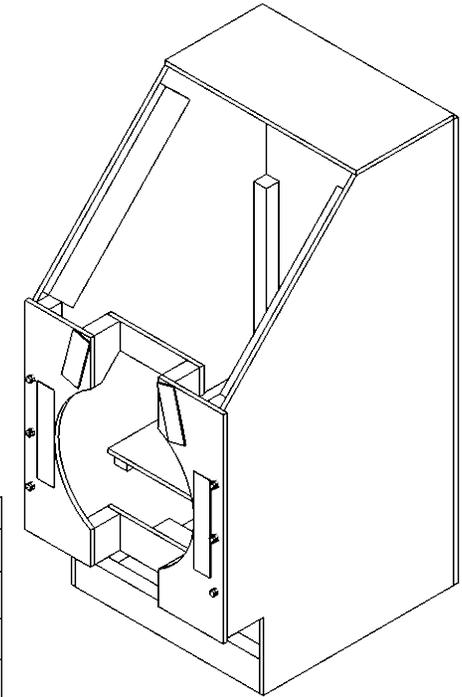


2

1

ITEM NO.	PART NUMBER	QTY.
1	TE-19106-01	2
2	TE-19106-02	1
3	TE-19106-03	1
4	TE-19106-04	2
5	TE-19106-05	1
6	TE-19106-06	4
7	TE-19106-07	6
8	TE-19106-08	2
9	TE-19106-09	2
10	TE-19106-10	3
11	TE-19106-11	1
12	TE-19106-12	2
13	TE-19106-13	2
14	TE-19106-14	1
15	TE-19106-15	2
16	TE-19106-18	2
17	TE-19106-19	2
18	Tee nut .375_16	6
19	hex nut_.375_16	6
20	hex_.375_16_.625	6



Material	QTY
15/32" (1/2") A/C or CDX Plywood	1.5sheets
23/32" (3/4") A/C or CDX Plywood	.125 sheets
2"x2"x8'	1.25
2"x 4"x 8'	1
TEE nut .3/8"-16	6
3/8"-16 nut	6
Hex Head 3/8"-16 x0.75	6
1.25" wood screws	80
2.5" wood screws	20
Vison Tape	11"
2" hook tape	63.5"

B

B

A

A

2

1

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
			Q.A.		
			COMMENTS:		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

