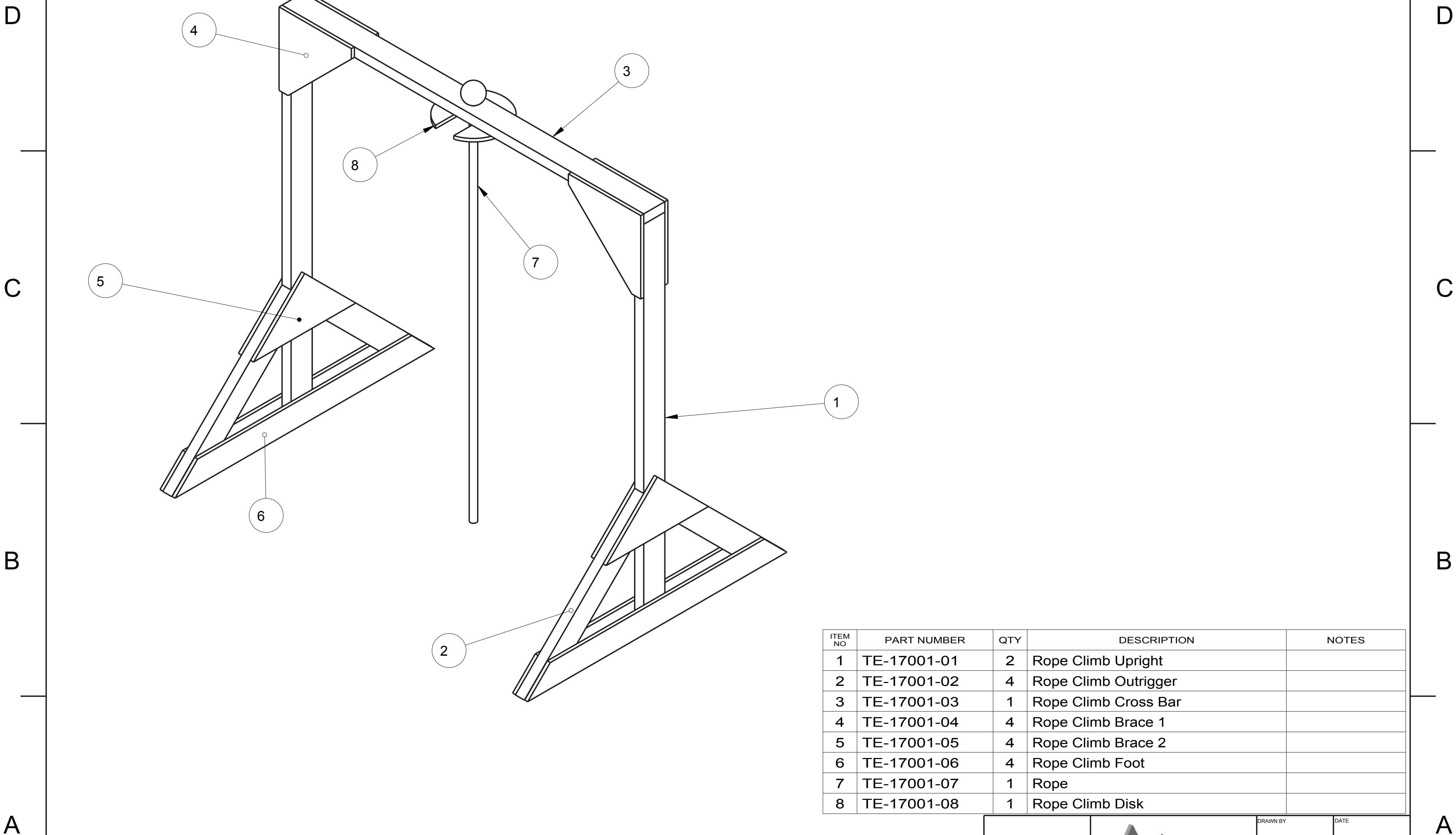


REV	ZONE	DESCRIPTION	DATE	INITIALS
A	NA	Added assembly instructions	DAF	1/4/2016
B	--	See Sheet 3	DAF	1/24/2017



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-17001-01	2	Rope Climb Upright	
2	TE-17001-02	4	Rope Climb Outrigger	
3	TE-17001-03	1	Rope Climb Cross Bar	
4	TE-17001-04	4	Rope Climb Brace 1	
5	TE-17001-05	4	Rope Climb Brace 2	
6	TE-17001-06	4	Rope Climb Foot	
7	TE-17001-07	1	Rope	
8	TE-17001-08	1	Rope Climb Disk	

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
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TITLE: Rope Climb		
PROJECT		MODEL NAME: TE-17001
ISSUE		

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 .XX ±0.1
 .XXX ±0.01
 .XXX ±0.001
 ANG ±1

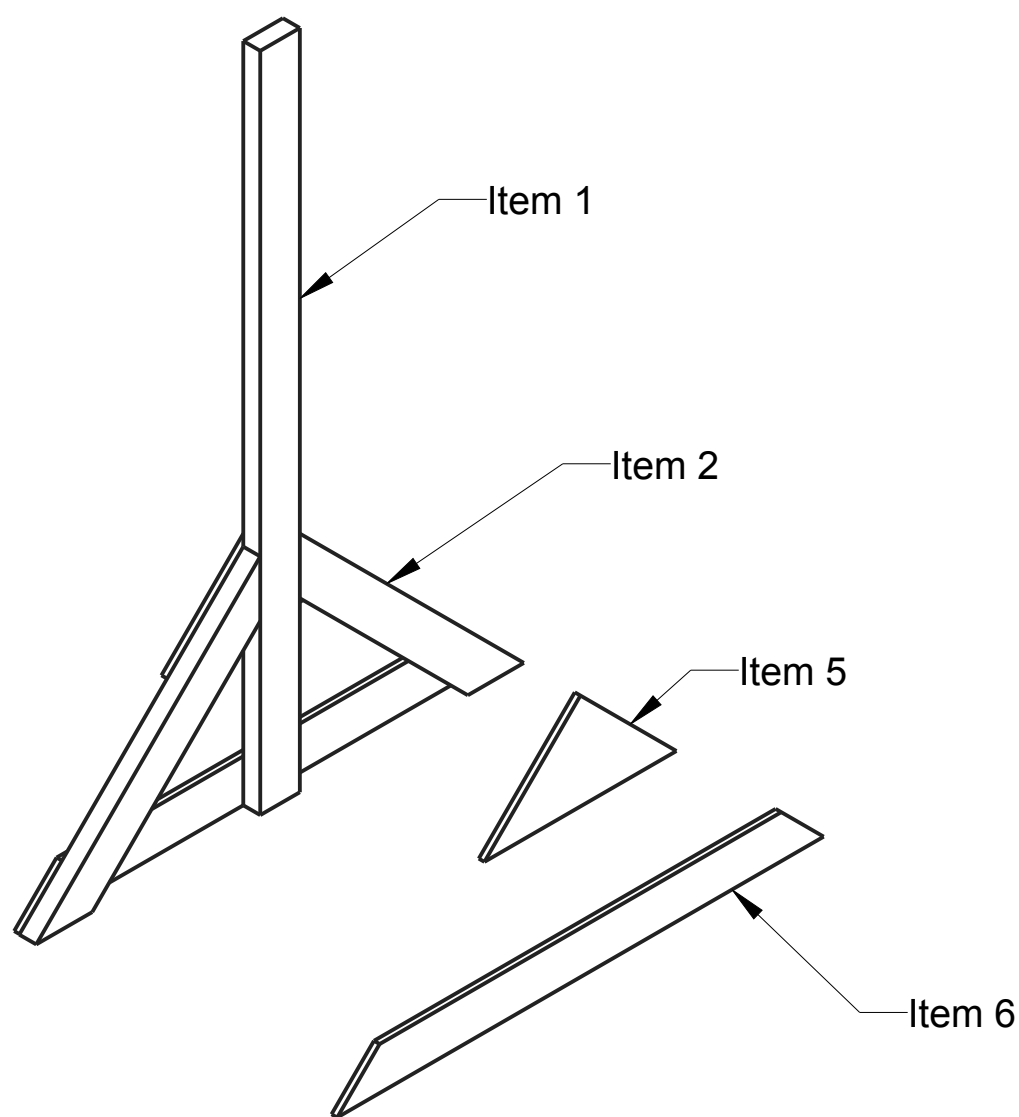
DO NOT SCALE

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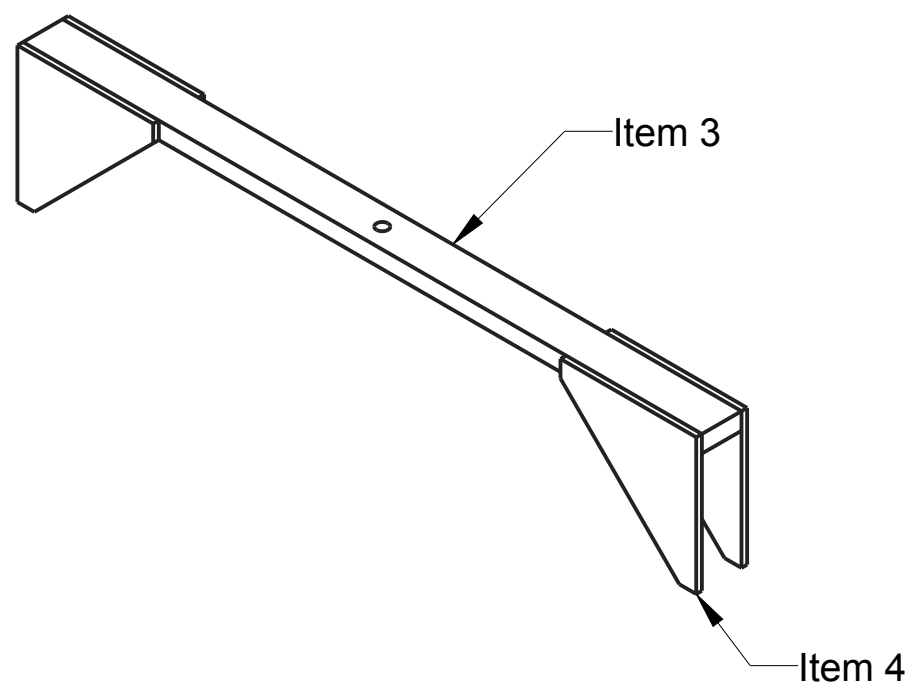
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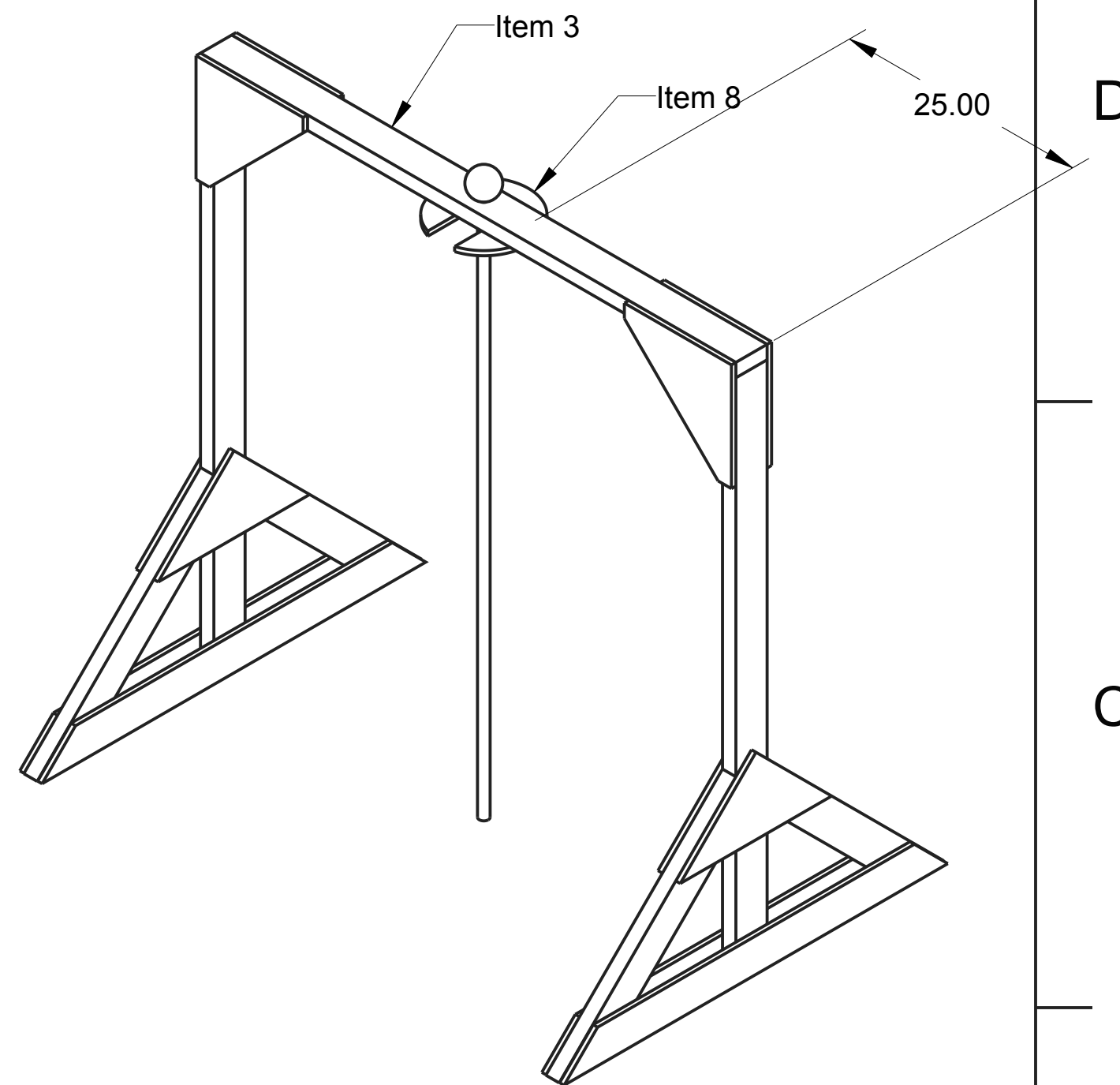
Step A: Build Uprights

1. Attach Item 2 (Qty. 2) to Item 1, using wood screws or staples.
2. Attach Items 5 and 6 to the 2x4 assembly. Repeat on opposite side of assembly.
3. Build two identical assemblies.



Step B: Build Crossbar

1. Attach Item 4 (Qty. 4) to Item 3 with wood screws or staples. Each leg of the triangle (Item 4) should be flush with the faces of Item 3.



Step C: Finish the Assembly


1. Place Crossbar assembly from Step B on to the top of each upright from Step A. Secure with wood screws or staples.
2. Attach Item 8 to Item 3 using screws or staples. The edge of the circle should be 25 in. from the end of the 2x4.
3. Drop rope through the hole in Item 3. It should be held in place by the knot.

D

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		CHECKED BY	DATE
		APPROVED BY	DATE
TITLE	SCALE 1:12	SHEET 2 OF 5	
PROJECT	MODEL NAME TE-17001	ISSUE	
DO NOT SCALE			

1

2

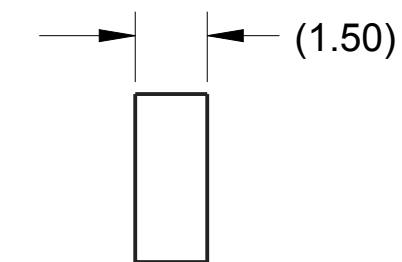
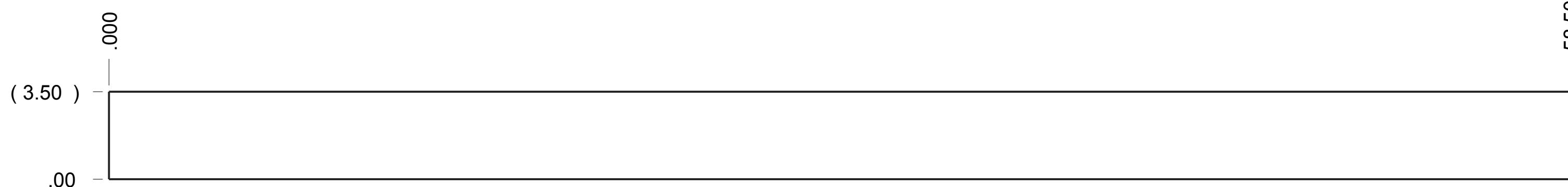
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4

MODEL NAME: TE-17001 TITLE: Rope Climb

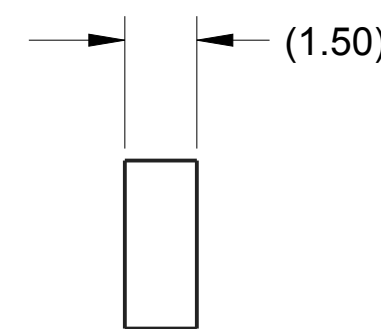
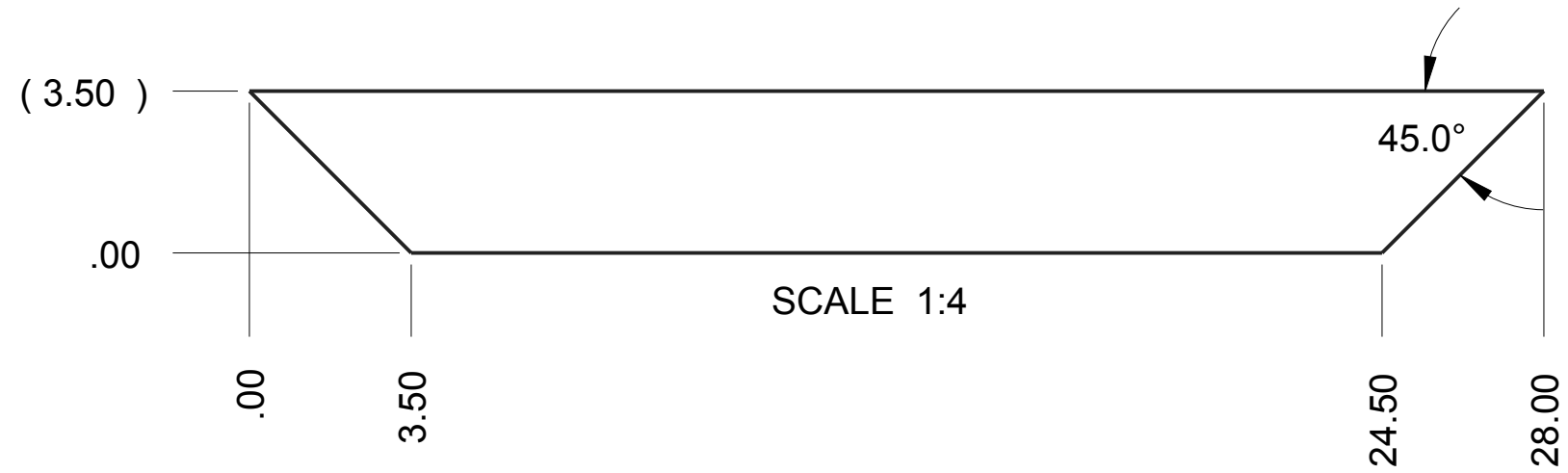
REV	ZONE	DESCRIPTION	DATE	INITIALS
A	NA	Added assembly instructions	DAF	1/4/2016
B	B-4	Qty. was 2	DAF	1/24/2017

D



Item 1: TE-17001-01
Material: 2x4 Plywood
QTY:1

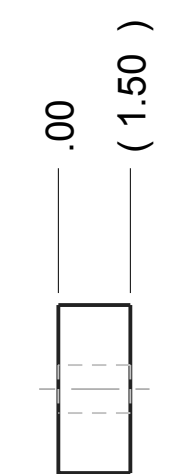
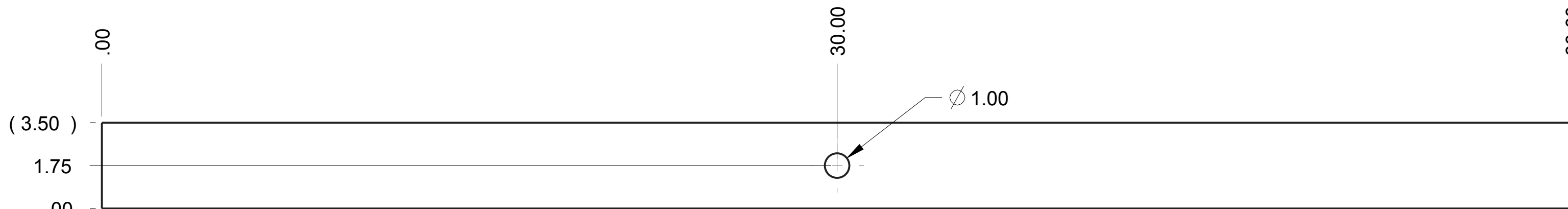
C



Item 2: TE-17001-02
Material: 2x4
QTY :4



B



Item 3: TE-17001-03
Material: 2x4
QTY:1

A

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	SCALE 5:96	SHEET 3 OF 5
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX ±0.1 .XXX ±0.01 .XXXX ±0.001 ANG ±.1	TITLE: Rope Climb	
DO NOT SCALE	PROJECT	MODEL NAME: TE-17001 ISSUE

