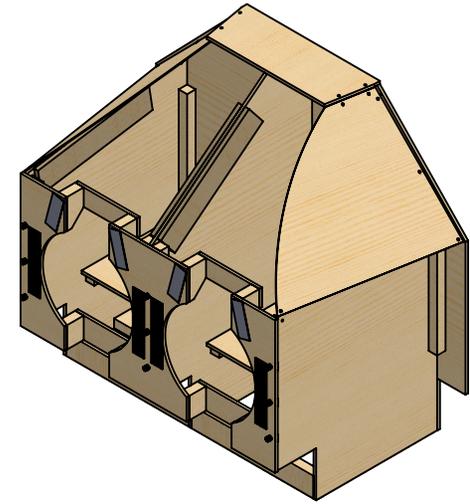


2

1

ITEM NO.	PART NUMBER	QTY.
1	TE-19111-01	1
2	TE-19111-02	2
3	TE-19111-03	1
4	TE-19111-04	1
5	TE-19111-05	2
6	TE-19111-06	2
7	TE-19111-07	1
8	TE-19111-08	2
9	TE-19111-09	12
10	TE-19111-10	10
11	TE-19111-11	4
12	TE-19111-12	4
13	TE-19111-13	2
14	TE-19111-14	4
15	TE-19111-15	4
16	TE-19111-16	2
17	TE-19111-17	4
18	TE-19111-20	4
19	TE-19111-21	2
20	Tee nut .375_16	9
21	hex nut_.375_16	9
22	hex_.375_16_.625	9



Material	QTY
15/32"(1/2") A/C or CDX Plywood	2 sheets
1/8" Hardboard	.5 sheet
2"x4"x8'	1
2"x 2"x 8'	3
2" hook	83.5"
1.25" wood screws	~100
2.5" wood screws	~40
2" Vison Tape	22"
23/32"(3/4") A/C or CDX Plywood	.25 sheet
TEE nut 3/8"-16	9
Hex nut 3/8"-16	9
Hex head bolt 3/8"-16 x.625(.75)	9

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	
		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
			Q.A.	
			COMMENTS:	
NEXT ASSY	USED ON			
		APPLICATION		DO NOT SCALE DRAWING



TITLE: Cargo Front		
SIZE A	DWG. NO. TE-19111	REV
SCALE: 1:24 WEIGHT:		SHEET 1 OF 13

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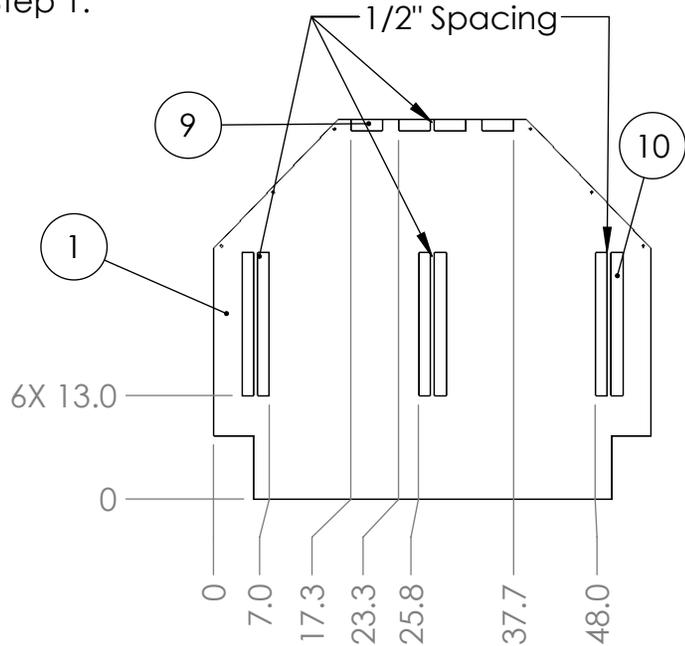
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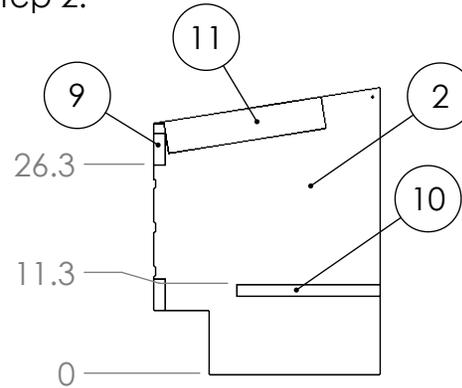
Step 1:



Note:

- Attach 9 flush to the top of 1 as shown using 1.25" screws.
- Attach 10 to 1 as shown using 1.25" screws.
- Leave enough room for 1/2" plywood where indicated.
- Pre-drill for all hardware.

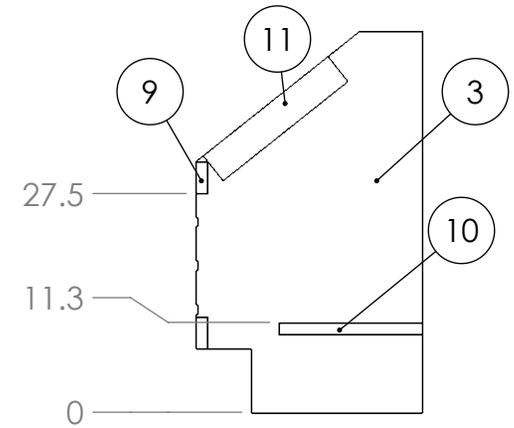
Step 2:



Note:

- Attach 9 flush to front of 2.
- Attach 11 flush to the top 2.
- Attach 10 to 2.
- Pre-drill all holes and use and 1.25" screws
- Create mirrored version of this assembly.