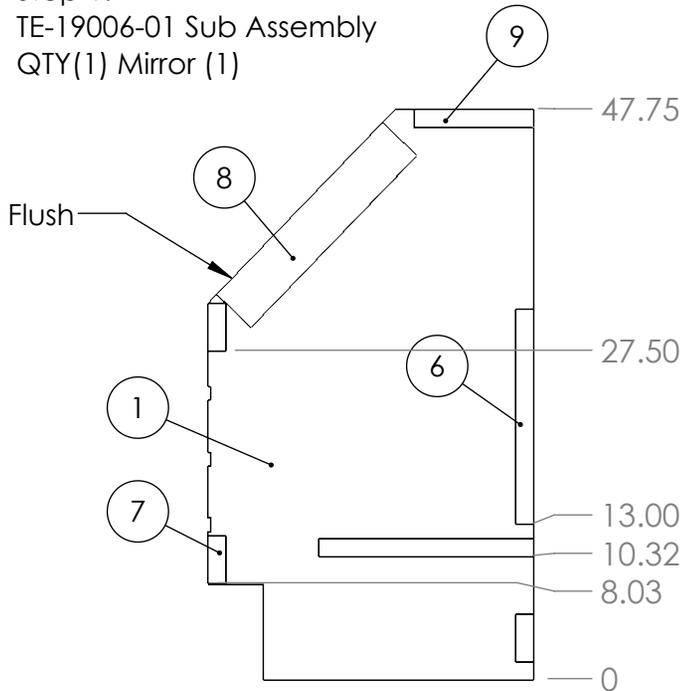


TITLE:  
**Single Bay Side**

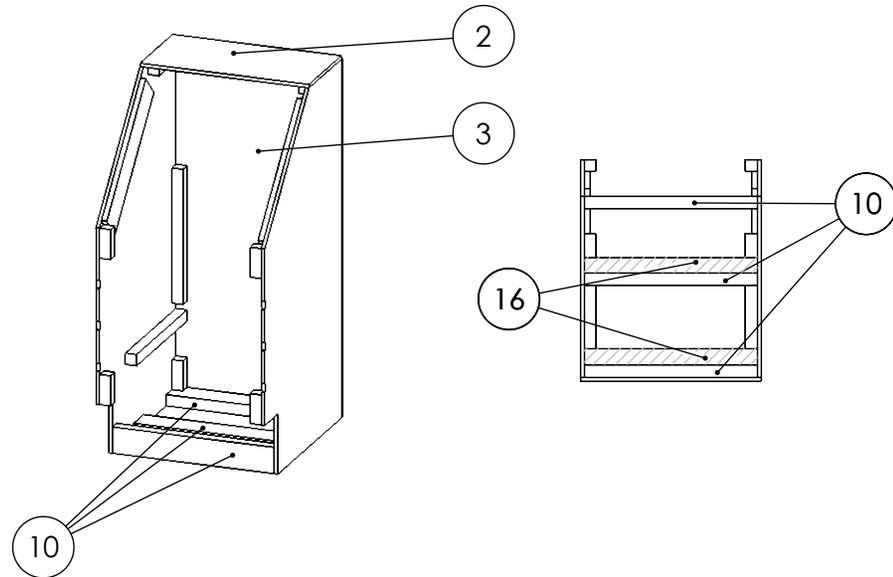
SIZE DWG. NO. REV  
**A TE-19106**

SCALE: 1:24 WEIGHT: SHEET 1 OF 12

Step 1:  
TE-19006-01 Sub Assembly  
QTY(1) Mirror (1)



Step 2:



Notes:

Attach (9) (6) and (8) flush to (1) as indicated and touching (7).  
Pre-drill and attach using 1.25" screws.

Notes:

Connect the assemblies from step 1 with three (10), (2) and (3).  
Attach using 1.25" and 2.5" screws.  
If using on carpet add (16) to bottom of (10)

B

B

A

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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
			COMMENTS:		
		APPLICATION			
		DO NOT SCALE DRAWING			



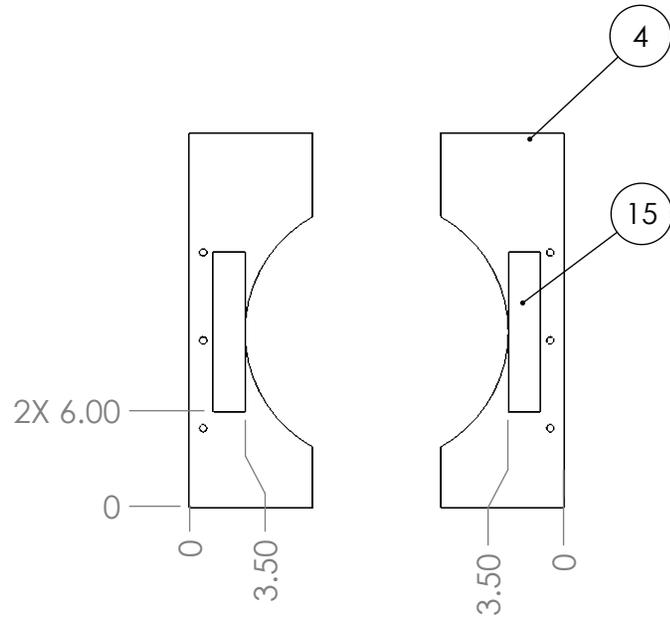
TITLE:  
**Single Bay Side**

SIZE DWG. NO. REV  
**A** **TE-19106**

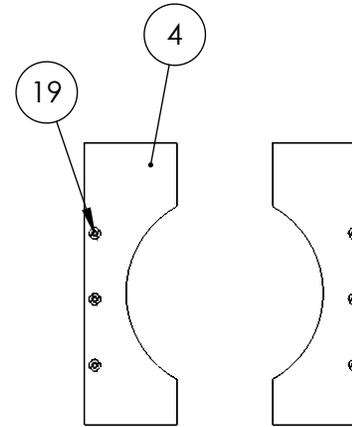
SCALE: 1:24 WEIGHT: SHEET 2 OF 12

Notes:

Step 3:



Step 4:



Notes:

Attach (15) to (4).