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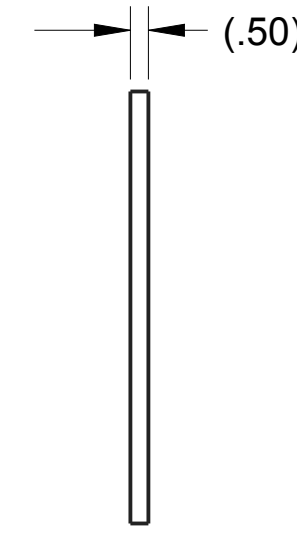
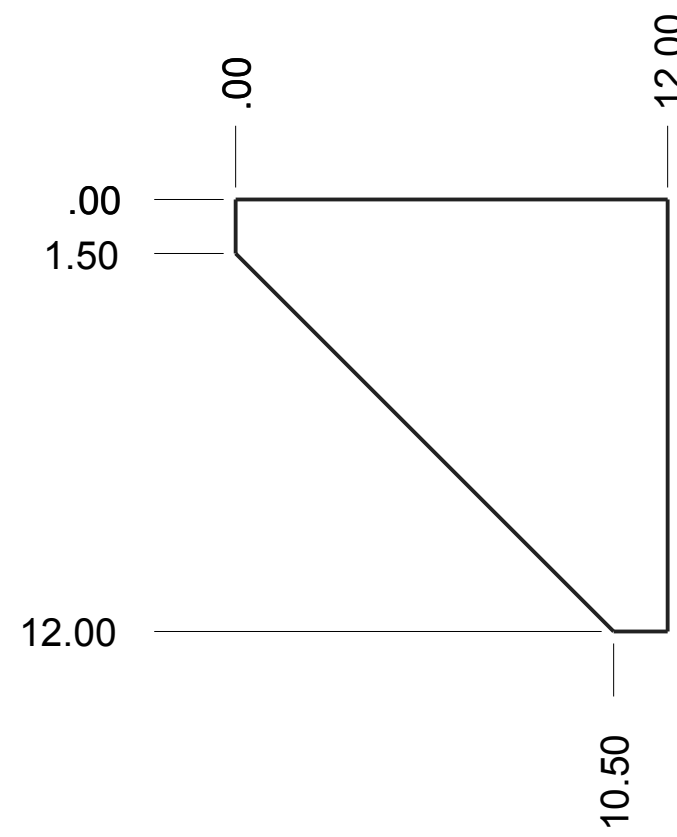
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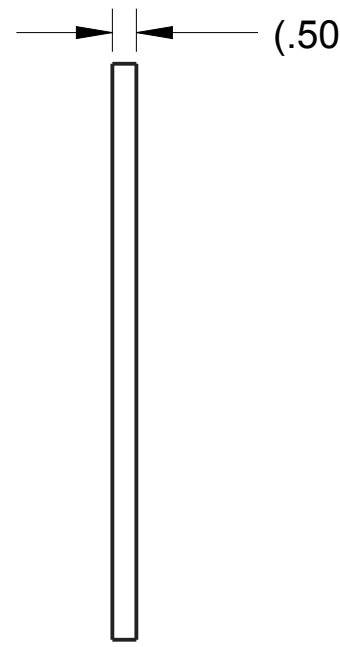
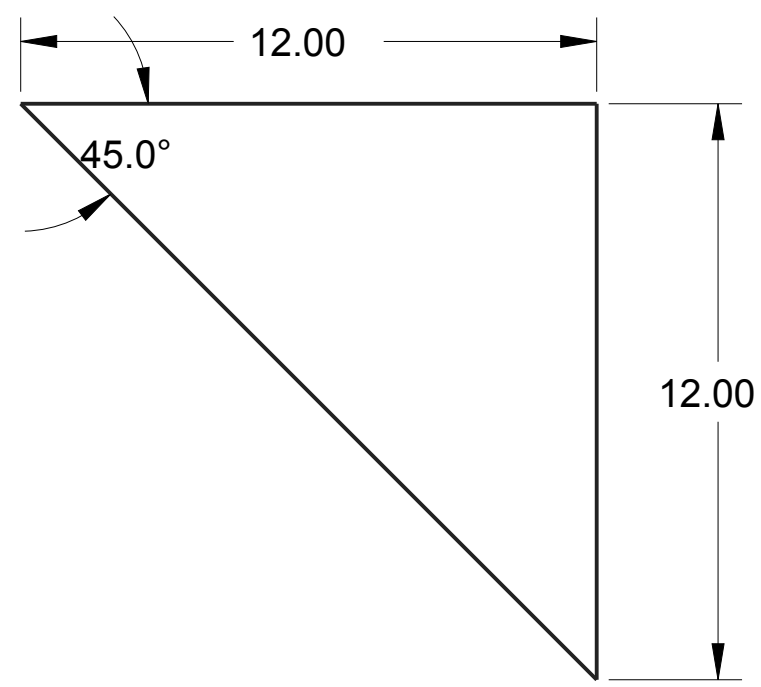
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MODEL NAME
TE-17001

TITLE

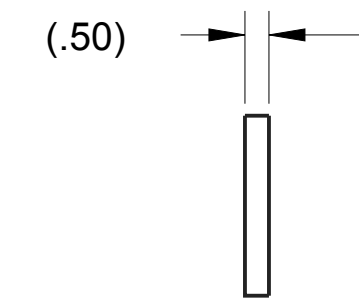
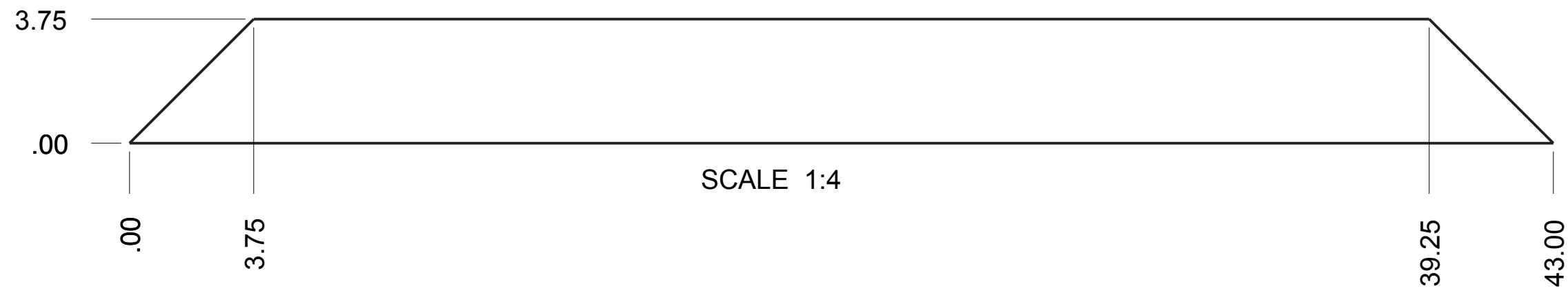


Item 4: TE-17001-04
.50" Plywood Sheet
QTY:4



Item 5: TE-17001-05
.50" Plywood Sheet
QTY:4

SCALE 1:4



Item 6: TE-17001-06
.50" Plywood Sheet
QTY:4

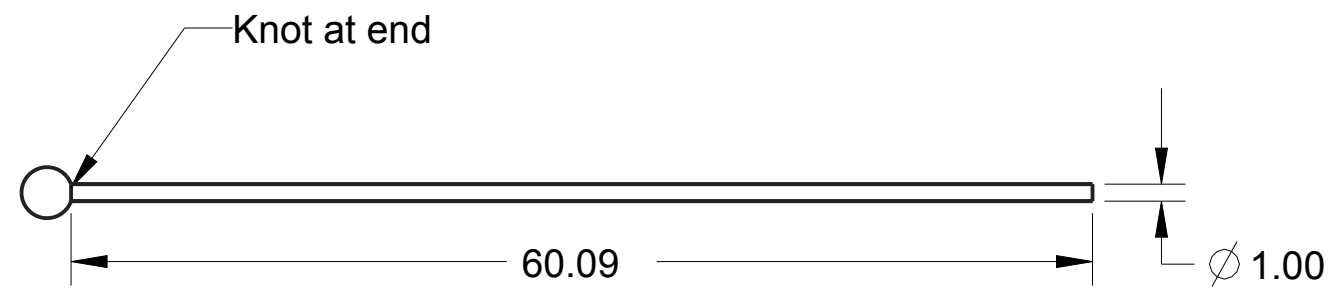
SCALE 1:4

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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX +/- 0.1 .XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small>		
TITLE PROJECT		MODEL NAME TE-17001 ISSUE
DO NOT SCALE		

MODEL NAME: TE-17001 TITLE: Rope Climb

D

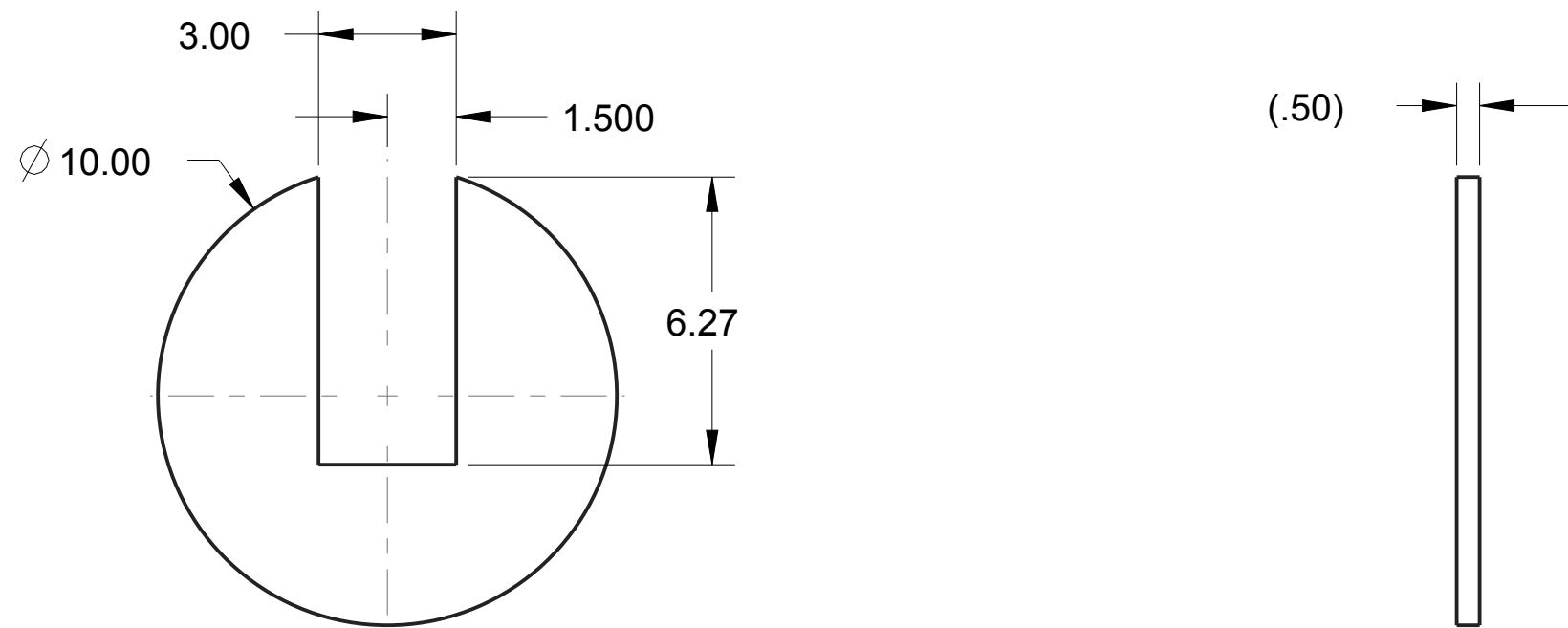
D



Item 7: TE-17001-07
1" Manila Rope or Similar
QTY:1

C

C



Item 8: TE-17001-08
.50 Plywood Sheet
QTY:1

B

B

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	<small>CHECKED BY</small> <small>DATE</small>
	<small>APPROVED BY</small> <small>DATE</small>
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small>	<small>TITLE</small> Rope Climb
DO NOT SCALE	<small>PROJECT</small> <small>MODEL NAME</small> TE-17001
	<small>ISSUE</small>

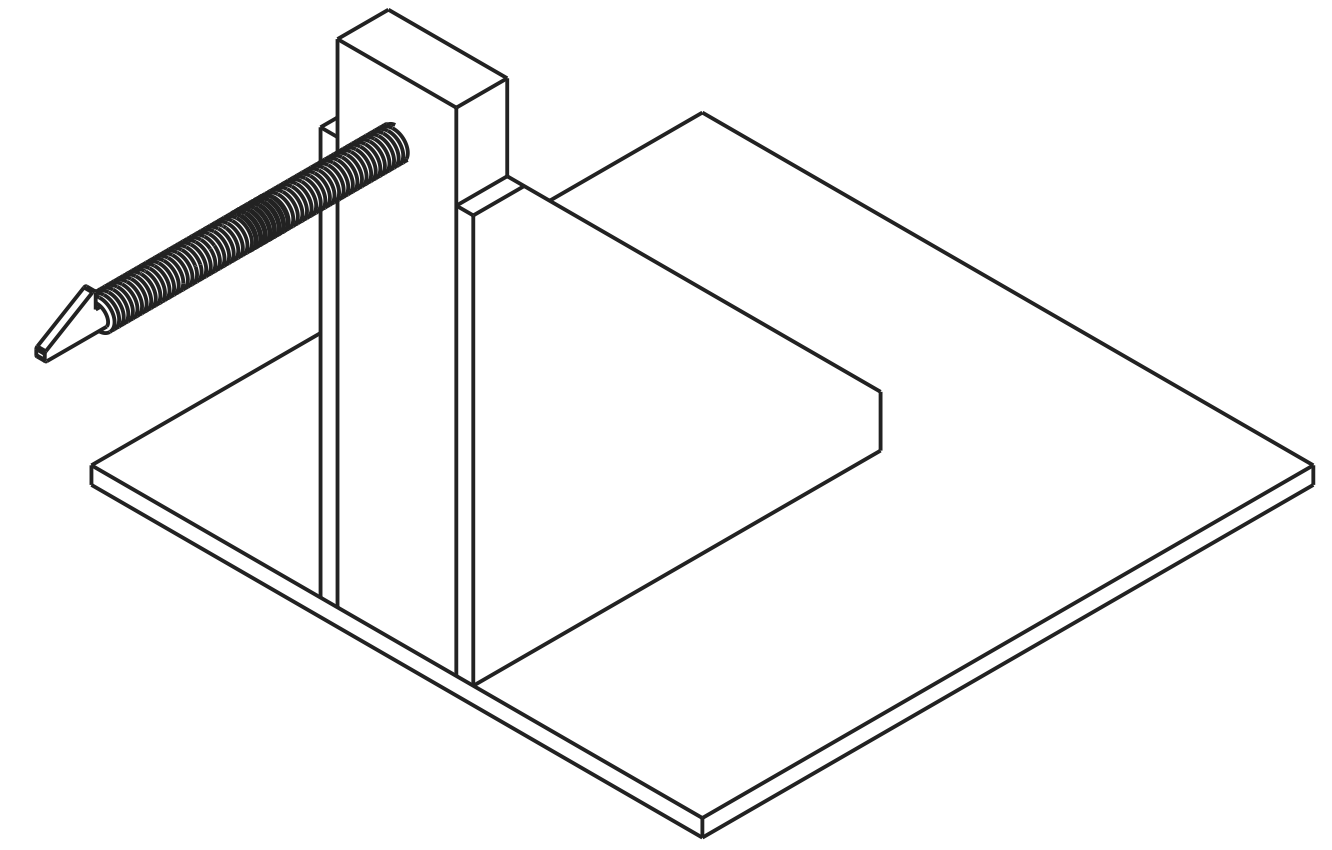
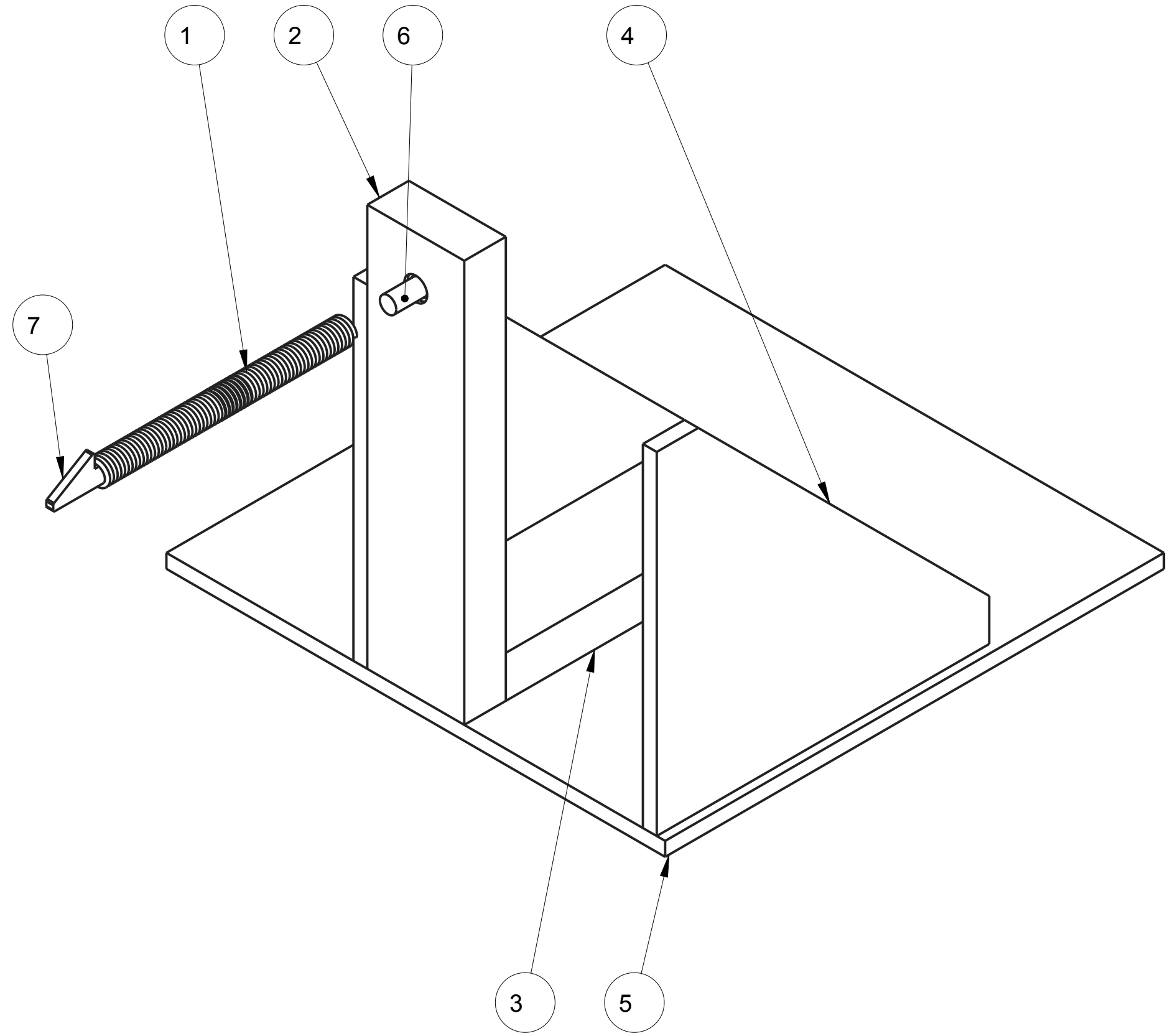
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REV	ZONE	DESCRIPTION	DATE	INITIALS
C	NA	Added Sheets 1 and 2	DAF	1/3/2016



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-17063	1	Peg, Lift	
2	TE-17002-01	1	Vertical Support	
3	TE-17002-02	1	Horizontal Support	
4	TE-17002-03	2	Brace	
5	TE-17002-04	1	Brace	
6	TE-17002-05	1	Brace	
7	TE-17002-06	1	Point	

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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1</small>		SHEET 1 OF 5
TITLE <h3 style="text-align: center;">Peg Assembly</h3>		
PROJECT		MODEL NAME TE-17002
DO NOT SCALE		ISSUE

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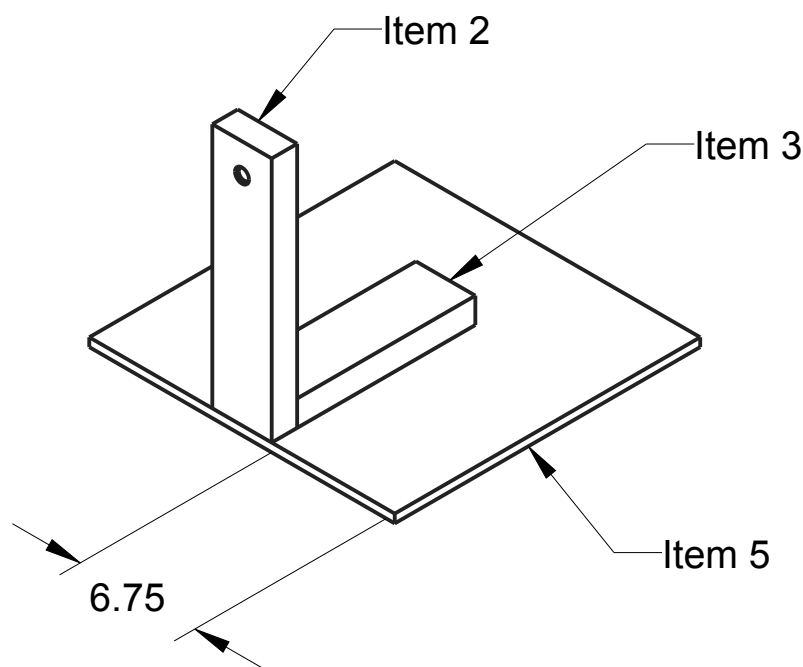
A

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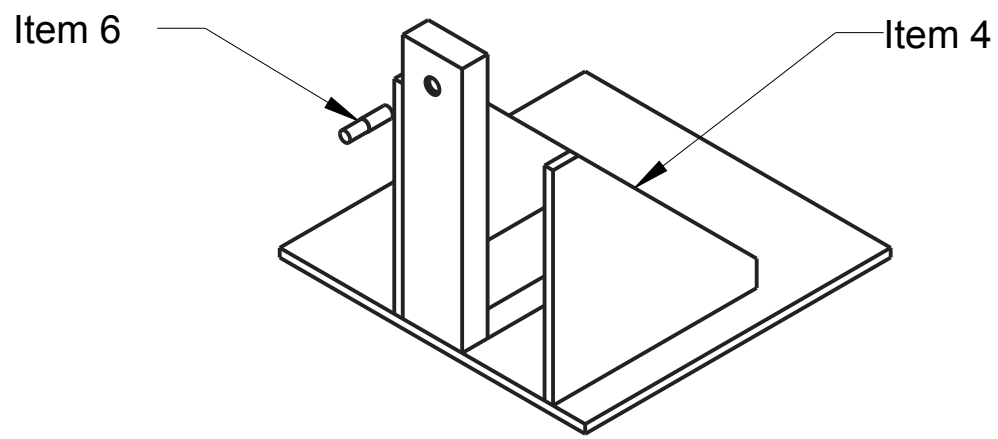
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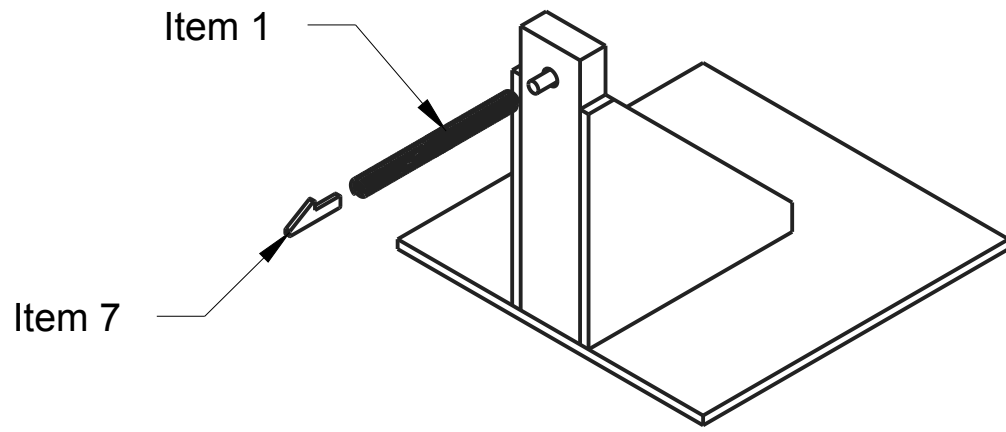
Step A:

- Using wood screws or staples, attach Items 2 and 3 to Item 5 in the position shown.




