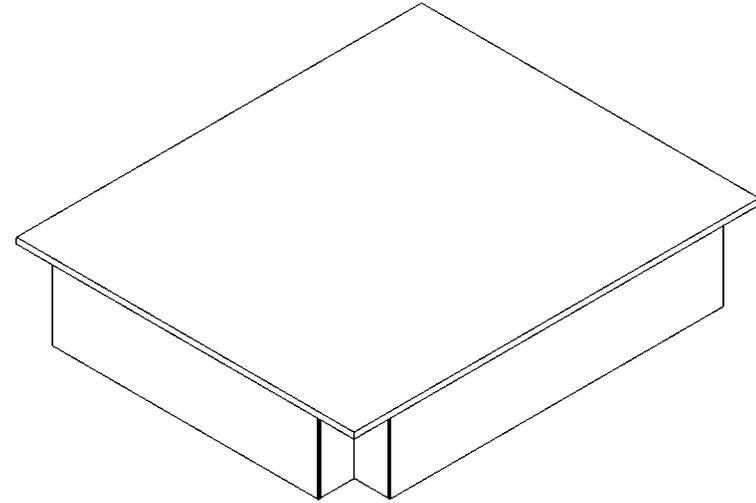


2

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ITEM NO.	PART NUMBER	QTY.
1	TE-19118-01	1
2	TE-19118-02	3
3	TE-19118-03	3
4	TE-19118-04	1
5	TE-19118-05	1
6	TE-19118-06	4
7	TE-19118-07	6
8	TE-19118-08	6

Material	QTY
23/32" (3/4") A/C or CDX Plywood	.75 sheet
2"x4"x8'	.125
1/8" Hardboard	.125
1" Hook Fastener	24"
1" Loop Fastener	24"
2.5" screws	16



Note:
Double and mirror for half field

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		



TITLE: Hab Ivl 2		
SIZE A	DWG. NO. TE-19118	REV
SCALE: 1:16	WEIGHT:	SHEET 1 OF 5

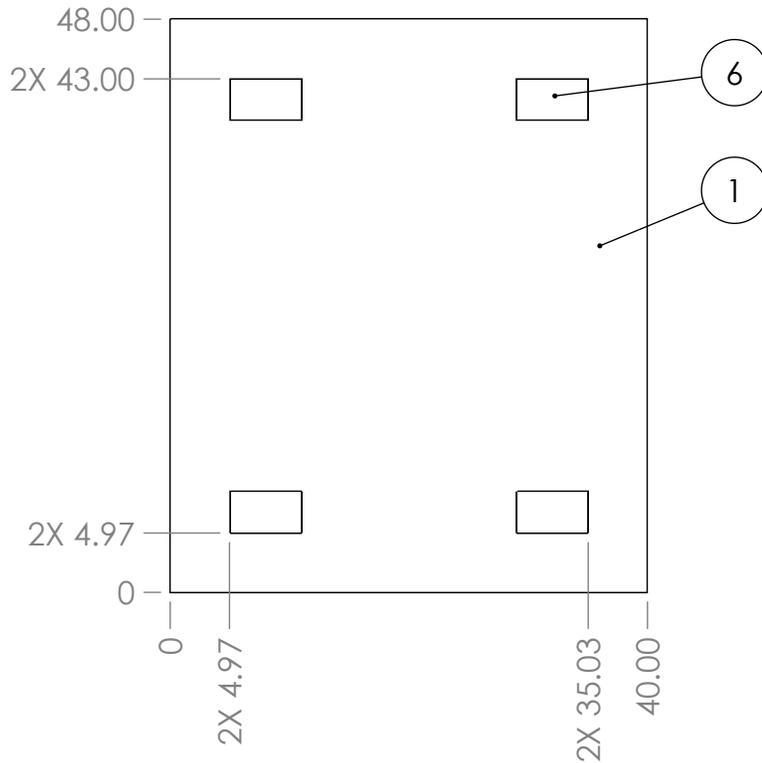
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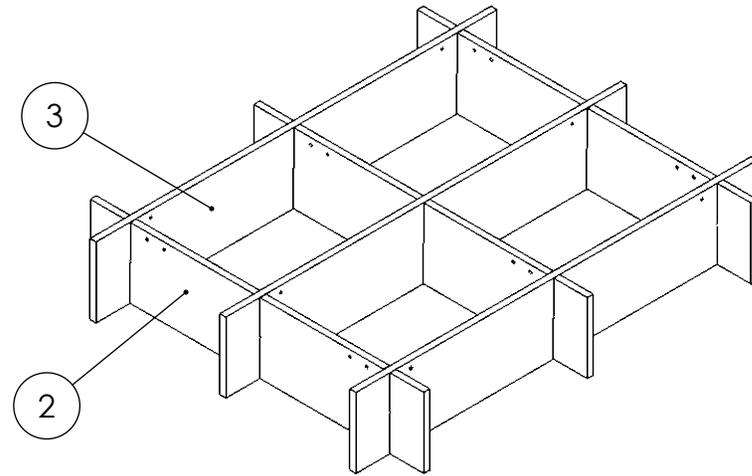
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1

