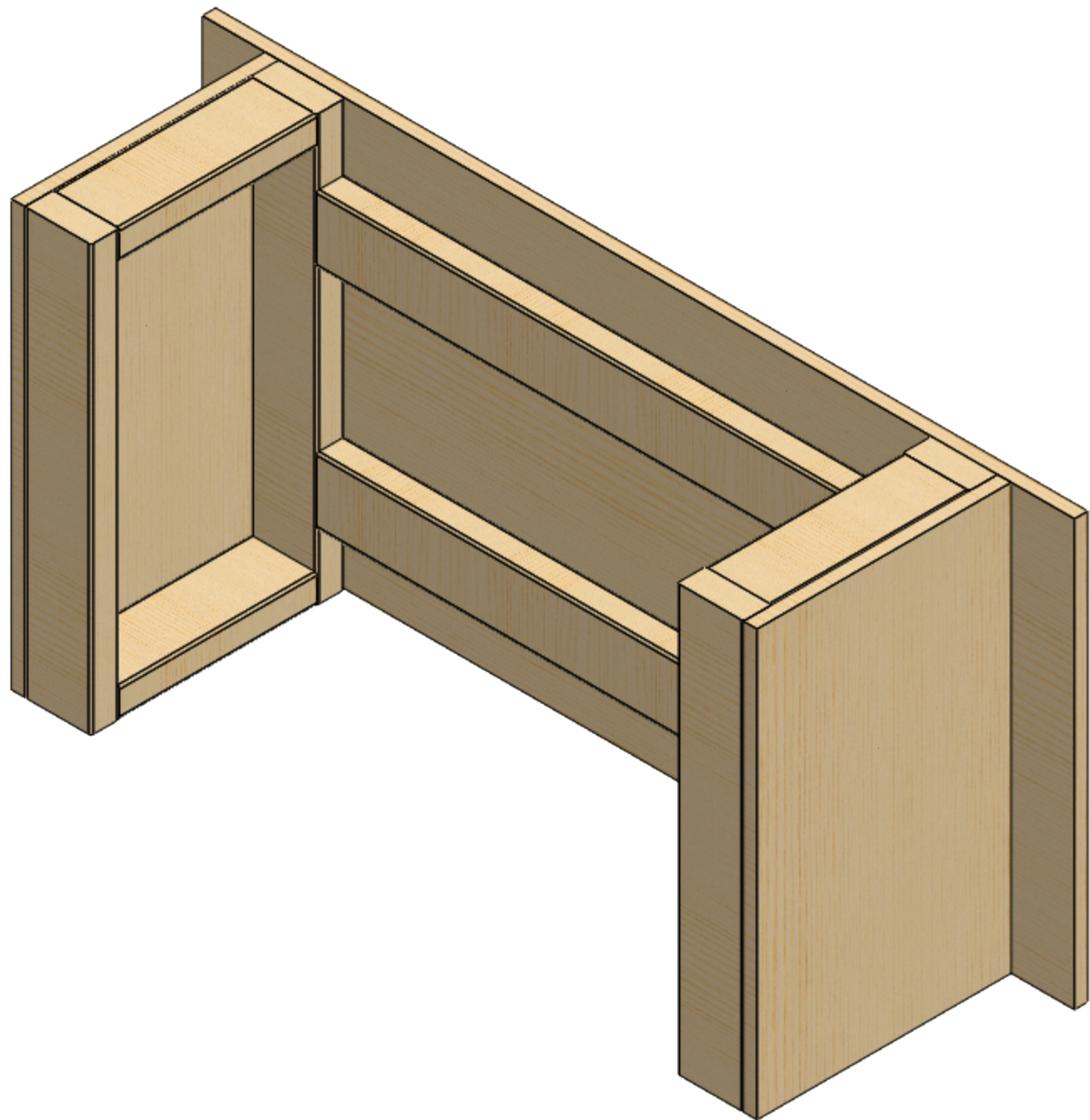
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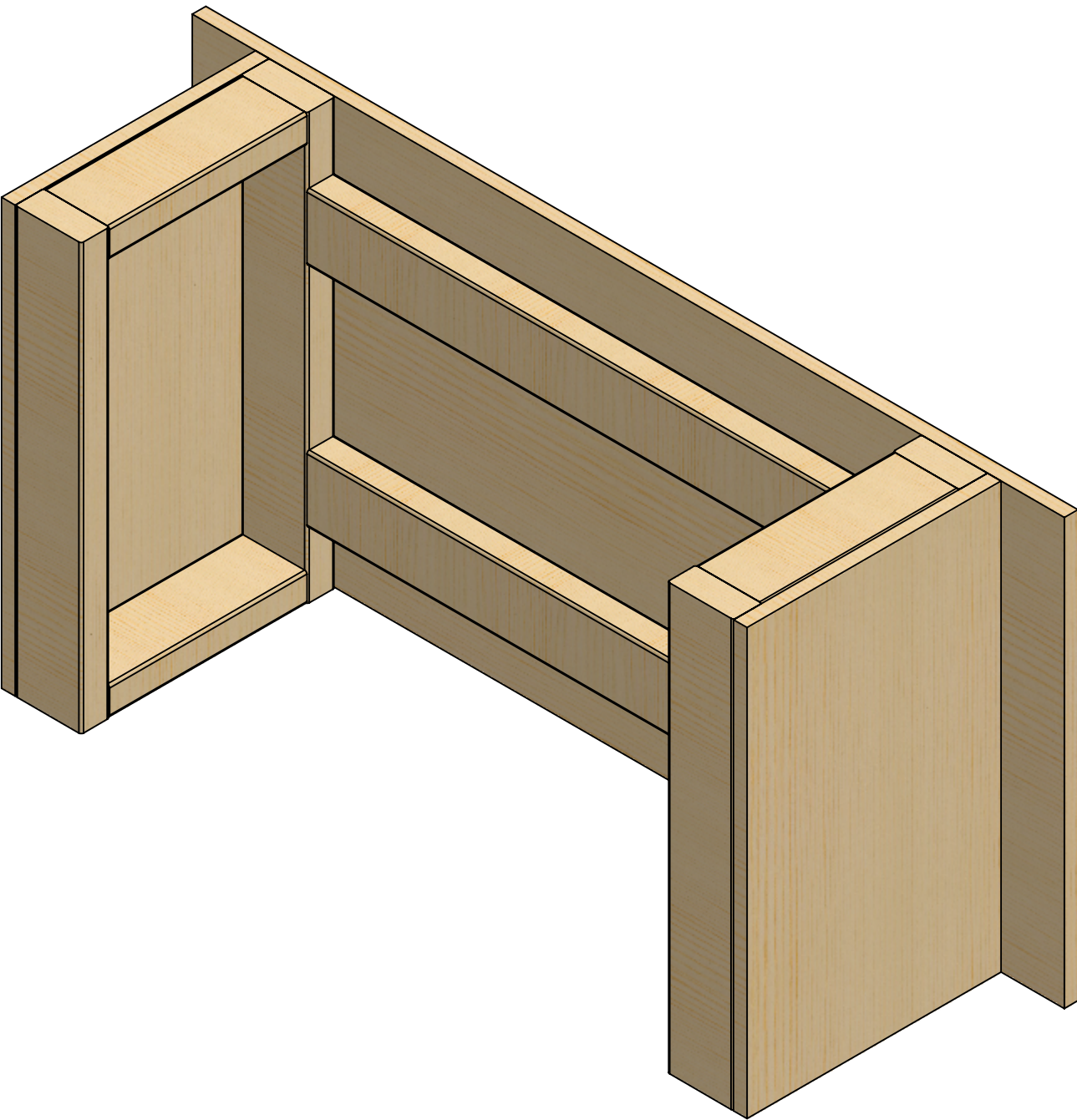




Hardware Needed:  
#8 x 2" Long Screw - Qty 10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22013	HUB - Basic Build - Fender Front Assembly	1
2	TE-22017	HUB - Basic Build - Fender Side Assembly	2

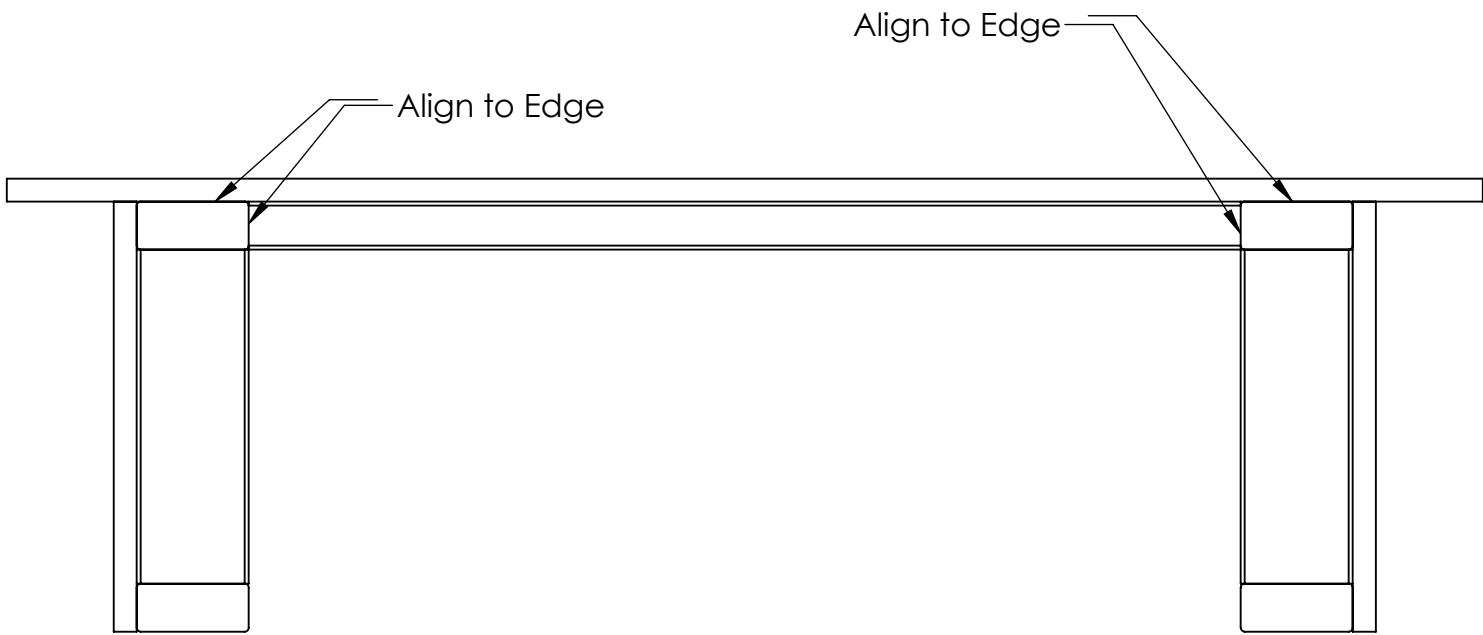
UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/30/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:  Hub - Simple Build - Fender Assembly		
	<b>MATERIAL/FINISH:</b>			SIZE	DWG. NO.	REV
DO NOT SCALE DRAWING	<b>COMMENTS:</b>  REMOVE ALL BURRS AND SHARP EDGES.			C	TE-22010	
				SCALE: 1:6		SHEET 1 OF 3