Step B:

- Attach Item 4 (Qty. 2) to the 2x4 frame using screws or staples.
- Using wood glue, insert the .625" diameter end of Item 6 into Item 2 until flush with the back surface of the 2x4. Allow time to dry.



Step C:

- Using a two part epoxy capable of bonding wood and metal, attach Item 1 to Item 6. Be sure to firmly assemble so that Item 1 is fully inserted into the pocket of Item 2.
- Using the same epoxy, insert Item 7 into Item 1. The point of the triangle should be on top.

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	APPROVED BY	DATE
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TITLE Peg Assembly		
PROJECT DO NOT SCALE		MODEL NAME TE-17002
		ISSUE

1

2

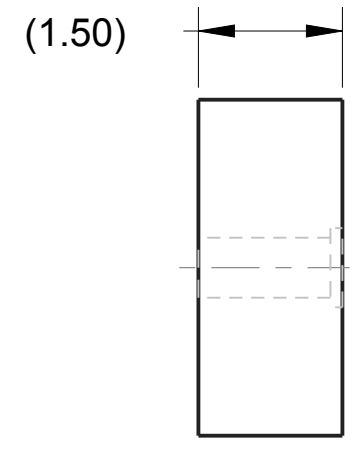
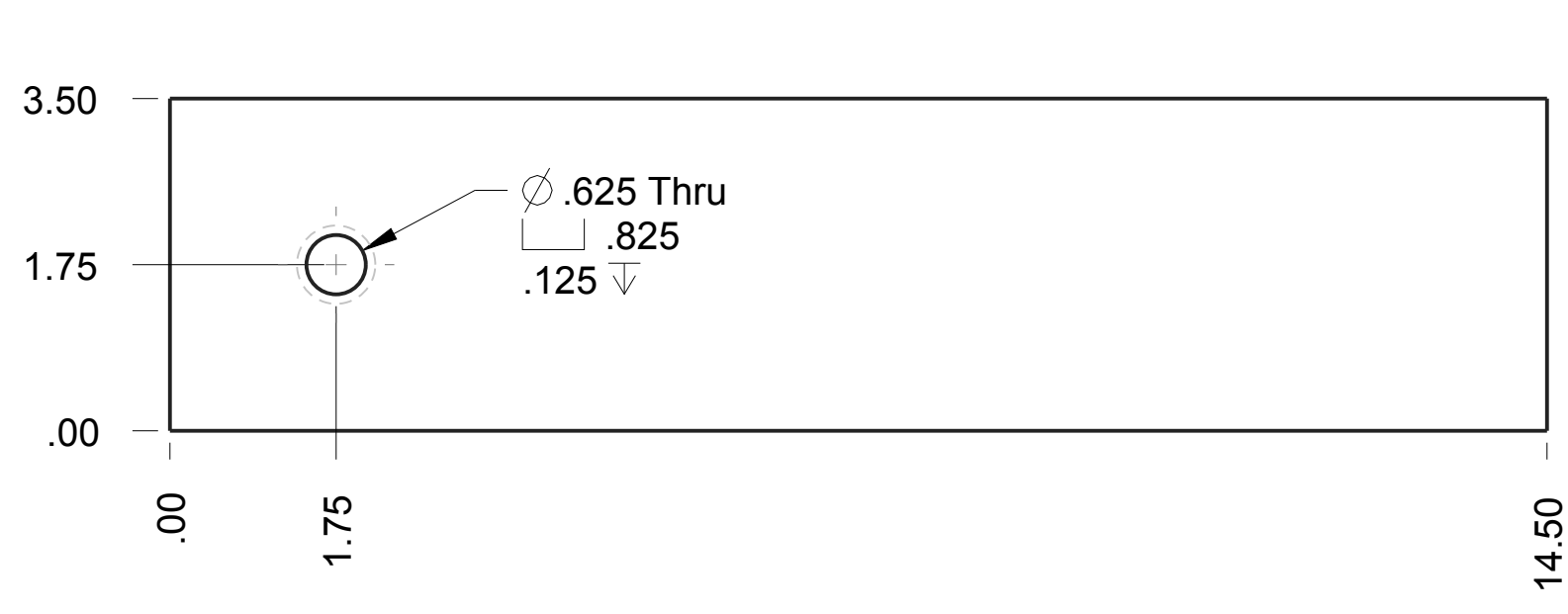
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4

MODEL NAME: TE-17002
 TITLE: Peg Assembly

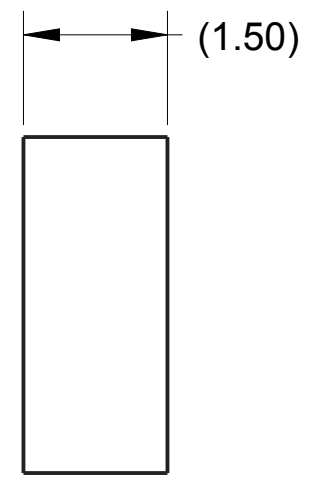
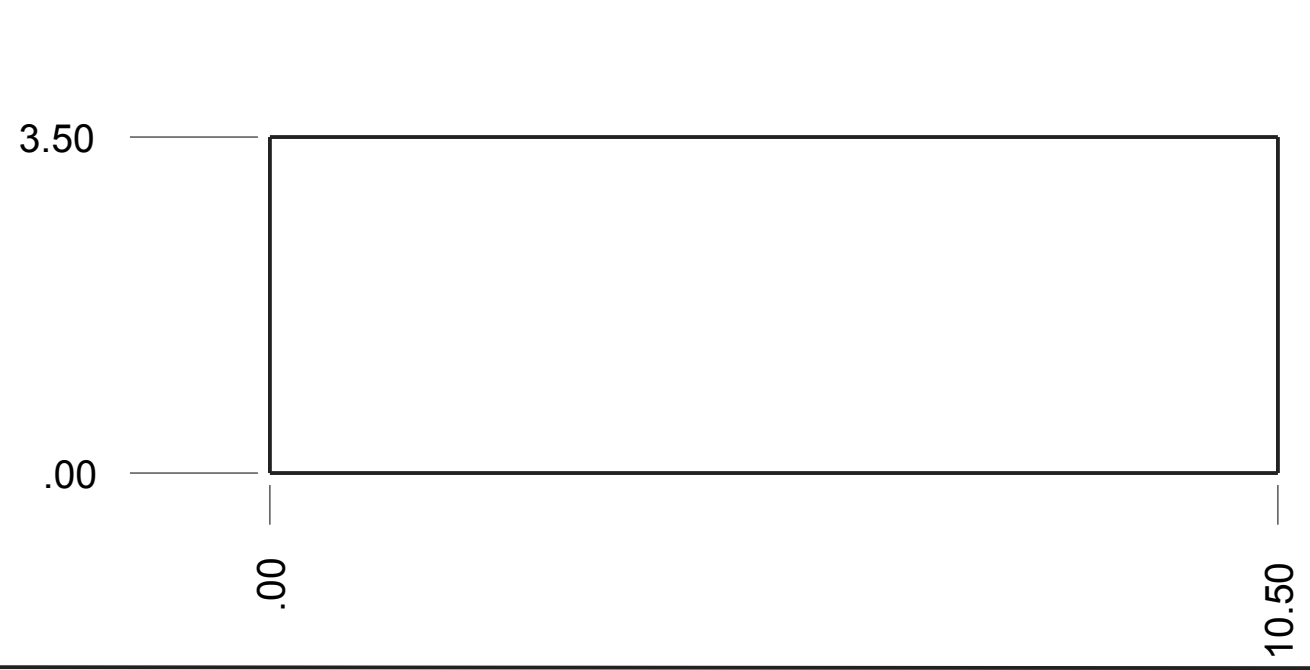
REV	ZONE	DESCRIPTION	DATE	INITIALS
A	C1,2,3	Added Length	12/27/2016	MXS
B	A-1	Added missing 1.50 dim	12/29/16	DAF

D



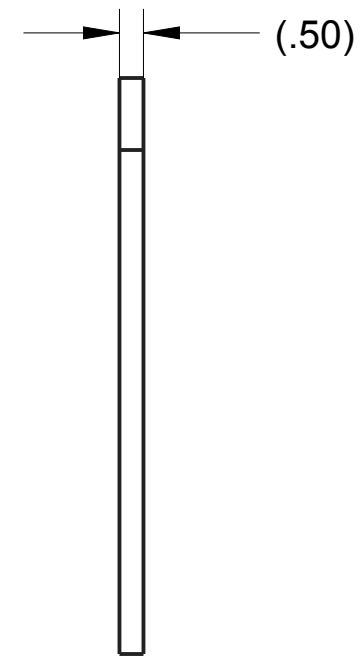
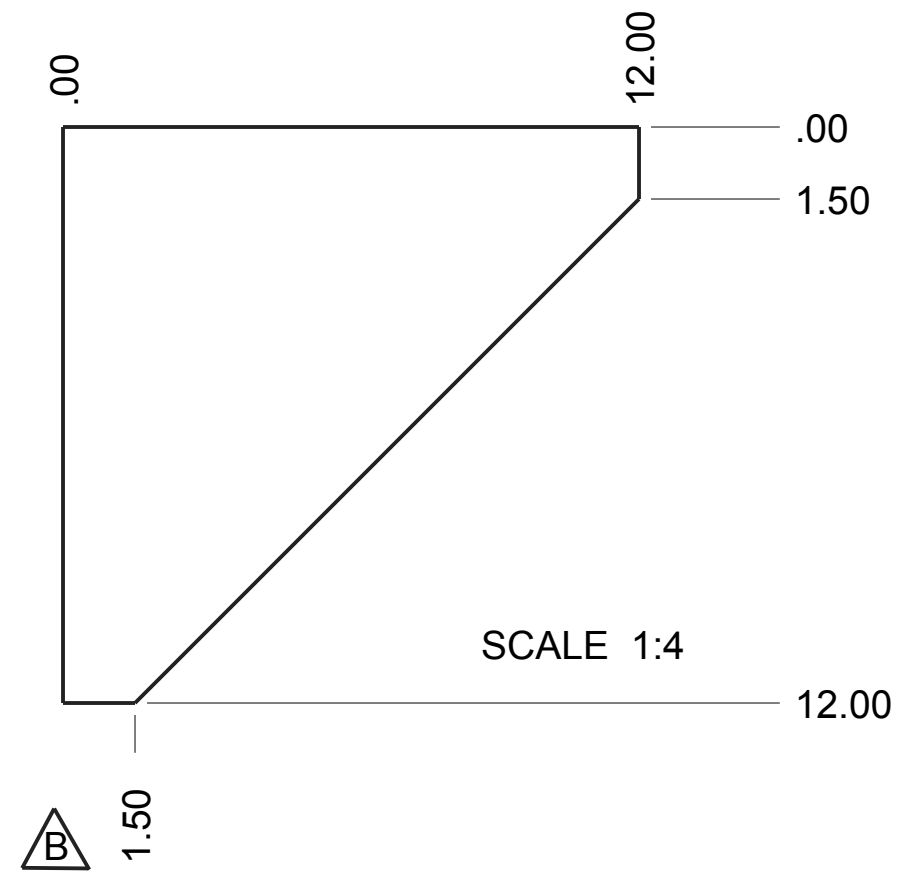
Item 2: TE-17002-01
 2x4 Block
 QTY: 1

C



Item 3: TE-17002-02
 2x4 Block
 QTY: 1

B



Item 4: TE-17002-03
 .50 Plywood Sheet
 QTY: 2

A

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		CHECKED BY	DATE
		APPROVED BY	DATE
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TITLE: Peg Assembly			
PROJECT:		MODEL NAME: TE-17002	ISSUE:
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX +/- 0.1 .XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1 DO NOT SCALE			

D

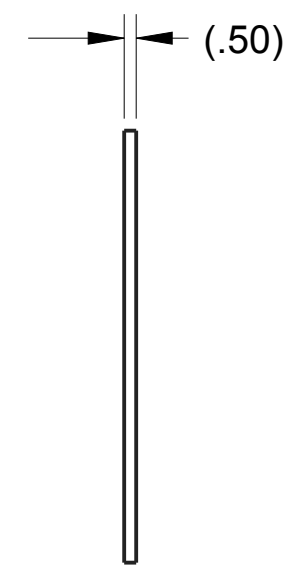
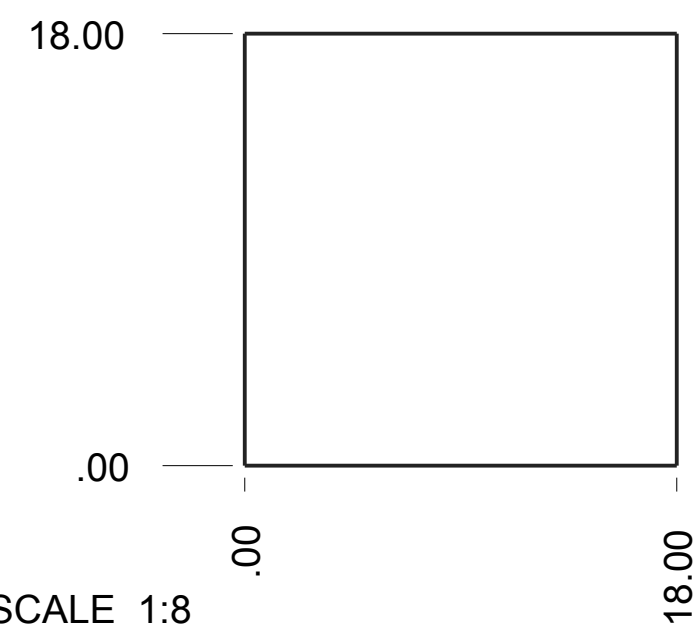
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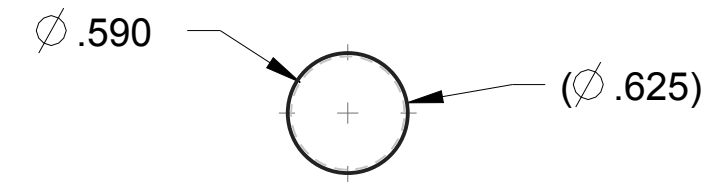
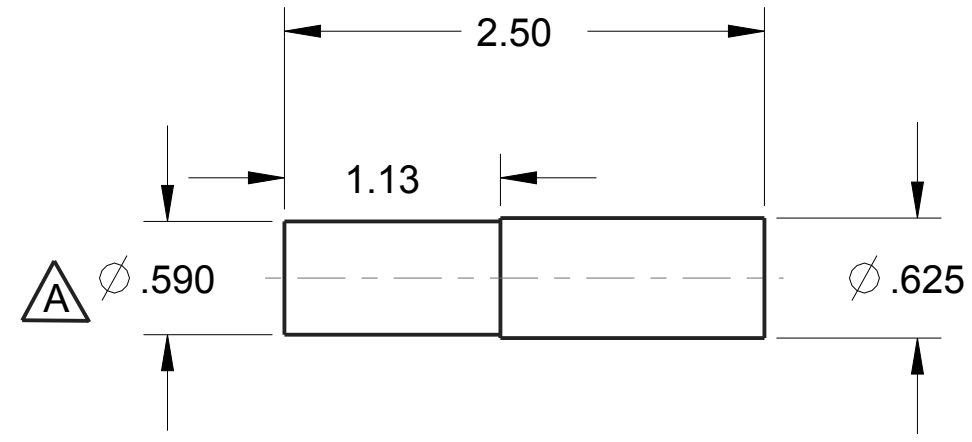
A

MODEL NAME: TE-17002 TITLE: Peg Assembly

REV	ZONE	DESCRIPTION	DATE	INITIALS
A	C1,2,3	Added Length	12/27/2016	MXS



Item 5: TE-17002-04
.50 Plywood Sheet
QTY:1



Item 6: TE-17002-05
.625 Pine Dowel
QTY:1

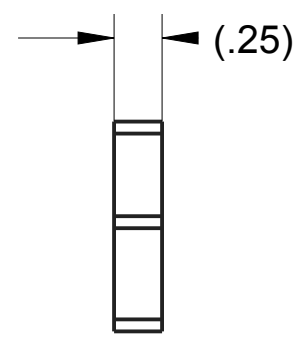
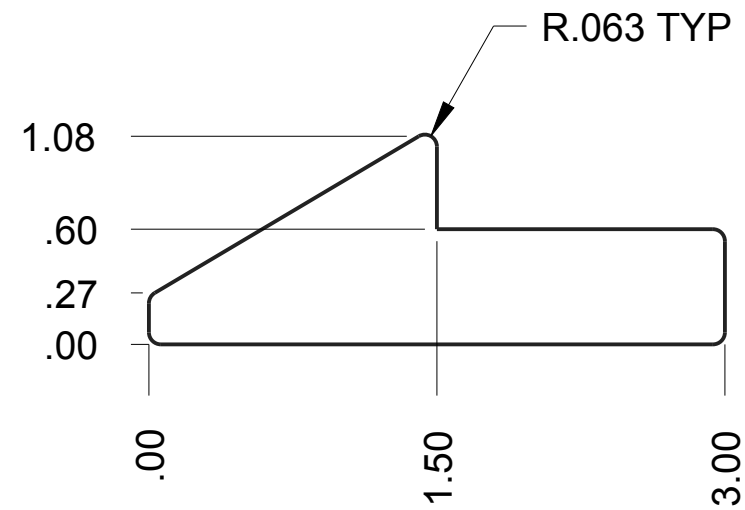
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	APPROVED BY	DATE
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TITLE: Peg Assembly		
PROJECT		MODEL NAME: TE-17002
ISSUE		

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- .1


DO NOT SCALE

MODEL NAME
TE-17002

TITLE
Peg Assembly



Item 7: TE-17002-06
1/4" Hardboard
QTY: 1

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	APPROVED BY	DATE
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1</small>	TITLE Peg Assembly	
DO NOT SCALE	PROJECT	MODEL NAME TE-17002
		ISSUE

D

D

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B

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REV	ZONE	DESCRIPTION	DATE	INITIALS
A	NA	See sheet 5 and 7	12/27/2016	MXS
B	NA	See sheet 6. Also added Assembly Instructions	1/3/2016	DAF

D

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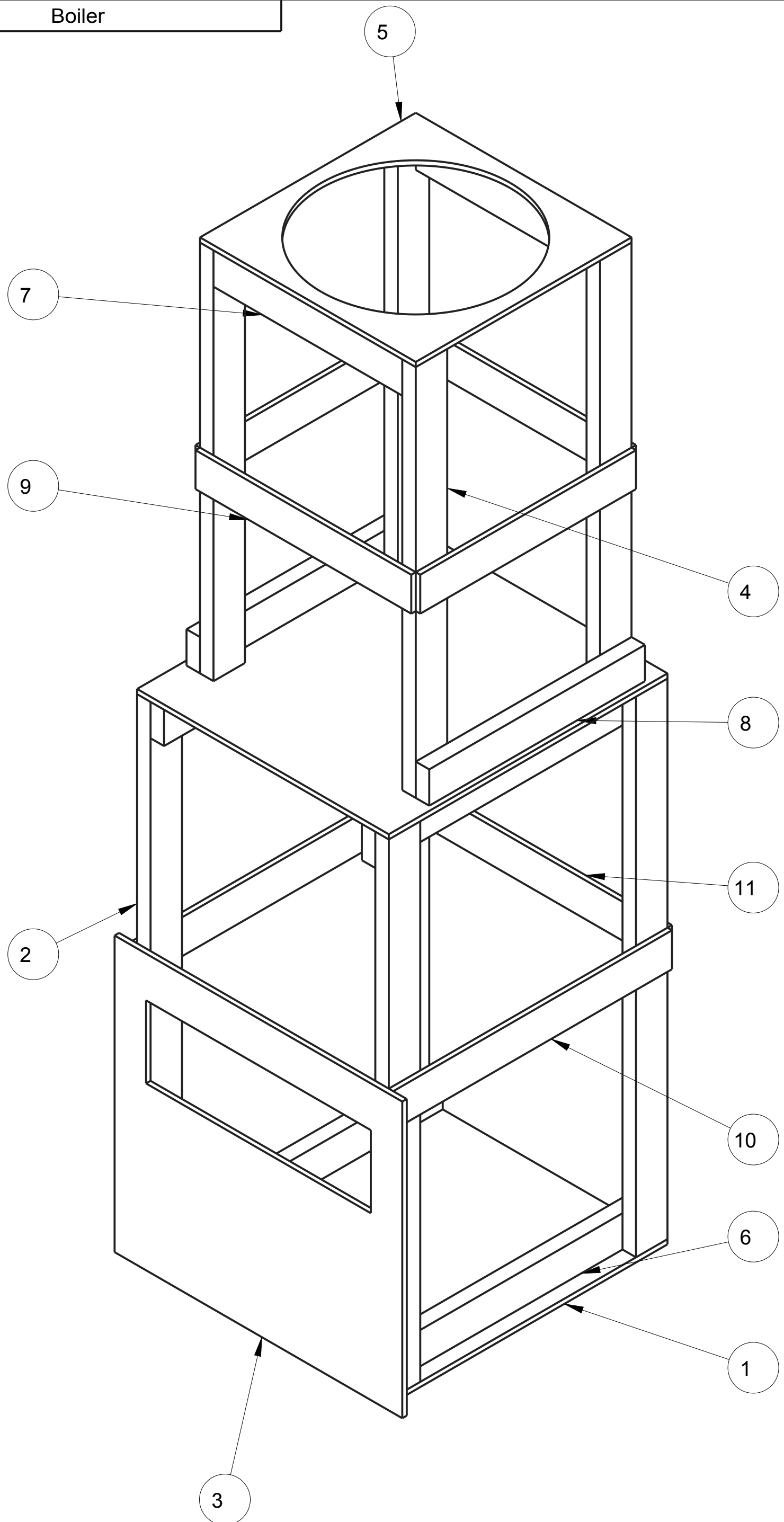
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B