Step 3:



Note:

- Attach 9 flush to front of 3.
- Attach 11 flush to angle 3.
- Attach 10 to 3.
- Pre-drill and attach items using 1.25" and 2.5" screws
- Repeat on opposite side.

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001		DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED	
		MATERIAL		ENG APPR.	
		FINISH		MFG APPR.	
NEXT ASSY	USED ON			Q.A.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:	



TITLE:
Cargo Front

SIZE DWG. NO. REV
A TE-19111

SCALE: 1:24 WEIGHT: SHEET 2 OF 13

2

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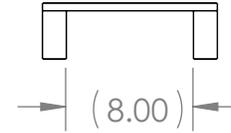
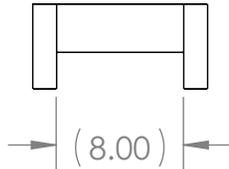
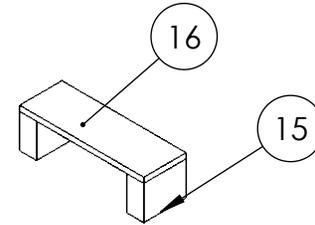
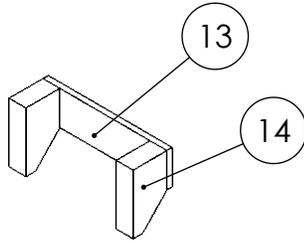
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2

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Step 4:
QTY 2

Step 5:
QTY 2



Notes:

- Attach (13) to (14) as shown
- Pre-drill and use 1.25" screws.

Notes:

- Attach (16) to (15) as shown.
- Pre-drill and use 1.25" screws.

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		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
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		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			




TITLE: **Cargo Front**

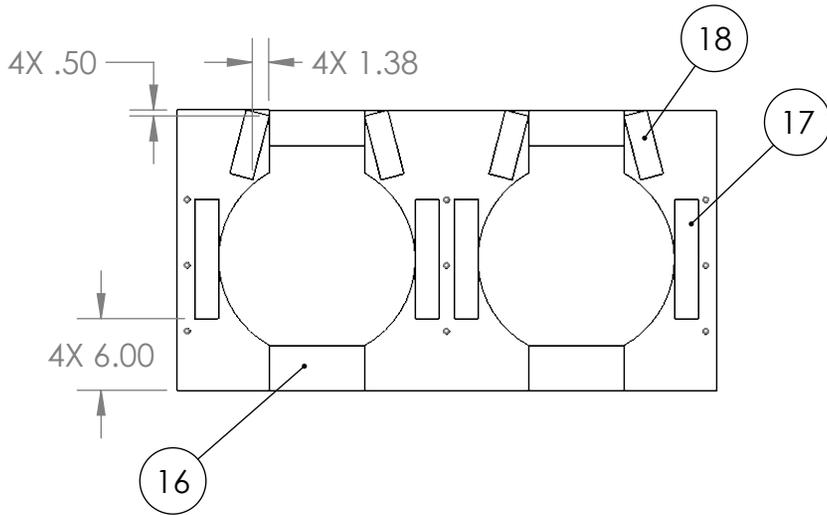
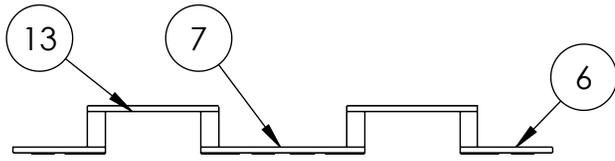
SIZE	DWG. NO.	REV
A	TE-19111	

SCALE: 1:24 WEIGHT: SHEET 3 OF 13

2

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Step 6

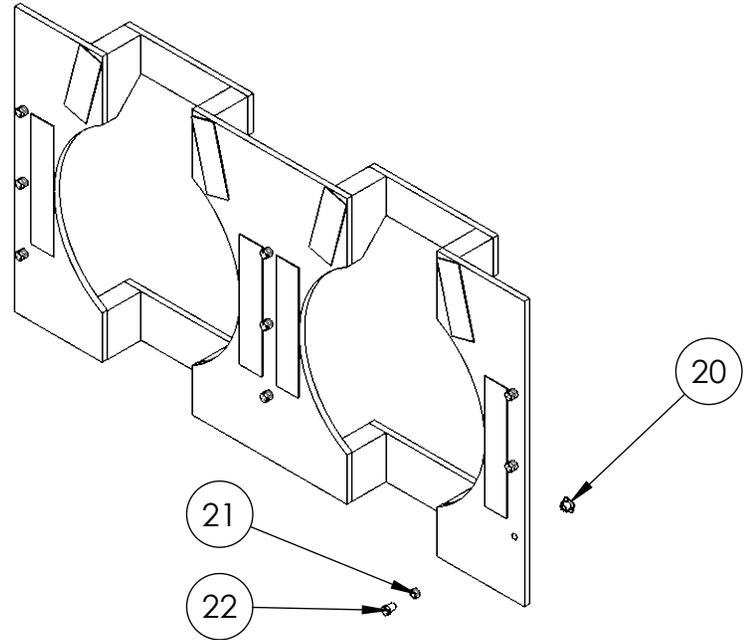


Note:

- Attach assemblies from Step 4 and Step 5 to Items (6) and (7) as shown using 2.5" screws. Pre-drill as necessary.

