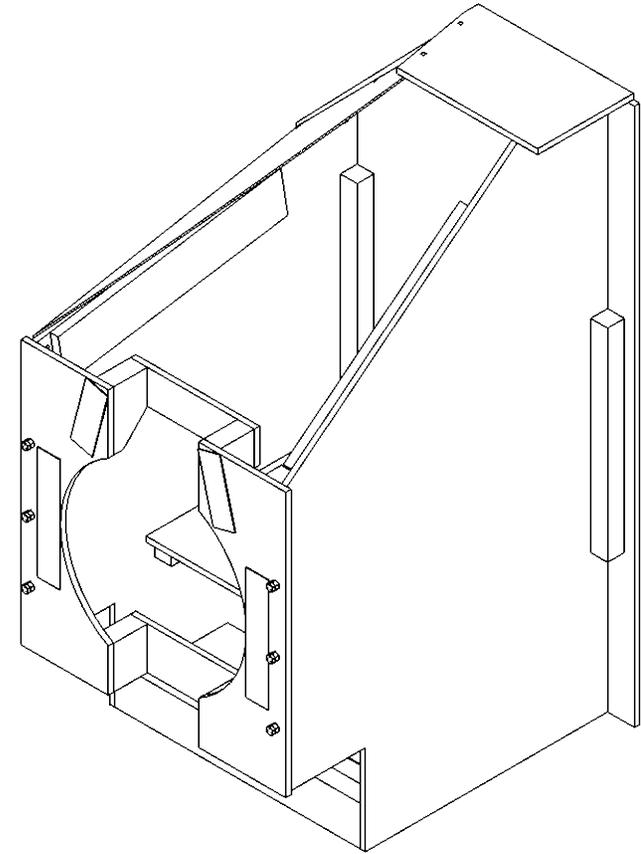


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1

ITEM NO.	PART NUMBER	QTY.
1	TE-19107-01	1
2	TE-19107-02	1
3	TE-19107-03	1
4	TE-19107-04	1
5	TE-19107-05	1
6	TE-19107-06	2
7	TE-19107-07	1
8	TE-19107-08	6
9	TE-19107-09	2
10	TE-19107-10	9
11	TE-19107-11	3
12	TE-19107-12	2
13	TE-19107-13	4
14	TE-19107-14	4
15	TE-19107-15	2
16	TE-19107-16	2
17	TE-19107-19	2
18	TE-19107-20	2
19	Tee nut .375_16	6
20	hex nut_.375_16	6
21	hex_.375_16_.625	6

Material	QTY
15/32" (1/2") A/C or CDX Plywood	1.5 sheets
1/8" Hardboard	.25 sheet
23/32"(3/4") A/C or CDX Plywood	.125 sheet
2"x 2"x 8'	1.5
2"x 4"x 8'	1
TEE nut 3/8"-16	6
Hex Nut 3/8"-16	6
Hex Head 3/8"-16 x .75	6
2" Hook Fastener	63.5"
2" Vison Tape	11"
1.25" wood screws	50
2.5" wood screws	25



B

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	
		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
NEXT ASSY	USED ON		Q.A.	
			COMMENTS:	
APPLICATION		DO NOT SCALE DRAWING		



TITLE: Cargo Front Single		
SIZE A	DWG. NO. TE-19107	REV
SCALE: 1:24 WEIGHT:		SHEET 1 OF 14

2

1

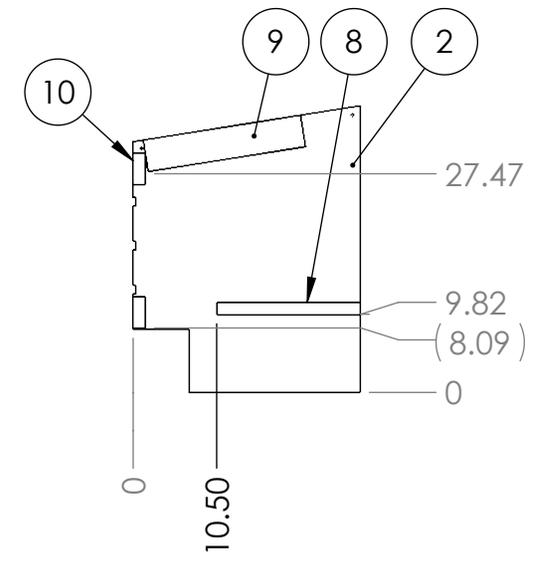
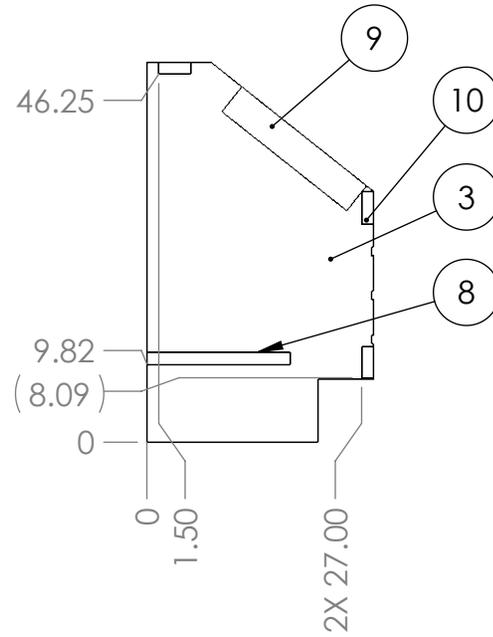
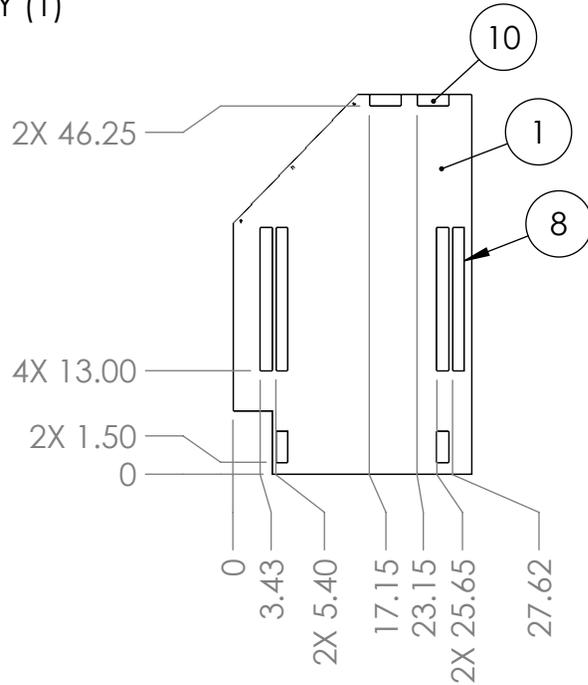
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Step 1:
QTY (1)