(15) should be tangent to circular cutout.

Mirror for the second.

Notes:

Flip assembly from Step 3 over .

Insert (19) to all holes on (4), hammer in to seat.

B

B

A

A

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		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
	APPLICATION	DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

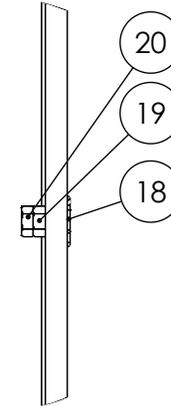
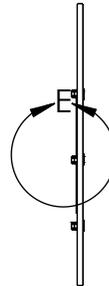
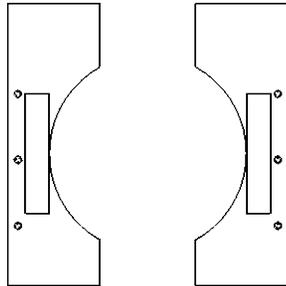
SIZE DWG. NO. REV  
**A** **TE-19106**

SCALE: 1:24 WEIGHT: SHEET 3 OF 12

2

1

Step 5:



B

B

Notes:

Thread (19) all the way on to (20).

Insert into (18) repeat, for all instances.

DETAIL E  
SCALE 1 : 4

A

A

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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
NEXT ASSY	USED ON	FINISH	MFG APPR.		
APPLICATION		DO NOT SCALE DRAWING	Q.A.		
			COMMENTS:		



TITLE:  
**Single Bay Side**

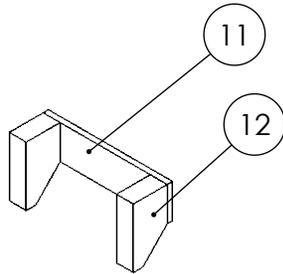
SIZE DWG. NO. REV  
**A** **TE-19106**

SCALE: 1:24 WEIGHT: SHEET 4 OF 12

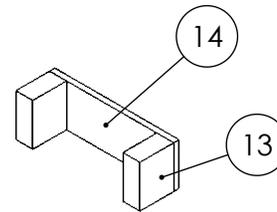
2

1

Step 6:



Step 7:



Notes:

Attach (12) to (11).

Pre-drill and attach using 1.25" long screws

Notes:

Attach (13) to (14).

Pre-drill and attach using 1.25" long screws

B

B

A

A

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		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE	DWG. NO.	REV
<b>A</b>	<b>TE-19106</b>	
SCALE: 1:24 WEIGHT:		SHEET 5 OF 12