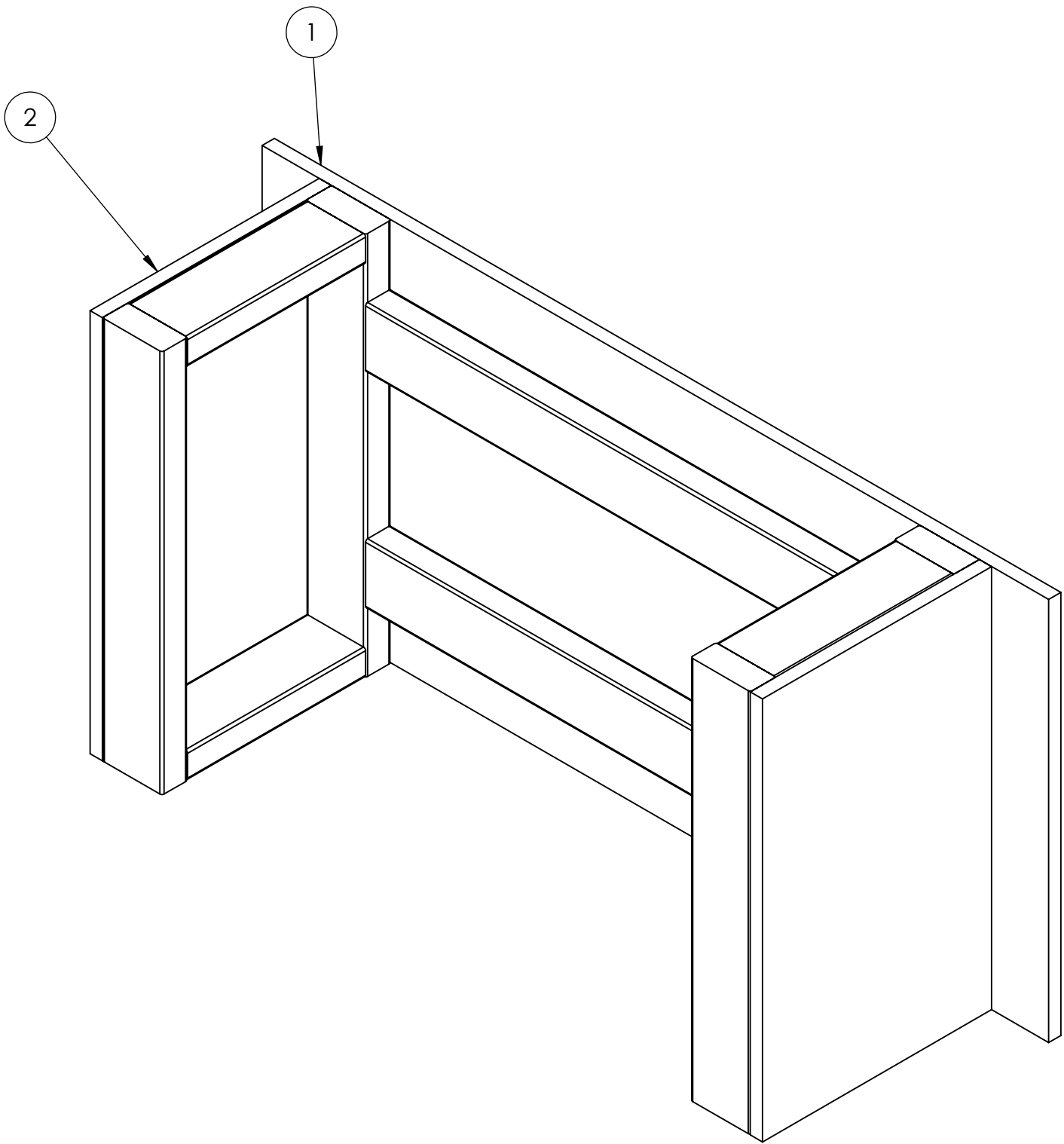
UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  <b>MATERIAL/FINISH:</b>     <b>DO NOT SCALE DRAWING</b>	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE: Hub - Simple Build - Fender Assembly	
	<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			SIZE <b>C</b>	DWG. NO. TE-22010
		SCALE: 1:6		SHEET 2 OF 3	
				REV	



Step 1



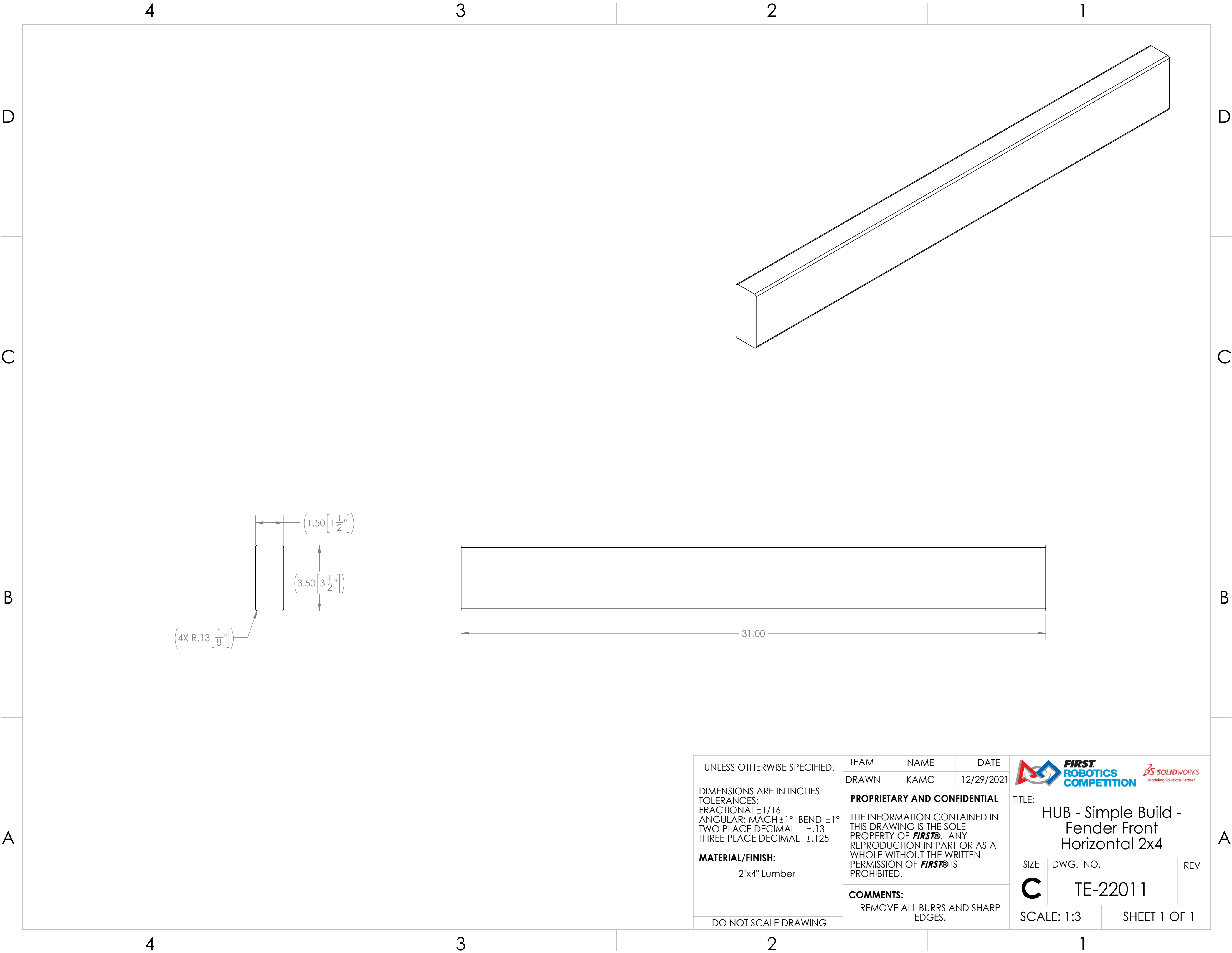
Step 1:



- 1. Align 2x (2) to (1) as shown.
- 2. Connect using 2" long screws. It is recommended to use 5x screws into each (2).

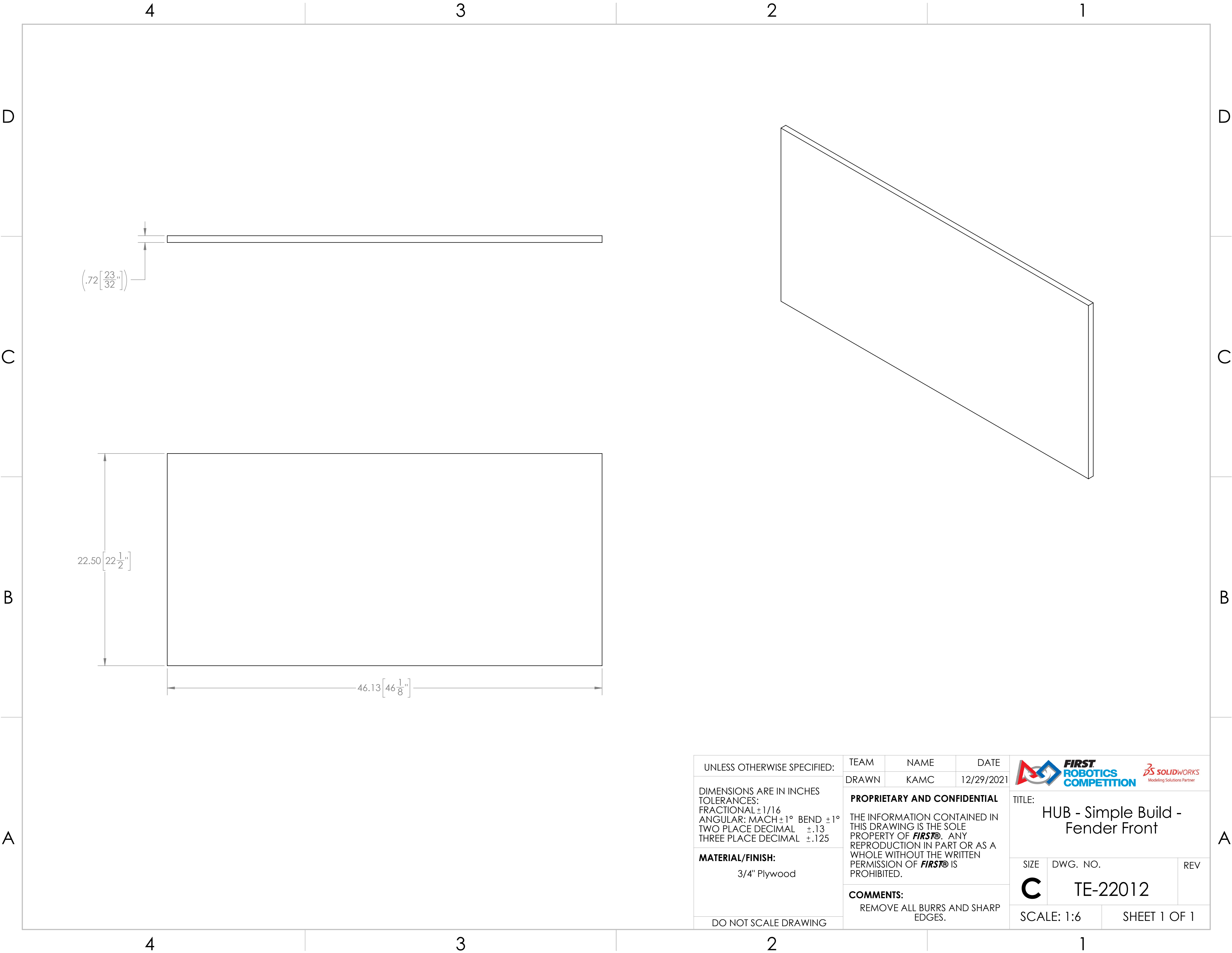




UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125  <b>MATERIAL/FINISH:</b>     DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.  <b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			TITLE:  Hub - Simple Build - Fender Assembly	
			SIZE	DWG. NO.	REV
			C	TE-22010	
			SCALE: 1:6		SHEET 3 OF 3