Step 2:
QTY (1)

Step 3:
QTY (1)



Note:
Attach (10) (8) to (1)

Spacing between (8) is for 1/2" Plywood

Use a scrap piece of plywood help set spacing
Pre-drill and use 1.25" wood screws

Note:
Attach (8) (10) (9) to (3)

Pre-drill and use 1.25" wood screws

Note:
Attach (10) (9) (8) to (2)

Pre-drill and use 1.25" wood screws

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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
NEXT ASSY	USED ON	FINISH	MFG APPR.		
			Q.A.		
			COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING			




TITLE:
Cargo Front Single

SIZE	DWG. NO.	REV
A	TE-19107	

SCALE: 1:24 WEIGHT: SHEET 2 OF 14

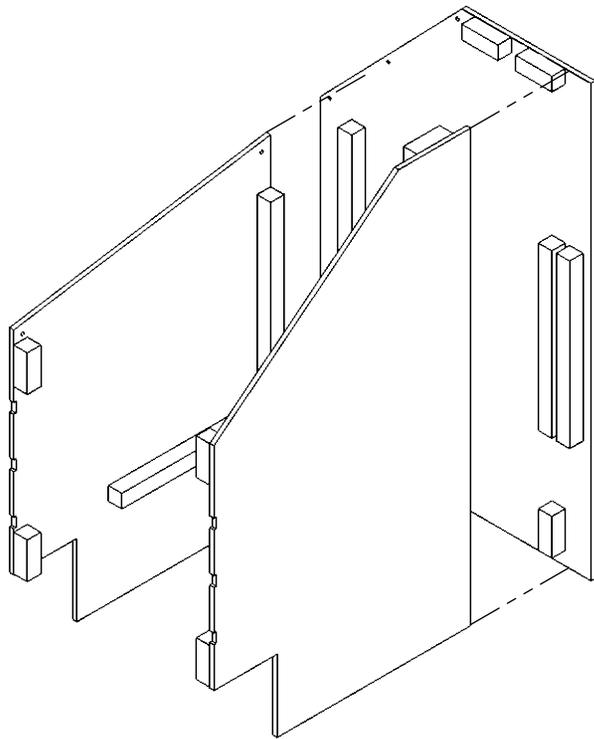
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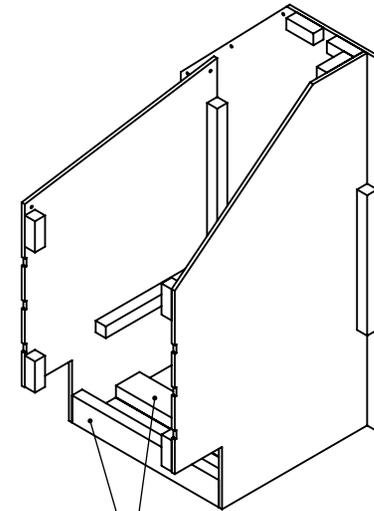
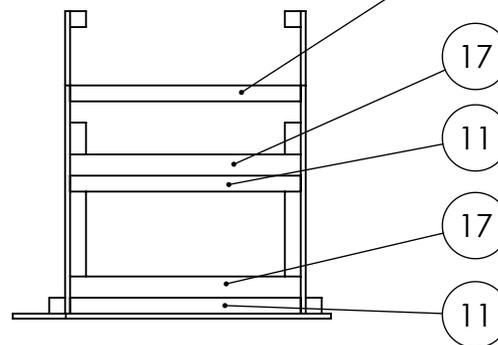
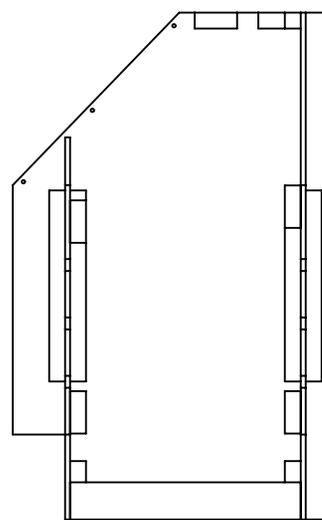
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Step 4:



Slide the assemblies from Step 2 and Step 3 into the assembly from Step 1.

Step 5:



Attach (11) to bottom as shown
Pre-drill and use 2.5" wood screws

Apply (17) if used on carpet to the bottom of the 2"x 4"

B

B

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		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ± 1/16	ENG APPR.	
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.	
		TWO PLACE DECIMAL ± .01	Q.A.	
		THREE PLACE DECIMAL ± .001	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		




TITLE:

Cargo Front Single

SIZE	DWG. NO.	REV
A	TE-19107	

SCALE: 1:24 WEIGHT: SHEET 3 OF 14

2

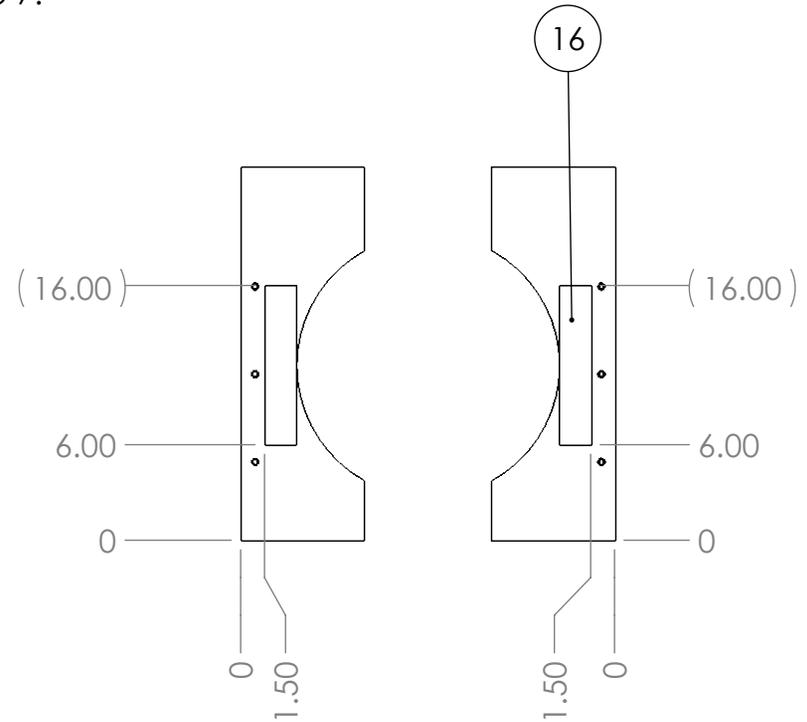
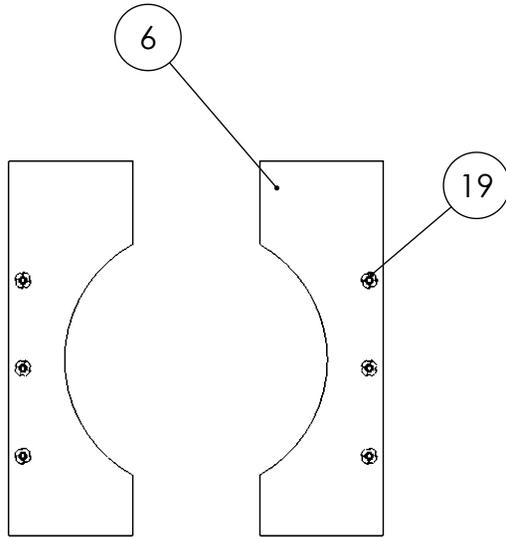
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2