- Attach (18) and (17) to (6) and (7)

Step 7



Note:

- Flip over and insert (20) to holes. Use a hammer to press them in.

- Flip and thread (22) and (21) in to (20).

B

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
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		THREE PLACE DECIMAL ± .001	COMMENTS:		
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NEXT ASSY	USED ON				
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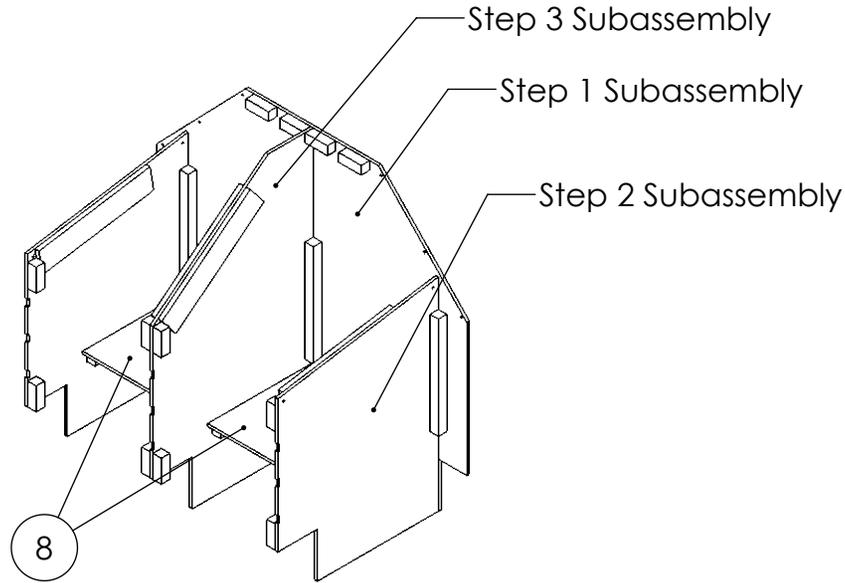
FIRST ROBOTICS COMPETITION **SOLIDWORKS** Modeling Solutions Partner

TITLE: **Cargo Front**

SIZE **A** DWG. NO. **TE-19111** REV

SCALE: 1:24 WEIGHT: SHEET 4 OF 13

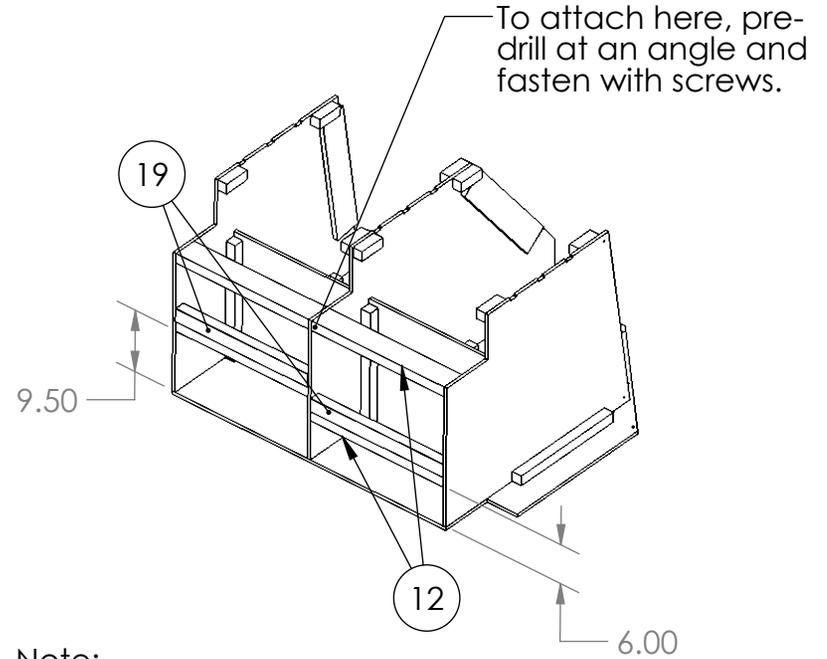
Step 8:



Note:

- Insert subassemblies from Steps 2 and 3 into subassembly from Step 1 as shown. Secure with 2.5" screws.
- Place Item (8) on to the supports. Secure with 1.25" screws.
- Pre-drill as necessary.

Step9:



Note:

- Attach Item (12) as shown, using 2.5" screws. 4 Places.
- Add Item (19) to bottom of Item (12) .

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
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TITLE:
Cargo Front

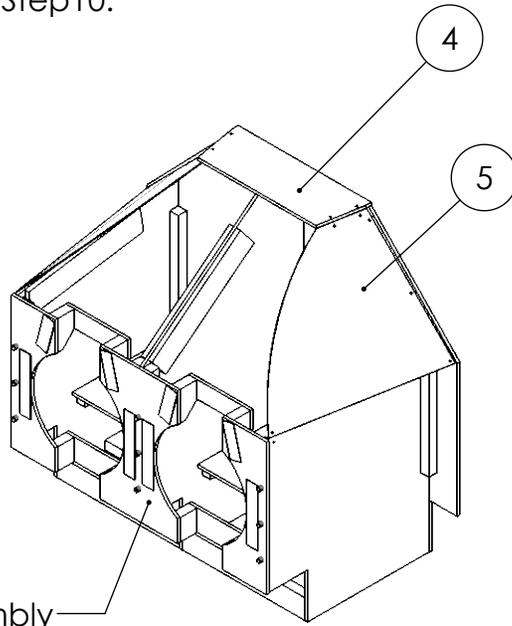
SIZE DWG. NO. REV
A TE-19111

SCALE: 1:24 WEIGHT: SHEET 5 OF 13

2

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Step10:



Note:

- Attach subassembly from Step 7 as shown using 1.25" screws.
- Attach Item (4) using 1.25" screws.
- Attach (5) with cable ties.