Step 1:



Step 2:



Note:

- Attach (6) to (1) at locations shown.
- Pre drill and use 1.25" screws to attach.

Note

- Arrange (2) and (3) as shown. Grooves in the parts will intersect with one another.

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
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		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE: Hab lvl 2	
SIZE A	DWG. NO. TE-19118
SCALE: 1:16 WEIGHT: SHEET 2 OF 5	

2

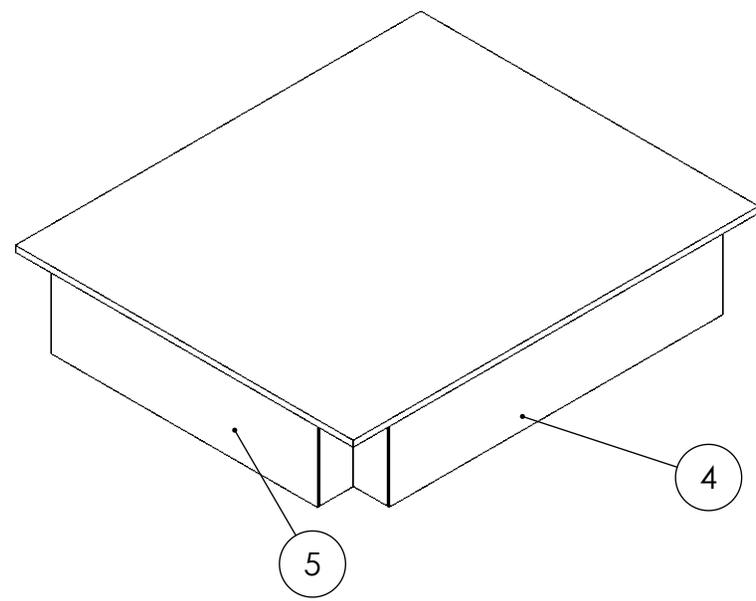
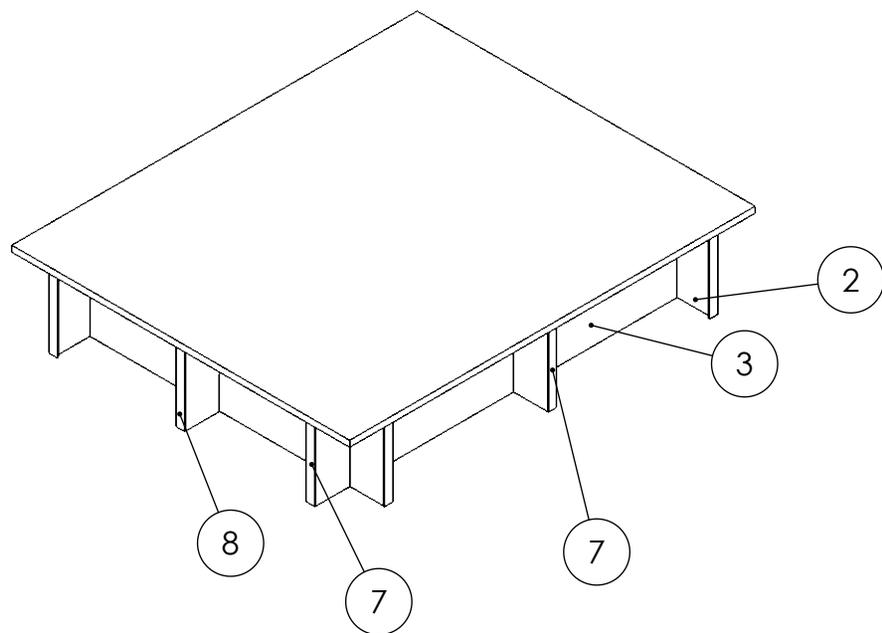
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Step 3:

Step 4:



Note:

- Place subassembly from Step 1 onto the plywood frame from Step 2. Pre-drill and secure with 2.5" screws.
- Attach (7)x6 to the edge of (3) and (2) on two sides only
- Apply (8)x6 to (7), and remove the backing.