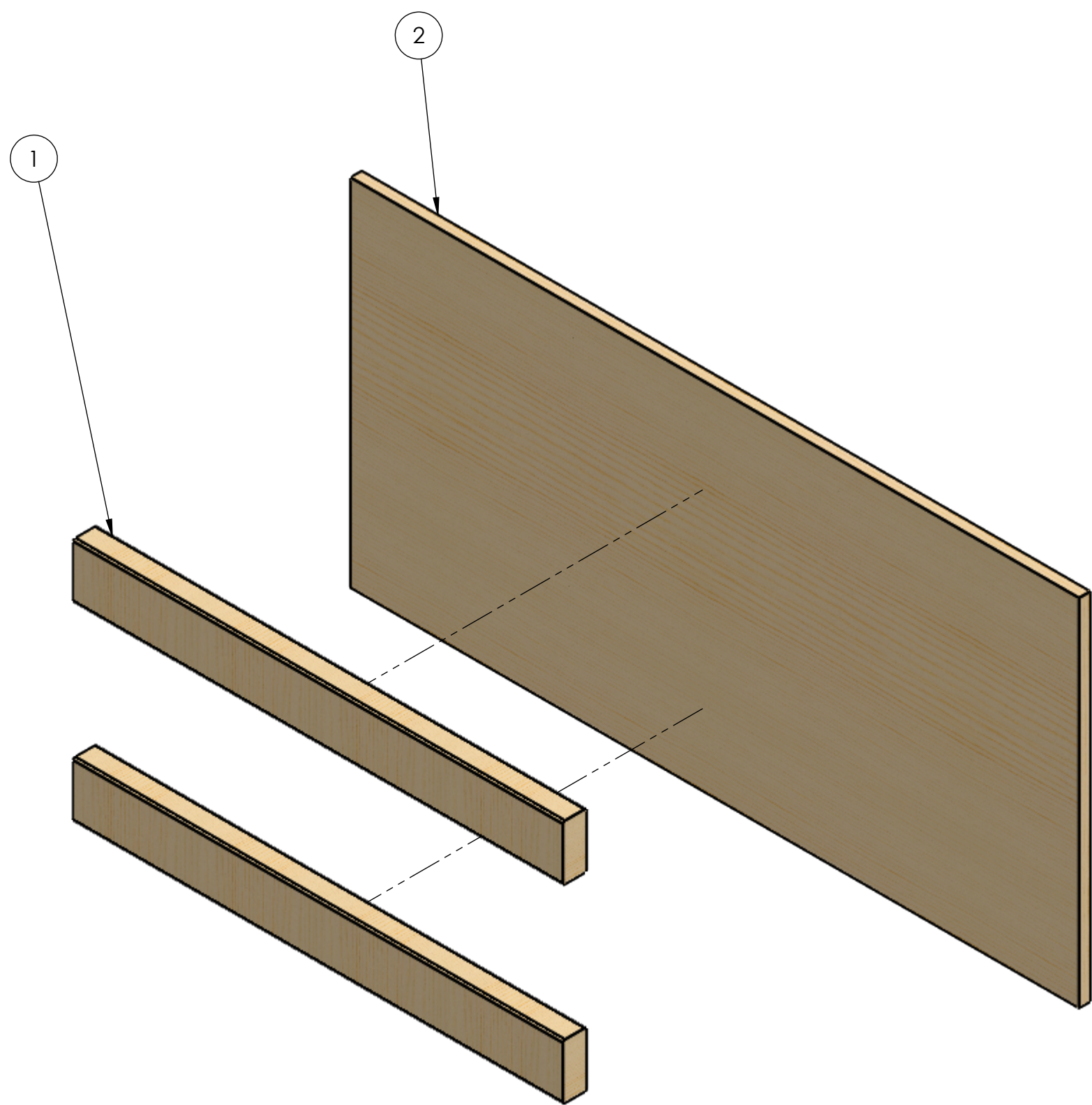


UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:		
				HUB - Simple Build - Fender Front Horizontal 2x4		
	<b>MATERIAL/FINISH:</b>  2"x4" Lumber	<b>COMMENTS:</b>  REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.
DO NOT SCALE DRAWING	C				TE-22011	
	SCALE: 1:3		SHEET 1 OF 1			

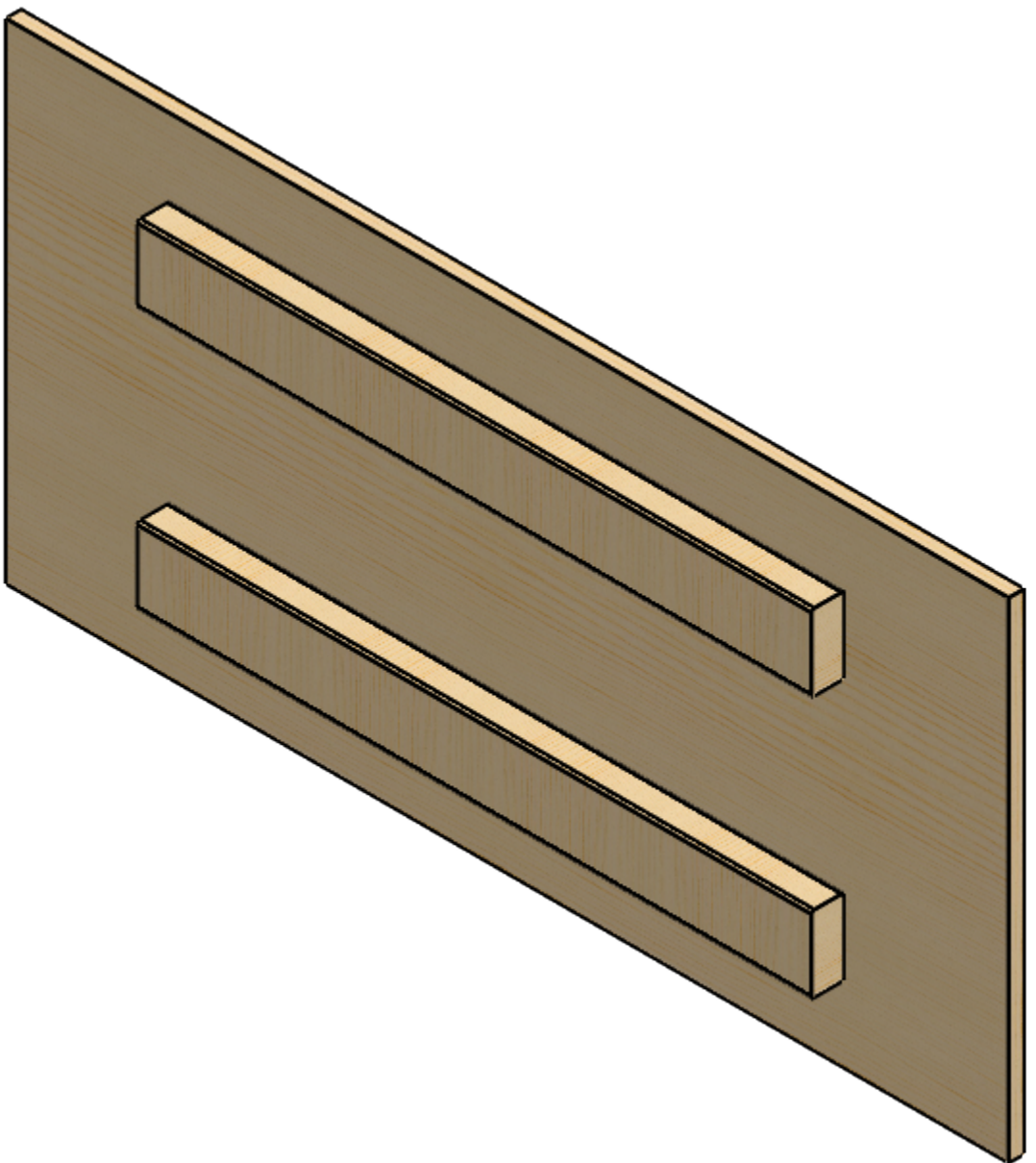


UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:  HUB - Simple Build - Fender Front		
	<b>COMMENTS:</b>  REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	REV
				C	TE-22012	
MATERIAL/FINISH:  3/4" Plywood				SCALE: 1:6		SHEET 1 OF 1
DO NOT SCALE DRAWING						







Exploded View



- Step 1:
- Align 2x 1 to 2 as shown, using dimensions provided on Sheet 2.
  - Connect using 2" long screws. It is recommended to use 7x screws into each 1.

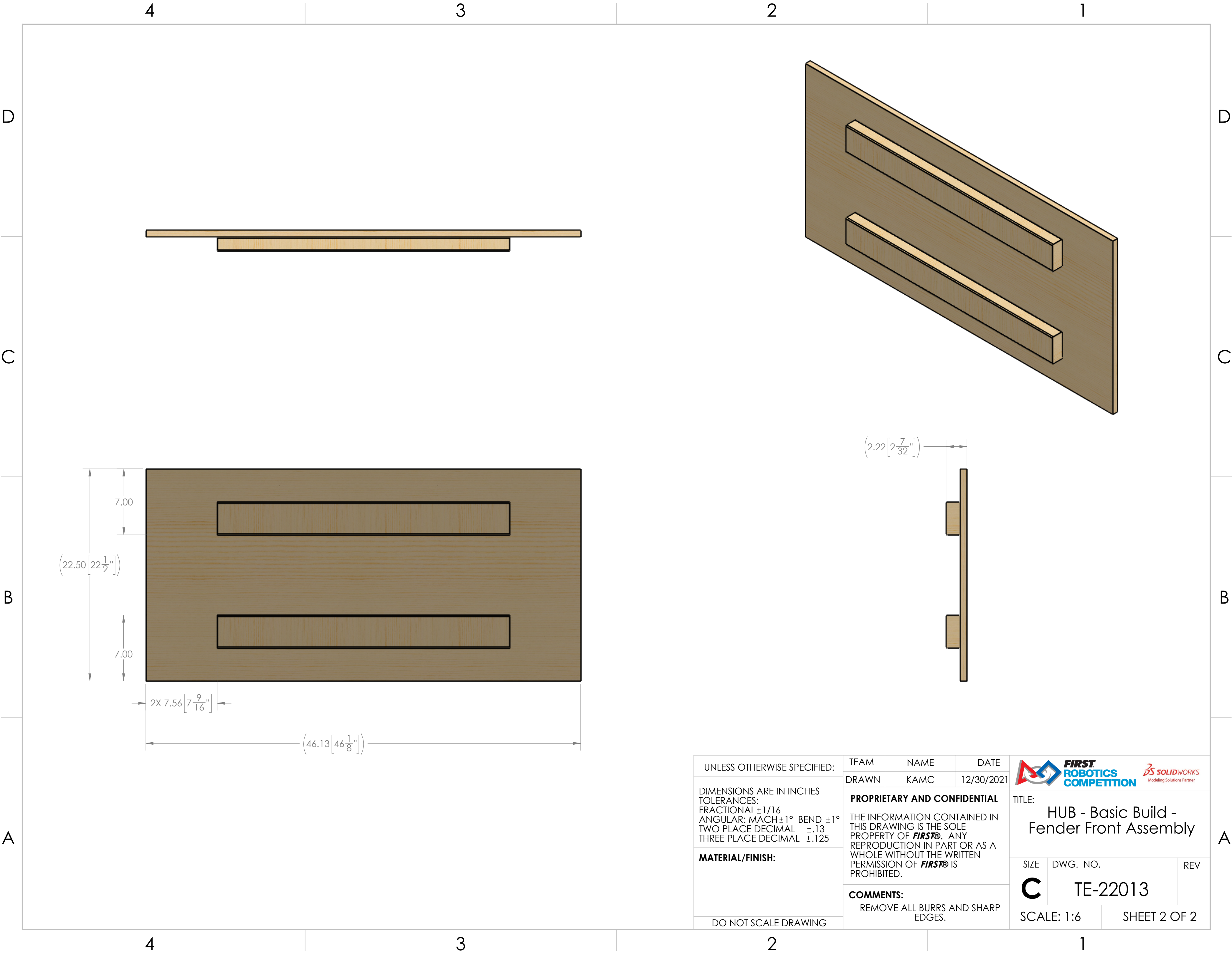
Hardware Needed:  
#8 x 2" Long Screws - Qty 14



		ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		1	TE-22011	HUB - Simple Build - Fender Front Horizontal 2x4	2
		2	TE-22012	HUB - Simple Build - Fender Front	1

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125  MATERIAL/FINISH:    DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div><div></div><div>TITLE: HUB - Basic Build - Fender Front Assembly</div></div>	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL				
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.				
	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.				