Step 7 Subassembly

B

B

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		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		



TITLE: Cargo Front		
SIZE A	DWG. NO. TE-19111	REV
SCALE: 1:24 WEIGHT:		SHEET 6 OF 13

2

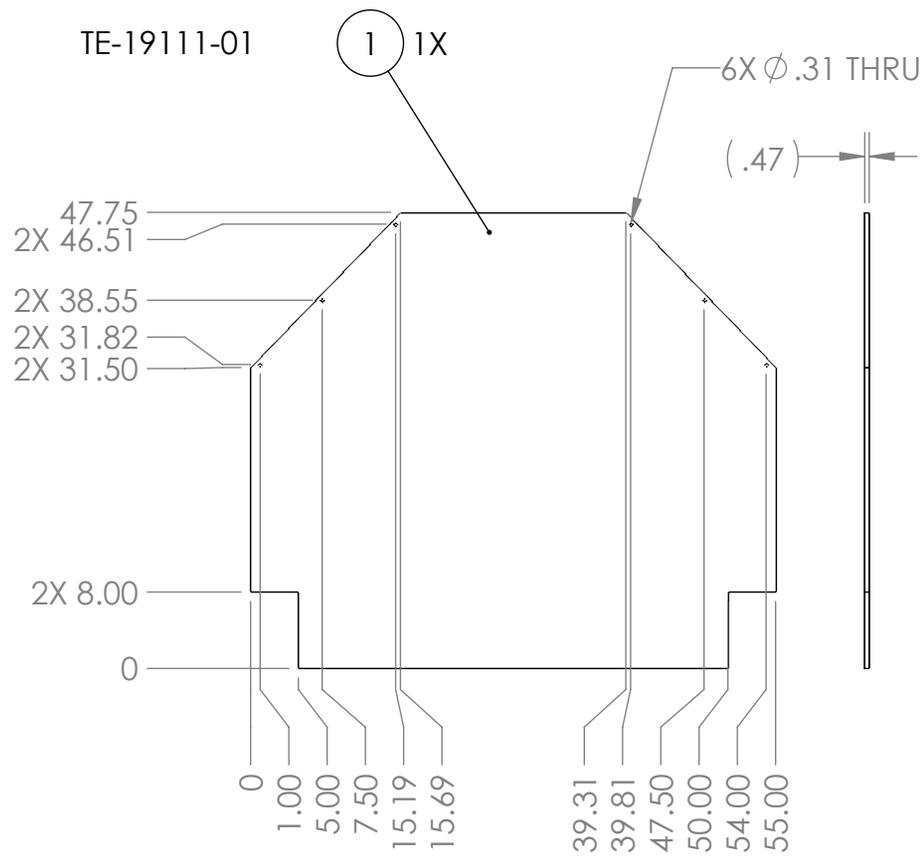
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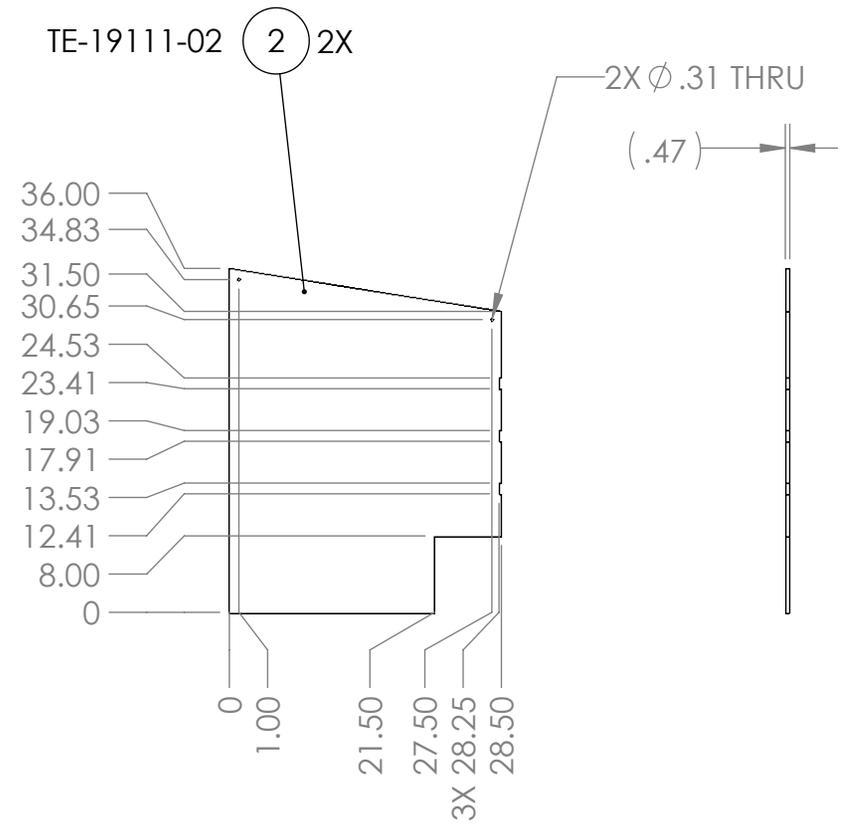
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Note:
15/32" (1/2") A/C or CDX Plywood