2

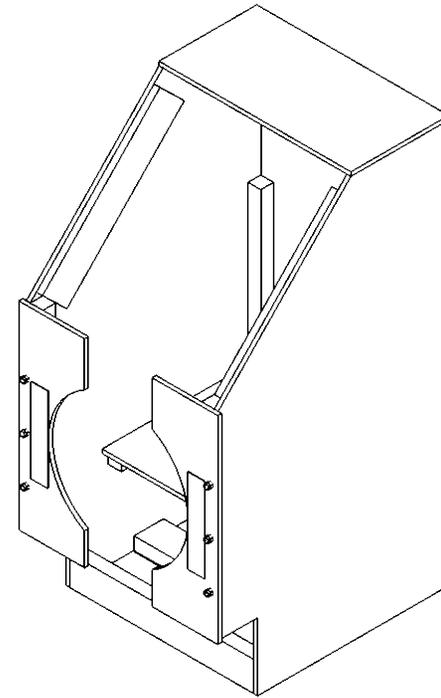
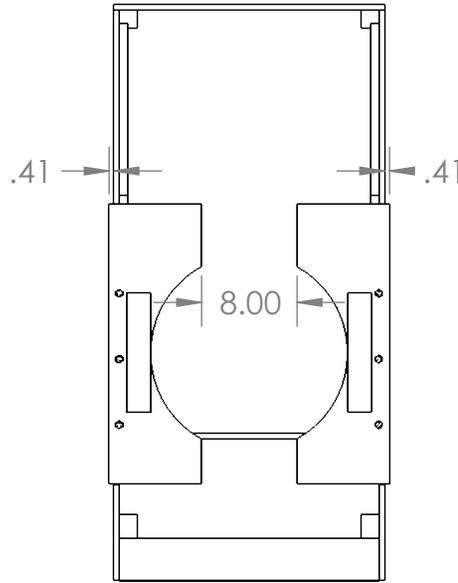
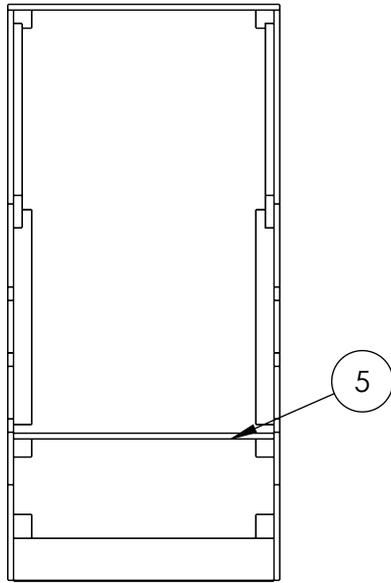
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Step 8:

Step 9:

B

B



Notes:

Attach (5) flush to the cleats of step 2.  
Pre drill and attach with 1.25" screws.

Notes:

Attach assemblies from Step 5 to Step 8  
Pre drill and use 1.25" screws. Step 5  
over hangs .41 on both sides.

A

A

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		TOLERANCES:	CHECKED		
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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE DWG. NO. REV  
**A TE-19106**

SCALE: 1:24 WEIGHT: SHEET 6 OF 12

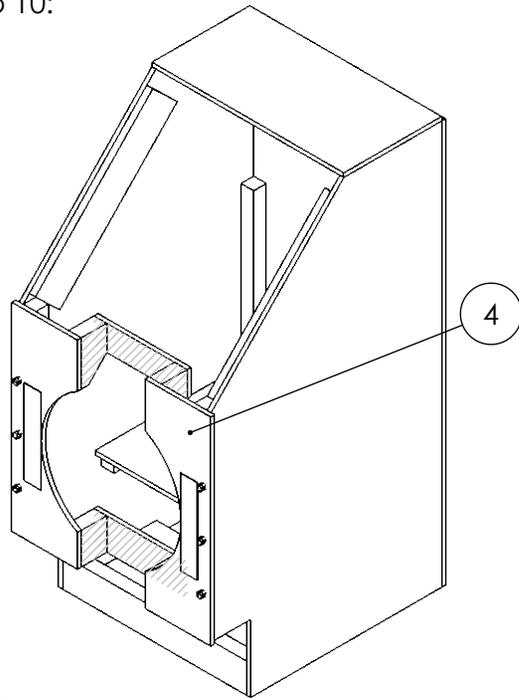
2

1

2

1

Step 10:



Notes:

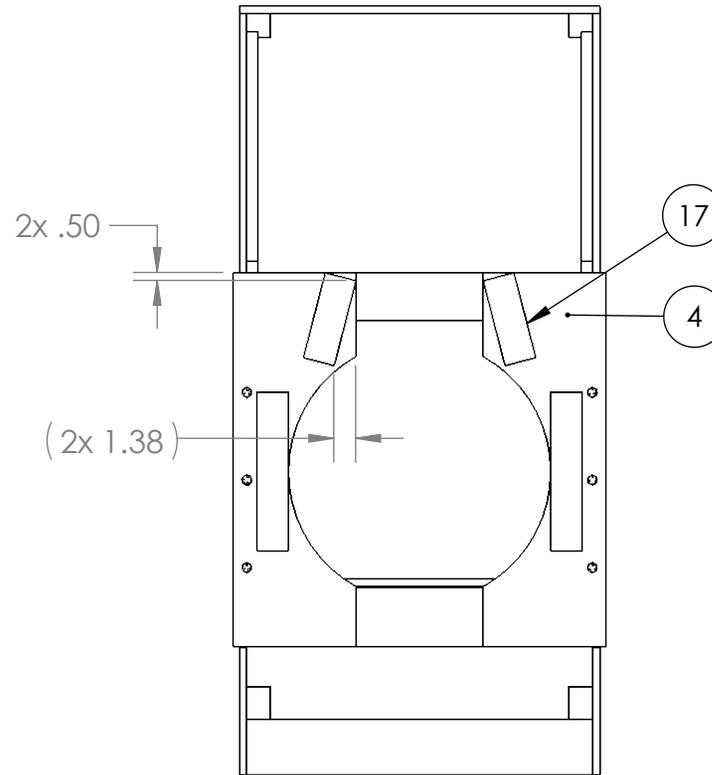
Attach Step 6 and Step 7 to (4).