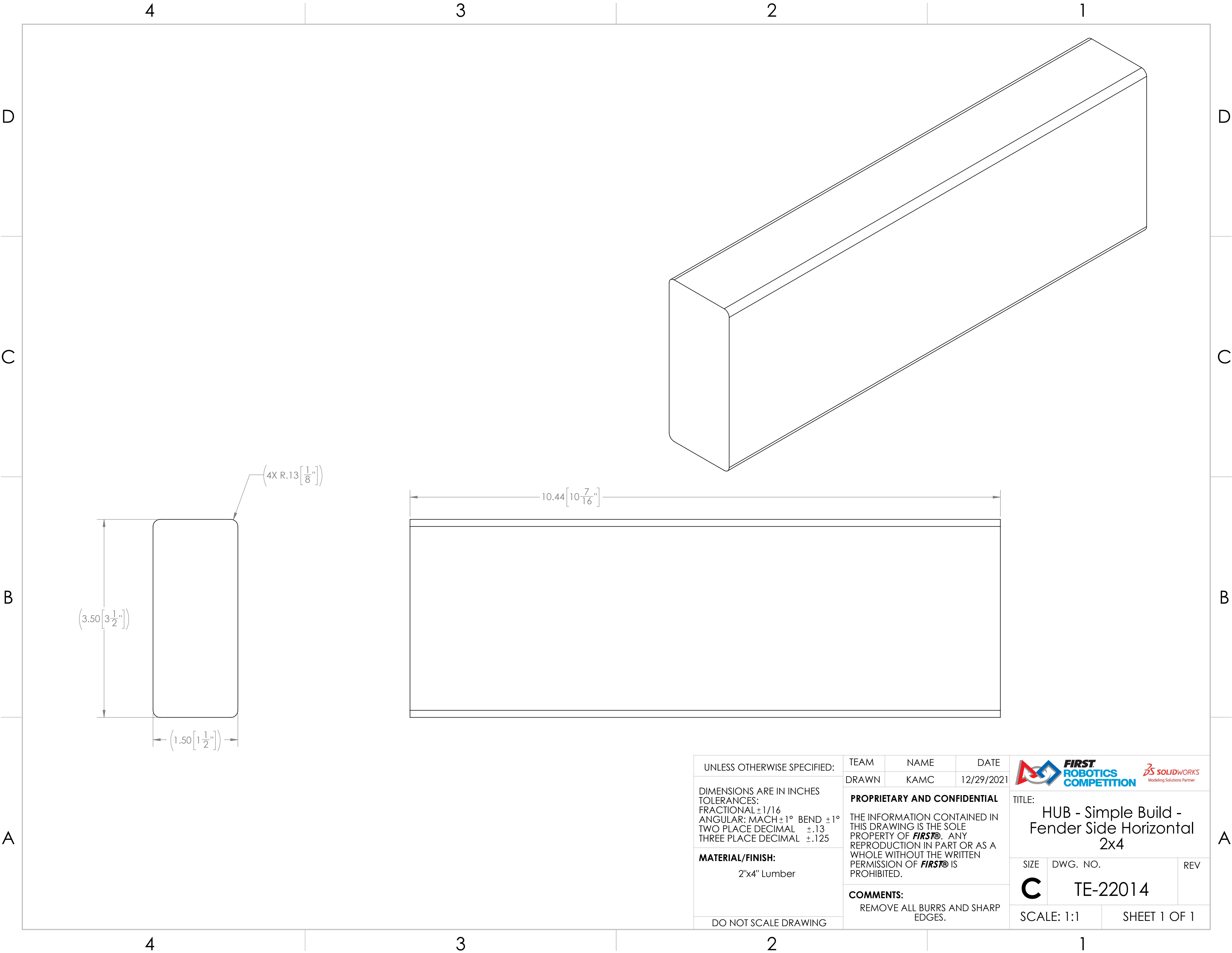
SIZE	DWG. NO.	REV
C	TE-22013	
SCALE: 1:6		SHEET 1 OF 2





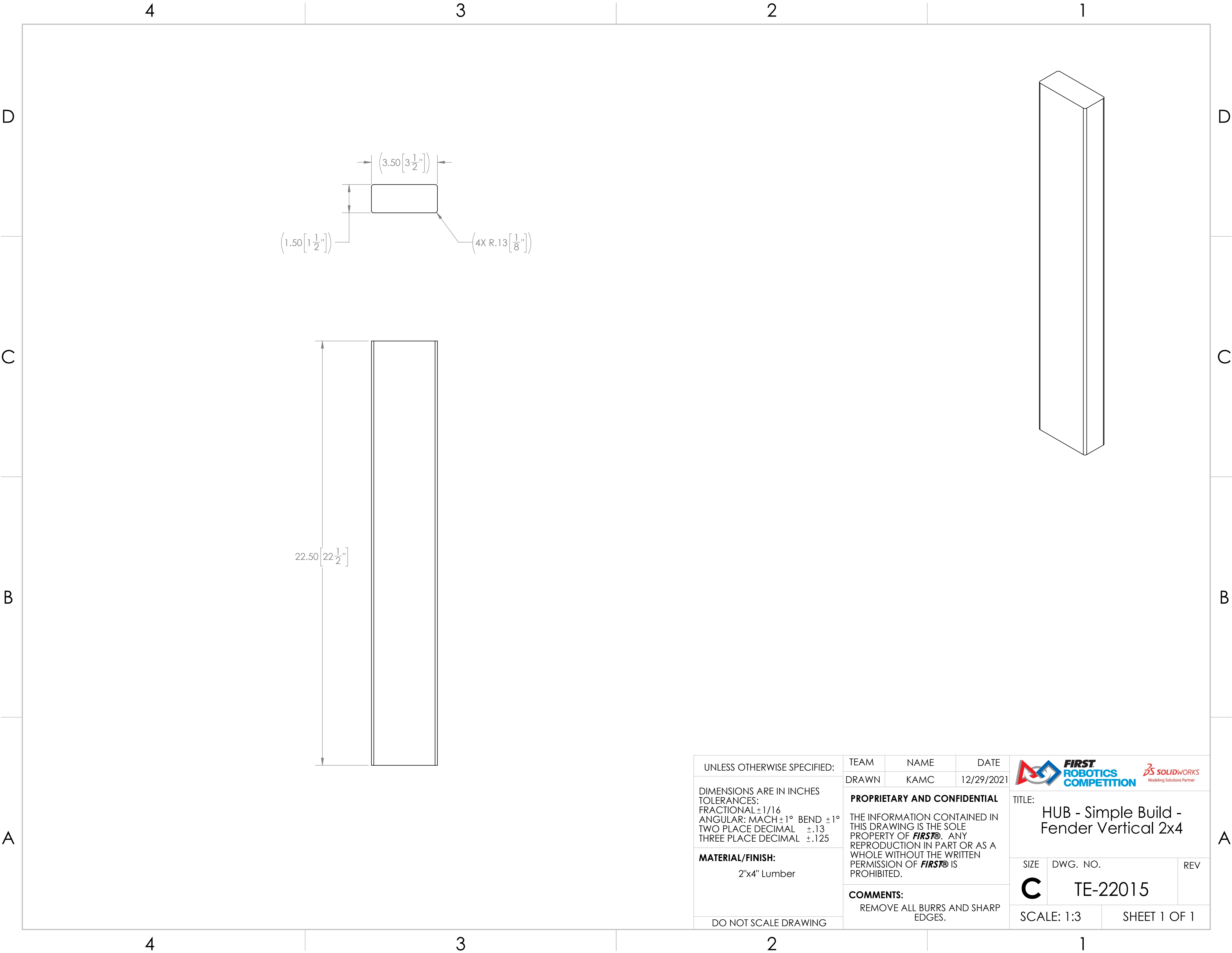




UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  <b>MATERIAL/FINISH:</b>          DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: HUB - Basic Build - Fender Front Assembly</div>		
	DRAWN	KAMC	12/30/2021			
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			SIZE	DWG. NO.	REV
	<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			<b>C</b>	TE-22013	
		SCALE: 1:6		SHEET 2 OF 2		



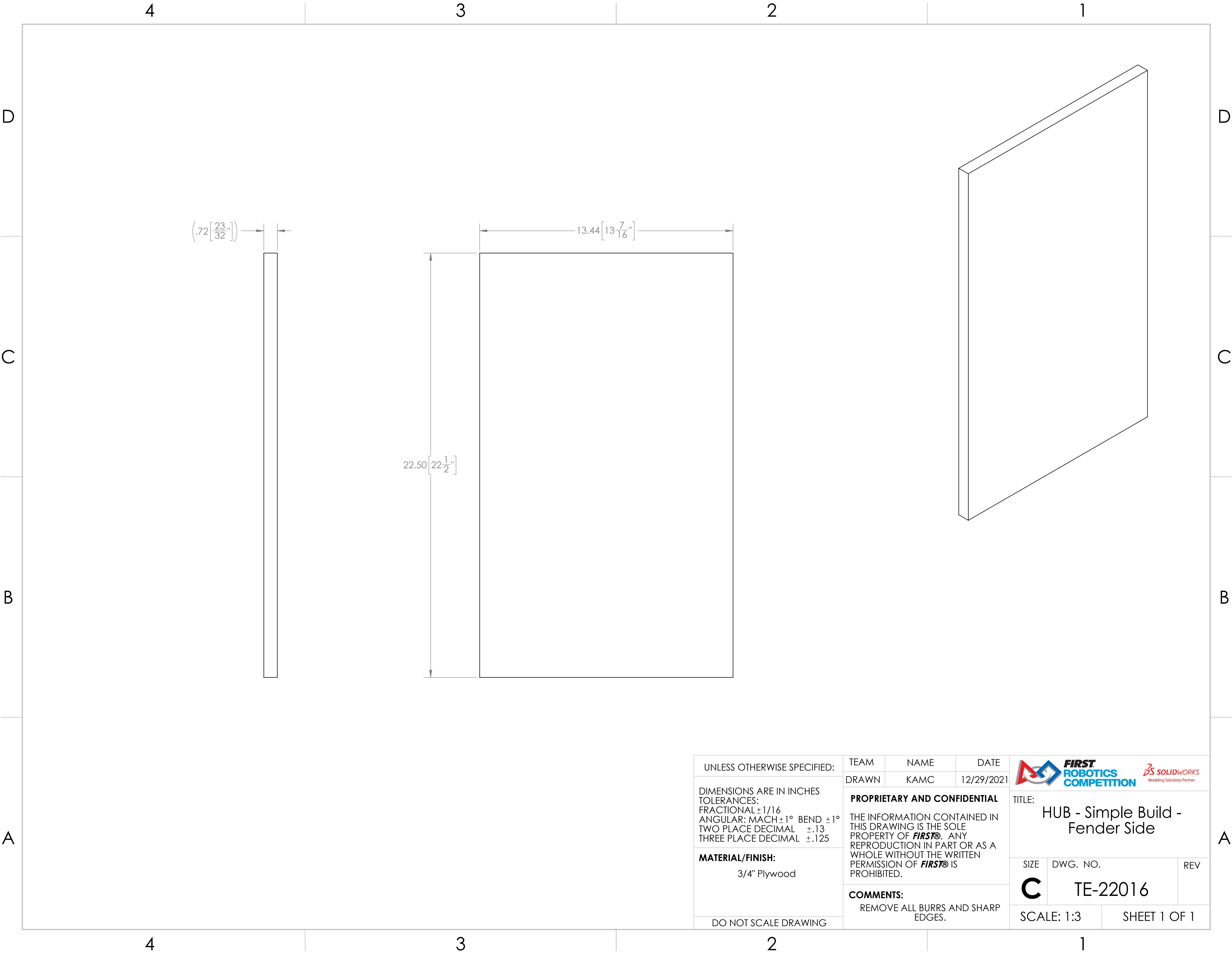


UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:		
				HUB - Simple Build - Fender Side Horizontal 2x4		
	<b>MATERIAL/FINISH:</b>  2"x4" Lumber	<b>COMMENTS:</b>  REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.
DO NOT SCALE DRAWING	C				TE-22014	
				SCALE: 1:1		SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125  <b>MATERIAL/FINISH:</b>  2"x4" Lumber  DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: HUB - Simple Build - Fender Vertical 2x4</div>
	DRAWN	KAMC	12/29/2021	
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.  <b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
SIZE		DWG. NO.		REV
C		TE-22015		
SCALE: 1:3			SHEET 1 OF 1	





UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

**MATERIAL/FINISH:**  
3/4" Plywood

DO NOT SCALE DRAWING

TEAM	NAME	DATE
DRAWN	KAMC	12/29/2021

**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED.

**COMMENTS:**  
REMOVE ALL BURRS AND SHARP EDGES.



TITLE:  
HUB - Simple Build -  
Fender Side

SIZE	DWG. NO.	REV
<b>C</b>	TE-22016	

SCALE: 1:3	SHEET 1 OF 1
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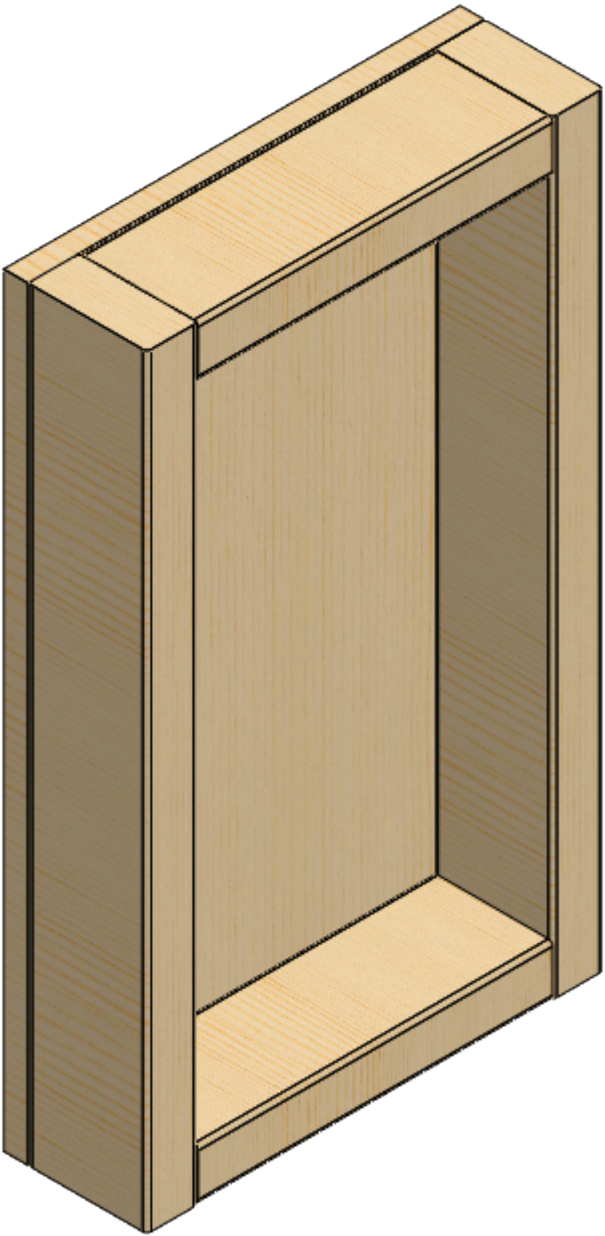
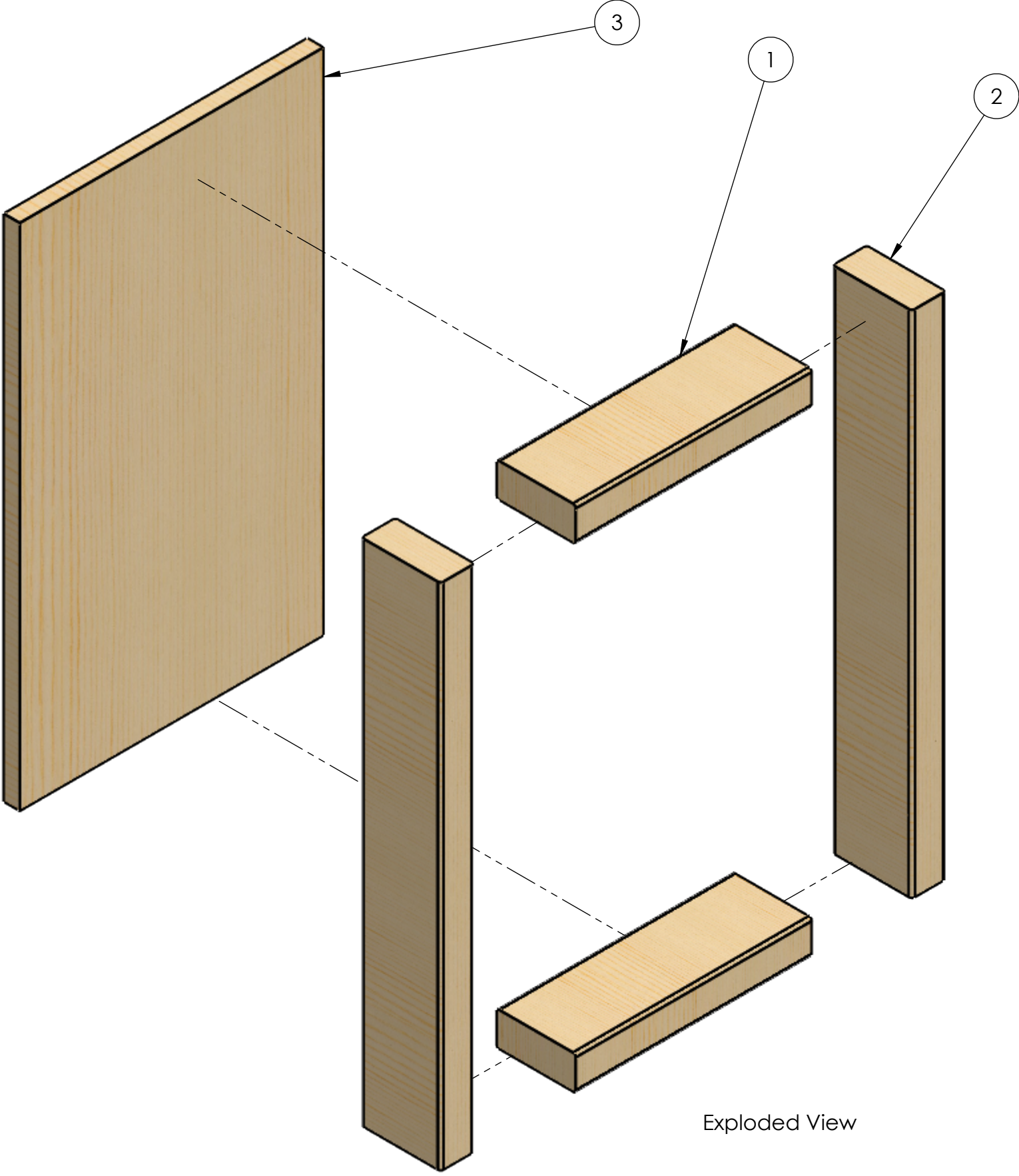
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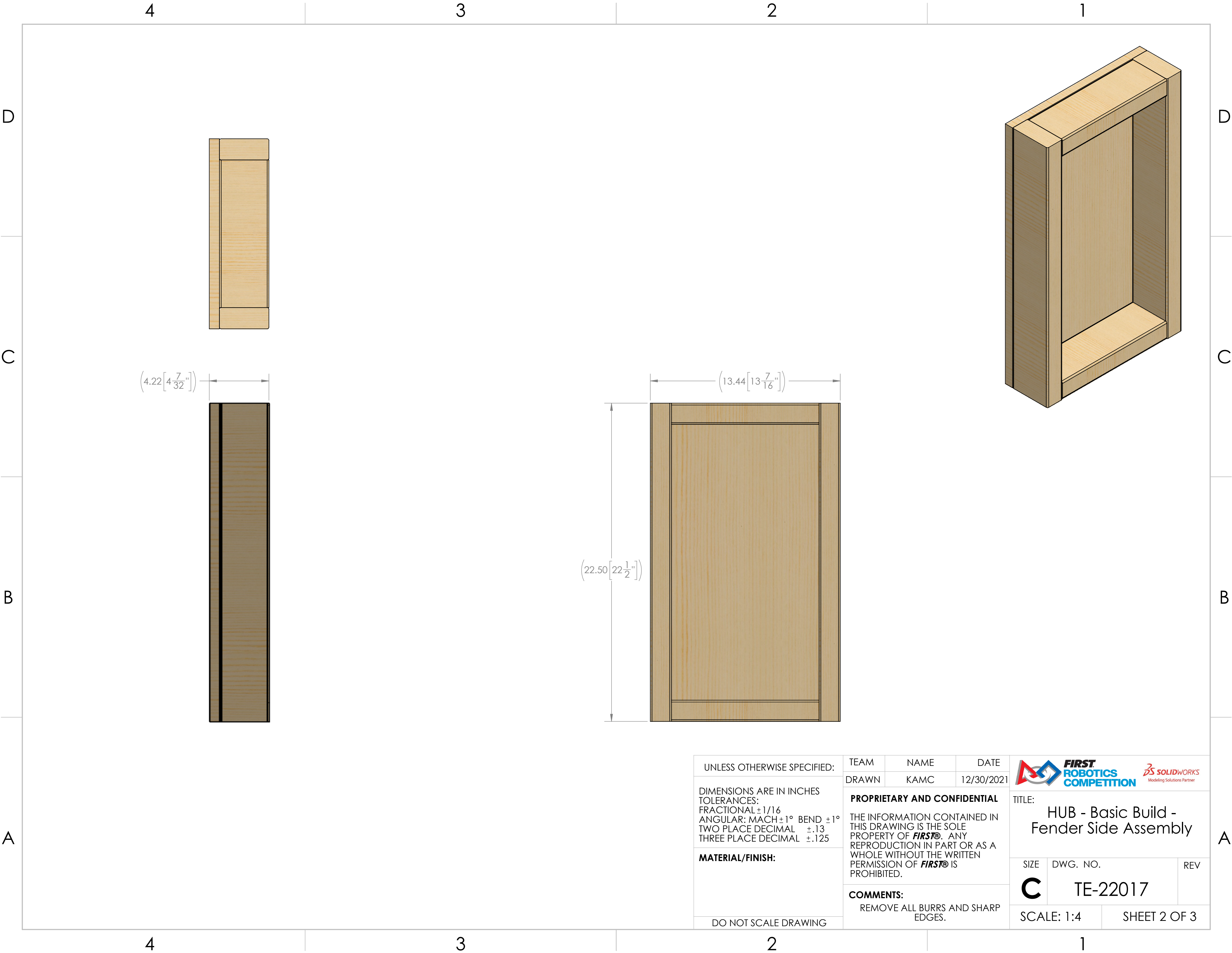




Hardware:  
#8 x 2" Long Screw - Qty 16  
#8 x 2.5" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22014	HUB - Simple Build - Fender Side Horizontal 2x4	2
2	TE-22015	HUB - Simple Build - Fender Vertical 2x4	2
3	TE-22016	HUB - Simple Build - Fender Side	1

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  <b>MATERIAL/FINISH:</b>     <b>DO NOT SCALE DRAWING</b>	TEAM	NAME	DATE	 	
	DRAWN	KAMC	12/30/2021		
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:  HUB - Basic Build - Fender Side Assembly	
	<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			SIZE <b>C</b>	DWG. NO. TE-22017
		SCALE: 1:4		SHEET 1 OF 3	