Note:
15/32" (1/2") A/C or CDX Plywood

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		MATERIAL	ENG APPR.		
NEXT ASSY	USED ON	FINISH	MFG APPR.		
			Q.A.		
			COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING			

FIRST ROBOTICS COMPETITION **SOLIDWORKS** Modeling Solutions Partner

TITLE:
Cargo Front

SIZE	DWG. NO.	REV
A	TE-19111	

SCALE: 1:24 WEIGHT: SHEET 7 OF 13

2

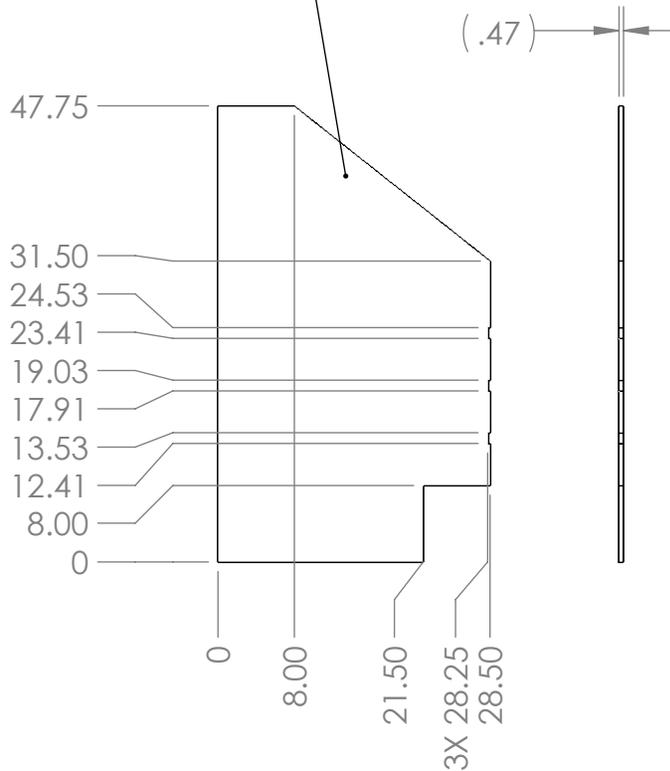
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TE-19111-03

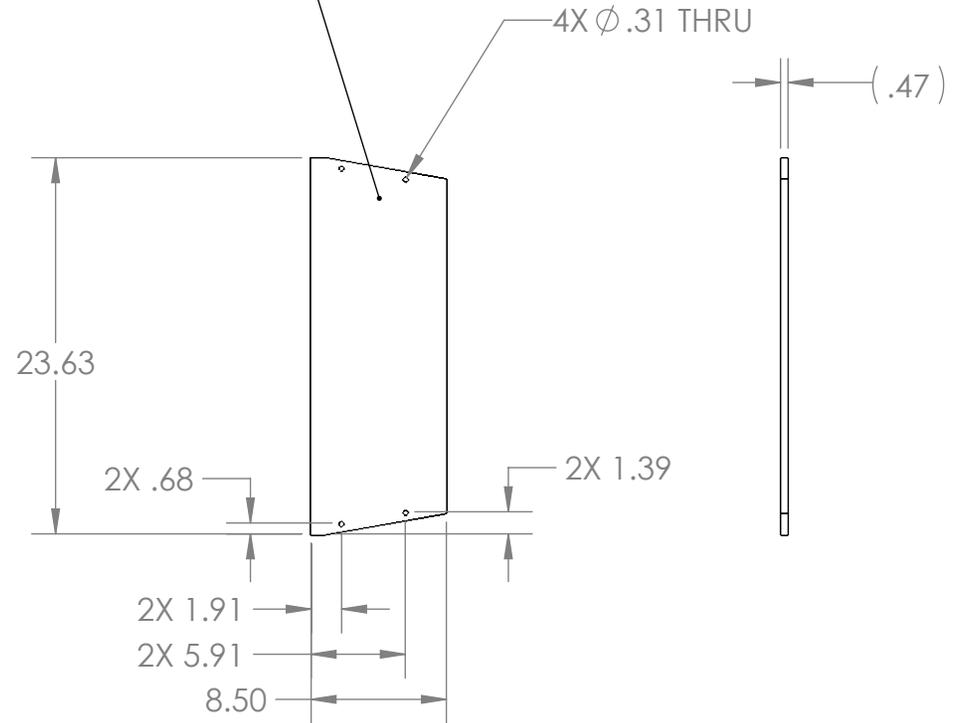
3 1X



Note:
15/32" (1/2") A/C or CDX Plywood

TE-19111-04

4 1X



Note:
15/32" (1/2") A/C or CDX Plywood

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		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		