1

Step 6:

Step 7:



Install Tee Nut (19)
Hammer in to seat

Flip over
Attach (16) to (6) front.
Hook should be tangent to
the circular cutouts.

B

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		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE: Cargo Front Single		
SIZE A	DWG. NO. TE-19107	REV
SCALE: 1:24 WEIGHT:		SHEET 4 OF 14

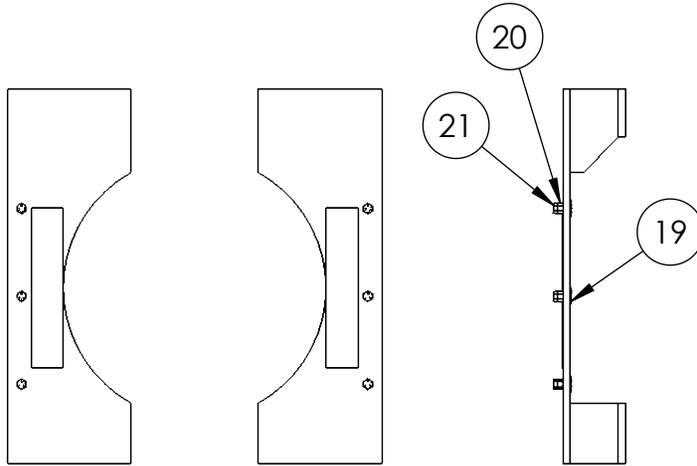
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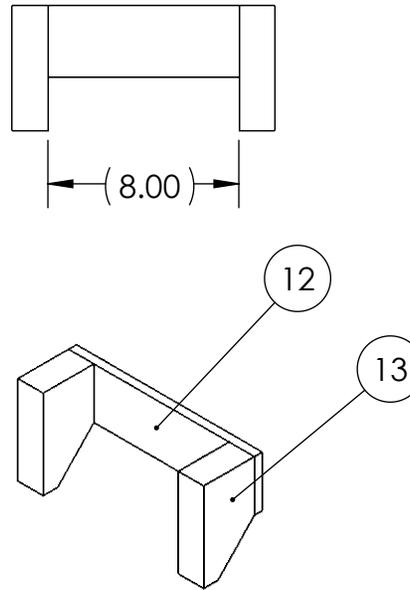
Step 8:



Note:

Attach (21) (20), then attach to (19)
 Repeat for all instances

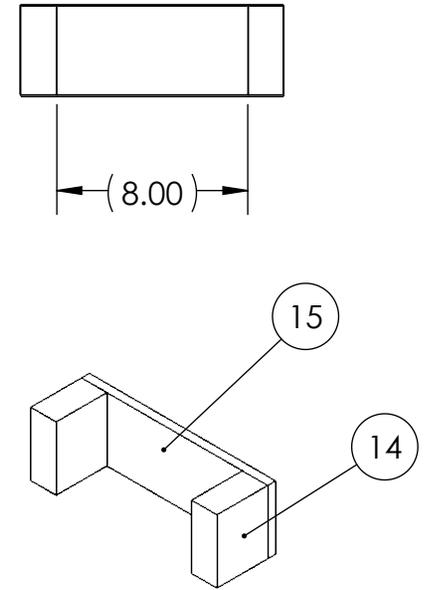
Step 9:



Note:

Attach (13) to (12) as shown
 Pre-drill and use 1.25" screws

Step 10:



Note:

Attach (14) to (15) as shown
 Pre-drill and use 1.25" screws

B

B

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
NEXT ASSY	USED ON	FINISH	MFG APPR.		
		DO NOT SCALE DRAWING	Q.A.		
			COMMENTS:		

FIRST ROBOTICS COMPETITION **SOLIDWORKS** Modeling Solutions Partner

TITLE:
Cargo Front Single

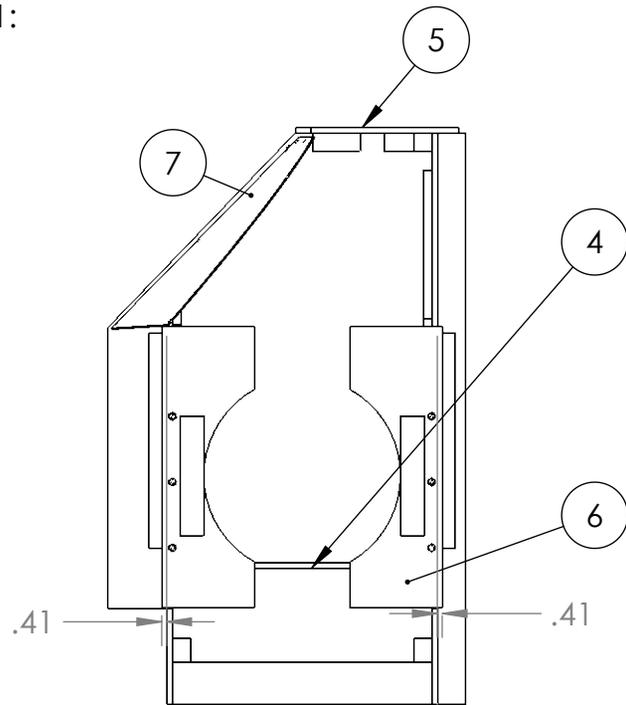
SIZE **A** DWG. NO. **TE-19107** REV

SCALE: 1:24 WEIGHT: SHEET 5 OF 14

2

1

Step 11:



Note:

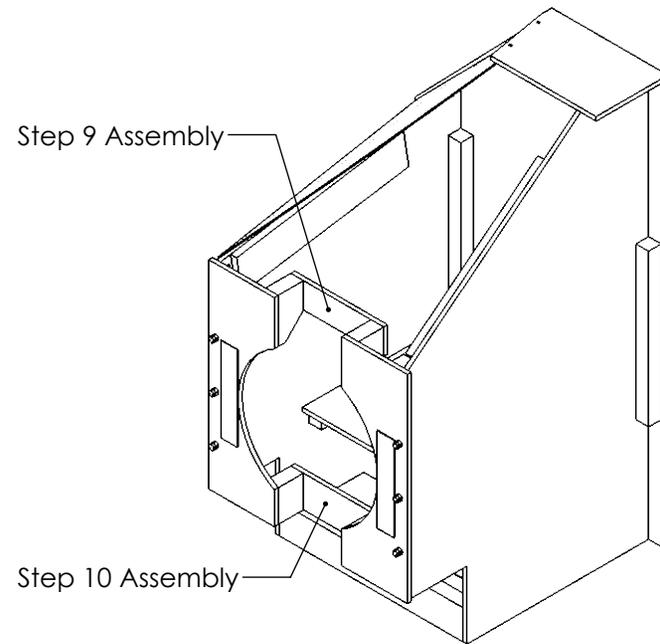
Attach (6) to assembly, with an overhang of .41"; pre-drill and use 1.25" screws

Attach (5) to assembly; pre-drill and use 1.25" screws

Attach (7) to (5) and rest of assembly with cable ties

Attach (4) to (8); pre-drill and use 1.25" screws

Step 12:



Note:

Attach assembly from Step 9 flush to the opening and top of (6)

Attach assembly from Step 10 flush to the opening and bottom of (6)

Pre-drill and use 2.5" screws

B

B

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
	NEXT ASSY	USED ON			
	APPLICATION	DO NOT SCALE DRAWING			



TITLE:		
<h1>Cargo Front Single</h1>		
SIZE	DWG. NO.	REV
A	TE-19107	
SCALE: 1:24 WEIGHT:		SHEET 6 OF 14

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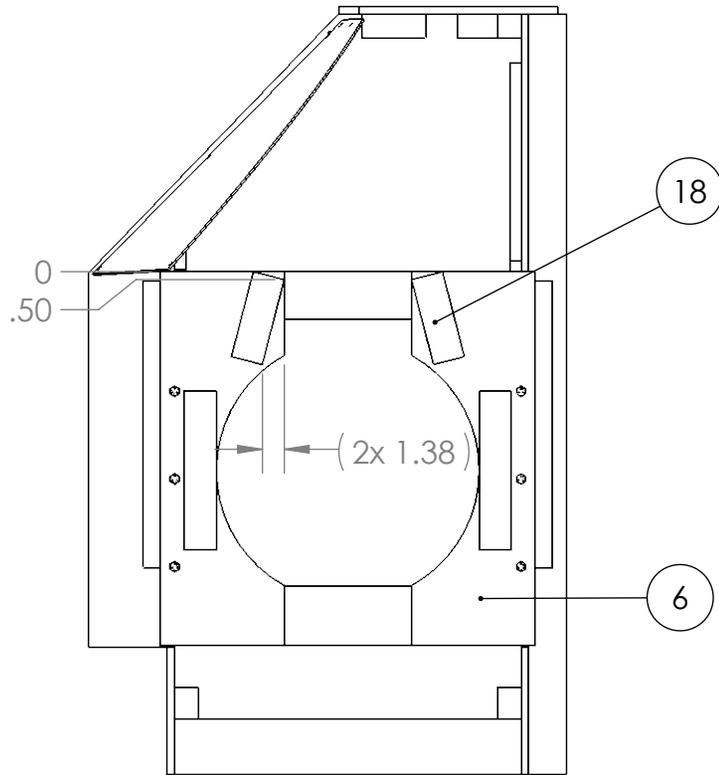
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Step 13:

B

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Note:

Attach 18 to 6

A

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		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
	APPLICATION	DO NOT SCALE DRAWING			