Note:

- Press (5) and (4) to (8) Flush to floor and edges.
- Press firmly to ensure loop adhesion to hardboard.

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		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
			COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING			




TITLE: **Hab Ivl 2**

SIZE	DWG. NO.	REV
A	TE-19118	

SCALE: 1:16 WEIGHT: SHEET 3 OF 5

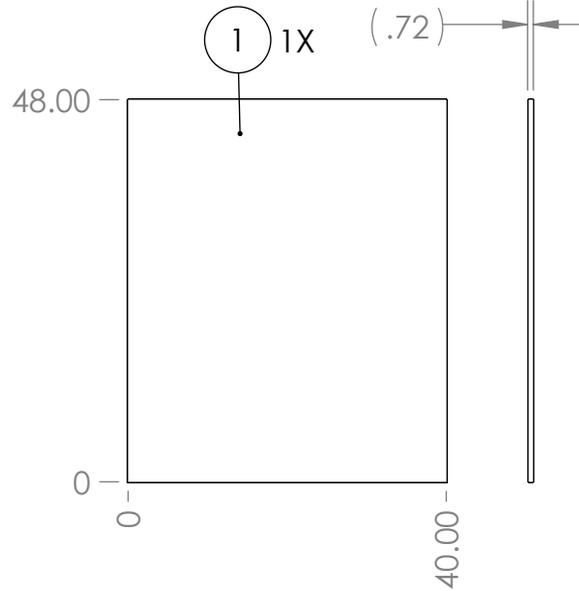
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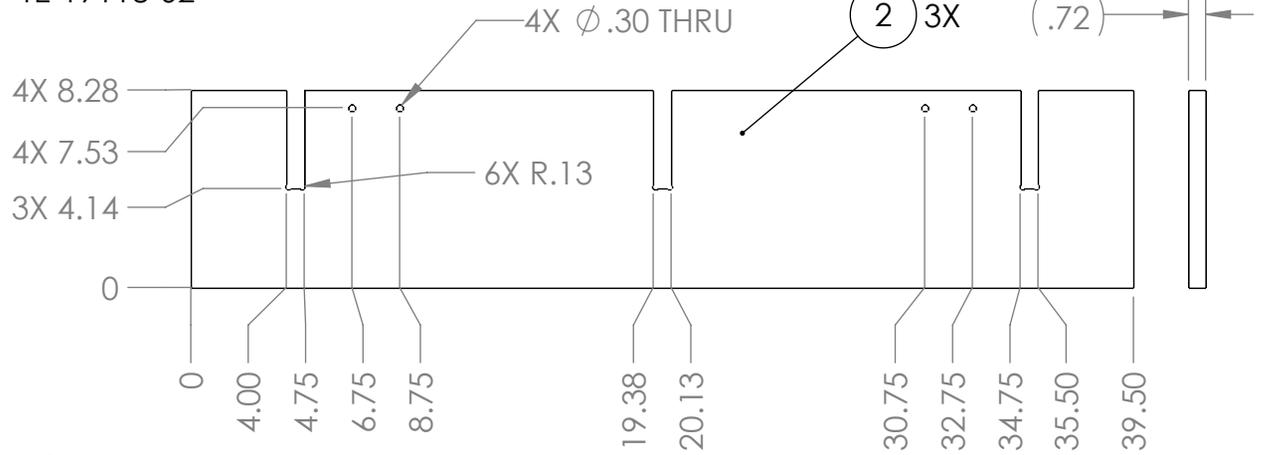
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TE-19118-01



