<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TE-19102-01</td>
<td>4</td>
</tr>
<tr>
<td>2</td>
<td>TE-19102-02</td>
<td>5</td>
</tr>
<tr>
<td>3</td>
<td>TE-19102-03</td>
<td>8</td>
</tr>
<tr>
<td>4</td>
<td>TE-19102-04</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>TE-19102-05</td>
<td>3</td>
</tr>
<tr>
<td>6</td>
<td>TE-19102-06</td>
<td>4</td>
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Material

<table>
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<tr>
<th>Material</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>23/32&quot; (3/4&quot;) A/C or CDX Plywood</td>
<td>0.5 sheet</td>
</tr>
<tr>
<td>1/8&quot; Hardboard</td>
<td>0.75 sheet</td>
</tr>
<tr>
<td>2&quot; x 4&quot; x 8'</td>
<td>8</td>
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<tr>
<td>1.25&quot; wood screws</td>
<td>~40</td>
</tr>
<tr>
<td>2.5&quot; wood screws</td>
<td>~60</td>
</tr>
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</table>
Step 1:

1. Attach 1 and 2 with 2.5" screws.
2. Attach 1, 2, and 4 with 1.25" screws.
3. Pre-drill if needed.

Step 2:

1. Assemble Item 3 QTY 2 together with 2.5" screws.
2. Attach with 2.5" screws to rest of assembly.

Note:

Attach 1 and 2 with 2.5" screws.
Attach 1, 2, and 4 with 1.25" screws.
Pre-drill if needed.

Note:

Assemble Item 3 QTY 2 together with 2.5" screws.
Attach with 2.5" screws to rest of assembly.
Step 3:

Assemble Item 2 and 1 to the bottom of 3 with 2.5" screws.
Assemble Item 6 to assembly using 2.5" screws as shown.

Step 4:

Add item 5 sides with 1.25" screws.
Note: 2 x 4 Pine Lumber

Note: 2 x 4 Pine Lumber

Note: 2 x 4 Pine Lumber

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
FRACTIONAL: ± 1/16
ANGULAR: Mach ± 1° Bend ± 1°
TWO PLACE DECIMAL: ± 0.01
THREE PLACE DECIMAL: ± 0.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

APPLICATION

DO NOT SCALE DRAWING

PROPRIETARY AND CONFIDENTIAL
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Note: A/C or CDX 23/32" Plywood

Note: 1/8" Hardboard

Note: 2"x 4" Lumber Pine

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±1° BEND ±1°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

NEXT ASSY USED ON

APPLICATION

DO NOT SCALE DRAWING

TITLE: 2"x 4" Hab lvl 3

SCALE: 1:16  WEIGHT:  SHEET 5 OF 5
Note: To build the entire Hab, build QTY 2 of the TE-19103

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<thead>
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<th>PART NUMBER</th>
<th>QTY.</th>
</tr>
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<tbody>
<tr>
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<td>TE-19103-01</td>
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<td>2</td>
<td>TE-19103-02</td>
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<td>3</td>
<td>te-19103-03</td>
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<td>4</td>
<td>TE-19103-04</td>
<td>5</td>
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<table>
<thead>
<tr>
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<th>QTY</th>
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</thead>
<tbody>
<tr>
<td>23/32” (3/4”) A/C or CDX Plywood</td>
<td>0.5 sheet</td>
</tr>
<tr>
<td>2”x 4”x 8’</td>
<td>5</td>
</tr>
<tr>
<td>1.25” wood screws</td>
<td>~20</td>
</tr>
<tr>
<td>2.5” wood screws</td>
<td>~48</td>
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</table>
Step 1:

Note:
Attach item 3 and 4 with 2.5" screws
Attach item 1 to assembly with 1.25" screws
Pre drill if needed

Step 2:

Note:
Attach item 2 to assembly with 2.5" screws, as shown

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/16
ANGULAR: MACH ±1° BEND ±1°
TWO PLACE DECIMAL: ±.01
THREE PLACE DECIMAL: ±.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

NEXT ASSY USED ON

FINISH

APPLICATION DO NOT SCALE DRAWING

TITLE: 2"X4" HAB lvl 2

SIZE DWG. NO. REV
A TE-19103

SCALE: 1:12 WEIGHT: SHEET 2 OF 5
Step 3:

Note:
Attach item 4 and 3 to the lower part of item 2 with pre drilled 2.5" screw.
Notes:
A/C or CDX plywood 23/32"
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<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>QTY.</th>
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<tbody>
<tr>
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</tr>
<tr>
<td>2</td>
<td>TE-19104-02</td>
<td>2</td>
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<td>3</td>
<td>TE-19104-03</td>
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<td>4</td>
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<td>5</td>
<td>TE-19104-05</td>
<td>2</td>
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<tr>
<td>6</td>
<td>TE-19104-06</td>
<td>8</td>
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<tr>
<td>7</td>
<td>TE-19104-07</td>
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<table>
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<tbody>
<tr>
<td>23/32&quot; (3/4&quot;) A/C or CDX Plywood</td>
<td>2 sheets</td>
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<td>2&quot; x 4&quot; x 8' Lumber Pine</td>
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<tr>
<td>1.25 wood screws</td>
<td>~70</td>
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<tr>
<td>2.5 wood screws</td>
<td>~50</td>
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</tbody>
</table>

**UNLESS OTHERWISE SPECIFIED:**
- DIMENSIONS ARE IN INCHES
- TOLERANCES:
  - FRACTIONAL: ±1/16
  - ANGULAR: MACH ±1° BEND ±1°
  - TWO PLACE DECIMAL: ±.01
  - THREE PLACE DECIMAL: ±.001

**INTERPRET GEOMETRIC TOLERANCING PER:**
- MATERIAL
- FINISH
- NEXT ASSY
- USED ON
- APPLICATION
- DO NOT SCALE DRAWING

**TITLE:** Full Hab lvl 1

**SIZE** | **DWG. NO.** | **REV**
---|---|---
A | TE-19104 | B
Step 1

Assembly notes:

Assemble 6 and 4 to make frame
pre-drill and use 2.5" screws
Attach 1 to the frame; pre-drill and use 1.25" screws

Step 2

Assembly notes:

Attach 5 and 7 to assembly as shown
Pre-drill and use 2.5" screws
Assembly notes:

Attach 3 and 2 to assembly as shown
Pre-drill and use 1.25" screws
Note:
23/32"(3/4") A/C or CDX Plywood

Note:
23/32"(3/4") A/C or CDX Plywood

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±1° BEND ±1°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
NEXT ASSY USED ON
APPLICATION

DRAWN
CHECKED
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:

PROPRIETARY AND CONFIDENTIAL
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FULL HAB LVL 1

A

DELPHI

TE-19104

A

TE-19104-02

B

B
Note: 23/32" (3/4") A/C or CDX Plywood

Note: 2'x 4' Pine lumber

Note: 2'x 4' Pine lumber

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Note:
Set up for one side
Mirror Assembly for Half Field for the opposite side

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>QTY.</th>
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<tbody>
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<td>1</td>
<td>TE-19108-01</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>TE-19108-02</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>TE-19108-03</td>
<td>6</td>
</tr>
<tr>
<td>4</td>
<td>TE-19108-04</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>TE-19108-05</td>
<td>2</td>
</tr>
<tr>
<td>6</td>
<td>TE-19108-06</td>
<td>1</td>
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<tr>
<td>7</td>
<td>TE-19108-07</td>
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<td>TE-19108-13</td>
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<td>14</td>
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<td>15</td>
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<td>26</td>
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<th>REV.</th>
<th>DESCRIPTION</th>
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<td>Flat head 10-24 X0.625&quot;</td>
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<td>1/4&quot; Hardboard</td>
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<tr>
<td>2'x 4'x 8'</td>
<td>5.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Frost King C35PH</td>
<td>1</td>
<td></td>
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<td></td>
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<td>McMaster 9540K953</td>
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<td>Button Head 1/4&quot;-20 x 1.25</td>
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<td></td>
</tr>
<tr>
<td>Nylock 1/4&quot;-20</td>
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<tr>
<td>Nylock 10-24</td>
<td>4</td>
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<tr>
<td>Frost King door sweep</td>
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<tr>
<td>2&quot; Hook Fastener</td>
<td>48&quot;</td>
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<td>2&quot; Vison Tape</td>
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<td>2.5&quot; wood screws</td>
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</tbody>
</table>

**Loading Station**

**Title:** Loading Station

**Drawing Number:** TE-19108

**Scale:** 1:16

**Weight:**

**Sheet:** 2 of 15
Note:
- Attach 9 10 7 8 together to make a frame. Use 2.5" screws to attach.
- Attach 1 to the frame flush to 7 and 10. Use 1.25" screws.
- Pre-drill as necessary

Note:
- Attach 13 to 11 with 2.5" screws. Reinforce with 3.
- Attach two more 3 as shown using 1.25" screws.
- Attach 20 as shown with 1.25" screws. Apply 20 to bottom.
Note:
Attach 19 to 2 with 23 and 25.