TITLE:
Cargo Front

SIZE	DWG. NO.	REV
A	TE-19111	

SCALE: 1:24 WEIGHT: SHEET 8 OF 13

2

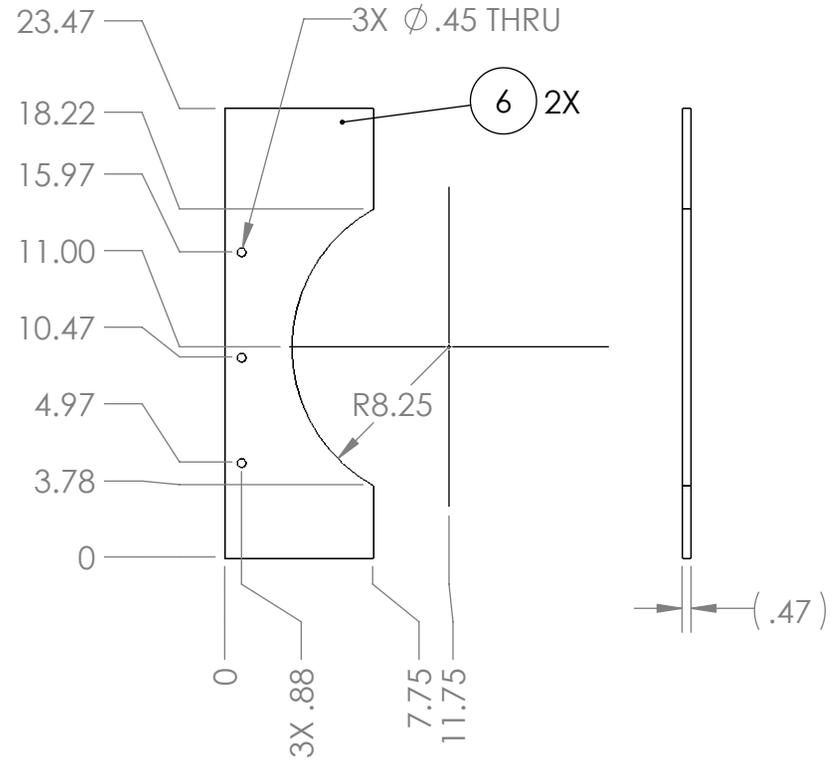
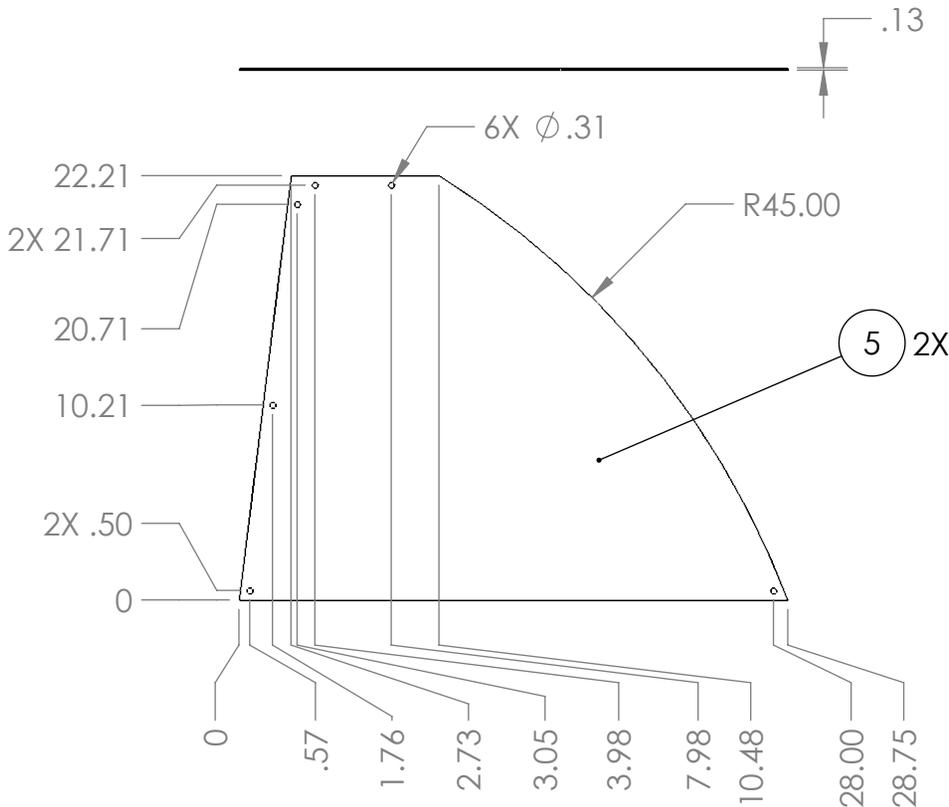
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TE-19111-05

TE-19111-06



Note:
15/32" (1/2") A/C or CDX Plywood

Note:
15/32" (1/2") A/C or CDX
Plywood

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
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		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
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NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
Cargo Front

