

2

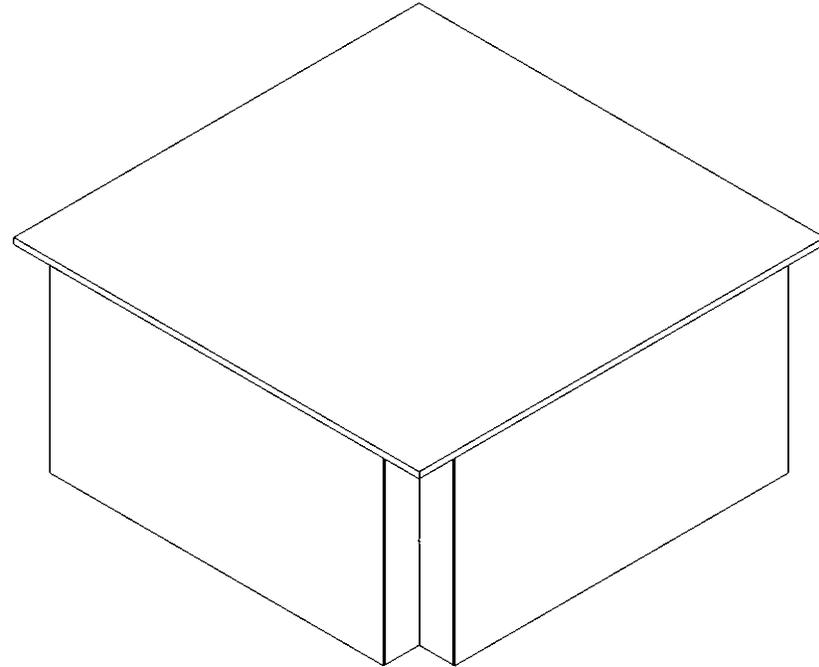
1

ITEM NO.	PART NUMBER	QTY.
1	TE-19117-01	1
2	TE-19117-02	6
3	TE-19117-03	4
4	TE-19117-04	3
5	TE-19117-05	9
6	TE-19117-06	9

B

B

Material	QTY
23/32"(3/4") A/C or CDX Plywood	2 sheets
1/8" Hardboard	.75 sheets
2"x4"x8'	.125 sheets
1" Hook Fastener	210"
1" Loop Fastener	210"
2.5" screws	8