Subassembly 3:
- Attach 16 to the back of 2
  flush on indicated edges.
- Use 1.25" screws, but do not screw in all the way.

Note:
Attach 19 to 6 with 1.25" screws.
Subassembly 5:

Note:
- Attach 14 to 15 with 1.25" screws.
- Keep flush at indicated edges.

Subassembly 6:

Note:
- Attach 17 to 18 with 1.25" screws.
- Keep flush at indicated edges.
Step 8:

- Attach Subassembly 3 to Subassembly 1 using 1.25" screws.
- Attach Subassembly 4 to Subassembly 6 using 1.25" screws.
- Attach Subassembly 6 using 2.5" screws. Keep sides and top flush to opening.

Notes:
- Attach Subassembly 2 to the sides of Subassembly 1.
- Attach Subassembly 5 as shown. Use 2.5" screws to attach.
- Attach 12 using 2.5" screws.
- Attach 4 to 12 using 1.25" screws.
Step 10:

Note:
Attach 21 to 1 as shown.
Note:
Material 15/32" (1/2") A/C or CDX Plywood
Note: Material 1/4" Hardboard

Note: Material 15/32" (1/2") A/C or CDX Plywood

Note: Material 15/32" (1/2") A/C or CDX Plywood
TE-19108-05

Note:
Material 23/32" (3/4") A/C or CDX Plywood

TE-19108-06

Notes:
Material 2"x 4" Lumber Pine

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/16
ANGULAR: MACH ±1° BEND ±1°
TWO PLACE DECIMAL: ±.01
THREE PLACE DECIMAL: ±.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

NEXT ASSY USED ON

FINISH

APPLICATION

DO NOT SCALE DRAWING

NOTE:
Material 23/32" (3/4") A/C or CDX Plywood

Notes:
Material 2"x 4" Lumber Pine

DRAWN
CHECKED
ENG APPR.
MFG APPR.
Q.A.

COMMENTS:

LOADING STATION

A

A

TE-19108

A

A

SHEET 10 OF 15
Notes: Material 2"x 4" Lumber Pine

Notes: Material 2"x 4" Lumber Pine

Notes: Material 2"x 4" Lumber Pine

Notes: Material 2"x 4" Lumber Pine

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±1° BEND ±1°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.001
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
NEXT ASSY USED ON
APPLICATION
DO NOT SCALE DRAWING

TITLE: Loading Station

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.
Notes:
Material 2"x 4" Lumber Pine

Notes:
Material 2"x 4" Lumber Pine

Notes:
Material 2"x 4" Lumber Pine

Note:
Material 15/32" (1/2") A/C or CDX Plywood
Note:
Material 2"x4" Pine Lumber

Note:
Material 15/32"(1/2") A/C or CDX Plywood

Note:
Material 15/32"(1/2") A/C or CDX Plywood

Note:
Material 2"x4" Pine Lumber

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<th>DATE</th>
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<td>FRACTIONAL ±1/16</td>
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<td>ANGULAR: MACH ±1°</td>
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<tr>
<td>BEND ±1°</td>
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<tr>
<td>TWO PLACE DECIMAL ±.01</td>
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<td>NEXT ASSY</td>
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<td>APPLICATION</td>
<td>DO NOT SCALE DRAWING</td>
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</tr>
</tbody>
</table>
2" Hook Fastener

2" Vison Tape

Note:
Material Frost King C35PH
This page shows the change needed to revise an initial Rev TE-19108 to function as Rev A intends without having to remake TE-19108-16.

TE-19108-16 initial release version needs to be moved up 0.28" (~9/32") relative to the mating parts. All other alignment stays the same.
Subassembly 1:

1

(5.11)

27.5

Flush to groove

Notes:
- Attach Items 9 and 11 to Item 1 as shown.
- Repeat on opposite side.
- Pre-drill and use 1.25 and 2.5" screws as necessary.

Subassembly 2:

QTY 1

2

1.6

2X 27.50

2X 13.75

2X 9.50

Space for 1/2" plywood required.