FIRST ROBOTICS COMPETITION **SOLIDWORKS** Modeling Solutions Partner

TITLE: **Cargo Front Single**

SIZE	DWG. NO.	REV
A	TE-19107	

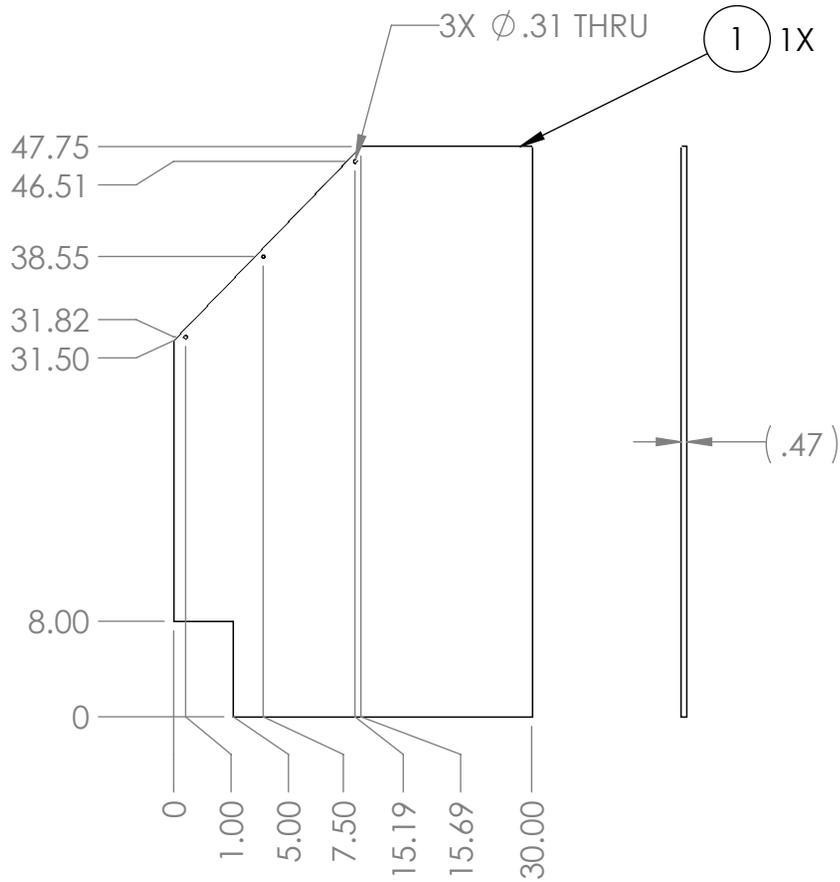
SCALE: 1:24 WEIGHT: SHEET 7 OF 14

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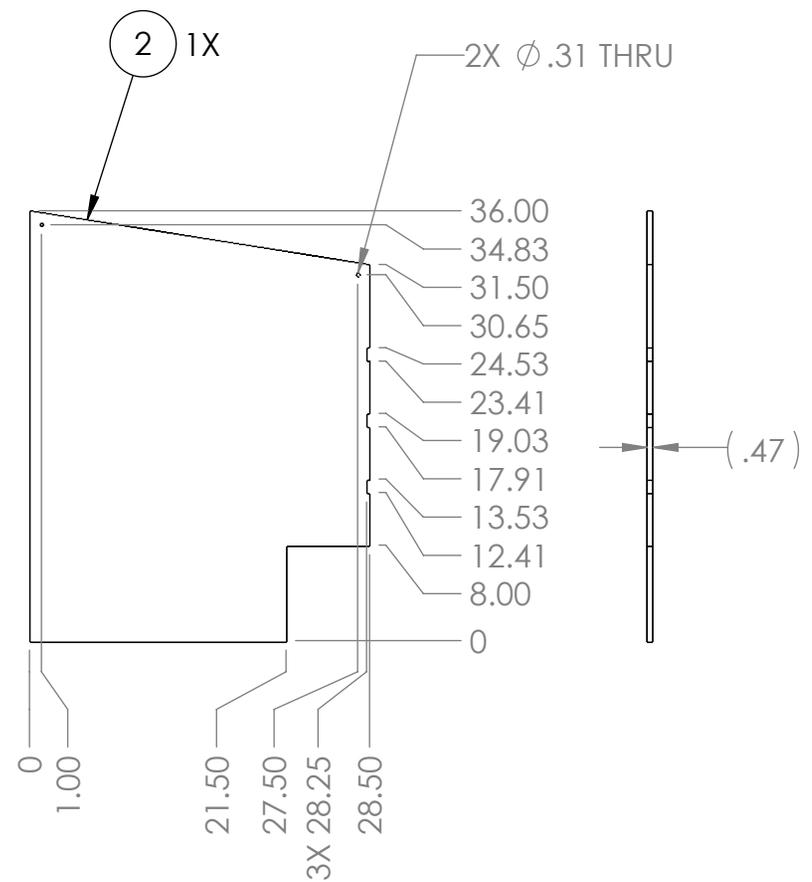
TE-19107-01



Note:
Material: 15/32" (1/2") A/C or CDX Plywood

1

TE-19107-02



Note:
Material: 15/32" (1/2") A/C or CDX Plywood

B

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		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
	NEXT ASSY	USED ON			
		FINISH			
	APPLICATION	DO NOT SCALE DRAWING			

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TITLE:
Cargo Front Single

SIZE **A** DWG. NO. **TE-19107** REV

SCALE: 1:24 WEIGHT: SHEET 8 OF 14

2

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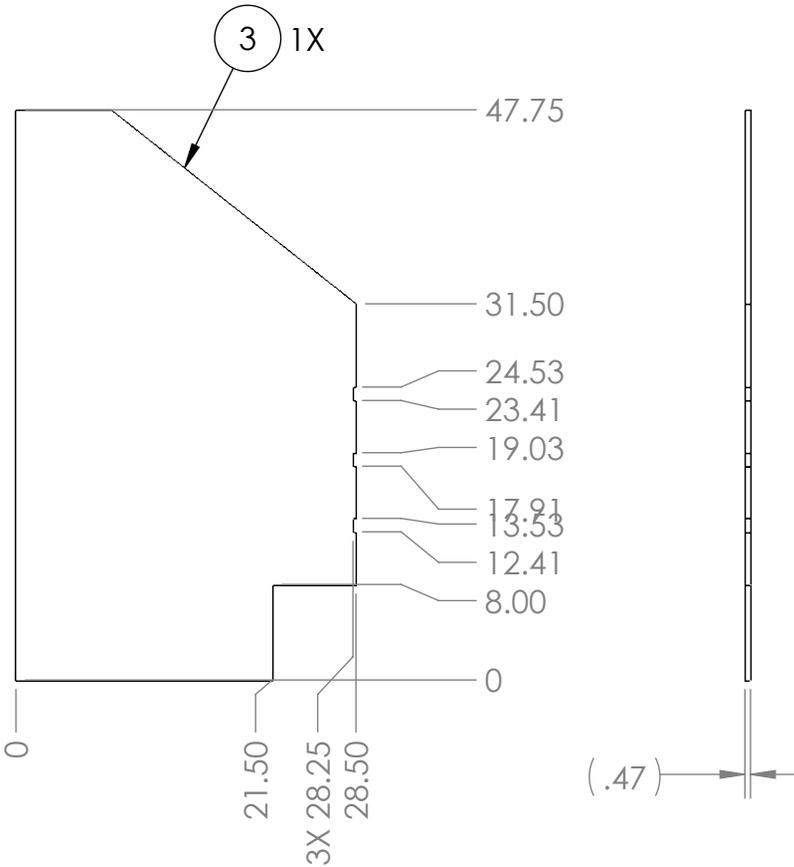
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TE-19107-03

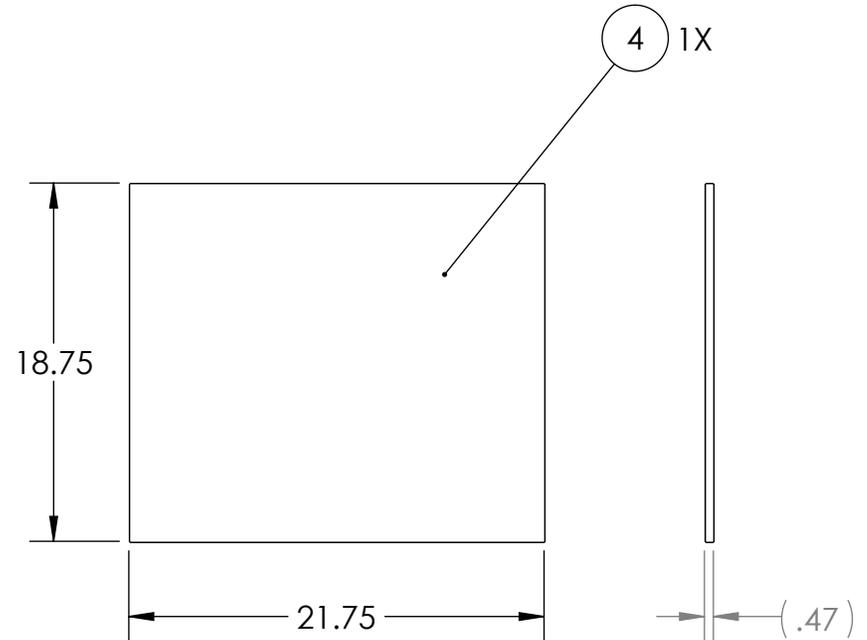
TE-19107-04

B

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Note:
Material: 15/32" (1/2") A/C or CDX Plywood