A

A

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
		APPLICATION	COMMENTS:		
		DO NOT SCALE DRAWING			



TITLE:
Hab Ivl 3

SIZE DWG. NO. REV
A TE-19117

SCALE: 1:16 WEIGHT: SHEET 1 OF 5

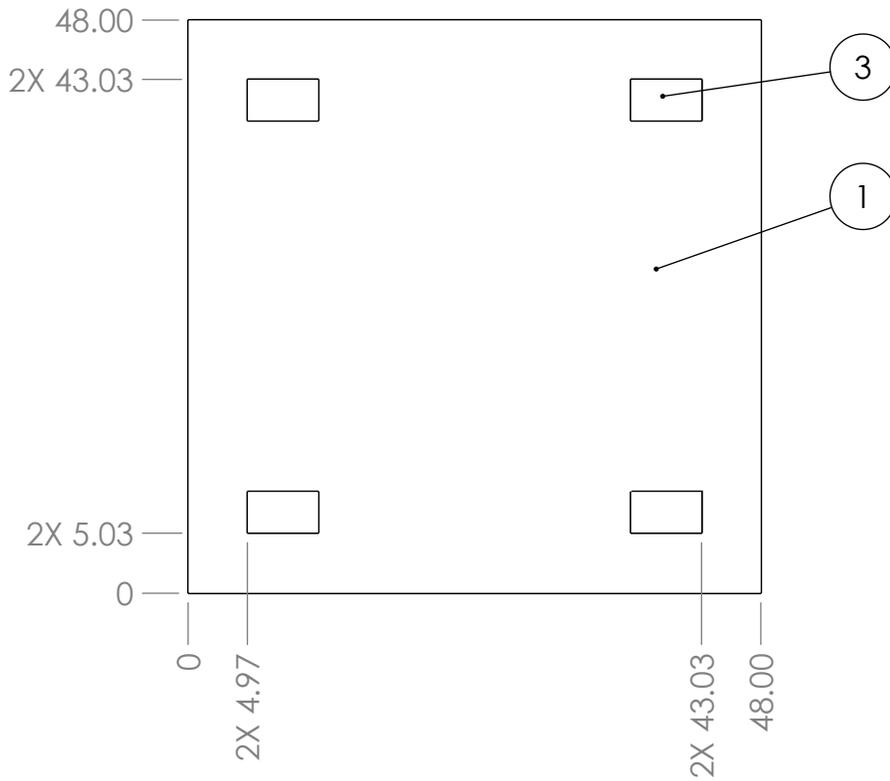
2

1

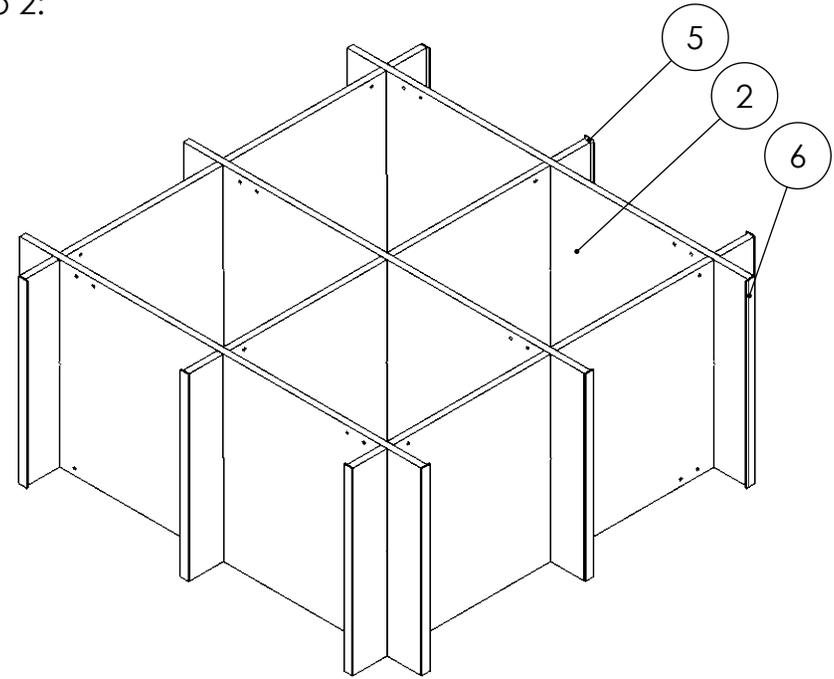
2

1

Step 1:



Step 2:



B

B

Note:

- Attach (3) to (1).
- Pre drill and attach using 2.5" Screws

Note:

- Arrange (2) in pattern above.
- Apply (5) to the edge of (2) on 3 sides
- Apply (6) to (5), Do not remove the protective backing.

A

A

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. Any REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		