Notes:
- Attach Items 8, 9 and 11 to Item 2 as shown.
- Pre-drill and use 1.25" screws as necessary.
Subassembly 3:
QTY(2)

Subassembly 4:
QTY(1)

Notes:
- Repeat on both sides
- Attach 9 x4 flush to surfaces of 2 as shown.
- Attach 11 x4 flush to surfaces of 2 as shown.
- Attach 8 x4 to 2 vertical flush to cutout.
- Pre-drill and attach with 1.25" and 2.5" screws

Notes:
- Attach 9 to 2 flush to top and cutout.
- Attach 8 to 2 as shown. Middle items to be flush with cutout.
- Attach 11 flush to angled surfaces of 2.
- Pre-drill and attach with 1.25" and 2.5" screws

Space for 1/2" plywood required.

Space for 1/2" plywood required.

Full Cargo Ship

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±1° BEND ±1°
THREE PLACE DECIMAL ±.001
TWO PLACE DECIMAL ±.01

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

NEXT ASSY USED ON

APPLICATION

DO NOT SCALE DRAWING

DRAWN
CHECKED
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:

TITLE:
Full Cargo Ship

SIZE DWG. NO. REV
A TE-19112

SCALE: 1:32
WEIGHT: SHEET 3 OF 17
Subassembly 5:

Maintain gap for 1/2" plywood

Notes:
- Attach 8 x 6 to 3 as shown using 1.25" screws.
- Pre-drill as necessary.

Subassembly 6:

Mirrored Version

Notes:
- Attach 9 flush to surfaces of 6 as shown using 1.25" screws.
- Attach 8 to 6 as shown using 1.25" screws.
- Pre-drill as necessary.
- Repeat process to create a mirrored version of subassembly.
Notes:
- Lower Subassembly 1 onto Subassemblies 2, 3, and 4. Cutouts of the subassemblies should intersect. Secure with 2.5" screws at available cleats.

- Lower Subassembly 5 so that Subassembly 1 sits inside the cleats mounted on the bottom. Secure with 2.5" screws.

- Align Subassembly 6 (and mirrored) with the cleats on Subassembly 4. Secure with 1.25" screws.

- Attach Item 8 as shown on both sides of Subassembly 1. Secure with 2.5" screws.
Subassembly 10:
QTY 8

Note:
- Attach 14 to 13 using 1.25" screws. Top surfaces should be flush.
- Pre-drill as necessary

Subassembly 11:
QTY 8

Note:
- Attach 15 to 16 using 1.25" screws. Top surfaces should be flush.
- Pre-drill as necessary

Note:
- Attach 12 to the bottom of the inner 2x4's.
- Add 22 to the bottom of the inner 2x4's.
6.0 TYP.

Note:
- Apply 20 to 4 and 7 as shown. 20 should be tangent to the curve.
- Create the quantities listed.

Note:
- Press in 17 into each hole in subassembly 12, 13 and 14. Flange should be on the non-hook side of plywood. Use hammer if necessary.
- Thread 18 19 into 17

**Dimensions are in inches**
**Tolerances:**
- Fractional ±1/16
- Angular: Mach ±1° bend ±1°
- Two place decimal ±.01
- Three place decimal ±.001

**Interpret geometric tolerancing per:**

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<td>Tolerances</td>
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<tr>
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<td>Angular: Mach ±1° bend ±1°</td>
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<tr>
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<tr>
<td>Three place decimal ±.001</td>
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Note:
- Attach Subassemblies 12, 13 and 14 as shown using 1.25" screws.
- Attach Subassemblies 10 and 11 as shown using 1.25" screws.
- Pre-drill as necessary.
Notes:
- Apply 21 as shown.
- Attach 10 with cable ties. Quantity 2.
Note:
Material 15/32" (1/2") A/C or CDX Plywood
Note:
Material 15/32" (1/2") A/C or CDX Plywood
Note:
Material 15/32" (1/2") A/C or CDX Plywood

Note:
Material 15/32" (1/2") A/C or CDX Plywood

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/16
ANGULAR: MACH ±1° BEND ±1°
TWO PLACE DECIMAL: ±.01
THREE PLACE DECIMAL: ±.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

NEXT ASSY

USED ON

APPLICATION

DO NOT SCALE DRAWING

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Note: Material 15/32" (1/2") A/C or CDX Plywood

Note: Material 15/32" (1/2") A/C or CDX Plywood
Note:
Material 15/32" (1/2") A/C or CDX Plywood