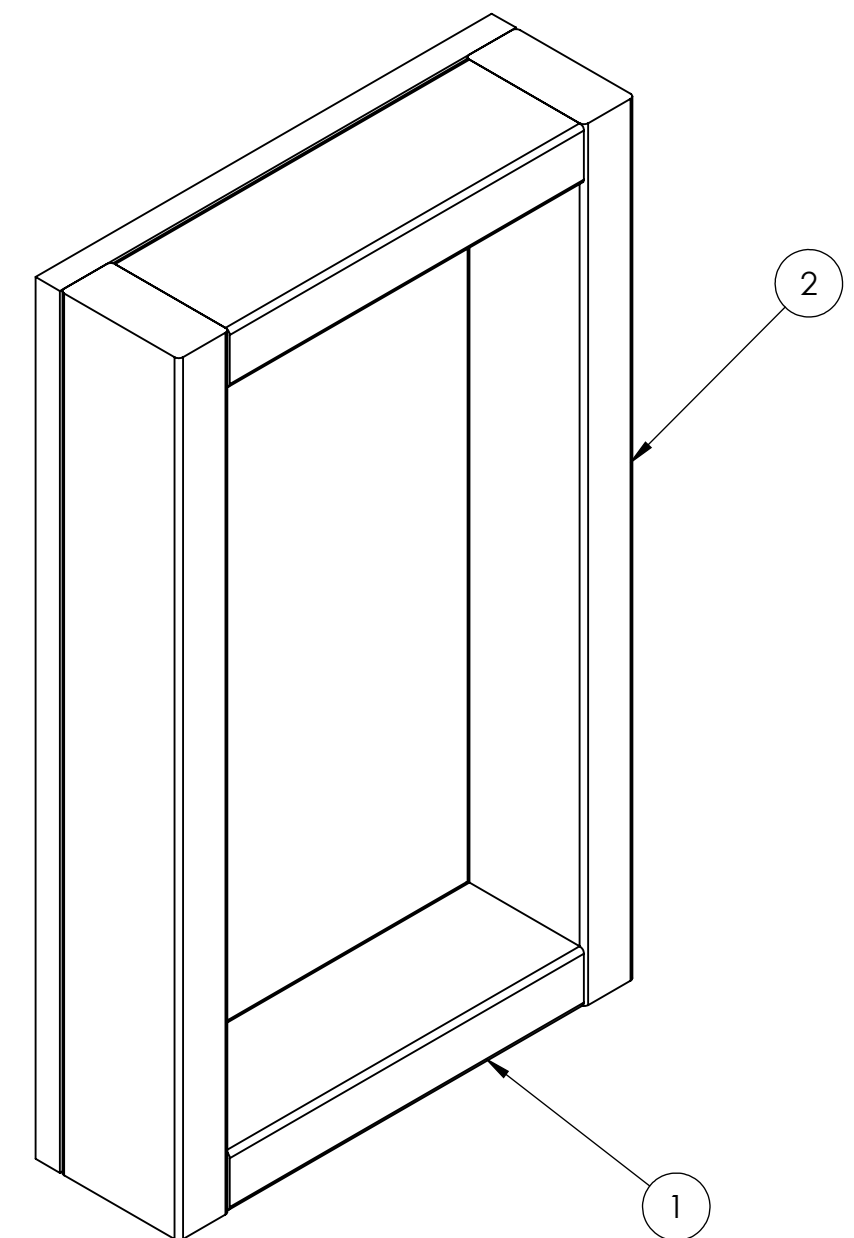
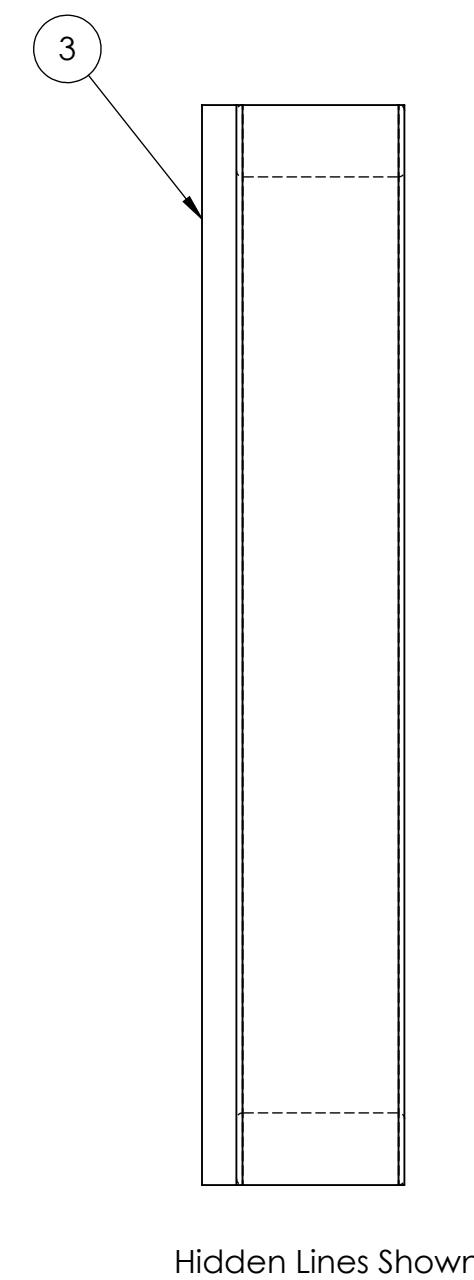






<div>UNLESS OTHERWISE SPECIFIED:</div> <div>DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL <math>\pm 1/16</math> ANGULAR: MACH <math>\pm 1^\circ</math> BEND <math>\pm 1^\circ</math> TWO PLACE DECIMAL <math>\pm .13</math> THREE PLACE DECIMAL <math>\pm .125</math></div> <div>MATERIAL/FINISH:</div> <div>DO NOT SCALE DRAWING</div>	TEAM	NAME	DATE	<div></div>	
	DRAWN	KAMC	12/30/2021		
	PROPRIETARY AND CONFIDENTIAL			TITLE:	
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			HUB - Basic Build - Fender Side Assembly	
COMMENTS:		REMOVE ALL BURRS AND SHARP EDGES.		SIZE	DWG. NO.
				C	TE-22017
				SCALE: 1:4	SHEET 2 OF 3

1

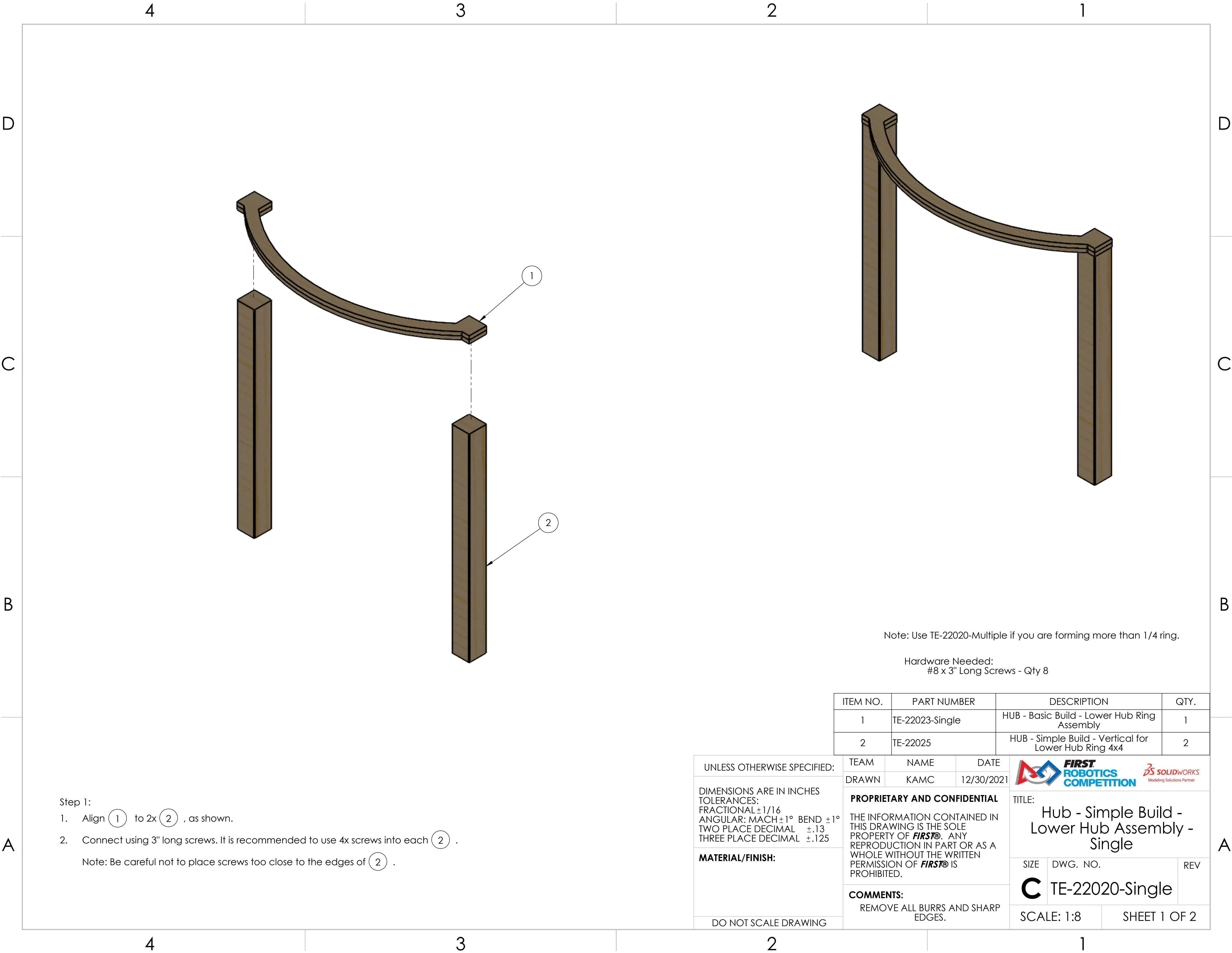
## Step 2



1. Align (3) to the assembly made in Step 1, as shown.
2. Attach using 2" Long Screws. It is recommended to use 5x screws into each (2) and 3x screws into each (1).

UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE
		DRAWN	KAMC	12/30/2021
<p>DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125</p> <p><b>MATERIAL/FINISH:</b></p>		<p><b>PROPRIETARY AND CONFIDENTIAL</b></p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.</p>		
		<p><b>COMMENTS:</b></p> <p>REMOVE ALL BURRS AND SHARP EDGES.</p>		
		DO NOT SCALE DRAWING		
		<div><div></div><div>TITLE: <h1>HUB - Basic Build - Fender Side Assembly</h1></div></div>		
		SIZE	DWG. NO.	REV
		C	TE-22017	
		SCALE: 1:4		SHEET 3 OF 3