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A



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-17003-01	2	1/2" Plywood	
2	TE-17003-02	4	2x4 Pine Lumber	
3	TE-17003-03	1	1/2" Plywood	
4	TE-17003-04	4	2x4 Pine Lumber	
5	TE-17003-05	1	1/2" Plywood	
6	TE-17003-06	4	2x4 Pine Lumber	
7	TE-17003-07	2	2x4 Pine Lumber	
8	TE-17003-08	2	2x4 Pine Lumber	
9	TE-17003-09	4	1/2" Plywood	
10	TE-17003-10	2	1/2" Plywood	
11	TE-17003-11	1	1/2" Plywood	

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	APPROVED BY	DATE
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SCALE 1:24		SHEET 1 OF 8
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX ±0.1 .XXX ±0.01 X.XXX ±0.001 ANG ±1°</small>		
TITLE Boiler		PROJECT MODEL NAME TE-17003
DO NOT SCALE		ISSUE

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MODEL NAME
TE-17003

TITLE
Boiler

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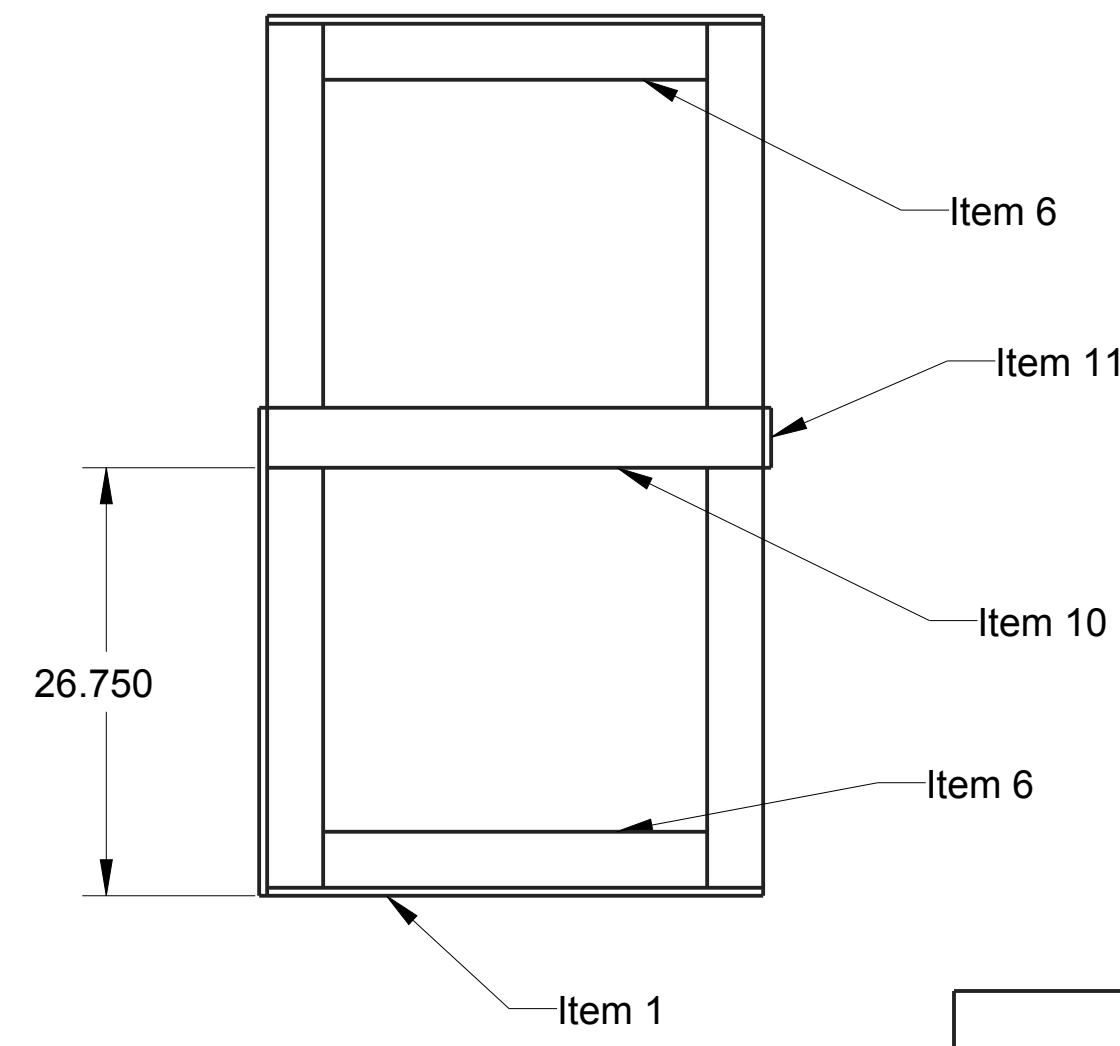
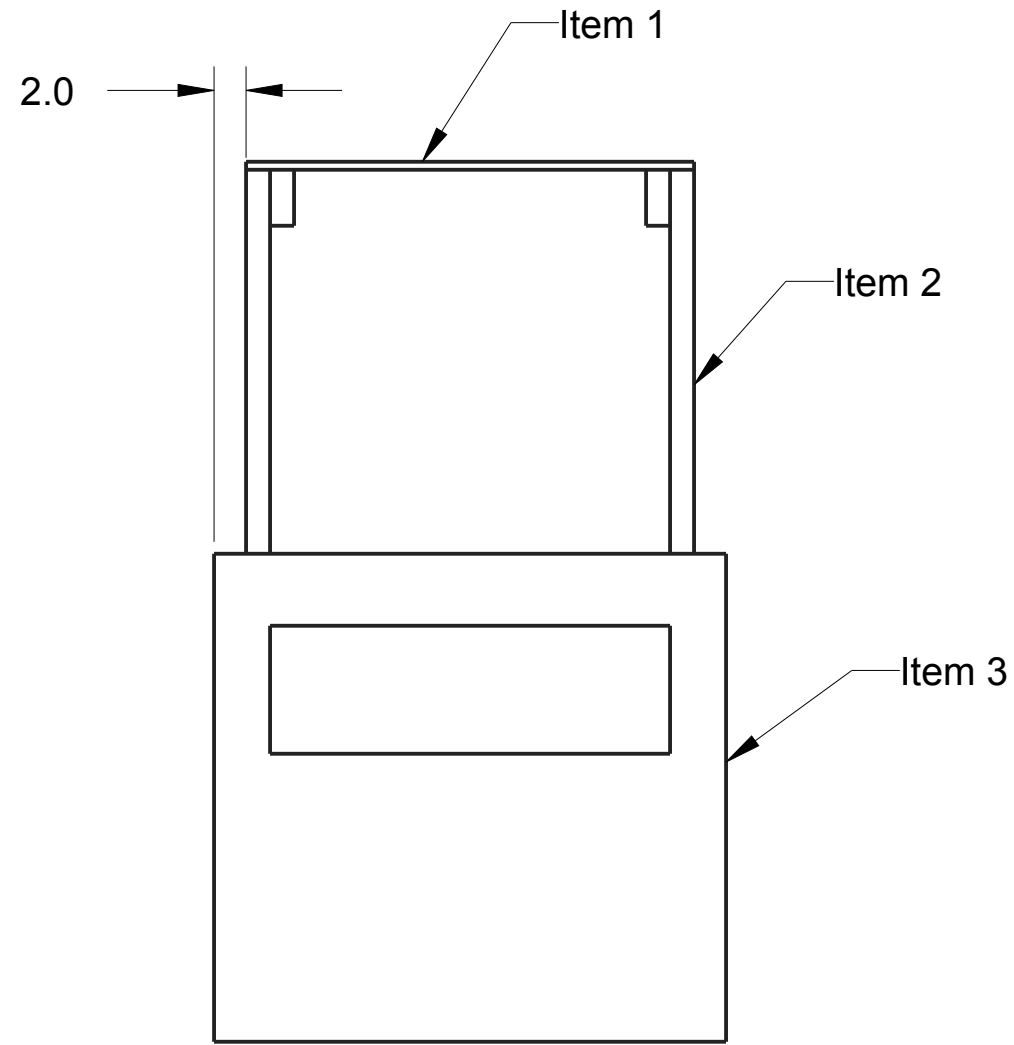
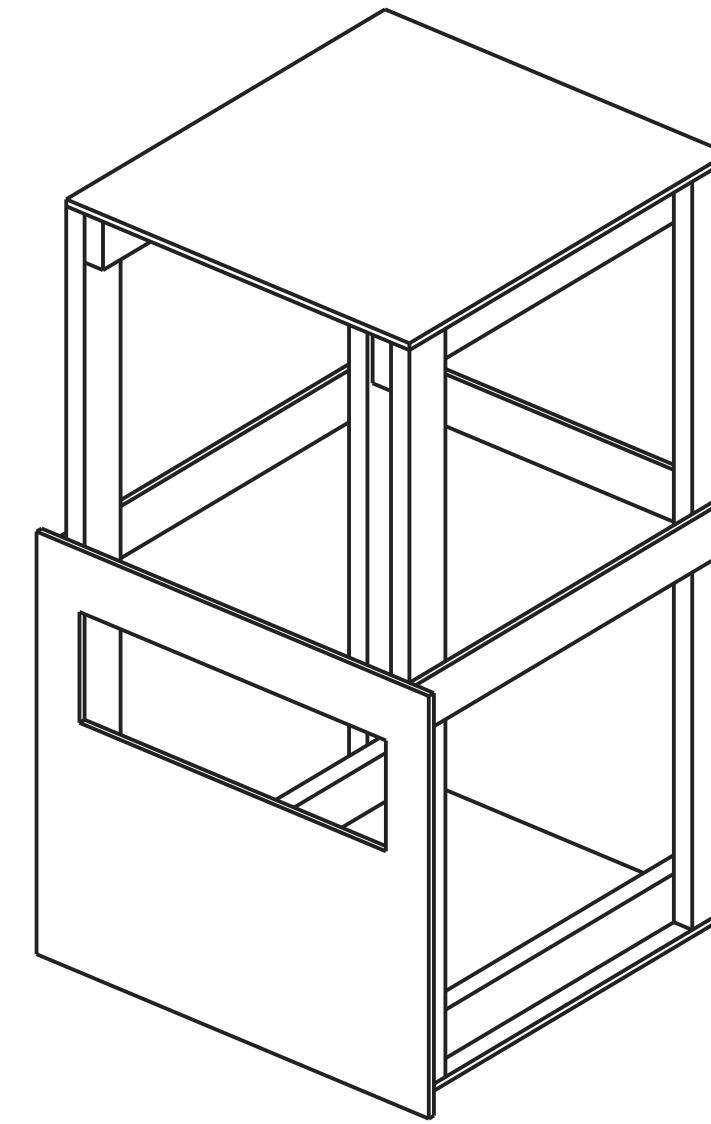
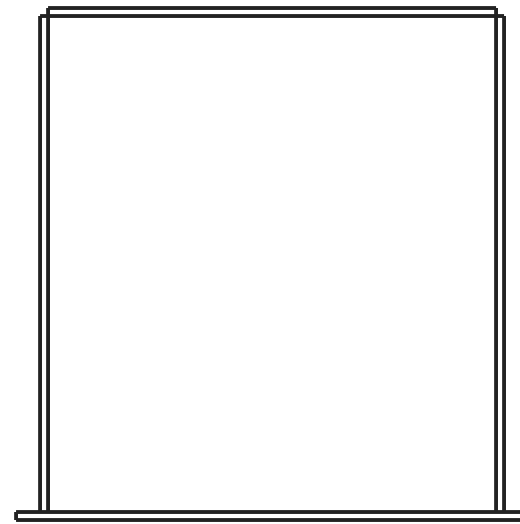
4

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Step 1: Lower Goal Assembly
Attach all items together using wood screws or staples

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		DRAWN BY	DATE
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		APPROVED BY	DATE
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TITLE Boiler		PROJECT	MODEL NAME TE-17003
DO NOT SCALE		ISSUE	

MODEL NAME
TE-17003

TITLE

Boiler

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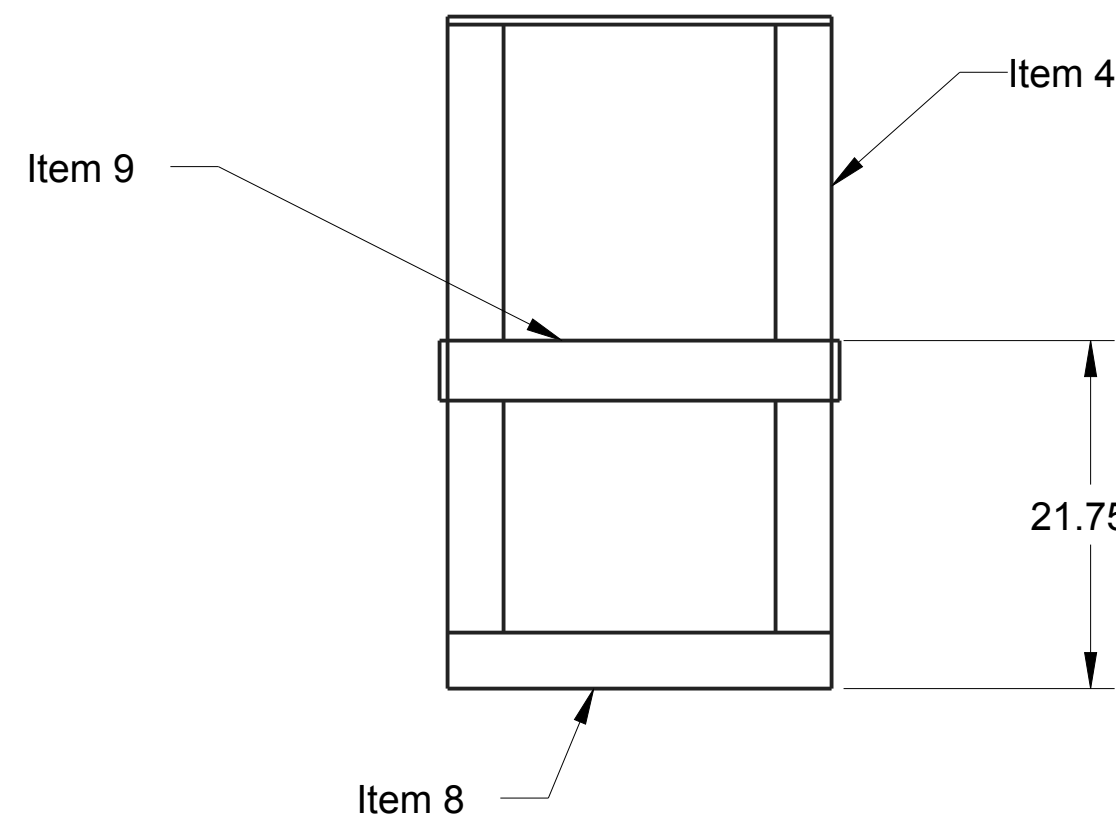
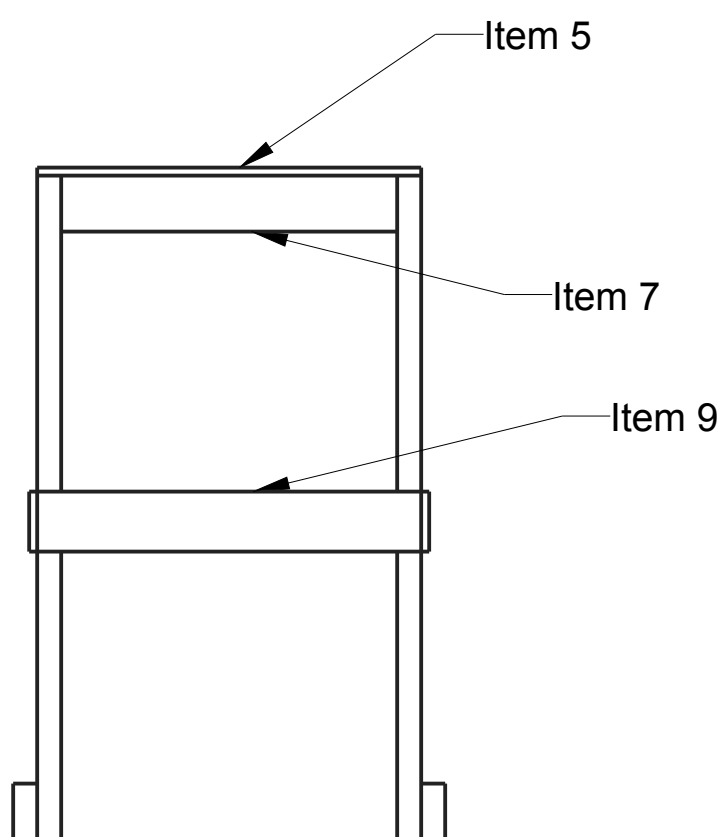
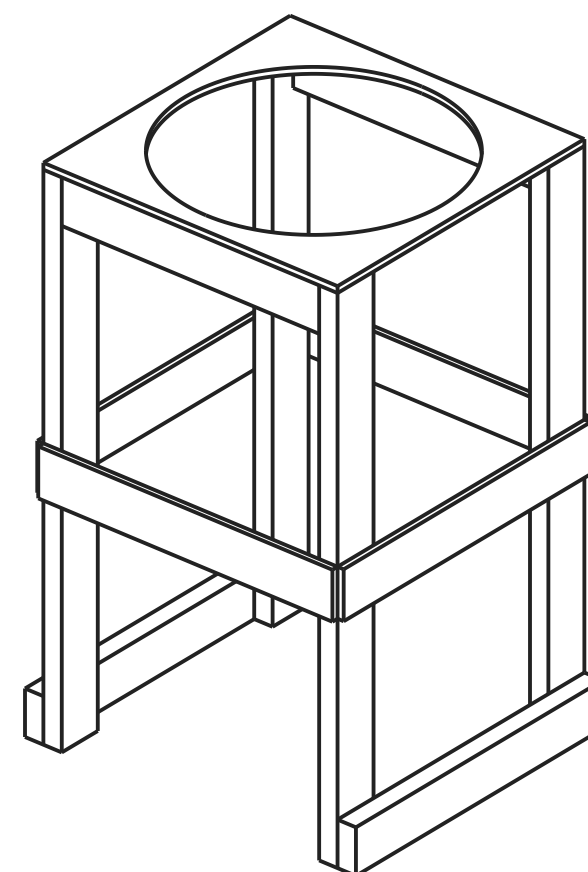
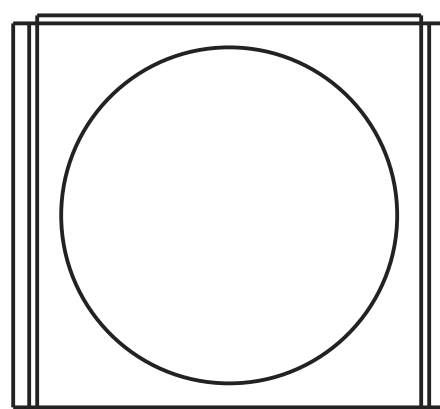
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B


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Step 2: Upper Goal Assembly
Attach all items together using wood screws or staples

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		APPROVED BY	DATE
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small>		Boiler	
DO NOT SCALE		PROJECT	MODEL NAME TE-17003
			ISSUE

1

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4

MODEL NAME
TE-17003

TITLE
Boiler

D

D

C

C

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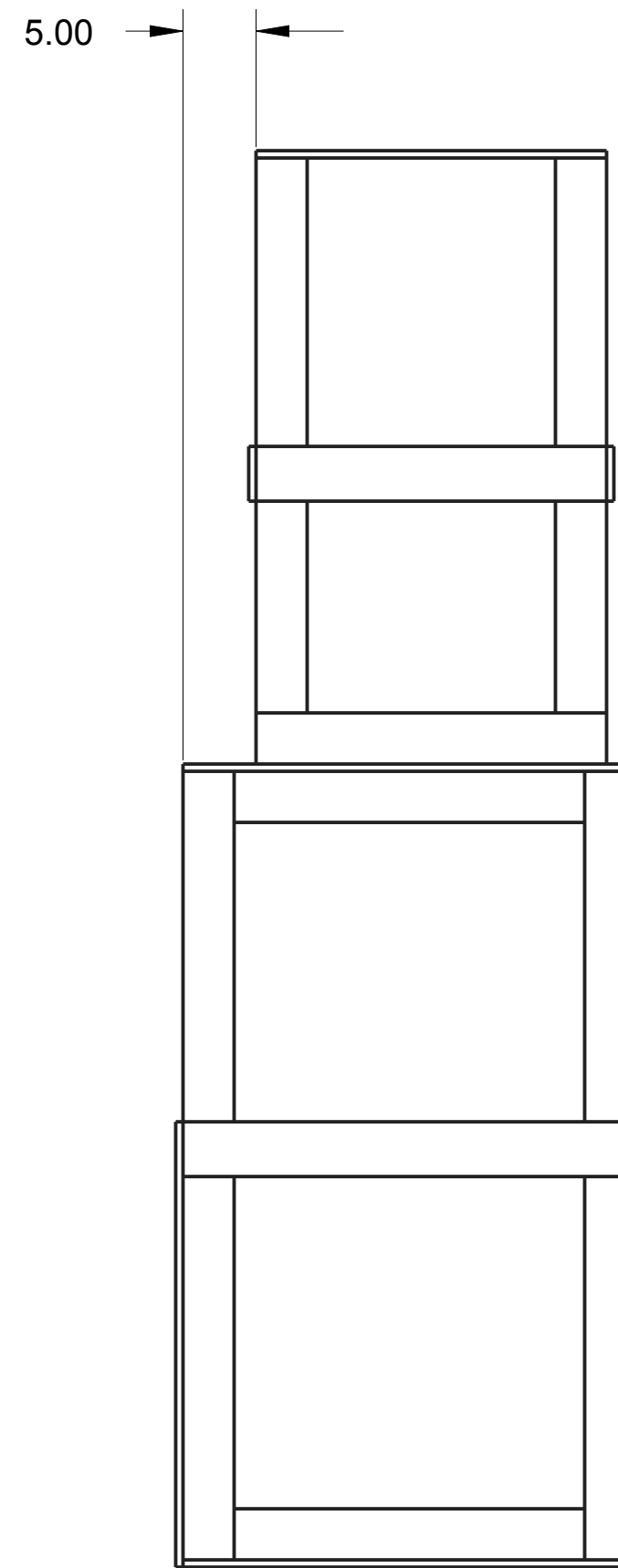
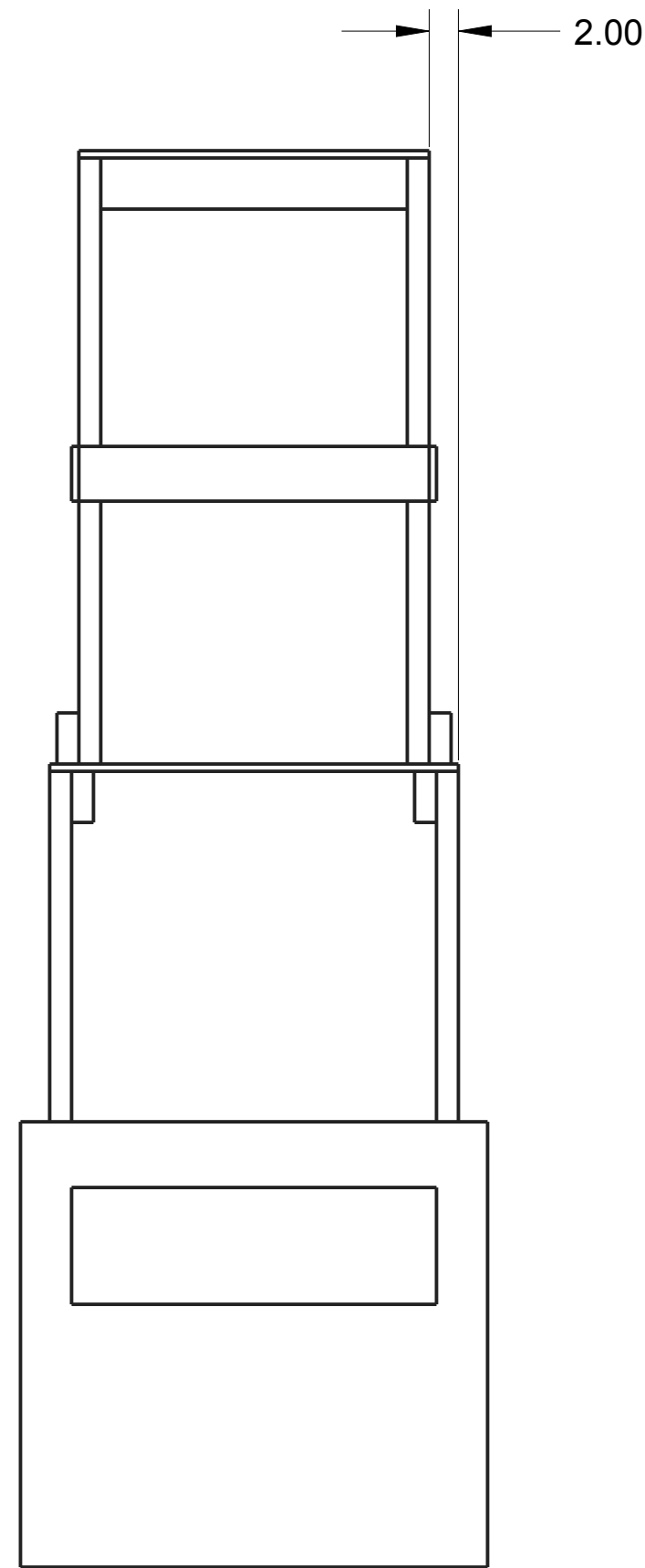
4

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4



Step 3: Final Assembly
 Position the Upper Goal Assembly on top of the Lower
 Goal Assembly. Secure with wood screws.