Note:
Material 2"x 2" Lumber Pine

Note:
Material 2"x 2" Lumber Pine
Note: Material 1/8" Hardboard

Note: 23/32" (3/4") A/C or CDX Plywood

Note: 2" x 4" Pine Lumber
Note: 15/32" (1/2") A/C or CDX Plywood

Note: 2" x 4" Pine lumber

Note: 2" x 4" Pine lumber

Note: 15/32" (1/2") A/C or CDX Plywood
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<td>0.25 sheets</td>
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<tr>
<td>15\32&quot;(1\2&quot;) A/C or CDX Plywood</td>
<td>3 sheets</td>
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<td>2&quot;x4&quot;x8'</td>
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<td>2.5&quot; screws</td>
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Subassembly 1:
QTY 4

Notes:
- Attach 7 to 8 and 9.
- 7 is centered on top of 8 and 9.
- Pre-drill and attach items with 2.5" screws.

Subassembly 2:
QTY 6

Note:
- Attach 11 to 12 2X.
- 12 should be flush to top edge and side faces of 11.
- Pre-drill and attach using 1.25" screws.
Subassembly 3:

Note: 
Attach 14 x 2 to 1.

Subassembly 4:
Qty. 2

Note:
- Attach 13 x 6 to 2. 13 should be tangent to opening.
- Attach Subassembly 2 (qty. 3) to 2. It should be flush to the top opening edges.
- Use 1.25" or 2.5" screws to attach items.
Note:
- Attach Subassembly 3 and 4 to Subassembly 5 using 1.25" screws. Have additional people on hand to hold components in place.

- Attach Subassembly 1 at the locations indicated using 1.25" screws.

Note:
- Attach 16 to 10 as shown.
- Attach Subassembly 1 using 1.25" screws.
Subassembly 6:

Note:
- Attach 5 to 6 at the two locations indicated. Pre-drill and use 2.5" screws.
- Attach 15 to 6

Step 10:

Note:
- Attach 3 to Step 8 pre drill 2.5" screws
- Attach Step 9 to 3 pre drill and 2.5" screw
Step 9 sits flush to floor
Note:
- Insert 17 x36 into all countersunk holes
- Lay 4 onto 17. One of the 17 will be on top of 4

Note:
- Attach 14 2X as shown. Repeat on other side.
Note: 15/32" A/C or CDX Plywood

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
- FRACTIONAL: ±1/16
- ANGULAR: MACH ±1°, BEND ±1°
- TWO PLACE DECIMAL: ±.01
- THREE PLACE DECIMAL: ±.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

DRAWN
CHECKED
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:

PROPRIETARY AND CONFIDENTIAL
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NOTE:
15/32" A/C or CDX Plywood

Full Rocket
18X Ø .27 THRU Ø .51 X 82°

15/32" (A/C or CDX Plywood)

**Note:**

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<tr>
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**INTERPRET GEOMETRIC TOLERANCING PER:**

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<tr>
<th>APPLICATION</th>
<th>DO NOT SCALE DRAWING</th>
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**TITLE:** Full Rocket

**SIZE** | **DWG. NO.** | **REV**
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<tbody>
<tr>
<td>A</td>
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</table>

**SCALE:** 1:32 | **WEIGHT:** | SHEET 8 OF 11
Note: 15/32" A/C or CDX Plywood

Note: 23/32" A/C or CDX Plywood

Note: 15/32" A/C or CDX Plywood
TE-19113-05

Note: 2"x4" Pine Lumber

TE-19113-06

Note: 2"x4" Pine Lumber

TE-19113-07

Note: 2"x4" Pine Lumber

TE-19113-08

Note: 2"x4" Pine Lumber

TE-19113-09

Note: 2"x4" Pine Lumber

Full Rocket

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
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TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

NEXT ASSY

FINISH

APPLICATION

DO NOT SCALE DRAWING

NAME DATE

DRAWN CHECKED ENG APPR. MFG APPR.

Q.A.

COMMENTS:

A A

B B

2

1

A

2

1

A

2

1

SHEET 10 OF 11
Note: 2" x 4" Pine lumber

2" Vison Tape

2" Hook Fastener

2" Hook Fastener

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

INTERPRET GEOMETRIC TOLERANCING PER:

FRACTIONAL ±1/16

ANGULAR: MACH ±1° BEND ±1°

TWO PLACE DECIMAL ±.01

THREE PLACE DECIMAL ±.001

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