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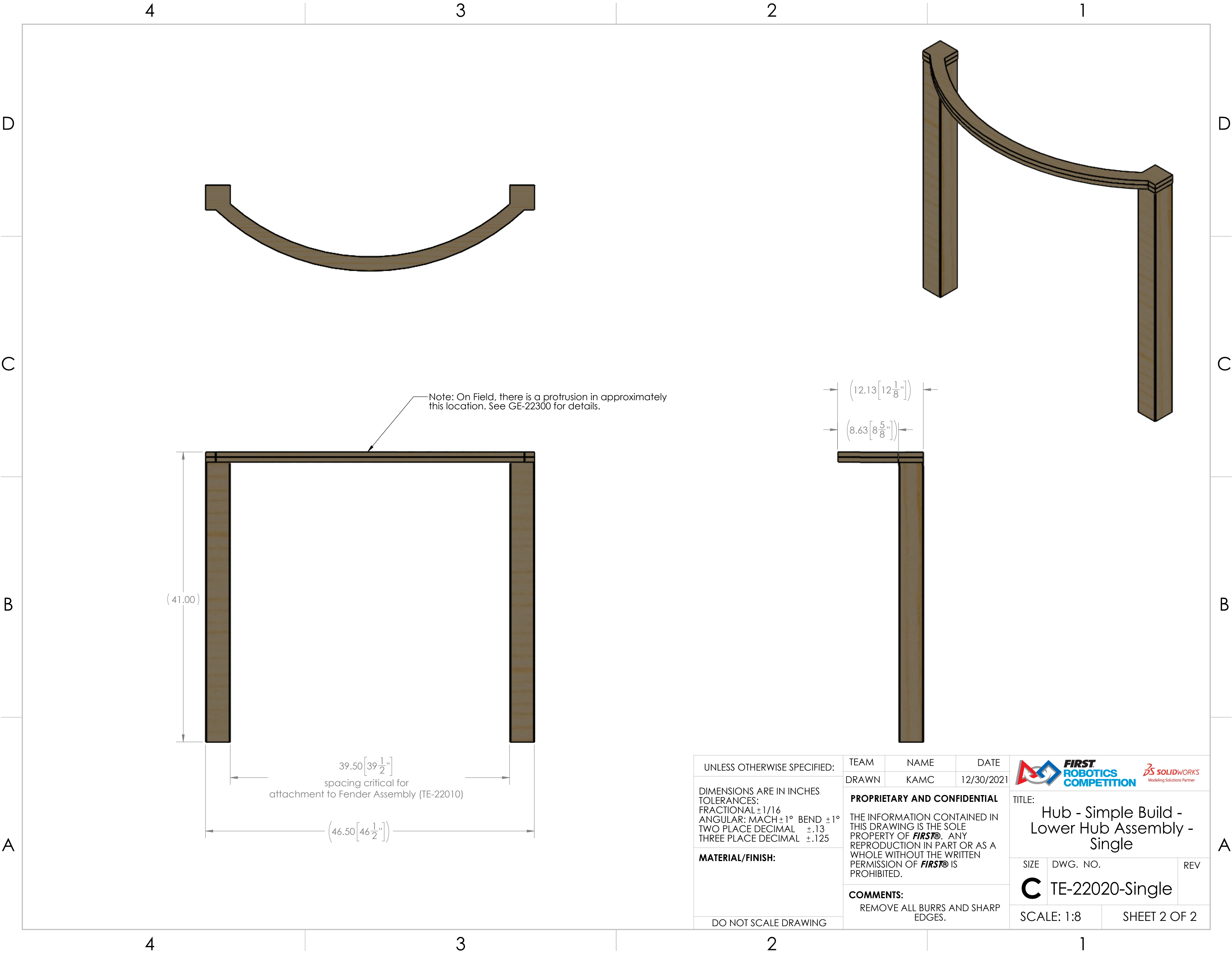
- Step 1:
- Align (1) to 2x (2) , as shown.
  - Connect using 3" long screws. It is recommended to use 4x screws into each (2) .
- Note: Be careful not to place screws too close to the edges of (2) .

Note: Use TE-22020-Multiple if you are forming more than 1/4 ring.

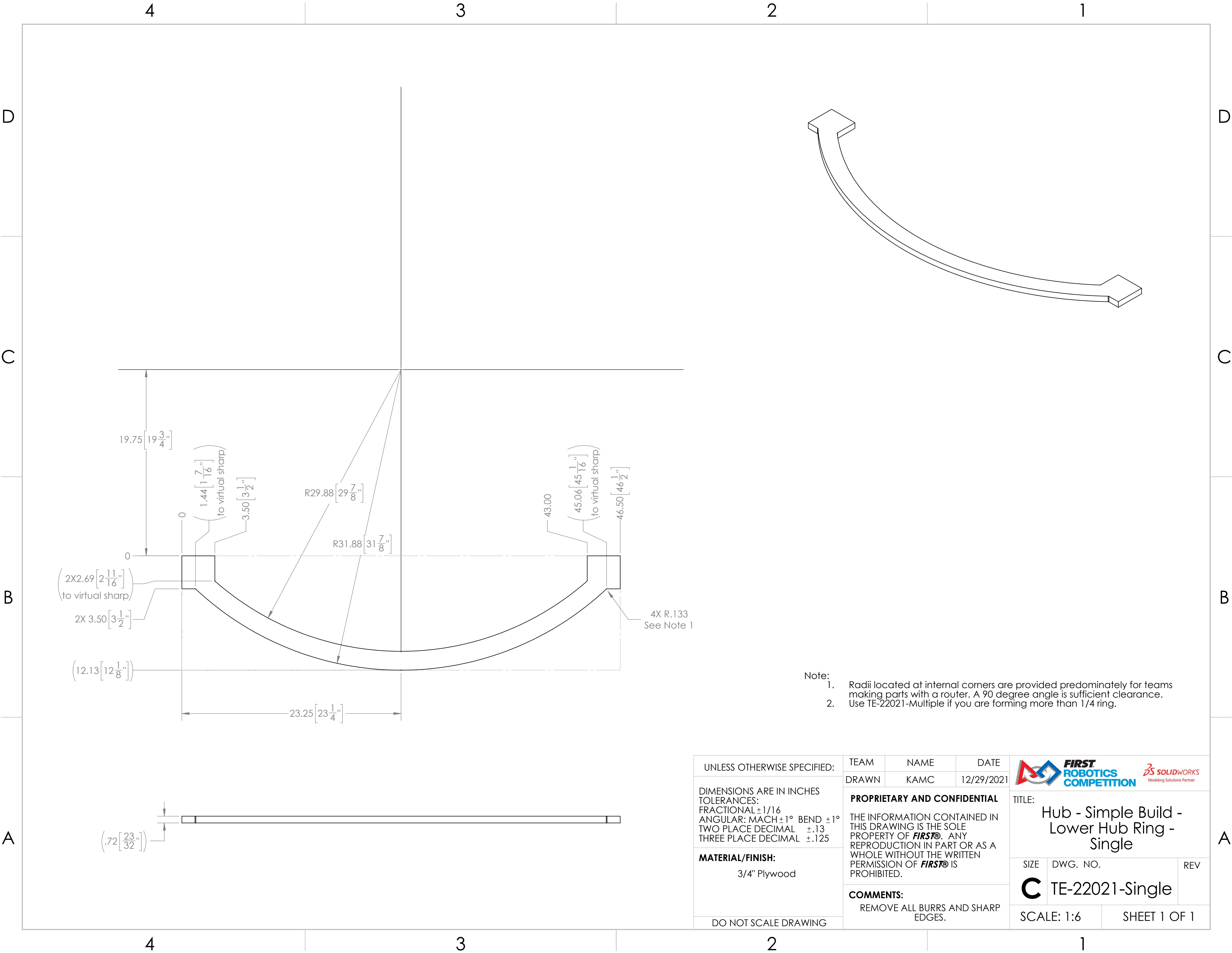
Hardware Needed:  
#8 x 3" Long Screws - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22023-Single	HUB - Basic Build - Lower Hub Ring Assembly	1
2	TE-22025	HUB - Simple Build - Vertical for Lower Hub Ring 4x4	2



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div><div>FIRST ROBOTICS COMPETITION</div><div><div>SOLIDWORKS Modeling Solutions Partner</div></div></div>		
	DRAWN	KAMC	12/30/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	PROPRIETARY AND CONFIDENTIAL			TITLE:  Hub - Simple Build - Lower Hub Assembly - Single		
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.					
MATERIAL/FINISH:	COMMENTS:			SIZE	DWG. NO.	REV
	REMOVE ALL BURRS AND SHARP EDGES.			C	TE-22020-Single	
DO NOT SCALE DRAWING				SCALE: 1:8		SHEET 1 OF 2

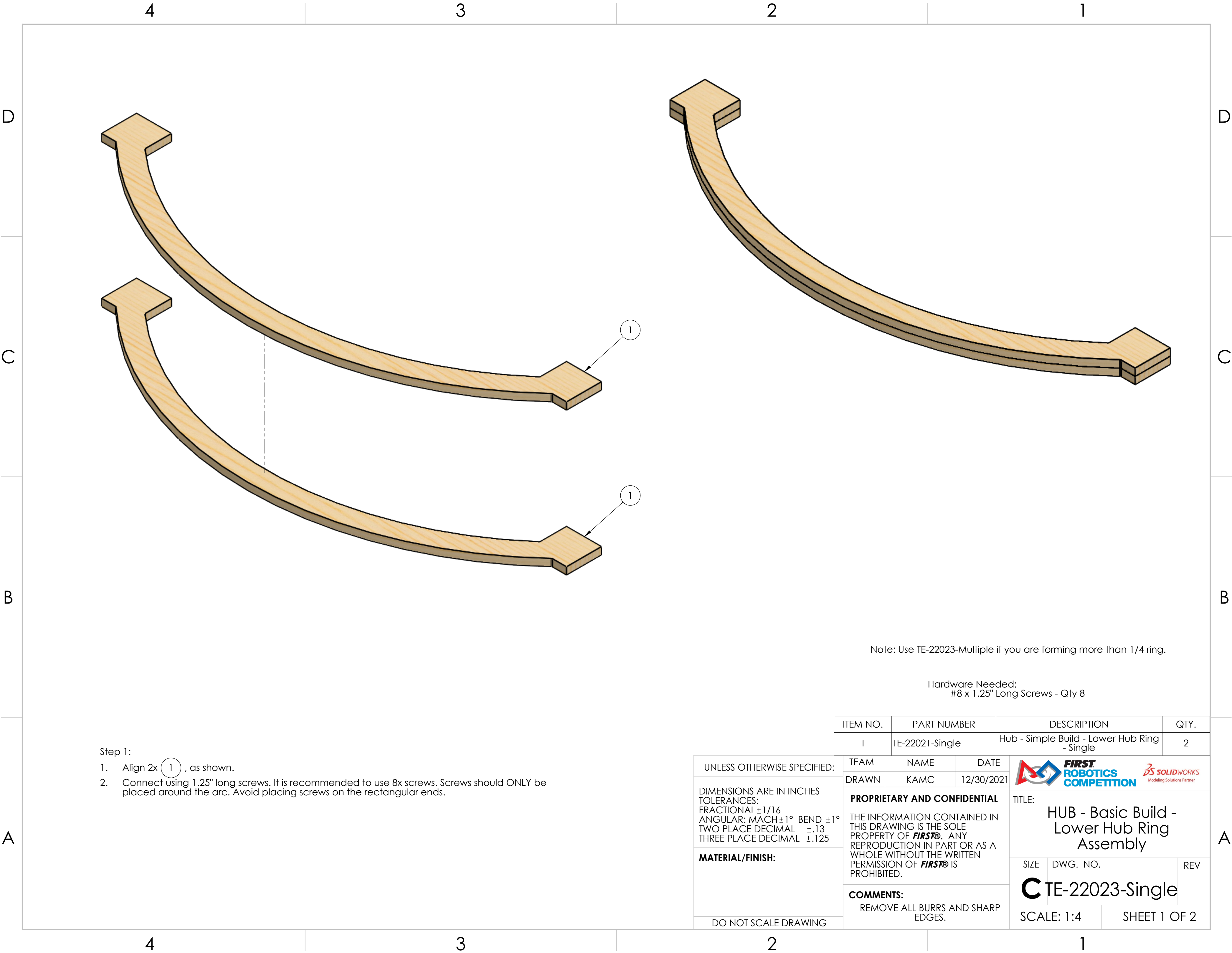






- Note:
1. Radii located at internal corners are provided predominately for teams making parts with a router. A 90 degree angle is sufficient clearance.
  2. Use TE-22021-Multiple if you are forming more than 1/4 ring.

UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/29/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:  Hub - Simple Build - Lower Hub Ring - Single		
	<b>MATERIAL/FINISH:</b>  3/4" Plywood			SIZE	DWG. NO.	REV
<b>C</b> TE-22021-Single						
DO NOT SCALE DRAWING	<b>COMMENTS:</b>  REMOVE ALL BURRS AND SHARP EDGES.			SCALE: 1:6		SHEET 1 OF 1





Step 1:

1. Align 2x (1), as shown.
2. Connect using 1.25" long screws. It is recommended to use 8x screws. Screws should ONLY be placed around the arc. Avoid placing screws on the rectangular ends.

Note: Use TE-22023-Multiple if you are forming more than 1/4 ring.