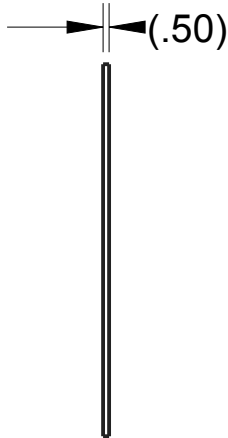
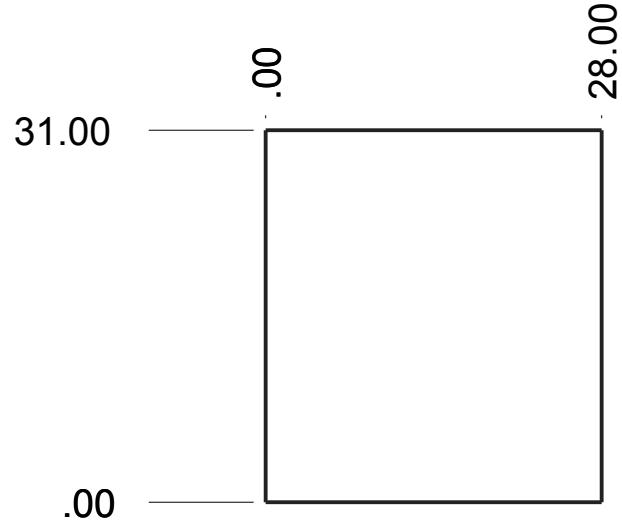
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		CHECKED BY	DATE	
	APPROVED BY	DATE	SCALE 1:12	SHEET 4 OF 8
	TITLE Boiler		PROJECT	MODEL NAME TE-17003
		ISSUE		

MODEL NAME: TE-17003 TITLE: Boiler

REV	ZONE	DESCRIPTION	DATE	INITIALS
A	Sheet 3,B1	REMOVED NOTCH, ADDED TITLE	12/27/2016	MXS

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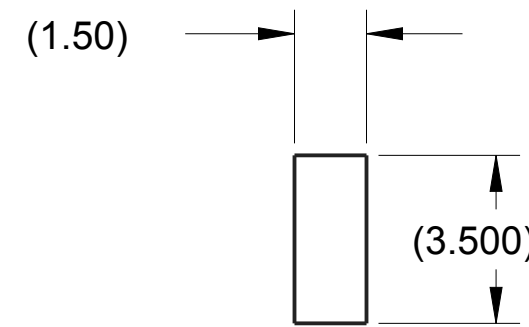


SCALE 1:16

Item 1: TE-17003-01
.50 Plywood Sheet
QTY:2

C

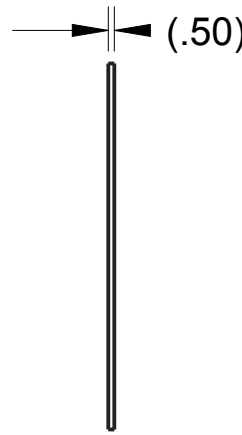
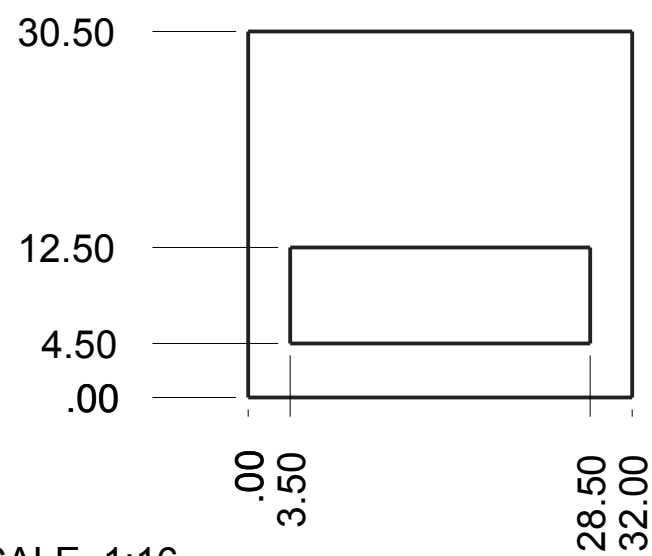
C



Item 2: TE-17003-02
2x4 Pine Lumber
QTY:4

B

B



SCALE 1:16

Item 3: TE-17003-03
.50 Plywood Sheet
QTY: 1

A

A

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	SCALE 1:24	SHEET 5 OF 8
TITLE: Boiler		
PROJECT:		MODEL NAME: TE-17003
ISSUE:		

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- .1

DO NOT SCALE

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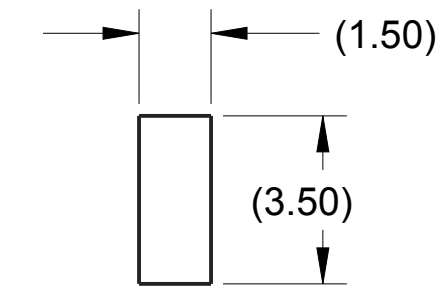
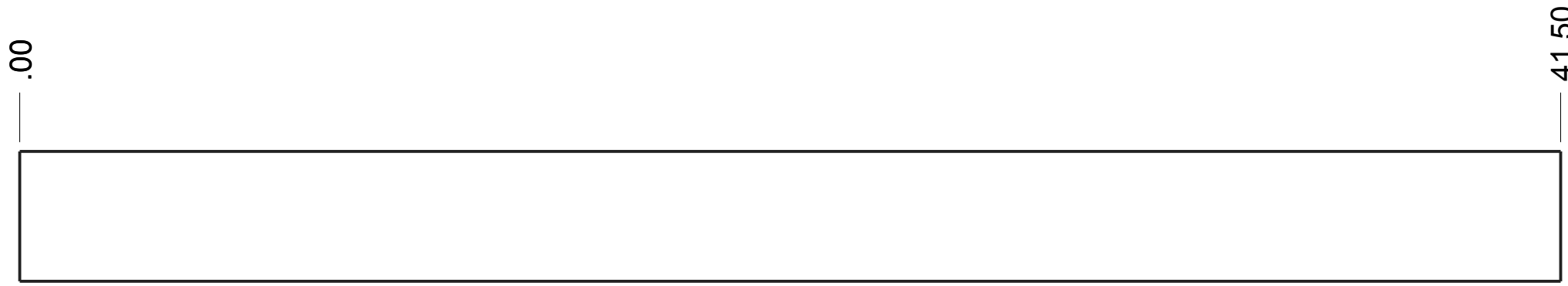
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4

MODEL NAME: TE-17003
 TITLE: Boiler

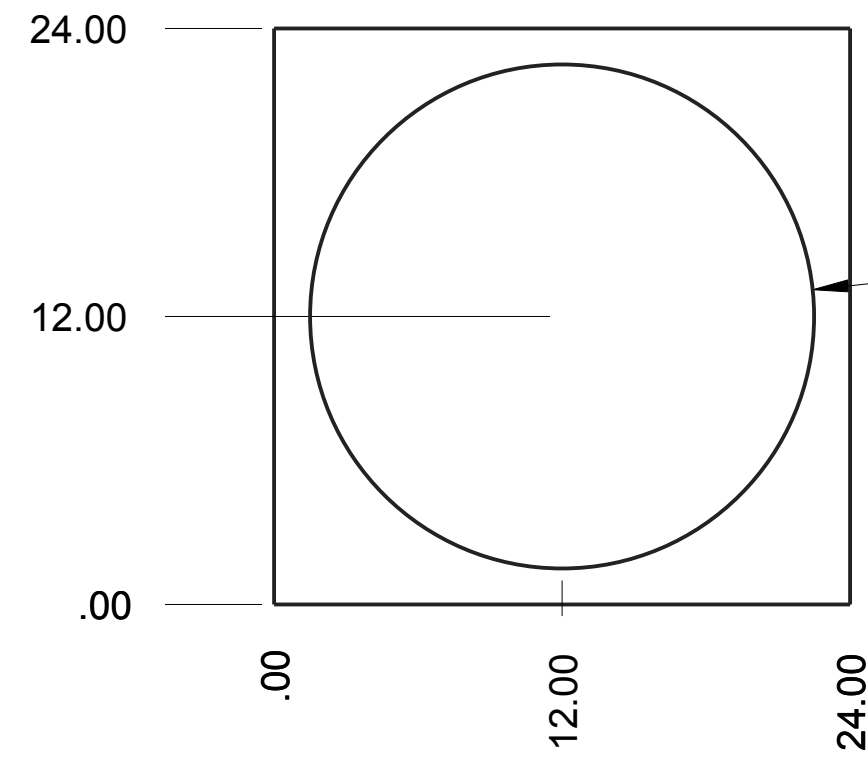
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B	D-3	41.5 was 42.5	1/3/2016	DAF

D

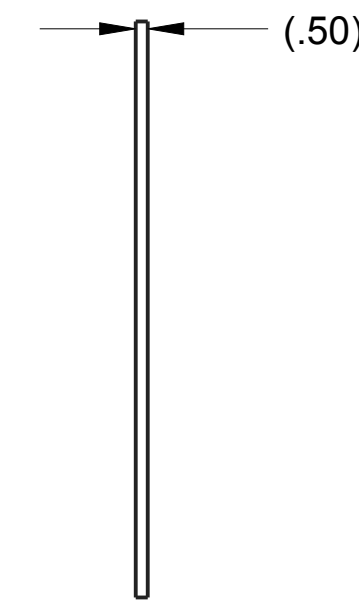


Item 4: TE-17003-04
 2x4 Pine Lumber
 QTY:4

C

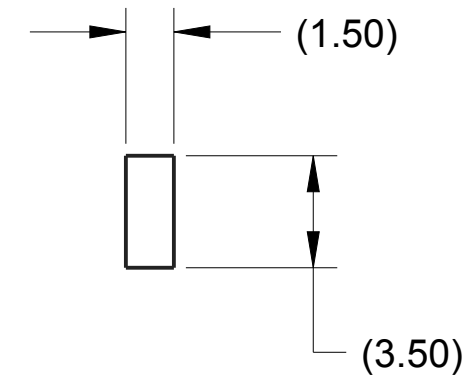
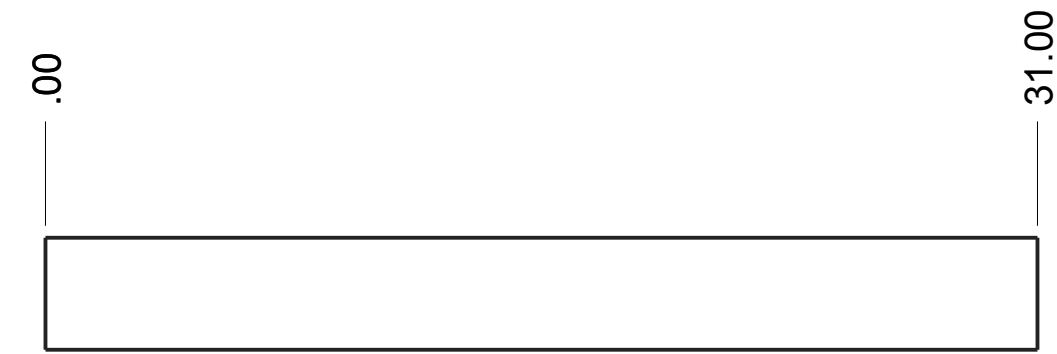


Ø 21.00 Thru



Item 5: TE-17003-05
 .50 Plywood Sheet
 QTY:1

B



Item 6: TE-17003-06
 2x4 Pine Lumber
 QTY:4

A

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TITLE: Boiler		
PROJECT:		MODEL NAME: TE-17003 ISSUE:

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 .XX ±0.1
 .XXX ±0.01
 X.XXX ±0.001
 ANG ±0.1

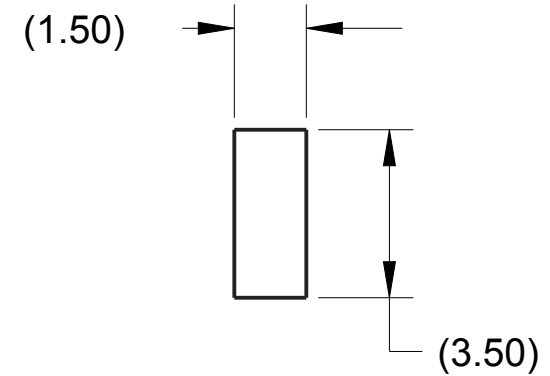
DO NOT SCALE

A

MODEL NAME: TE-17003 TITLE: Boiler

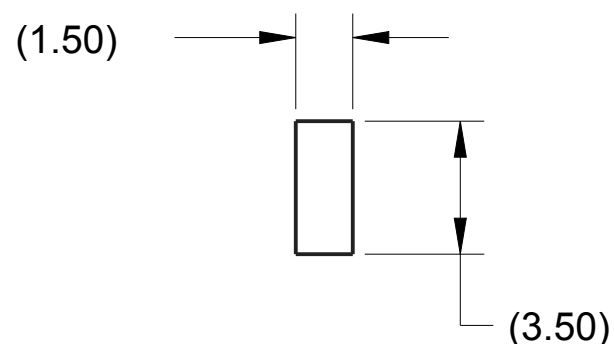
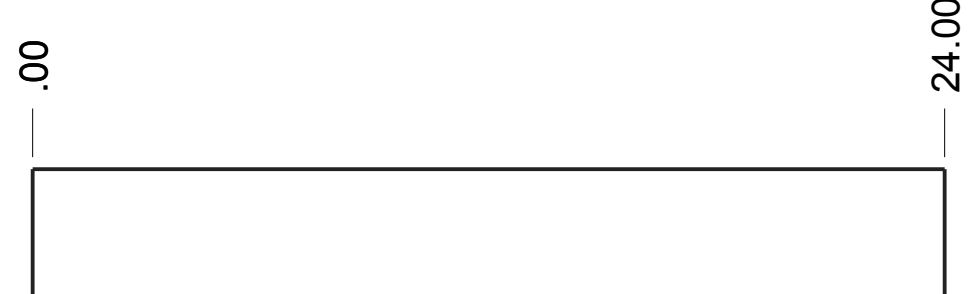
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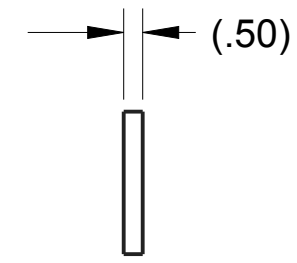
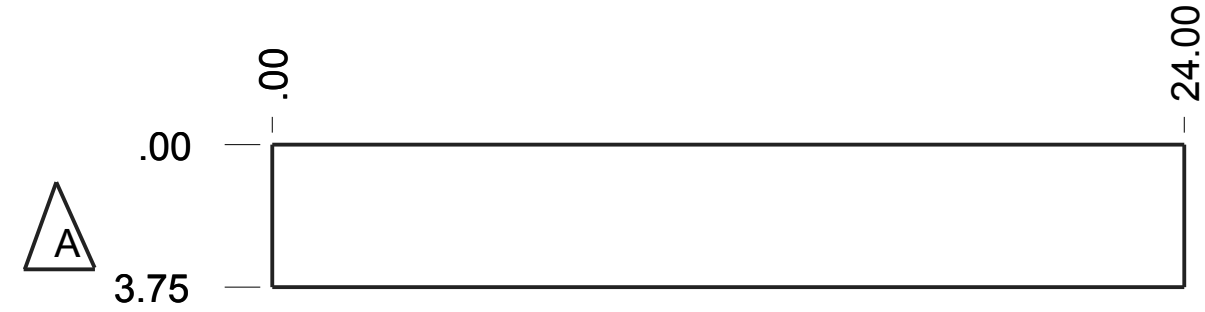
Item 7: TE-17003-07
2x4 Pine Lumber
QTY:2

C



Item 8: TE-17003-08
2x4 Pine Lumber
QTY:2

B



Item 9: TE-17003-09
.50 Plywood Sheet
QTY:4

A

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	CHECKED BY	DATE
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	SCALE 1:24	SHEET 7 OF 8
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX ±0.1 .XXX ±0.01 X.XXX ±0.001 ANG ±.1</small>	TITLE: Boiler	
DO NOT SCALE	PROJECT	MODEL NAME: TE-17003
		ISSUE

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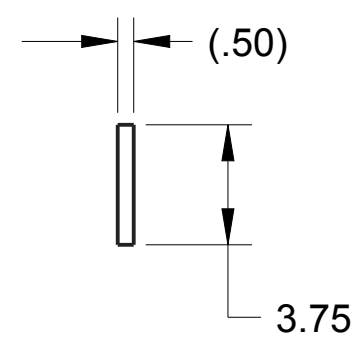
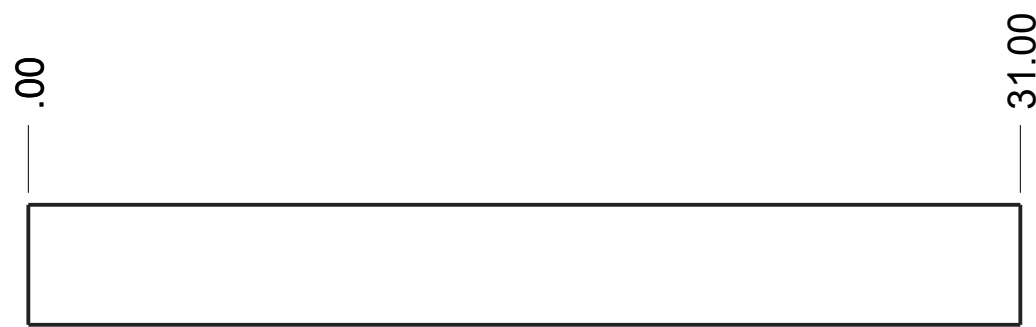
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MODEL NAME
TE-17003

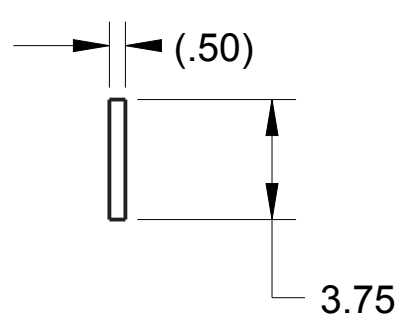
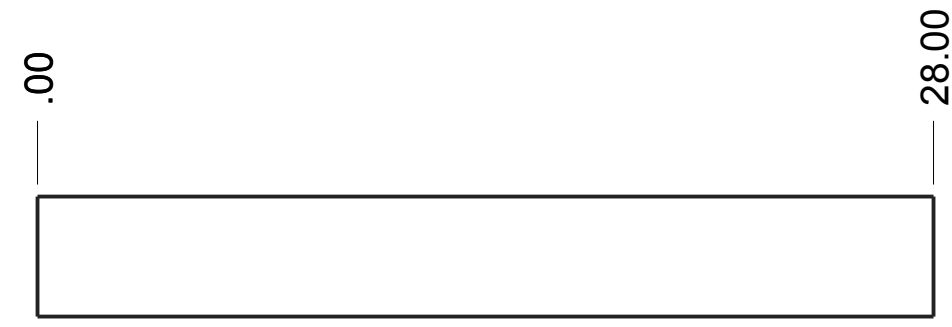
TITLE
Boiler

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Item 10: TE-17003-10
.50 Plywood Sheet
QTY:2