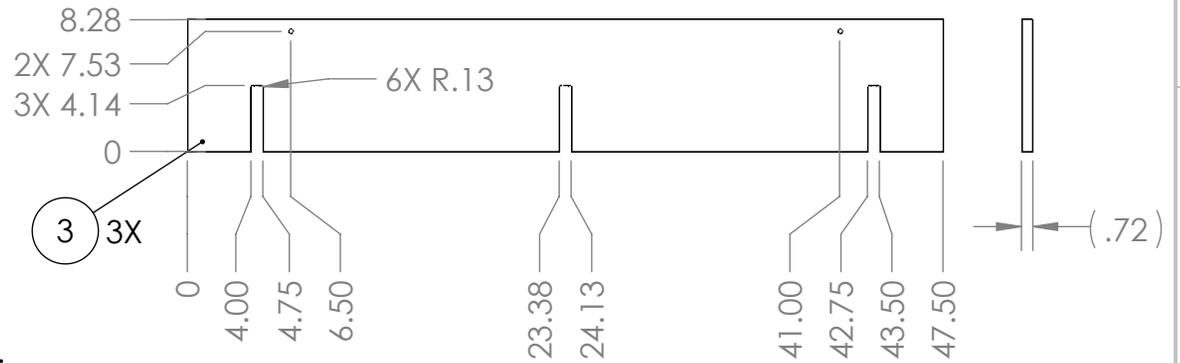
Note:
23/32" (3/4") A/C or CDX Plywood

TE-19118-02



Note:
23/32" (3/4") A/C or CDX Plywood (6X R.13 added for router)

TE-19118-03



Note:
23/32" (3/4") A/C or CDX Plywood (6X R.13 added for router)

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		MATERIAL	ENG APPR.	
NEXT ASSY	USED ON	FINISH	MFG APPR.	
		APPLICATION	Q.A.	
		DO NOT SCALE DRAWING	COMMENTS:	



TITLE:
Hab Iv 2

SIZE DWG. NO. REV
A TE-19118

SCALE: 1:16 WEIGHT: SHEET 4 OF 5

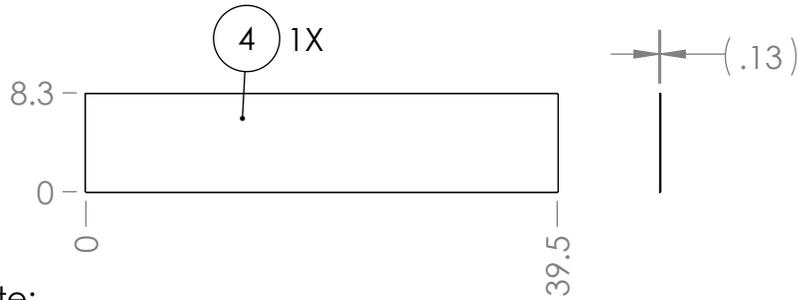
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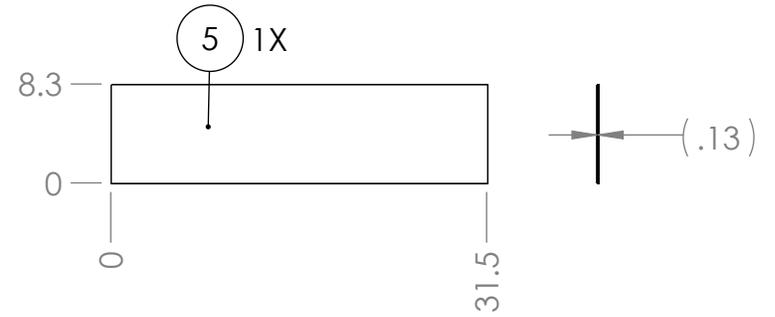
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TE-19118-04



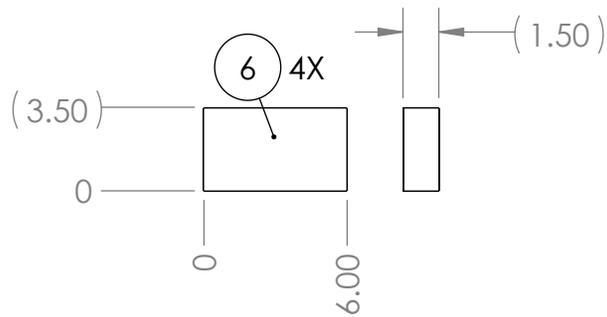
Note:
1/8" Hardboard

TE-19118-05



Note:
1/8" Hardboard

TE-19118-06



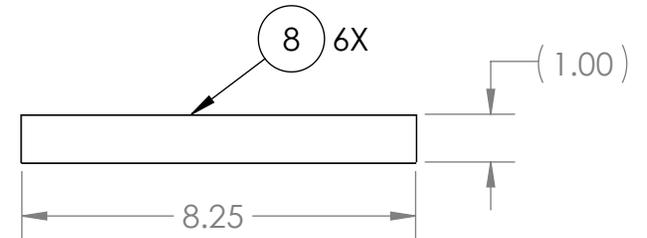
Note:
2"x 4" Lumber Pine

TE-19118-07



Note:
1" Hook Fastener

TE-19118-08



Note:
1" Loop Fastener

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		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

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TITLE: **Hab IV 2**

SIZE **A** DWG. NO. **TE-19118** REV

SCALE: 1:16 WEIGHT: SHEET 5 OF 5