TITLE: Hab lvl 3		
SIZE A	DWG. NO. TE-19117	REV
SCALE: 1:16 WEIGHT:		SHEET 2 OF 5

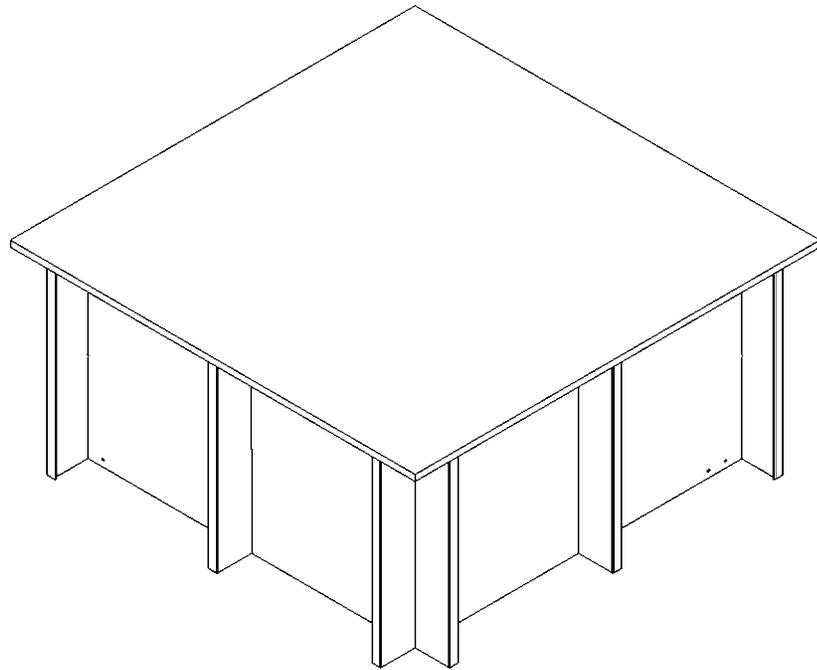
2

1

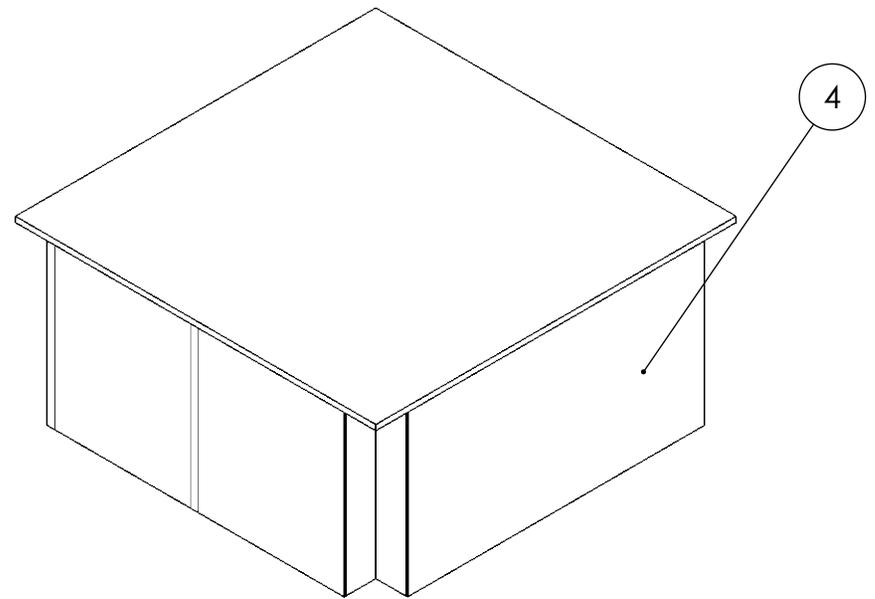
2

1

Step 3:



Step 4:



Note:

- Attach assembly from Step 1 to Step 3
- Pre drill and attach using 2.5" screws

Note:

- Remove the protective backing from the loop.
- Attach (4) on three sides by pressing firmly to the loop.

B

B

A

A

2

1

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. Any REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
Hab Ivl 3