C



Item 11: TE-17003-11
.50 Plywood Sheet
QTY:1

B

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		SCALE 1:24 SHEET 8 OF 8	
TITLE Boiler		PROJECT	MODEL NAME TE-17003
			ISSUE

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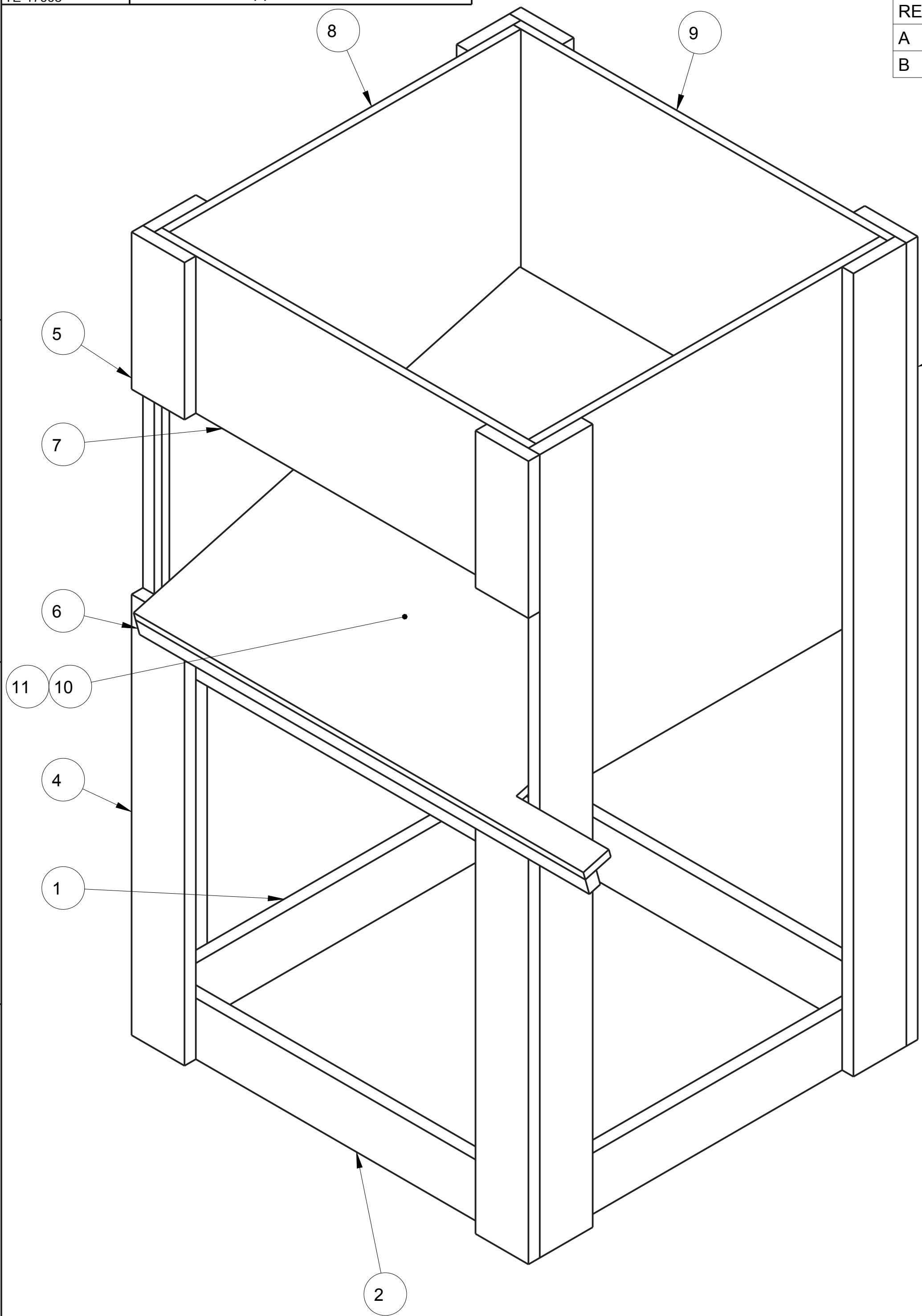
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REV	ZONE	DESCRIPTION	DATE	INITIALS
A	NA	Added assembly instructions	DAF	1/3/2016
B	SHEET 5		DAF	1/24/2017

D
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A

D
C
B
A



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-17005-01	2	3/4" Plywood	
2	TE-17005-02	3	3/4" Plywood	
3	TE-17005-03	6	3/4" Plywood	
4	TE-17005-04	2	3/4" Plywood	
5	TE-17005-05	2	3/4" Plywood	
6	TE-17005-06	1	3/4" Plywood	
7	TE-17005-07	1	1/2" Plywood	
8	TE-17005-08	2	1/2" Plywood	
9	TE-17005-09	1	1/2" Plywood	
10	TE-17005-10	1	1/2" Plywood	
11	TE-17005-11	2	Hinge, 3" high, 2-1/2" Wide	

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	APPROVED BY	DATE
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TITLE: Hopper Container		
PROJECT		MODEL NAME: TE-17005
ISSUE		

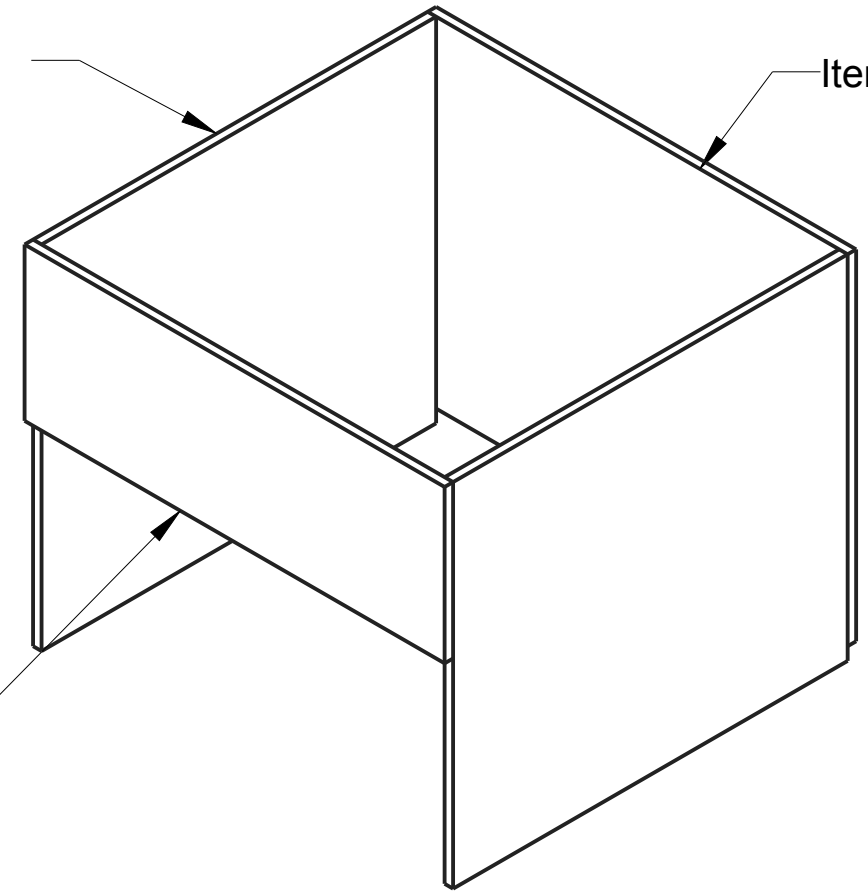
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 .XX ±0.1
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 X.XXX ±0.001
 ANG ±1°
DO NOT SCALE

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Item 8

Item 9

Item 7



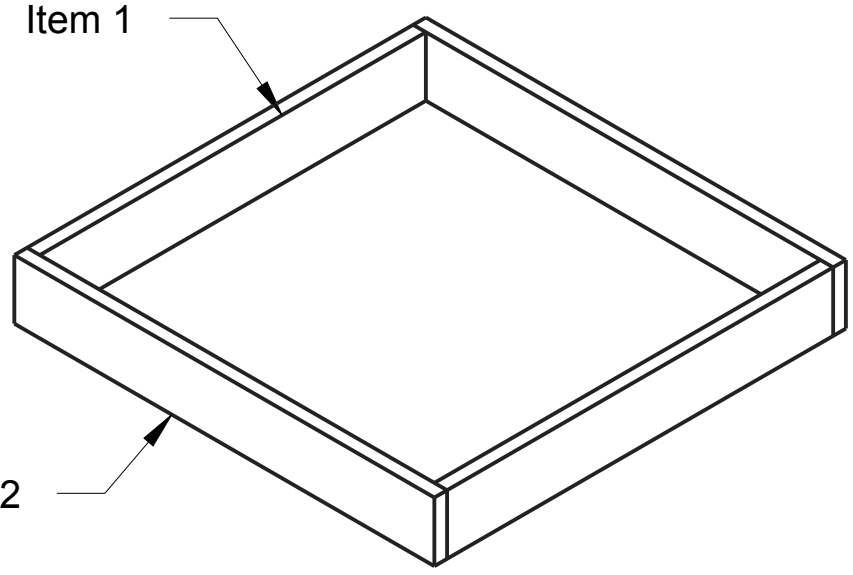
Step 1:
Using wood screws or staples, attach Items 7, 8 (Qty. 2), and 9 together as shown. Note: when using wood screws, pre-drill the holes with appropriate size drill to avoid splitting.

C

B

Item 1

Item 2



Step 2:
Using Wood Screws or staples, attach Items 1 (Qty. 1) and 2 (Qty. 2) as shown.

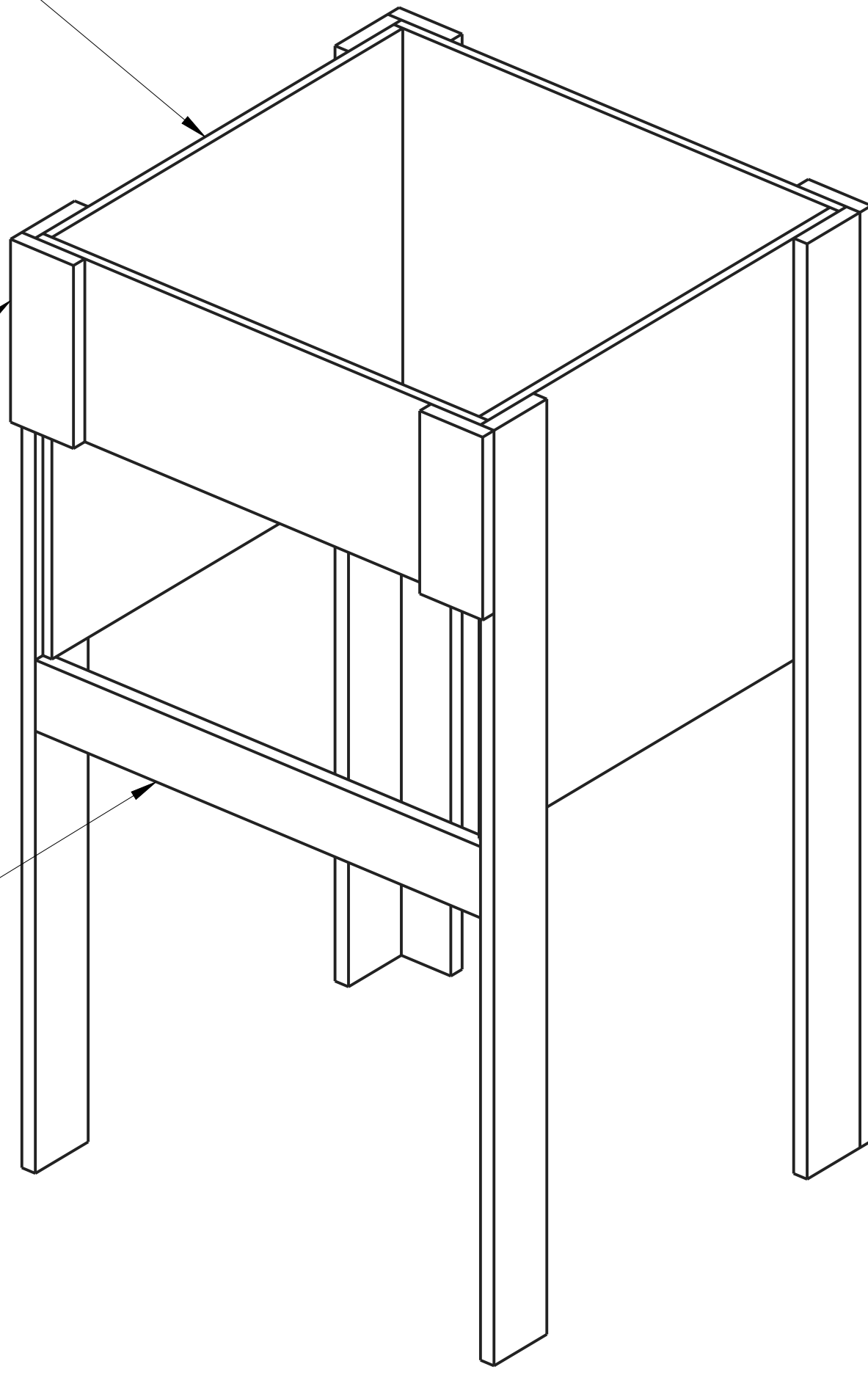
A

Step 1 Assembly

Item 5

Item 2

Item 3



Step 3:
A. Attach Item 3 (Qty. 6) to the assembly from Step 1 as shown.
B. Attach Item 5 (Qty. 2) to assembly from Step 1 and Item 3.
C. Attach Item 2 to Item 3. Item 2 Should be flush with the assembly from Step 1 on the top edge and flush with Item 3 on the front face.

D

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A

<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX ±0.1 .XXX ±0.01 X.XXX ±0.001 ANG ±1°</small>		DRAWN BY	DATE
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		APPROVED BY	DATE
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TITLE: Hopper Container		SCALE 5:64	SHEET 2 OF 8
DO NOT SCALE	PROJECT	MODEL NAME TE-17005	ISSUE

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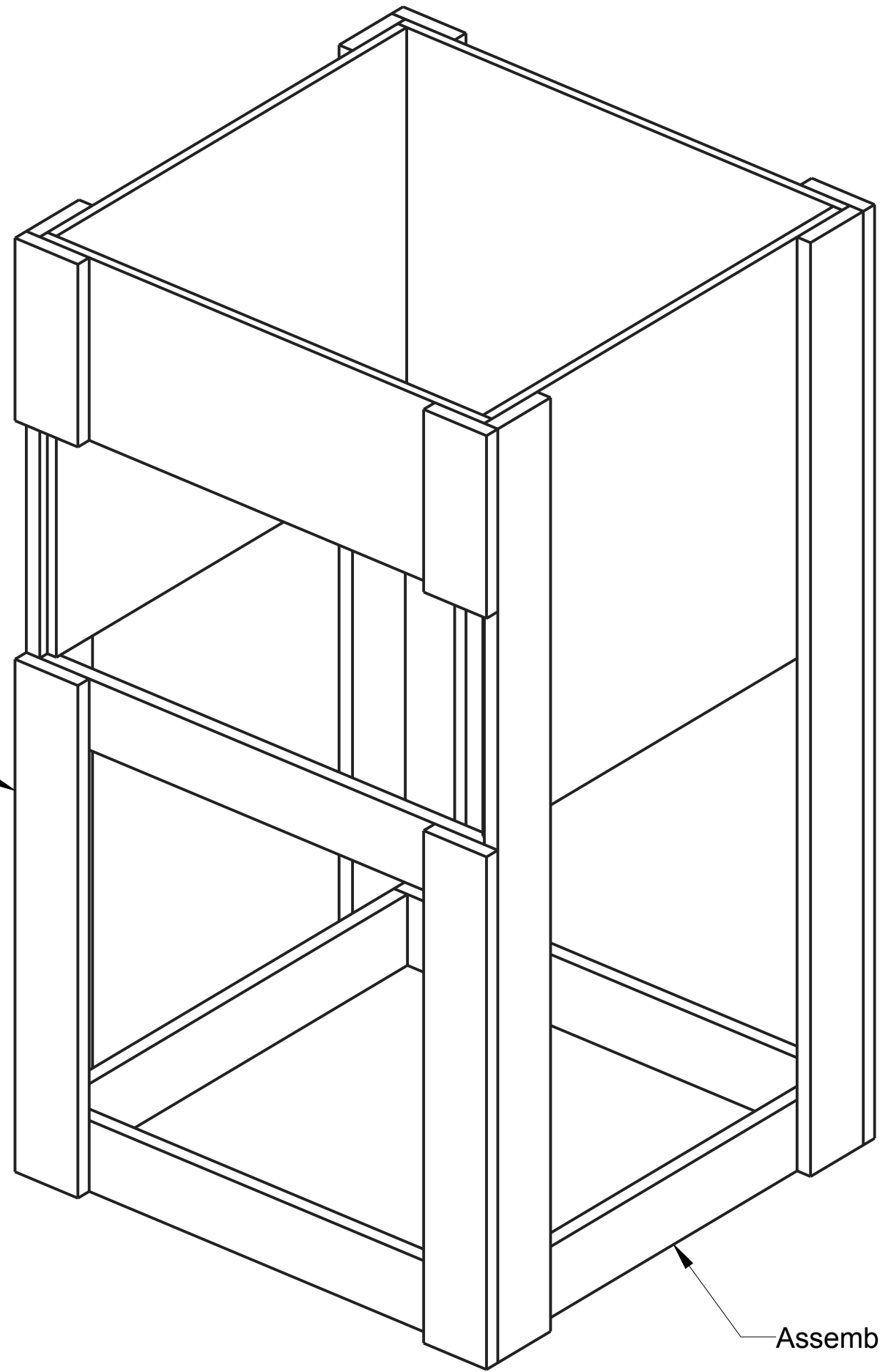
C

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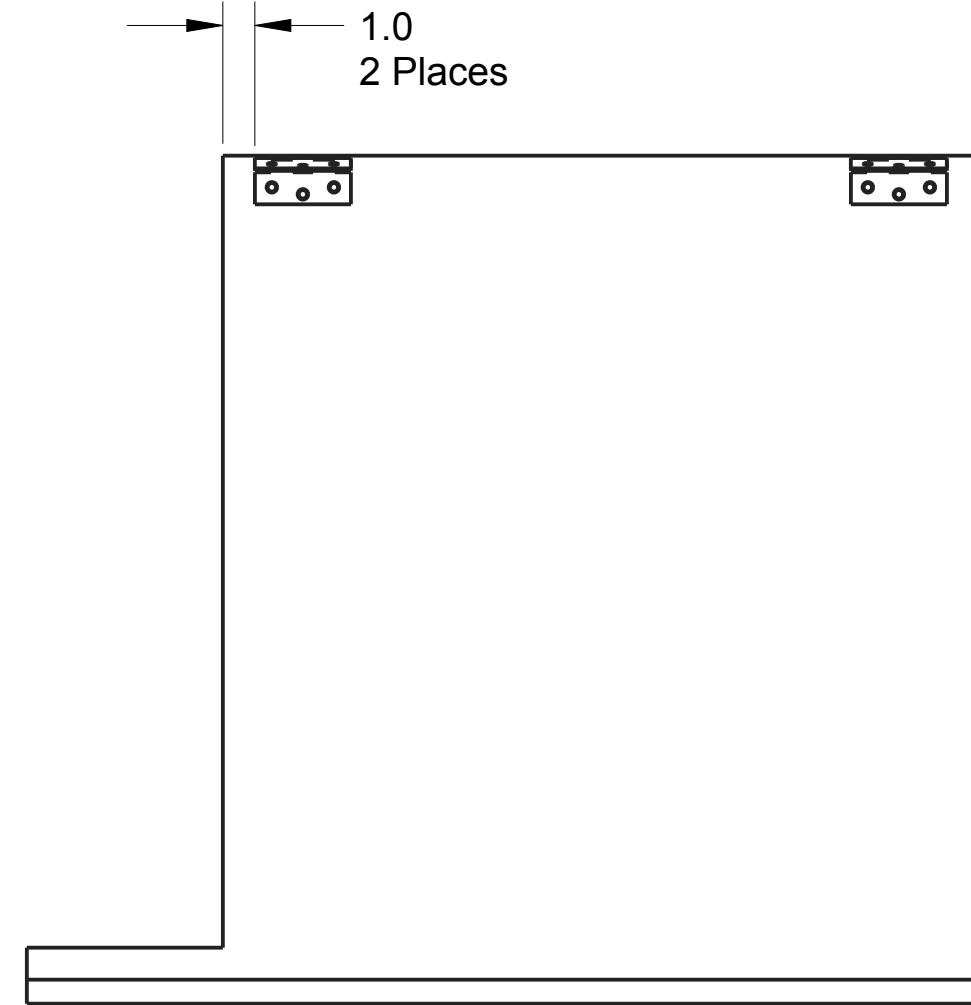
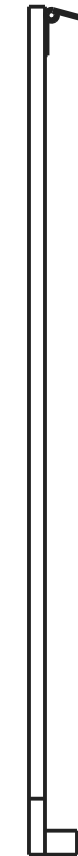
Item 4

Assembly from Step 2

Step 4:

A. Attach Item 4 (Qty. 2) to the assembly as shown.

B. Attach the assembly from Step 2 to Items 3 (6 places) and 4 (2 places)




1.0
2 Places

Step 5:

A. Attach Item 6 to Item 10.

B. Attach Item 11 (Qty. 2) to Item 10.
The knuckles of the hinge should be flush with the edge of Item 10.

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		APPROVED BY	DATE
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small>		TITLE Hopper Container	
DO NOT SCALE		PROJECT 	MODEL NAME TE-17005
		ISSUE 	