Step 6 Flush to opening and to Top of (4).

Step 7 Flush to opening and to bottom of (4).

Pre drill and attach using 2.5" wood screws.

Step 11:



Notes:

Attach (17) to (4), mirror for the other side

B

B

A

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		TOLERANCES:	CHECKED		
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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE DWG. NO. REV  
**A** **TE-19106**

SCALE: 1:24 WEIGHT: SHEET 7 OF 12

2

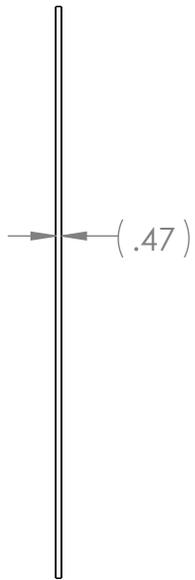
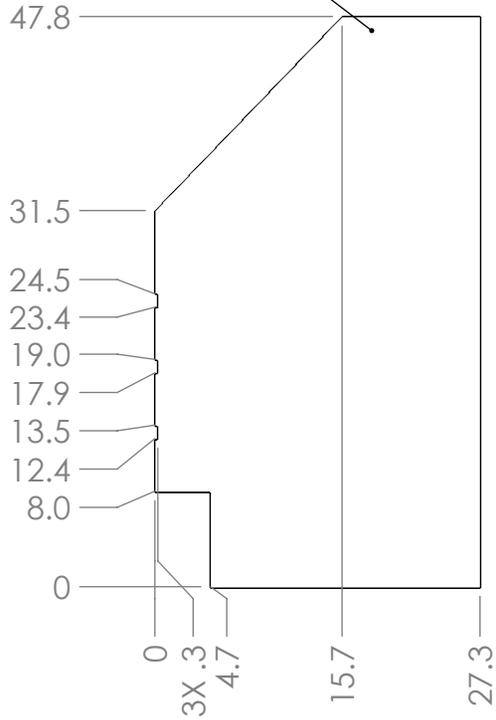
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2

1

TE-19106-01

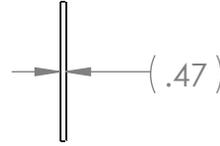
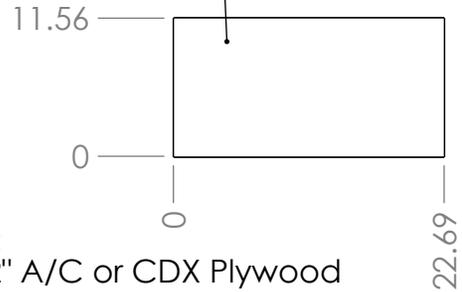
1 2X



Note:  
15/32" A/C or CDX Plywood

TE-19106-02

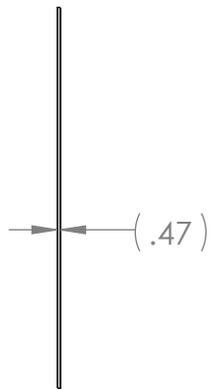
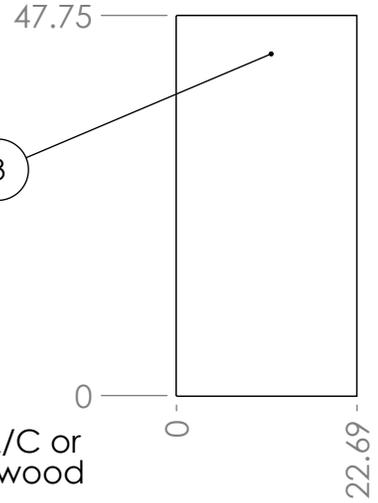
2 1X