SIZE DWG. NO. REV
A TE-19111

SCALE: 1:24 WEIGHT: SHEET 9 OF 13

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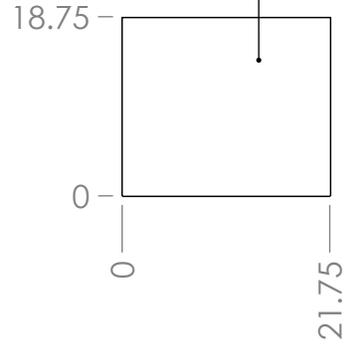
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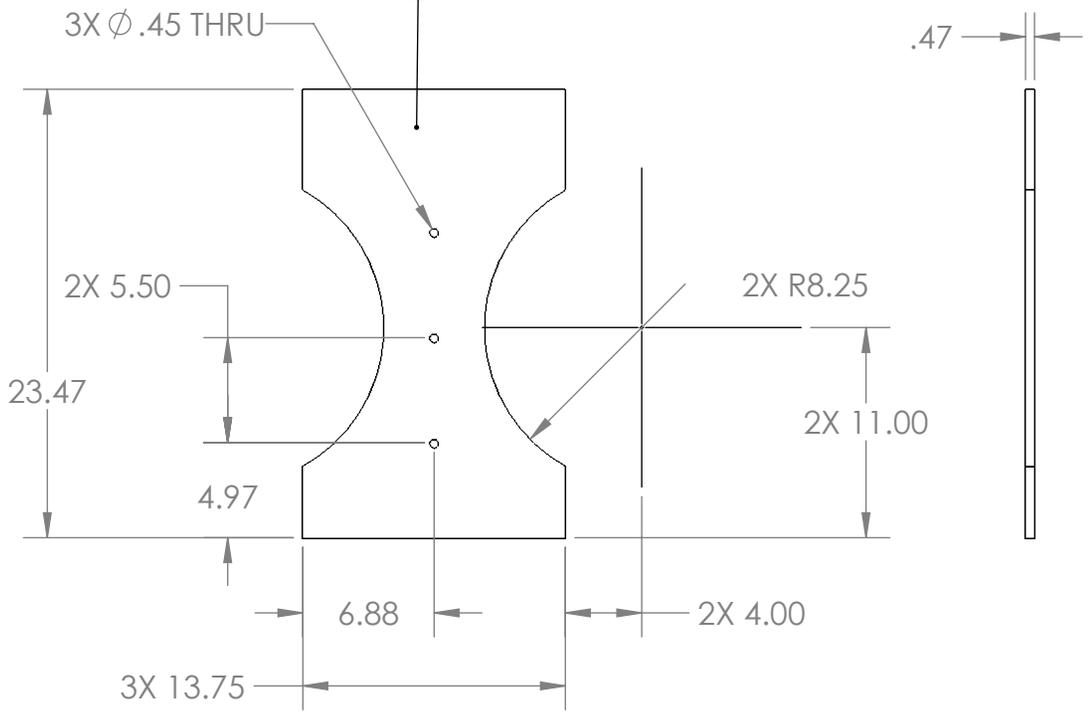
8 2X



Note:
15/32" (1/2") A/C or CDX
Plywood

TE-19111-07

7 1X



Note:
15/32" (1/2") A/C or CDX
Plywood

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		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
Cargo Front

SIZE DWG. NO. REV
A TE-19111

SCALE: 1:24 WEIGHT: SHEET 10 OF 13

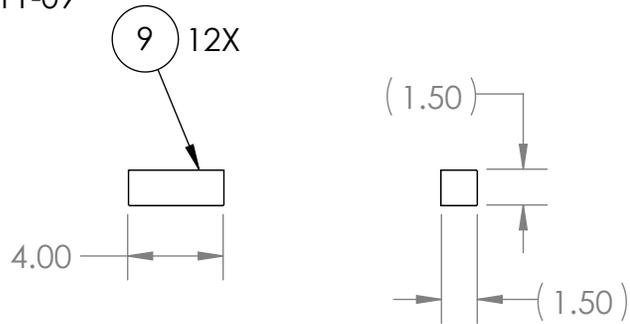
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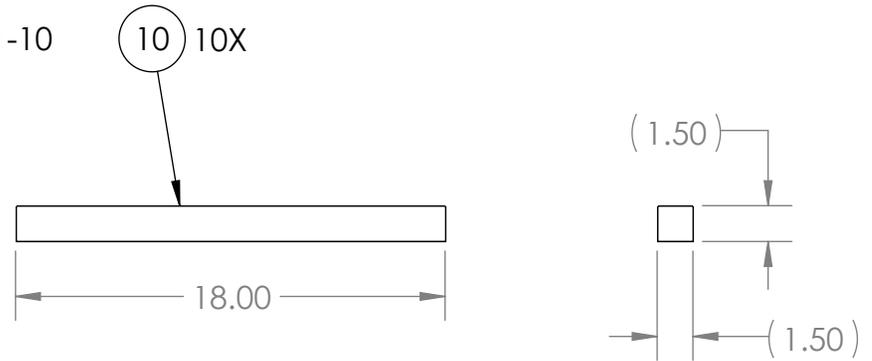
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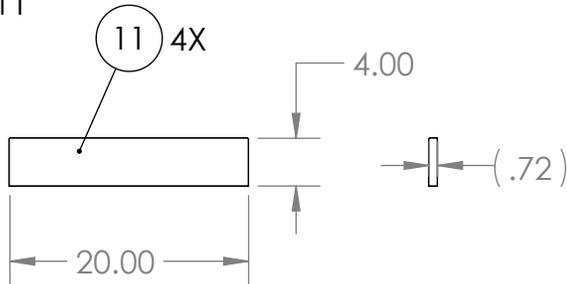
Note:
2"X 2" Pine Lumber

TE-19111-10



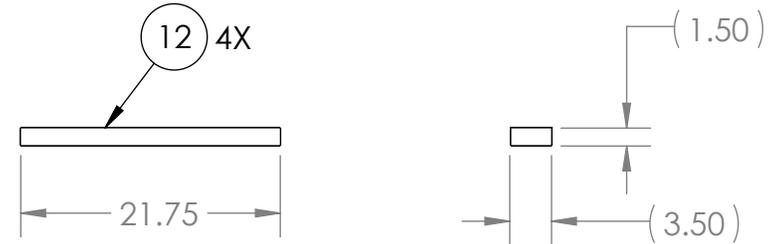
Note:
2"X 2" Pine Lumber

TE-19111-11



Note:
23/32" (3/4") A/C or CDX Plywood

TE-19111-12



Note:
2"X 4" Pine Lumber

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		THREE PLACE DECIMAL ± .001	COMMENTS:		
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		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE: Cargo Front		
SIZE A	DWG. NO. TE-19111	REV
SCALE: 1:24 WEIGHT:		SHEET 11 OF 13