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4

MODEL NAME
TE-17005

TITLE
Hopper Container

D

D

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C

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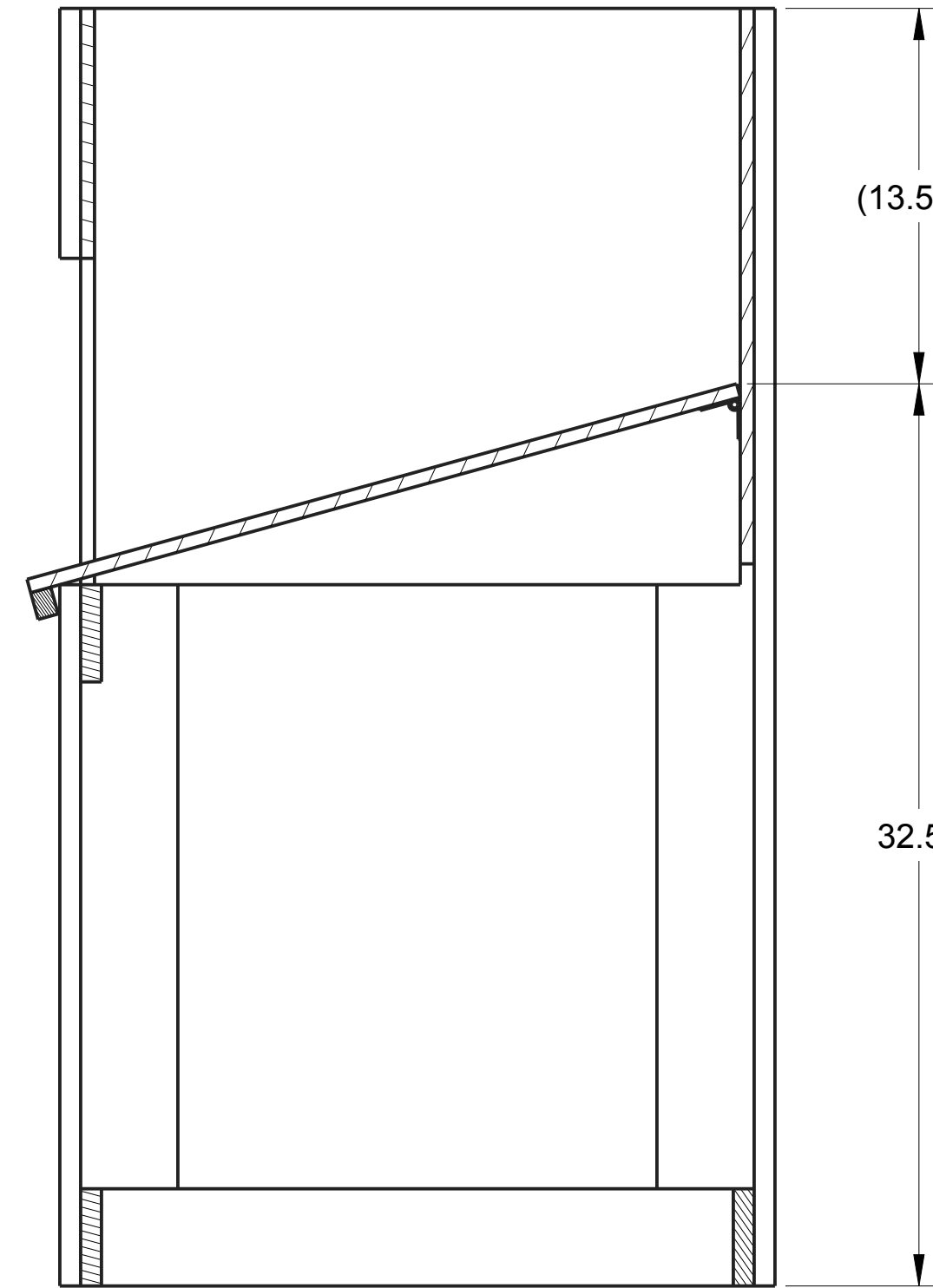
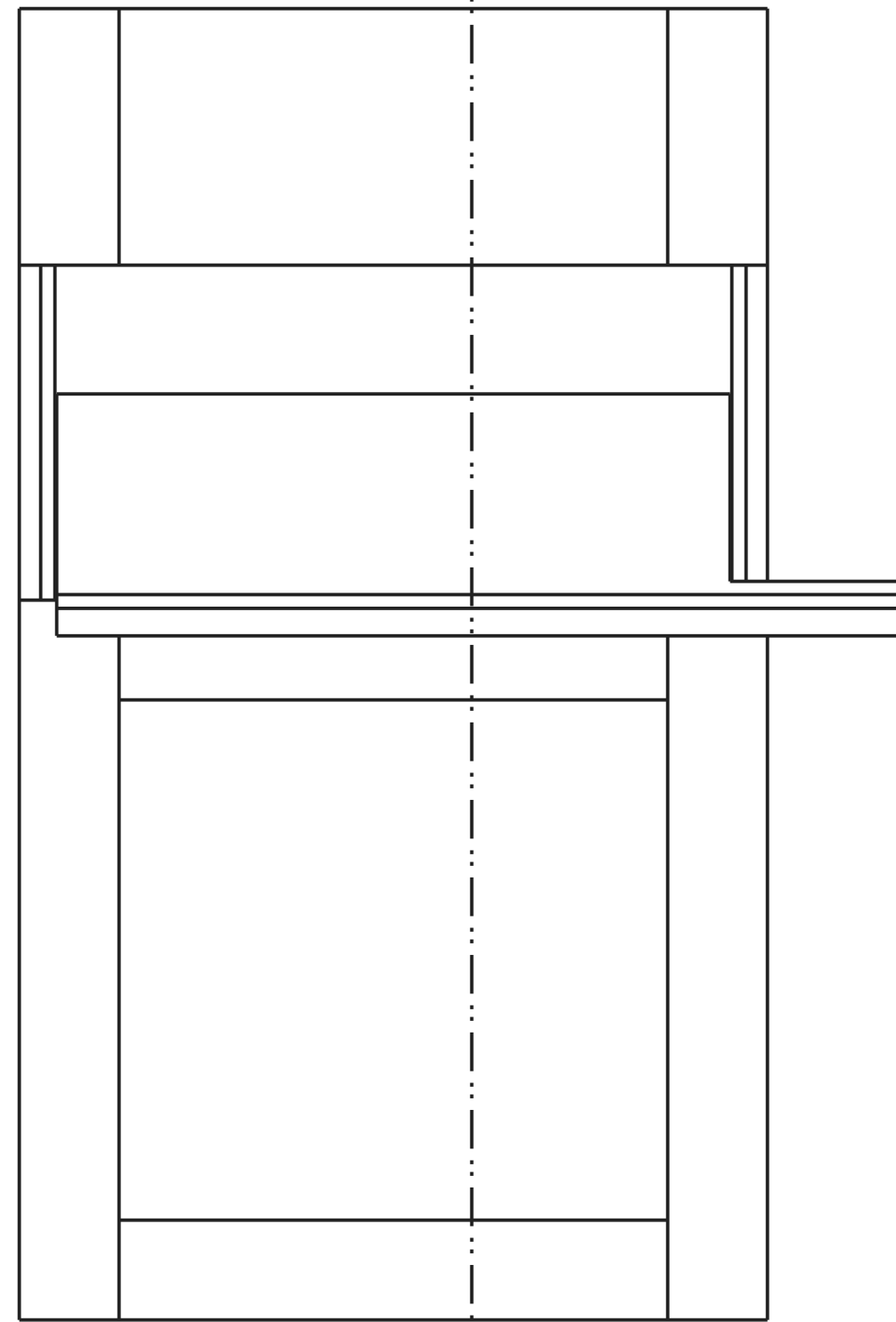
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XSEC0001


XSEC0001



SECTION XSEC0001-XSEC0001

Step 6:

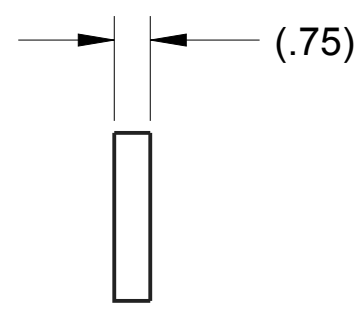
A. Attach the assembly from Step 5 to the main assembly as shown.

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		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE Hopper Container	
DO NOT SCALE		PROJECT	MODEL NAME TE-17005
			ISSUE

MODEL NAME: TE-17005
 TITLE: Hopper Container

REV	ZONE	DESCRIPTION	DATE	INITIALS
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B	C-4	QTY. WAS 2	DAF	1/24/2017

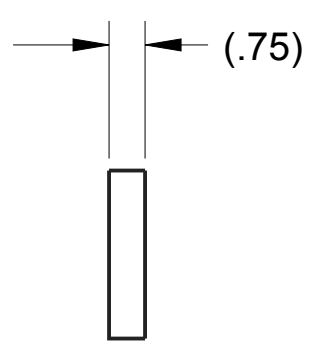
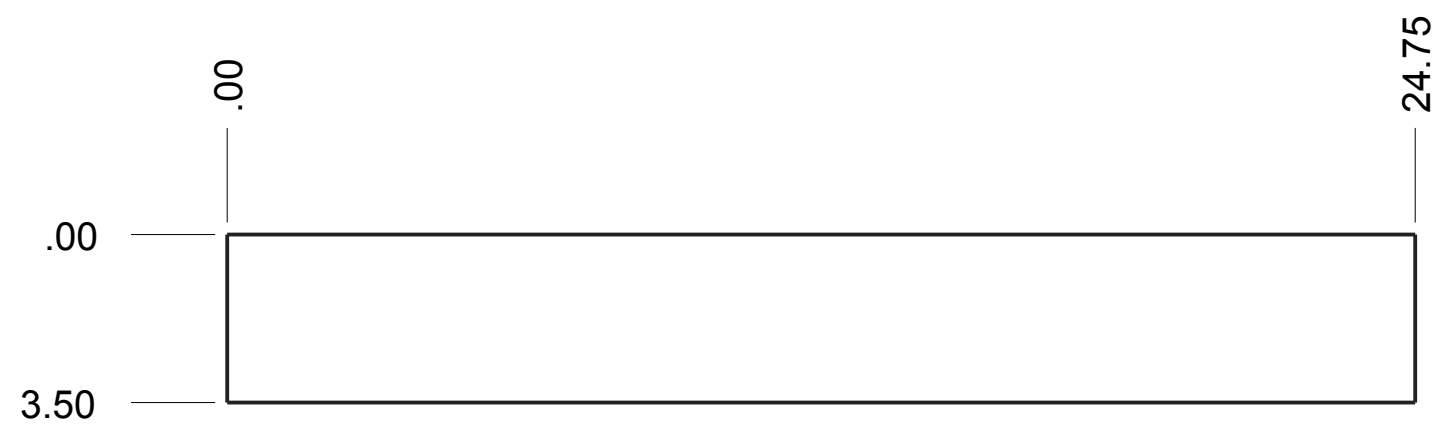
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Item 1: TE-17005-01
 .75 Plywood Sheet
 QTY:2

D

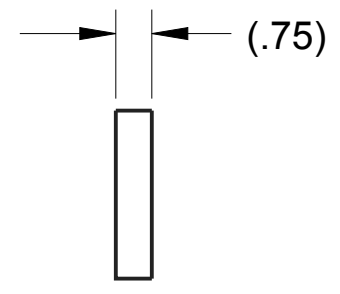
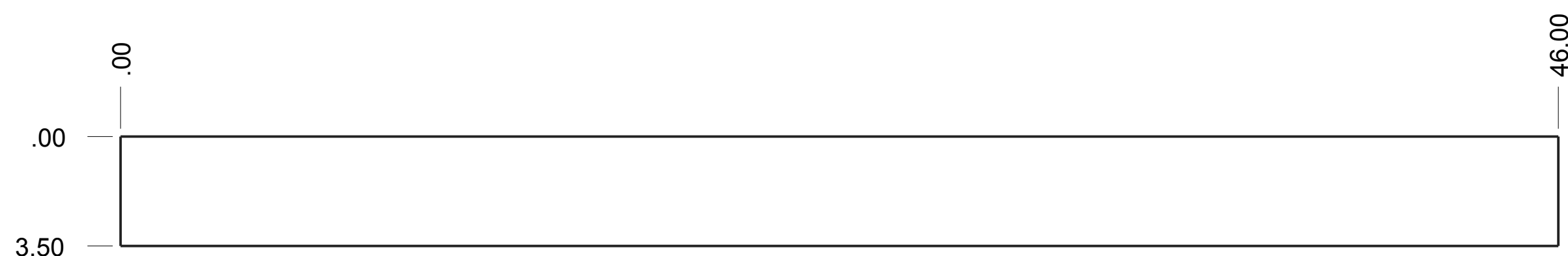
C



Item 2: TE-17005-02
 .75 Plywood Sheet
 QTY:3

C

B



Item 3: TE-17005-03
 .75 Plywood Sheet
 QTY: 6

B

A

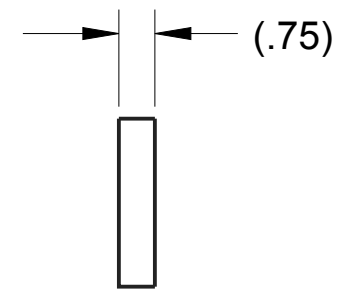
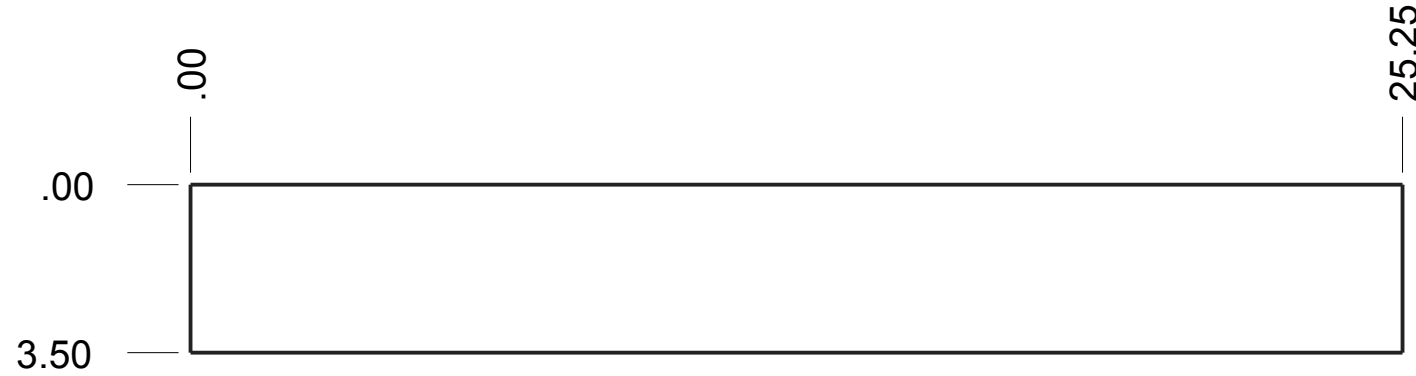
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	DRAWN BY	DATE					
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<p>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX +/- 0.1 .XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1</p> <p>DO NOT SCALE</p>	<p>TITLE: Hopper Container</p> <p>PROJECT: _____ MODEL NAME: TE-17005 ISSUE: _____</p>						

A

MODEL NAME
TE-17005

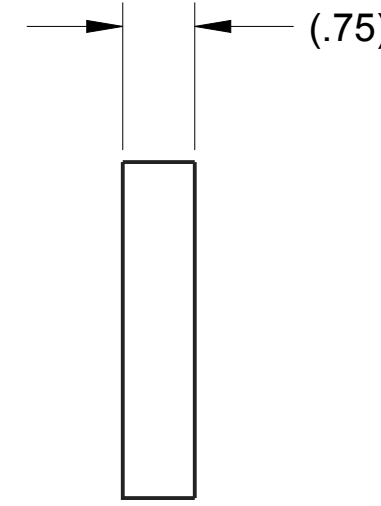
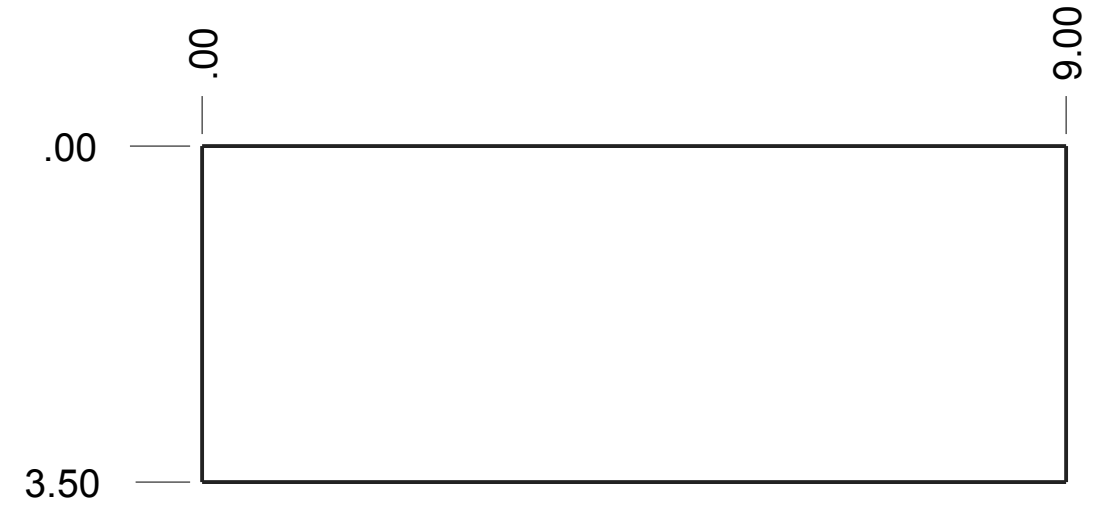
TITLE
Hopper Container

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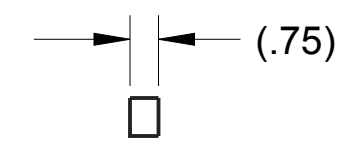
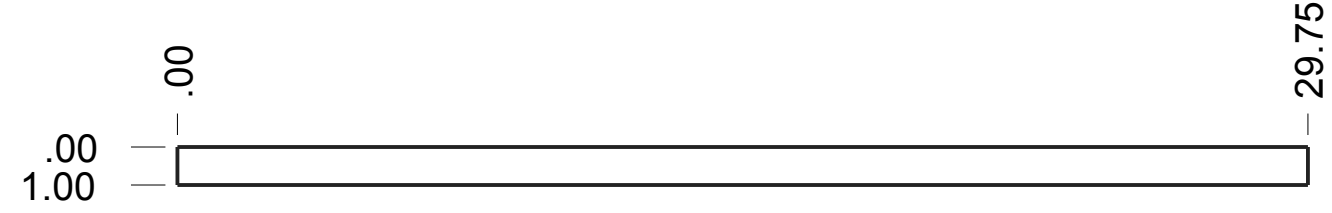
Item 4: TE-17005-04
.75 Plywood Sheet
QTY:2

C



Item 5: TE-17005-05
.75 Plywood Sheet
QTY:2

B



Item 6: TE-17005-06
.75 Plywood Sheet
QTY:1

A

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	CHECKED BY	DATE
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TITLE Hopper Container		
PROJECT		MODEL NAME TE-17005
DO NOT SCALE		ISSUE

D

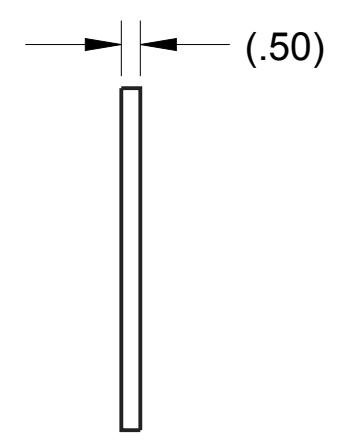
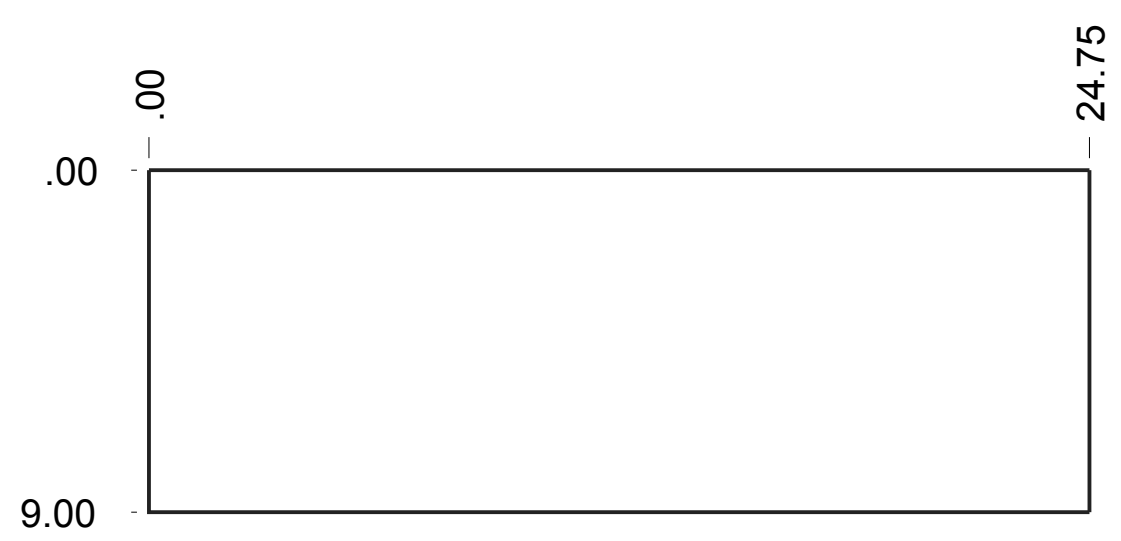
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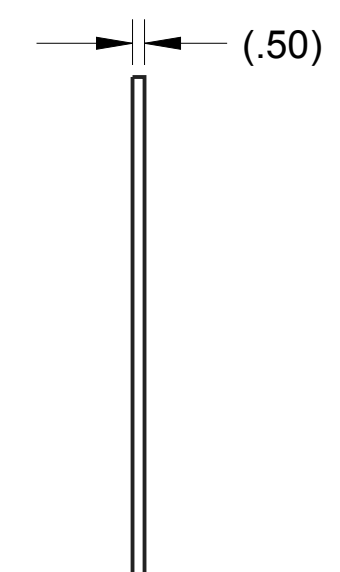
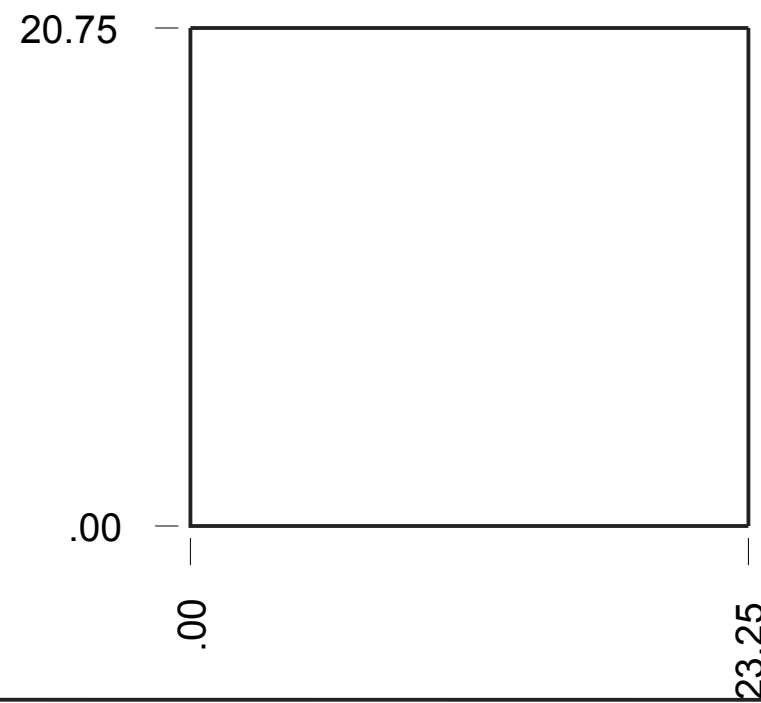
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MODEL NAME
TE-17005