Note:
Material: 15/32" (1/2") A/C or CDX Plywood

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		TOLERANCES:	CHECKED		
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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
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		MATERIAL			
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NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

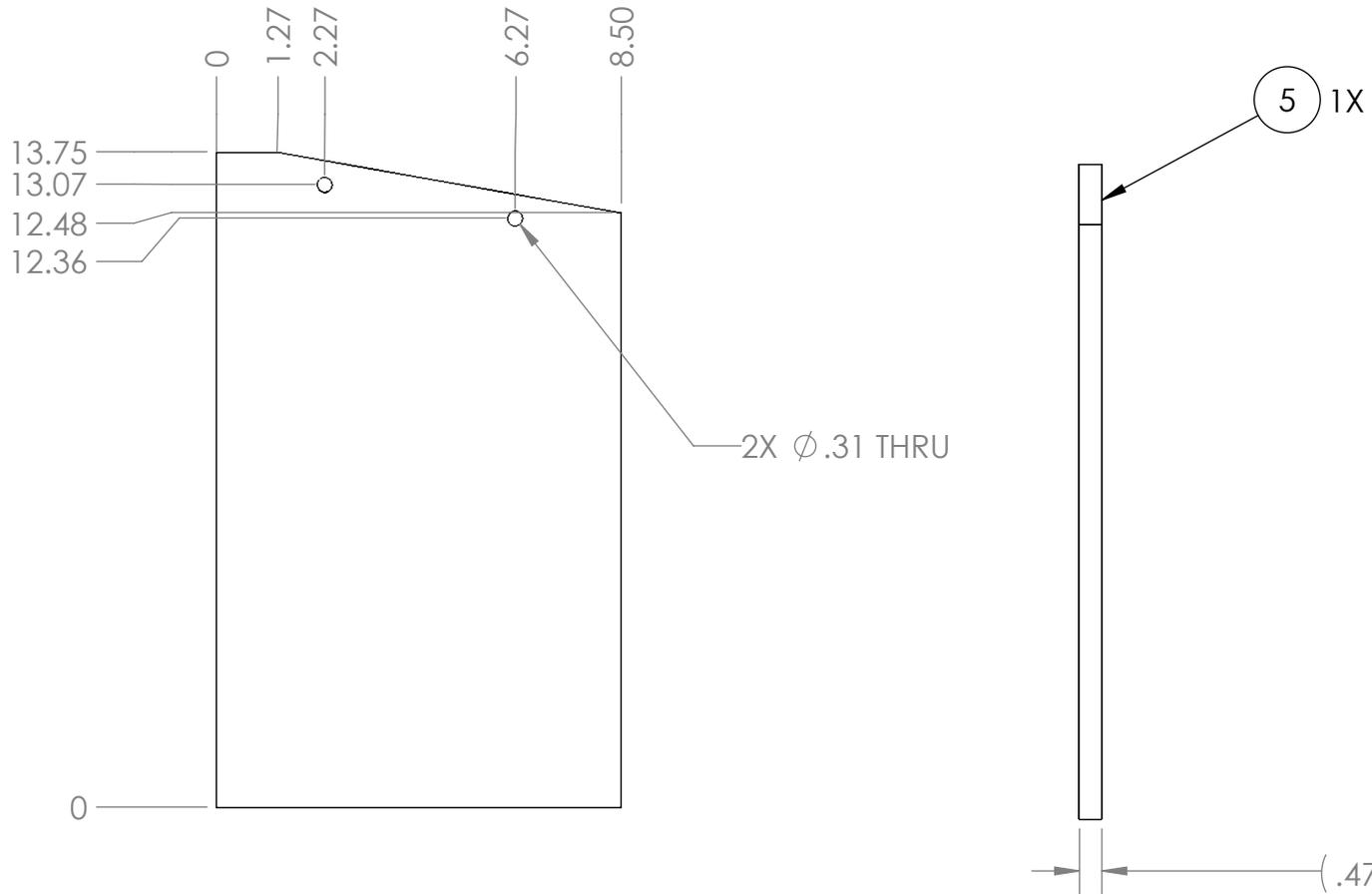


TITLE: Cargo Front Single		
SIZE A	DWG. NO. TE-19107	REV
SCALE: 1:24 WEIGHT:		SHEET 9 OF 14

2

1

TE-19107-05



Note:
Material: 15/32" (1/2") A/C or CDX Plywood

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		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			