Note:  
15/32" A/C or CDX Plywood

TE-19106-03

1X 3



Note:  
15/32" A/C or CDX Plywood

B

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ± 1/16	ENG APPR.		
		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE	DWG. NO.	REV
<b>A</b>	<b>TE-19106</b>	

SCALE: 1:24 WEIGHT: SHEET 8 OF 12

2

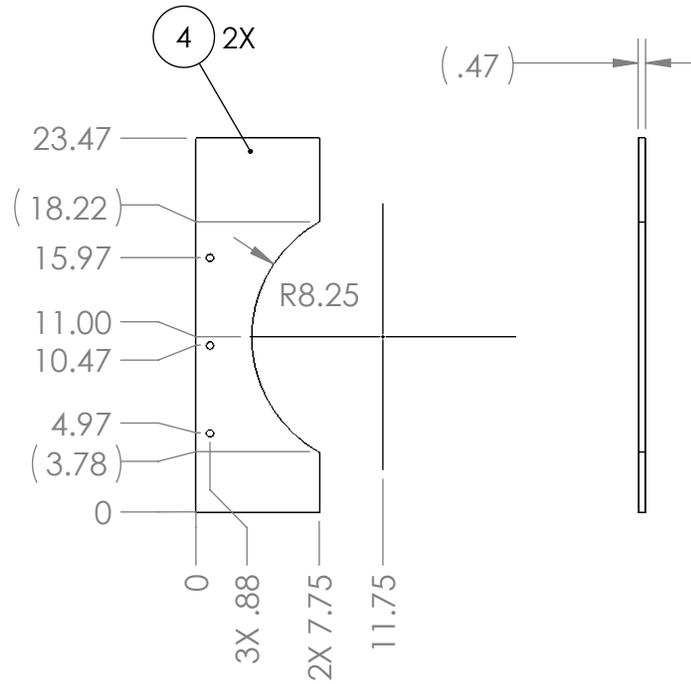
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2

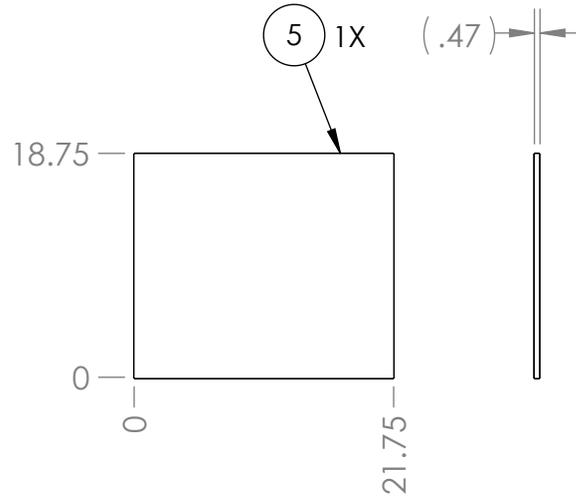
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TE-19106-04