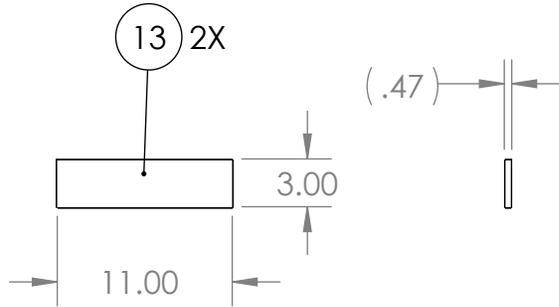
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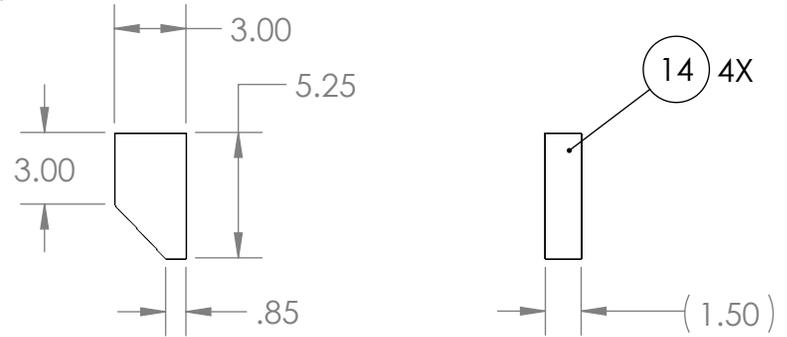
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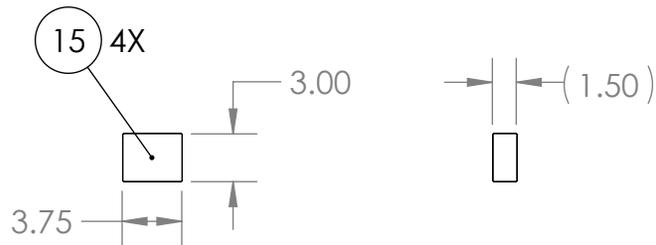
Note:
15/32" (1/2") A/C or CDX Plywood

TE-19111-14



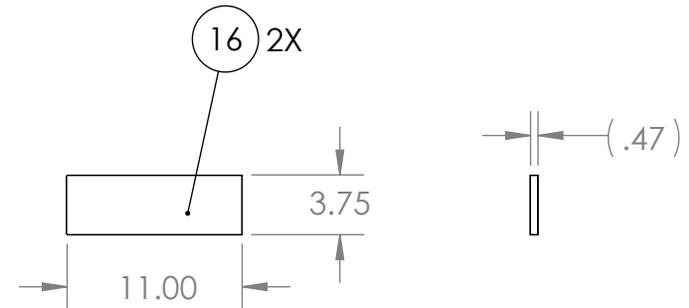
Note:
2"X 4" Pine Lumber

TE-19111-15



Note:
2"X 4" Pine Lumber

TE-19111-16



Note:
15/32" (1/2") A/C or CDX Plywood

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		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
		APPLICATION			
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TITLE: Cargo Front		
SIZE A	DWG. NO. TE-19111	REV
SCALE: 1:24 WEIGHT:		SHEET 12 OF 13

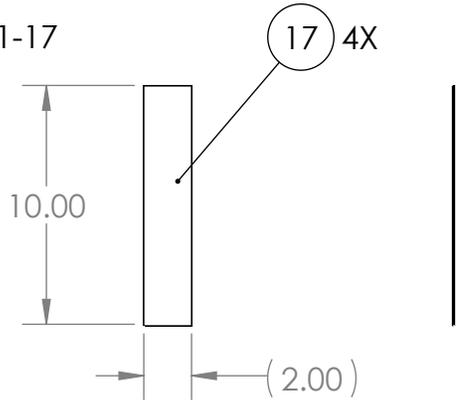
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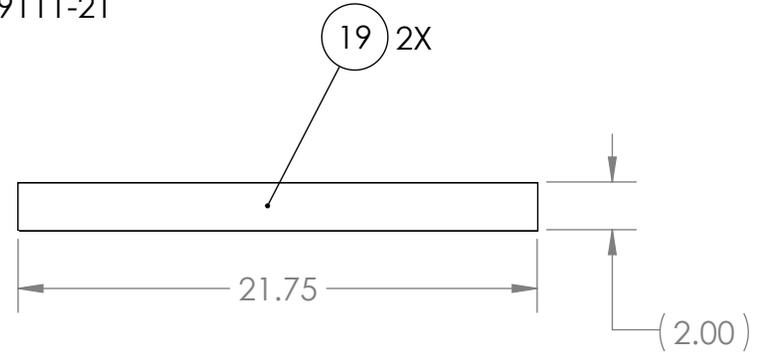
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TE-19111-17



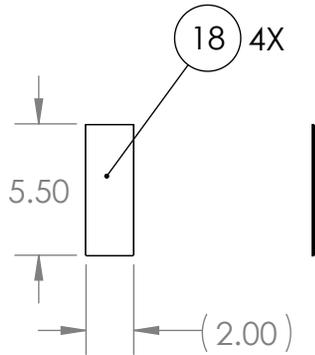
Note:
2" Hook Fastener

TE-19111-21



Note:
2" Hook Fastener

TE-19111-20



Note:
2" Vision Tape

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
Cargo Front

SIZE DWG. NO. REV
A TE-19111

SCALE: 1:24 WEIGHT: SHEET 13 OF 13

2

1