TITLE: **Cargo Front Single**

SIZE	DWG. NO.	REV
A	TE-19107	

SCALE: 1:24 WEIGHT: SHEET 10 OF 14

2

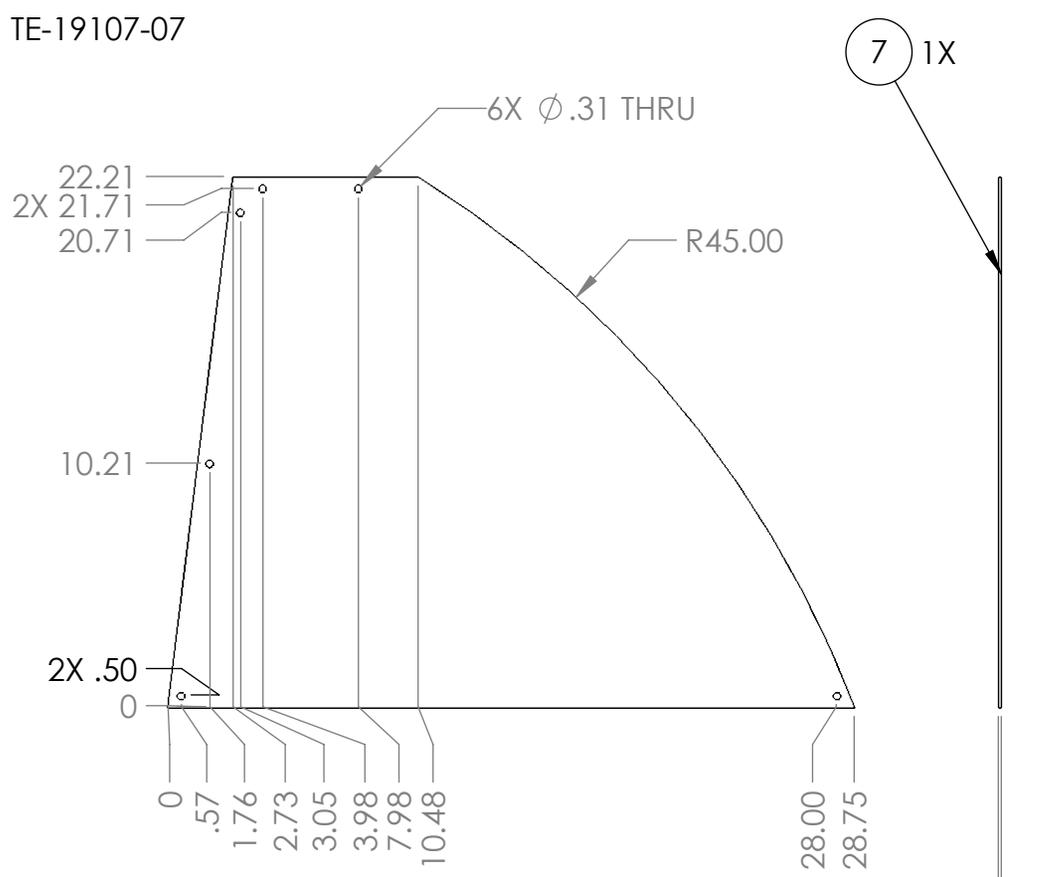
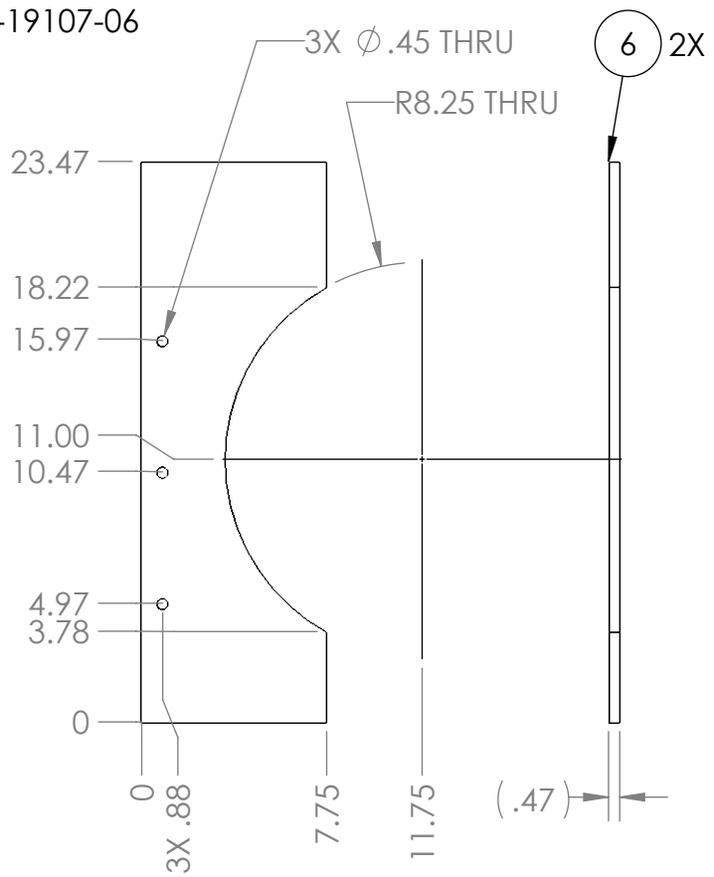
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TE-19107-06

TE-19107-07

B

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Note:
Material: 15/32" (1/2") A/C or CDX Plywood

Note:
Material: 1/8" hardboard

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		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE: Cargo Front Single		
SIZE A	DWG. NO. TE-19107	REV
SCALE: 1:24 WEIGHT:		SHEET 11 OF 14

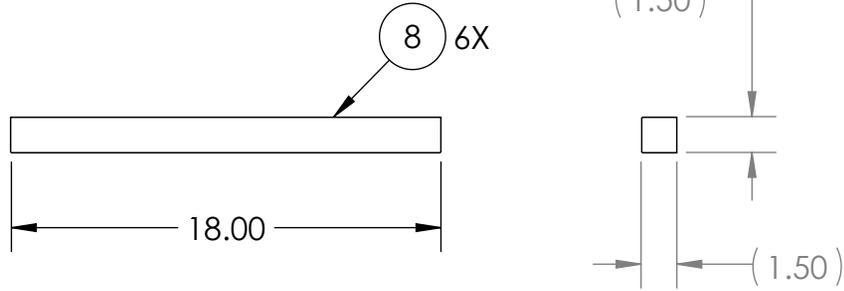
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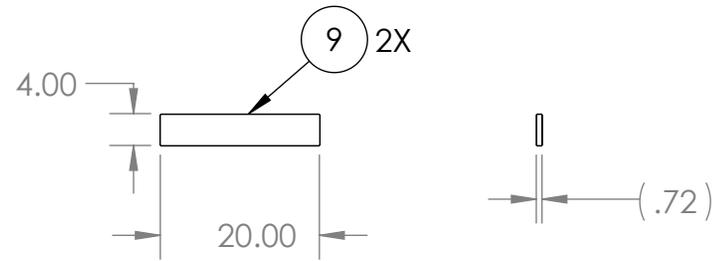
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TE-19107-08



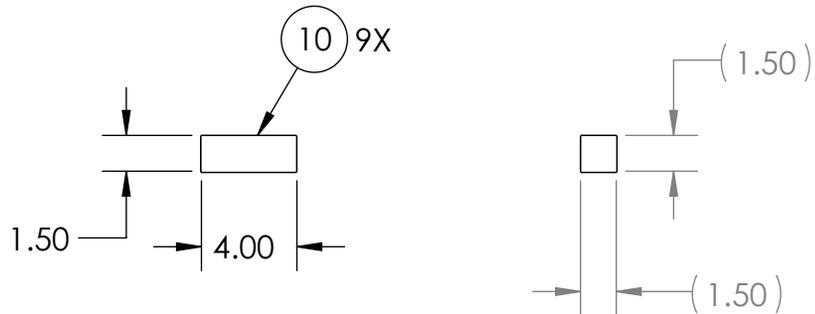
Note:
Material 2"x 2" Pine Lumber

TE-19107-09



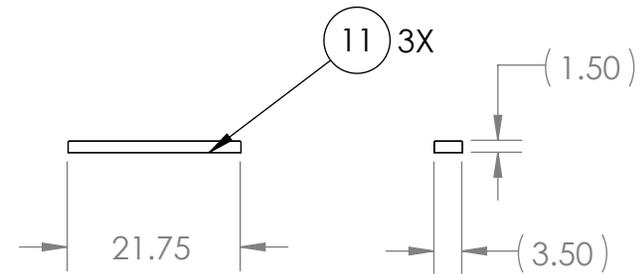
Note:
Material: 23/32" (3/4") A/C or CDX Plywood