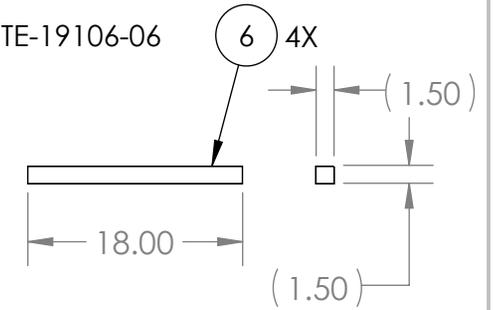
Note:  
15/32" A/C or CDX Plywood

TE-19106-05



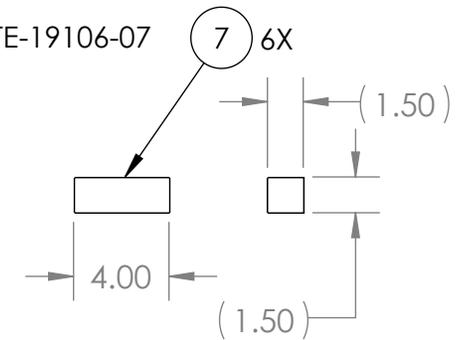
Note:  
15/32" A/C or CDX Plywood

TE-19106-06



Note:  
2" x 2" Pine Lumber

TE-19106-07



Note:  
2" x 2" Pine Lumber

B

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1

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

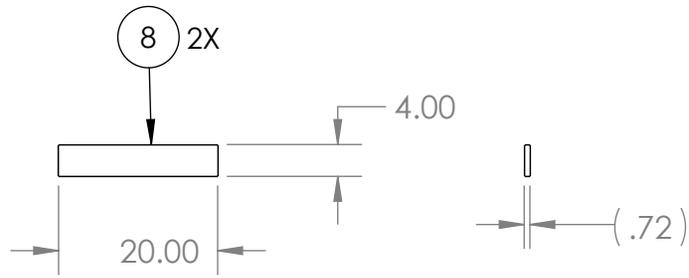
SIZE	DWG. NO.	REV
<b>A</b>	<b>TE-19106</b>	

SCALE: 1:24 WEIGHT: SHEET 9 OF 12

2

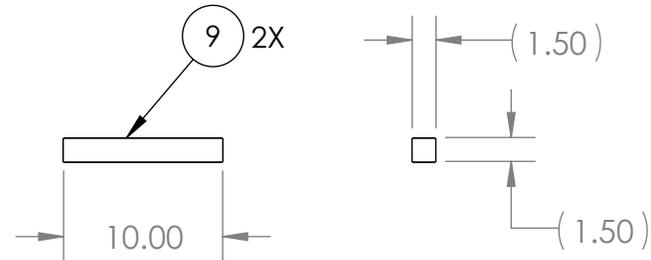
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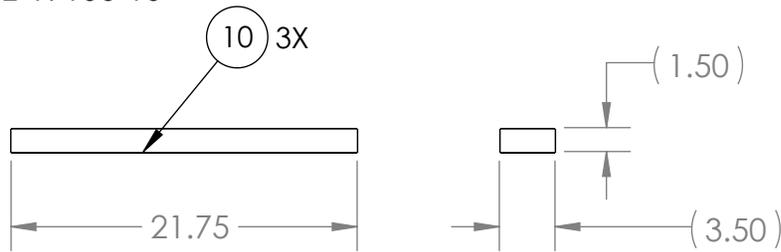
Note:  
23/32" A/C or CDX Plywood

TE-19106-09



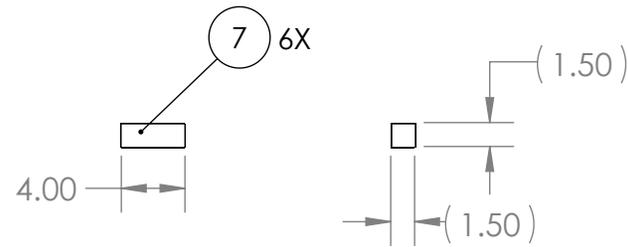
Note:  
2" x 4" Pine Lumber

TE-19106-10



Note:  
2" x 4" Pine Lumber

TE-19106-07



Note:  
2" x 4" Pine Lumber

B

B

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE DWG. NO. REV  
**A** TE-19106

SCALE: 1:24 WEIGHT: SHEET 10 OF 12

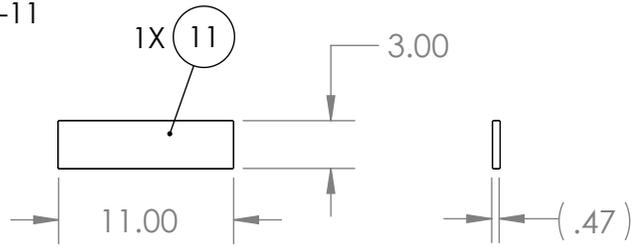
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1