Hardware Needed:  
#8 x 1.25" Long Screws - Qty 8

	ITEM NO.		PART NUMBER		DESCRIPTION		QTY.	
	1		TE-22021-Single		Hub - Simple Build - Lower Hub Ring - Single		2	
UNLESS OTHERWISE SPECIFIED:		TEAM	NAME	DATE		<div><div></div><div></div></div>		
<div>DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125</div> <div>MATERIAL/FINISH:</div>		DRAWN	KAMC	12/30/2021				
		PROPRIETARY AND CONFIDENTIAL				TITLE: <div>HUB - Basic Build - Lower Hub Ring Assembly</div>		
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.						
		DO NOT SCALE DRAWING		COMMENTS:				SIZE
REMOVE ALL BURRS AND SHARP EDGES.				C TE-22023-Single				
						SCALE: 1:4		SHEET 1 OF 2



D

C

B

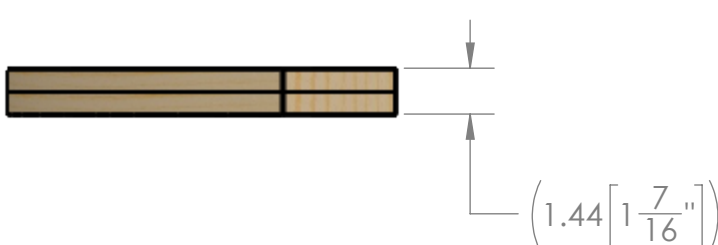
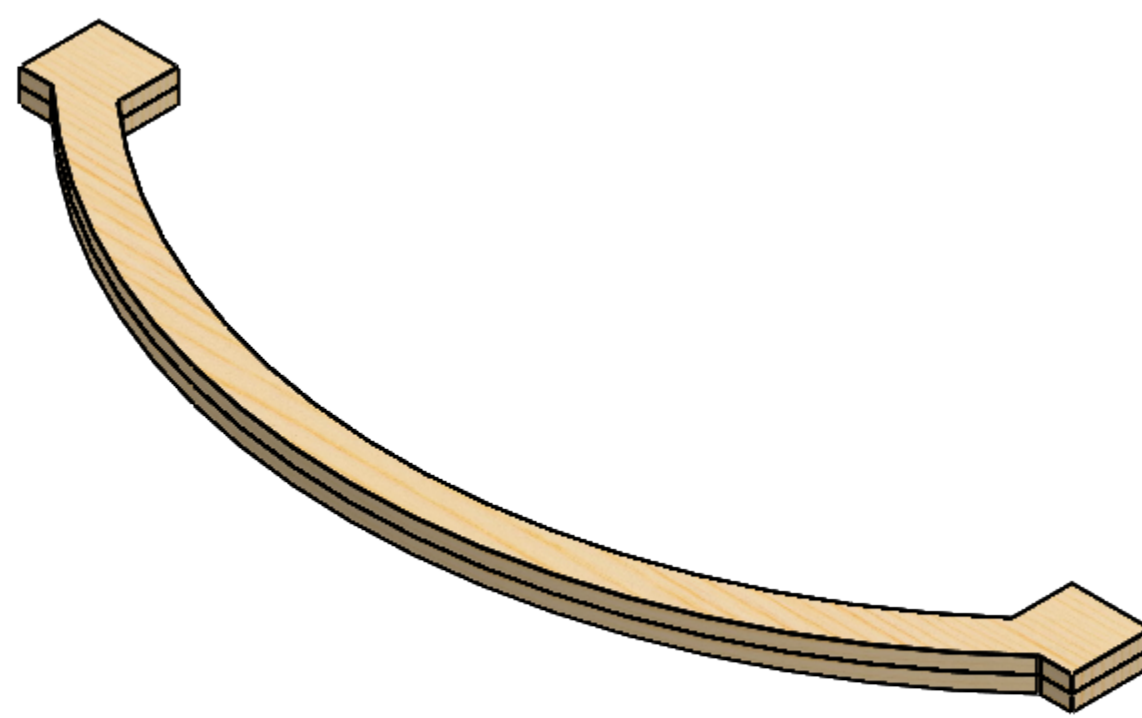
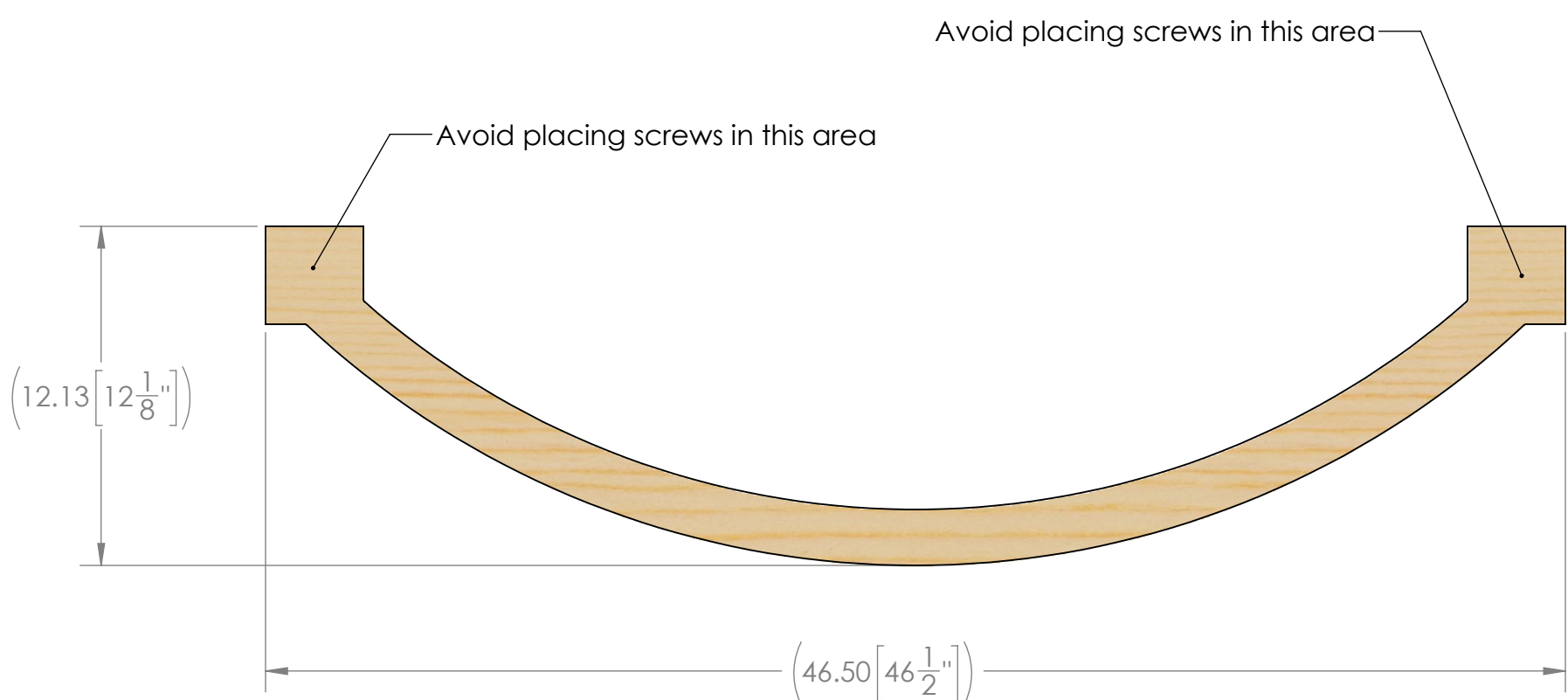
A



D

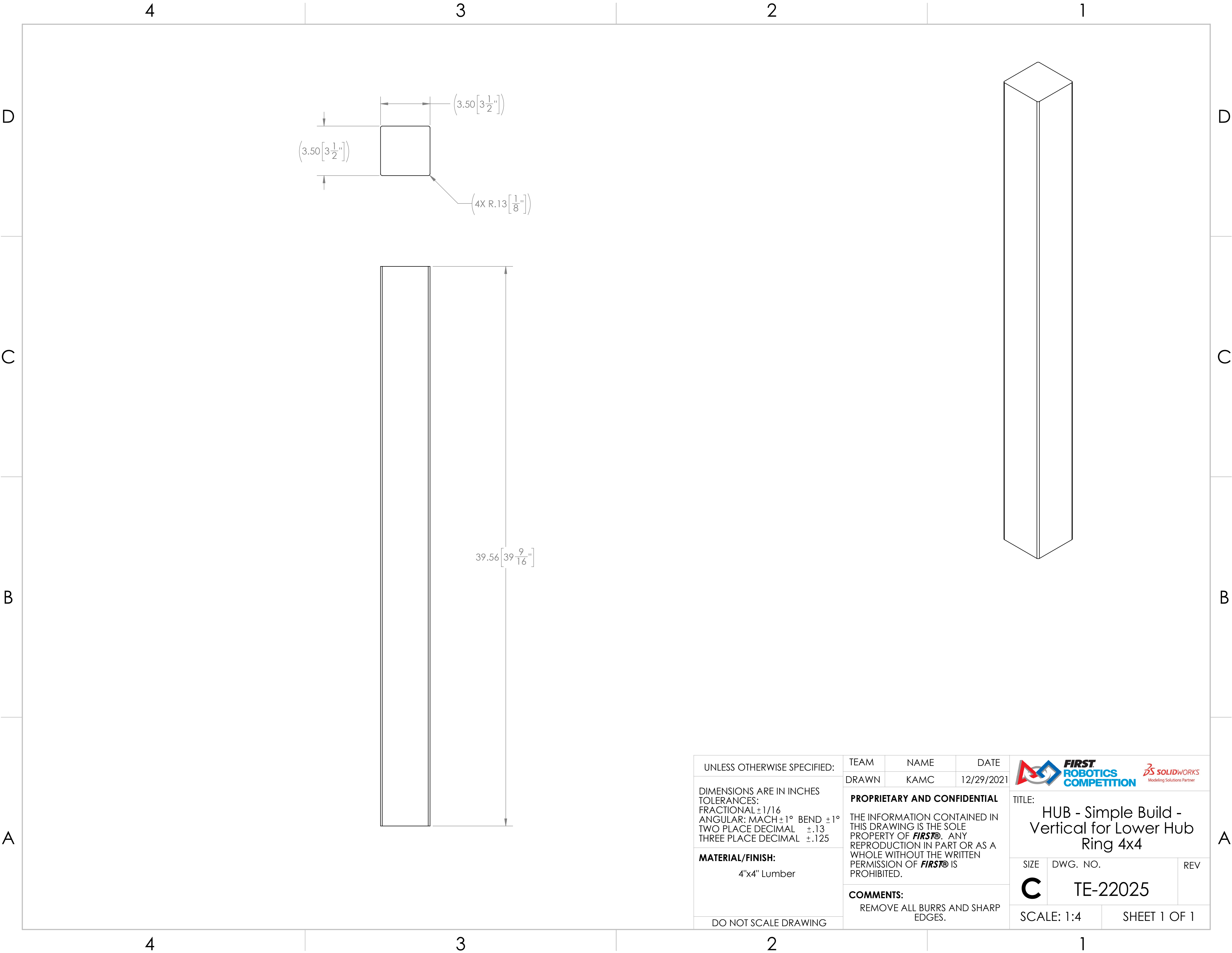
C



B

A



UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE	<div></div>		
	DRAWN	KAMC	12/30/2021			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			TITLE:  HUB - Basic Build - Lower Hub Ring Assembly		
	<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	REV
C				TE-22023-Single		
DO NOT SCALE DRAWING				SCALE: 1:6		SHEET 2 OF 2



UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  <b>MATERIAL/FINISH:</b>  4"x4" Lumber   DO NOT SCALE DRAWING	TEAM	NAME	DATE	<div></div> <div>TITLE: HUB - Simple Build - Vertical for Lower Hub Ring 4x4</div>		
	DRAWN	KAMC	12/29/2021			
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.  <b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	REV
SCALE: 1:4		SHEET 1 OF 1				