TE-19107-10



Note:
Material 2"x 2" Pine Lumber

TE-19107-11



Note:
Material 2"x 4" Pine Lumber

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		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		



TITLE: Cargo Front Single		
SIZE A	DWG. NO. TE-19107	REV
SCALE: 1:24 WEIGHT:		SHEET 12 OF 14

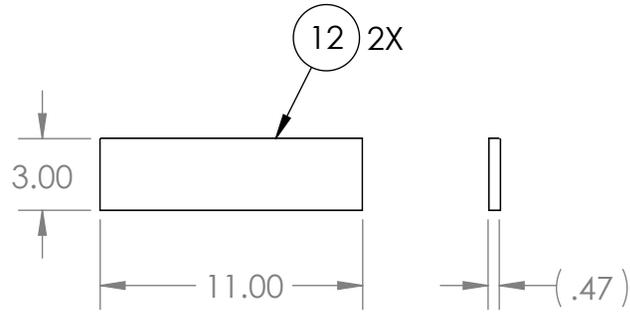
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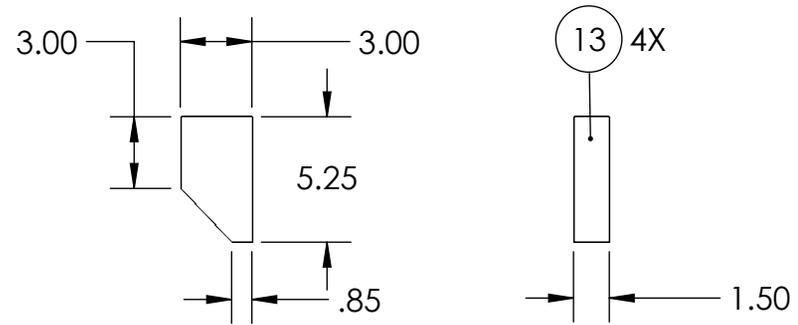
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TE-19107-12



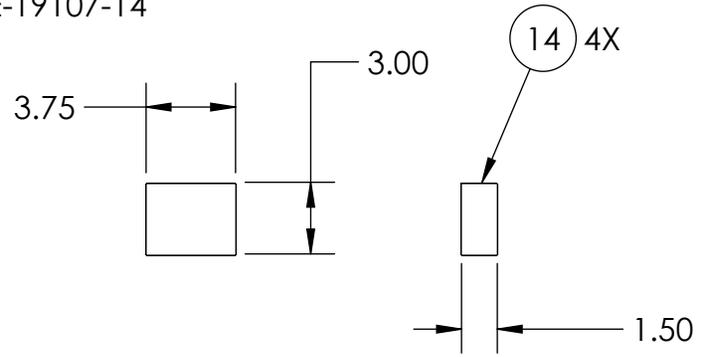
Note:
Material: 15/32" (1/2") A/C or CDX Plywood

TE-19107-13



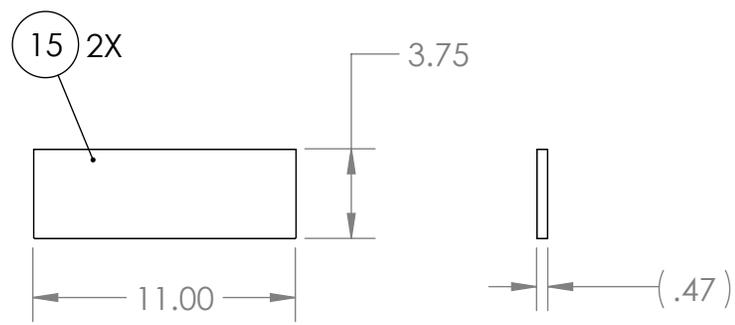
Note:
Material: 2"x 4" Pine Lumber

TE-19107-14



Note:
Material: 2"x 4" Pine Lumber

TE-19107-15



Note:
Material: 15/32" (1/2") A/C or CDX Plywood

B

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		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
Cargo Front Single

SIZE DWG. NO. REV
A TE-19107

SCALE: 1:24 WEIGHT: SHEET 13 OF 14

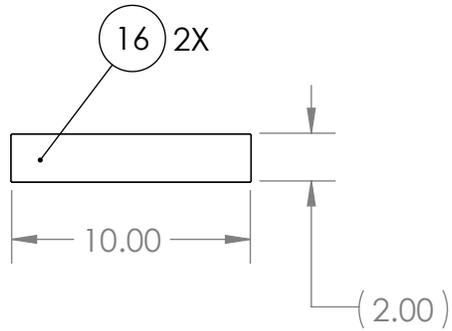
2

1

2

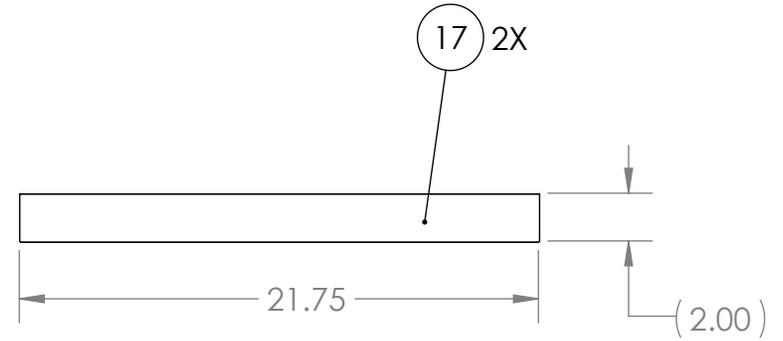
1

TE-19107-16



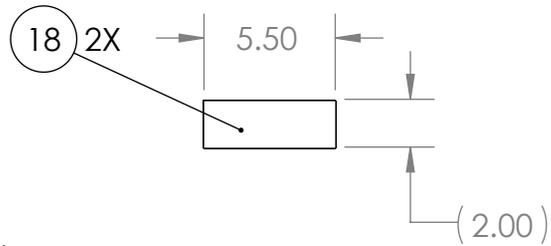
Note:
2" Hook Fastener

TE-19107-19



Note:
2" Hook Fastener

TE-19107-20



Note:
2" Vison Tape

B

B

A

A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE: Cargo Front Single		
SIZE A	DWG. NO. TE-19107	REV
SCALE: 1:24 WEIGHT:		SHEET 14 OF 14

2

1