2

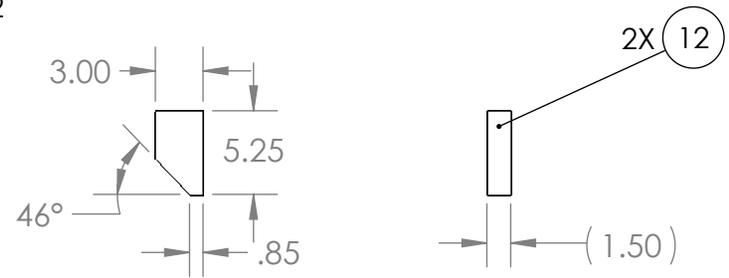
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TE-19106-11



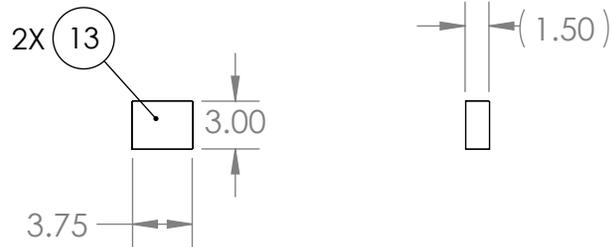
Note:  
15/32" (1/2") A/C or CDX Plywood

TE-19106-12



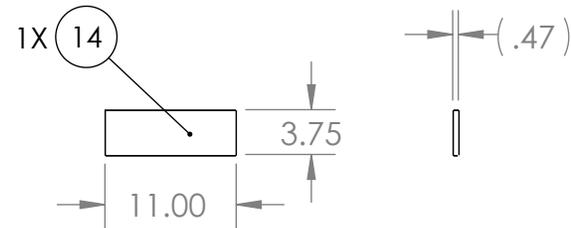
Note:  
2"X4" Pine Lumber

TE-19106-13



Note:  
2"X4" Pine Lumber

TE-19106-14



Note:  
15/32" (1/2") A/C or CDX Plywood

B

B

A

A

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE DWG. NO. REV  
**A** **TE-19106**

SCALE: 1:24 WEIGHT: SHEET 11 OF 12

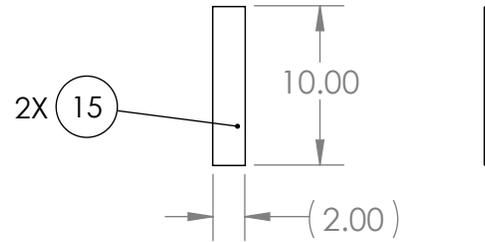
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1

2

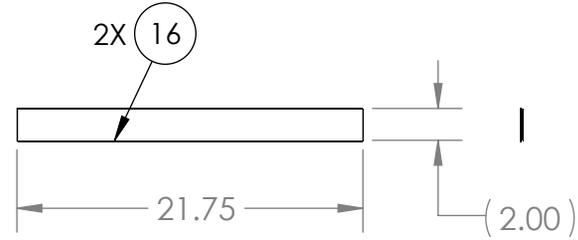
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TE-19106-15



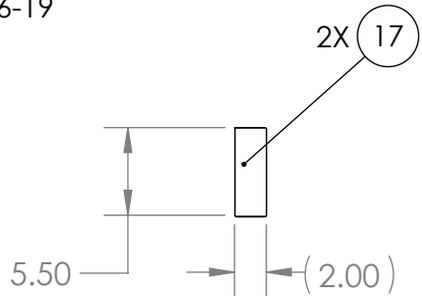
Note:  
2" Hook Fastener

TE-19106-18



Note:  
2" Hook Fastener

TE-19106-19



Note:  
2" Vison tape

B

B

A

A

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		ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.		
		TWO PLACE DECIMAL ± .01	Q.A.		
		THREE PLACE DECIMAL ± .001	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:  
**Single Bay Side**

SIZE DWG. NO. REV  
**A** **TE-19106**

SCALE: 1:24 WEIGHT: SHEET 12 OF 12

2

1