SIZE DWG. NO. REV
A TE-19117

SCALE: 1:16 WEIGHT: SHEET 3 OF 5

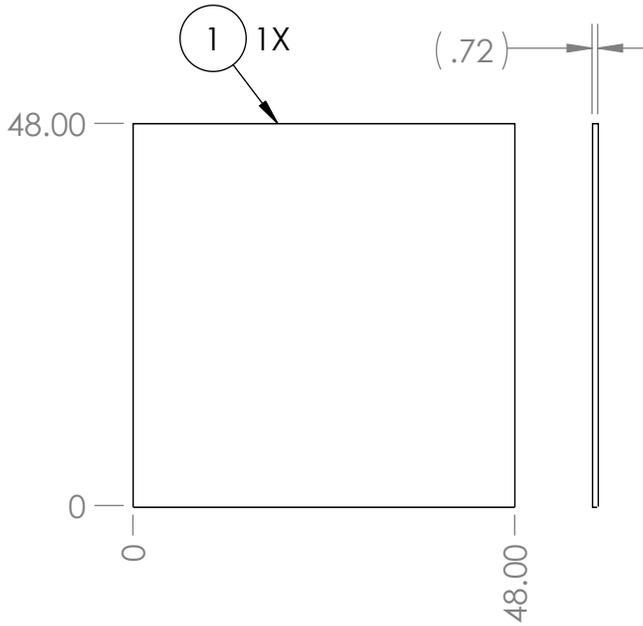
2

1

TE-19117-01

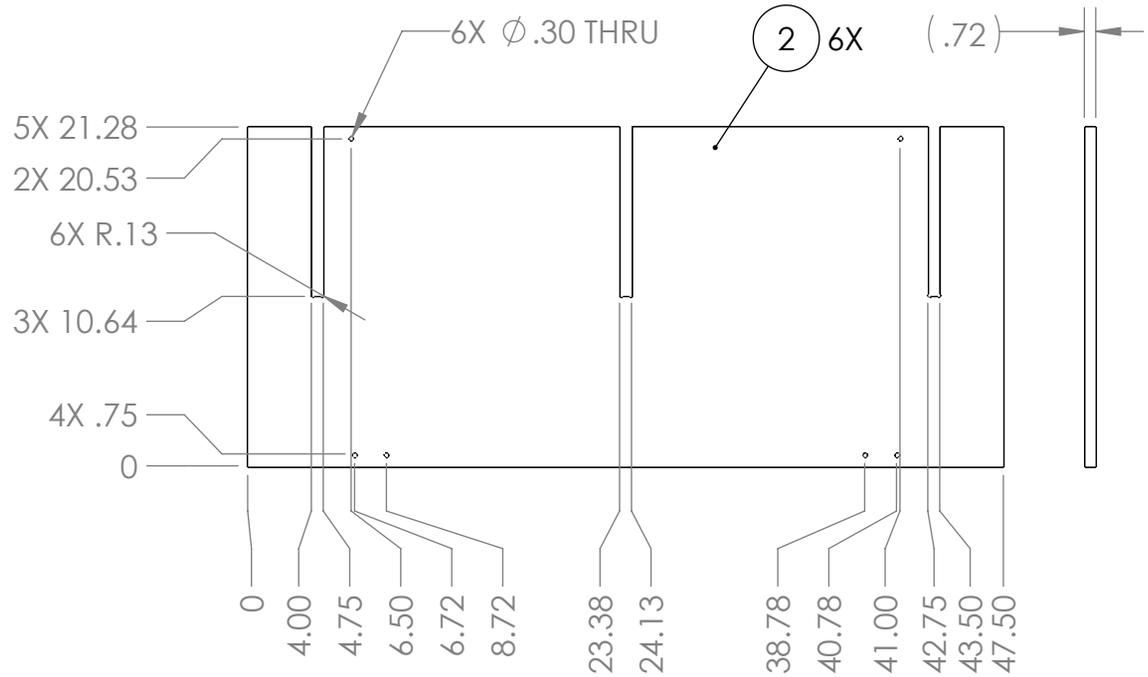
TE-19117-02

B



Notes:
 23/32" (3/4") A/C or CDX Plywood

B



Notes:
 23/32" (3/4") A/C or CDX Plywood
 (6X R.13 added for router)

A

A

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. Any REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
Hab Ivl 3

SIZE **A** DWG. NO. **TE-19117** REV
 SCALE: 1:16 WEIGHT: SHEET 4 OF 5

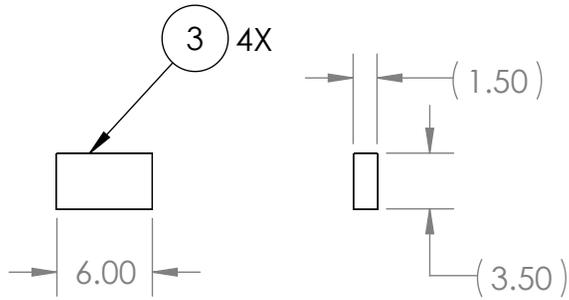
2

1

2

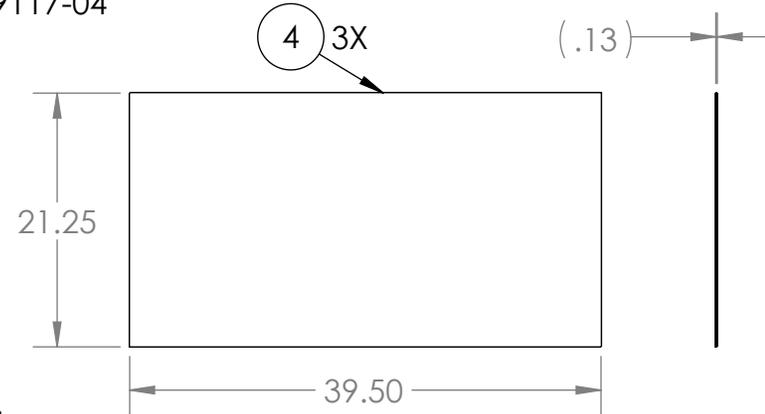
1

TE-19117-03



Note:
Material: 2"X 4" Lumber Pine

TE-19117-04



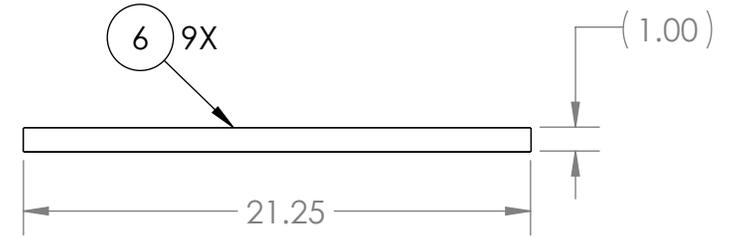
Note:
Material: 1/8" HardBoard

TE-19117-05



Note:
Material: 1" Hook Fastener

TE-19117-06



Note:
Material: 1" Loop Fastener

B

B

A

A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **FIRST®**. Any REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **FIRST®** IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			




TITLE: **Hab Ivl 3**

SIZE	DWG. NO.	REV
A	TE-19117	

SCALE: 1:16 WEIGHT: SHEET 5 OF 5

2

1