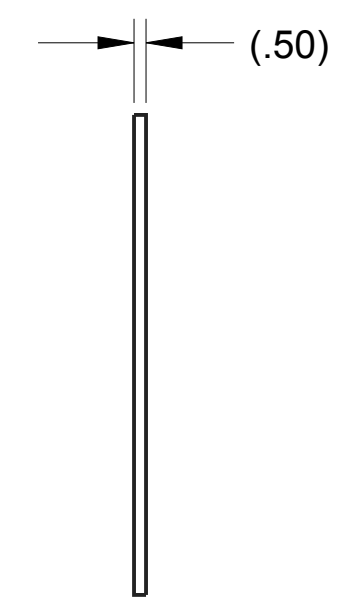
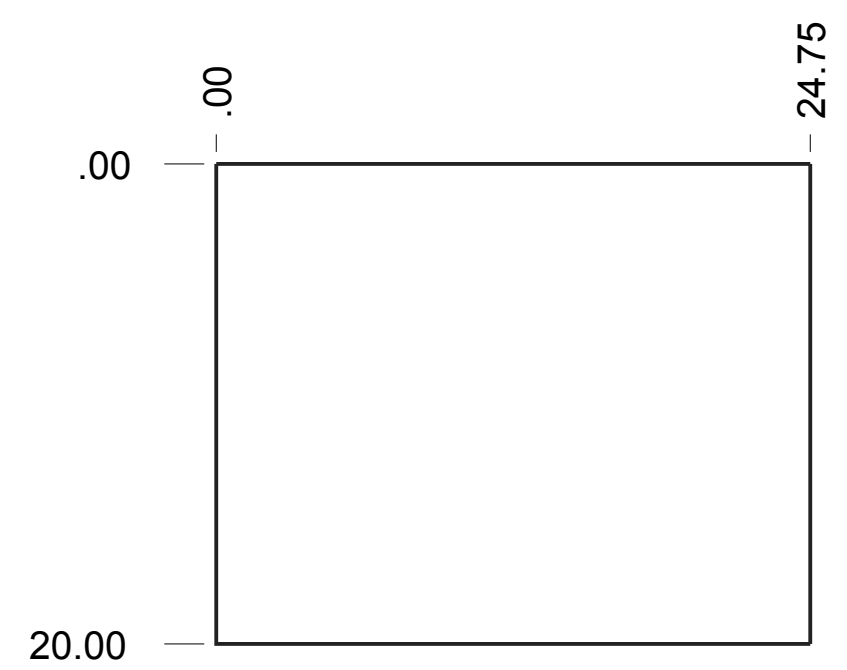
TITLE
Hopper Container



Item 7: TE-17005-07
.50 Plywood Sheet
QTY:1



Item 8: TE-17005-08
.50 Plywood Sheet
QTY:2



Item 9: TE-17005-09
.50 Plywood Sheet
QTY:1

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
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TITLE Hopper Container		
PROJECT 		MODEL NAME TE-17005
DO NOT SCALE		ISSUE

MODEL NAME TE-17005	TITLE Hopper Container
------------------------	---------------------------

D

C

B

A

D

C

B

A

1

2

3

4

1

2

3

4

.00

.00

23.63


29.75

24.75

26.50

(.50)

Item 10: TE-17005-10
.50 Plywood Sheet
QTY:1

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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TITLE Hopper Container			
PROJECT		MODEL NAME TE-17005	ISSUE
DO NOT SCALE			

MODEL NAME
TE-17006

TITLE
Hopper, Strike Plate

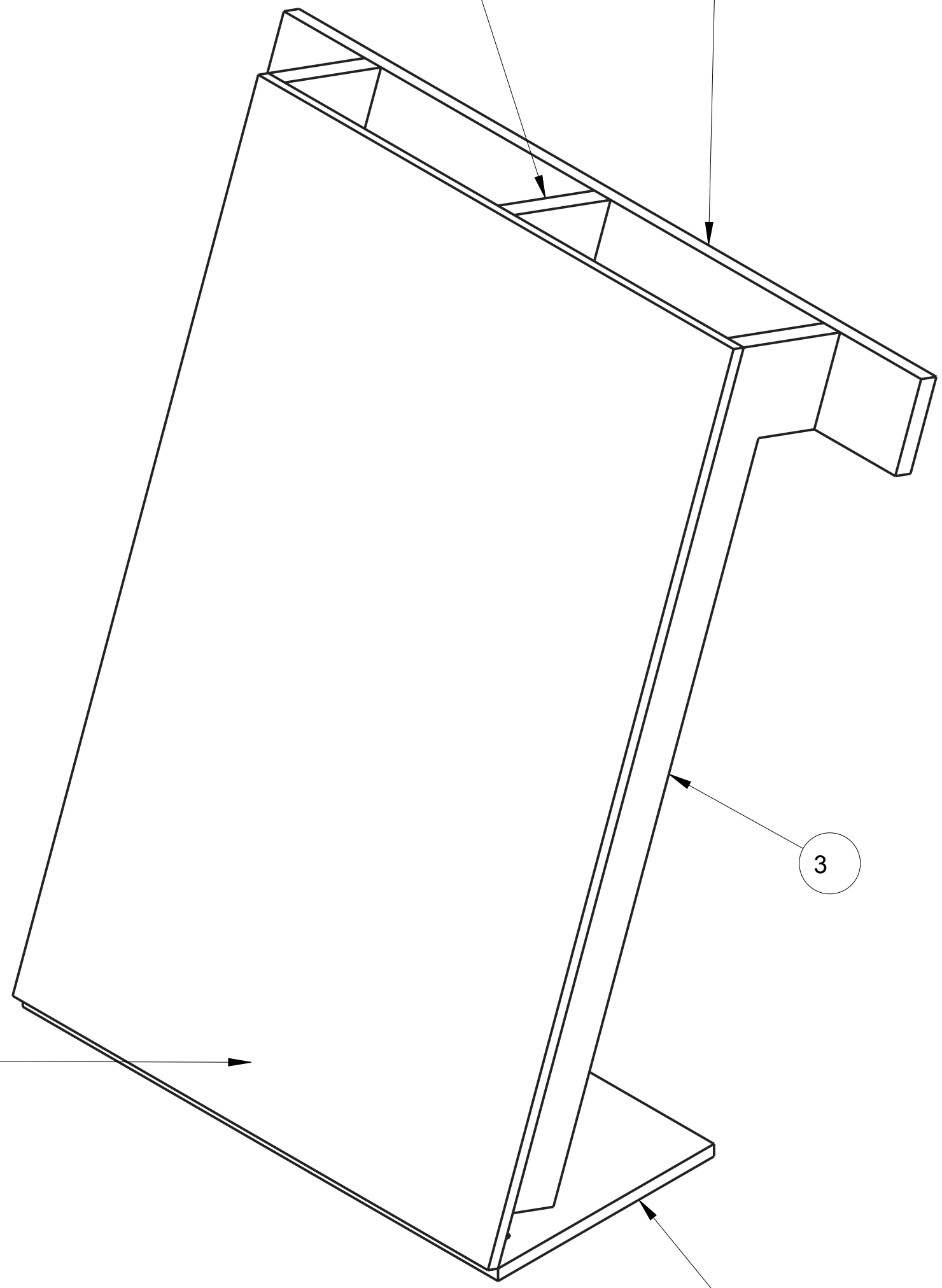
REV	ZONE	DESCRIPTION	DATE	INITIALS
A	NA	Added assembly instructions	DAF	1/3/2016

D
C
B
A

D
C
B
A

1 2 3 4

1 2 3 4



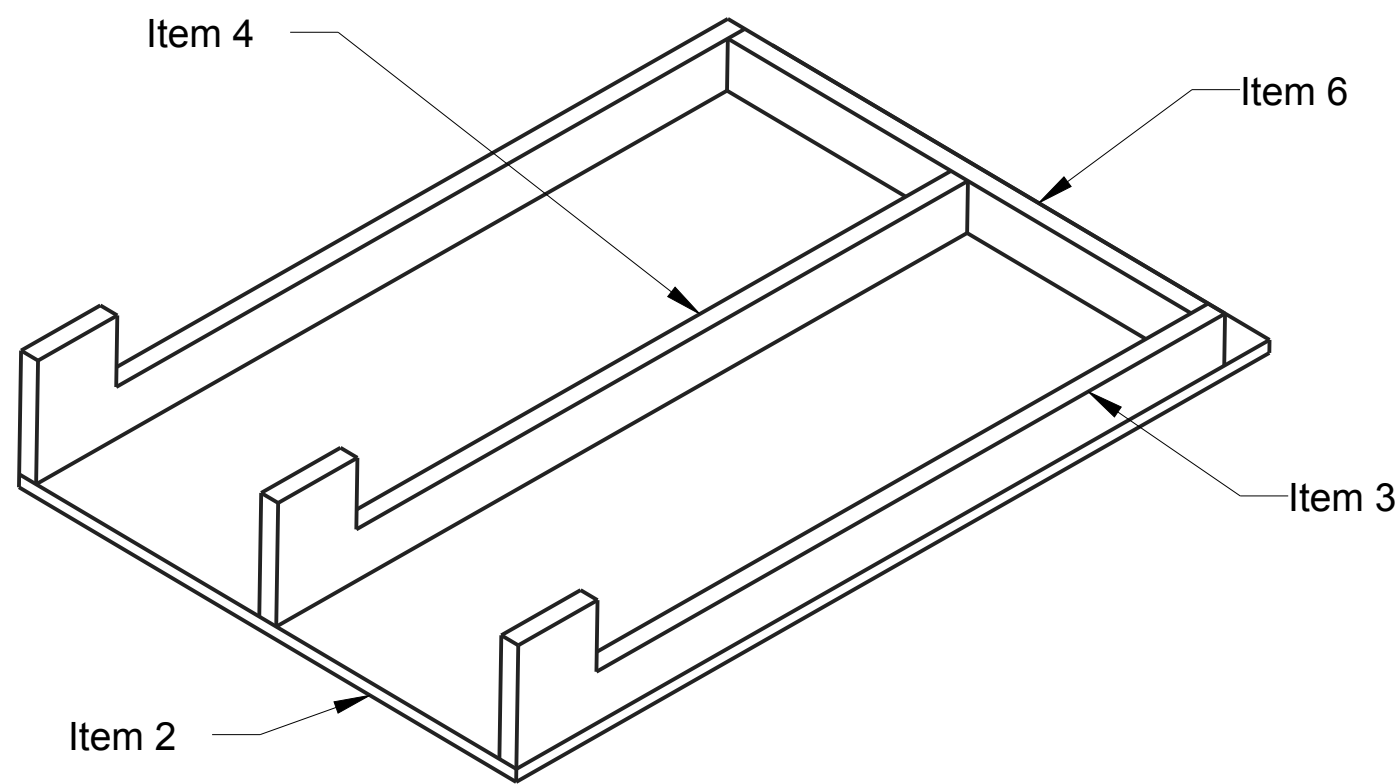
ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-17006-01	1	1/2" Plywood	
2	TE-17006-02	1	1/2" Plywood	
3	TE-17006-03	2	3/4" Plywood	
4	TE-17006-04	1	3/4" Plywood	
5	TE-17006-05	1	3/4" Plywood	
6	TE-17006-06	1	3/4" Plywood	
7	TE-17006-07	1	3/4" Plywood	
8	TE-17006-08	2	Hinge, 3" high, 2-1/2" Wide	

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
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TITLE Hopper, Strike Plate		
PROJECT		MODEL NAME TE-17006
ISSUE		

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1

DO NOT SCALE

D



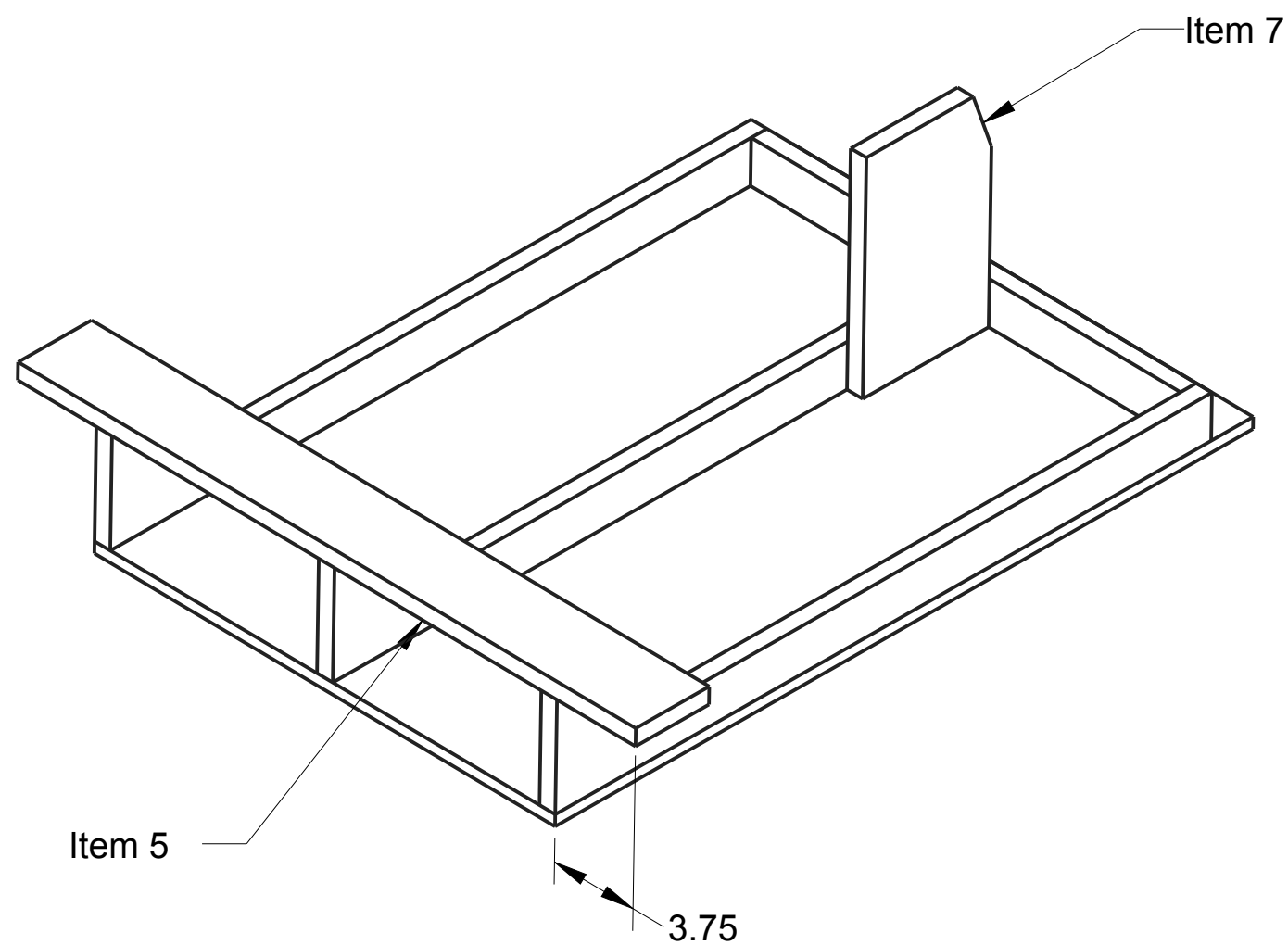
Step 1:
A. Attach Item 3 (Qty. 2), Item 4 and Item 6 to Item 2.

B. Attach Item 6 to Item 3 and 4.

Note: when using wood screws, pre-drill holes in plywood to avoid splitting.

C

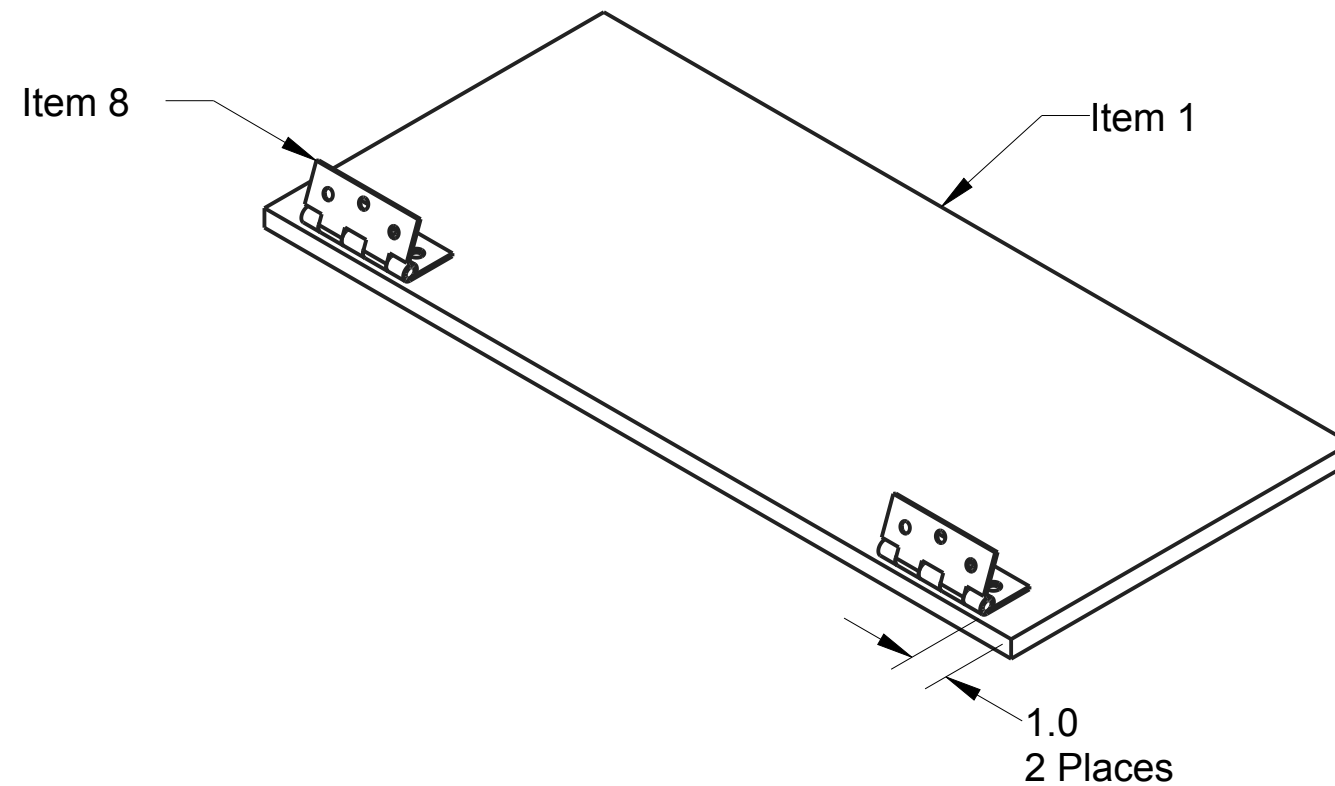
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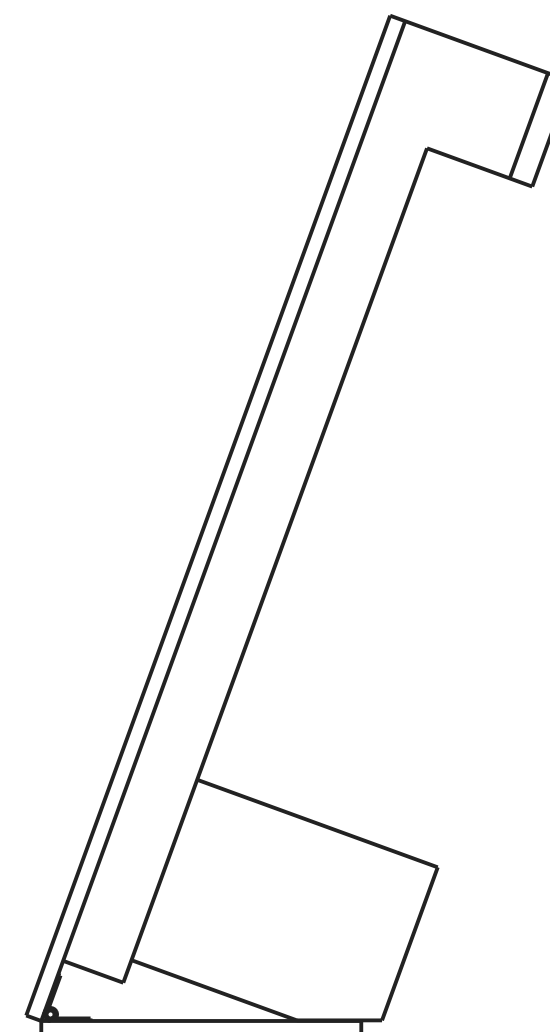
Step 2:
Attach Item 5 and 7 to the assembly using wood screws or staples.

A

3



Step 3:
Attach Item 8 (Qty. 2) to Item 1 as shown. Knuckles of the hinge should be flush with the edge of Item 1.




Step 4:
Attach the two assemblies together as shown.

D

C

B

A

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	 <p>FIRST</p> <p>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</p>	DRAWN BY	DATE	
		CHECKED BY	DATE	
		APPROVED BY	DATE	
TITLE	Hopper, Strike Plate		SCALE 1:6	SHEET 2 OF 5
PROJECT	MODEL NAME	ISSUE		
DO NOT SCALE	TE-17006			

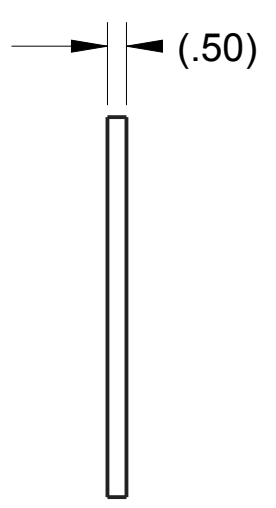
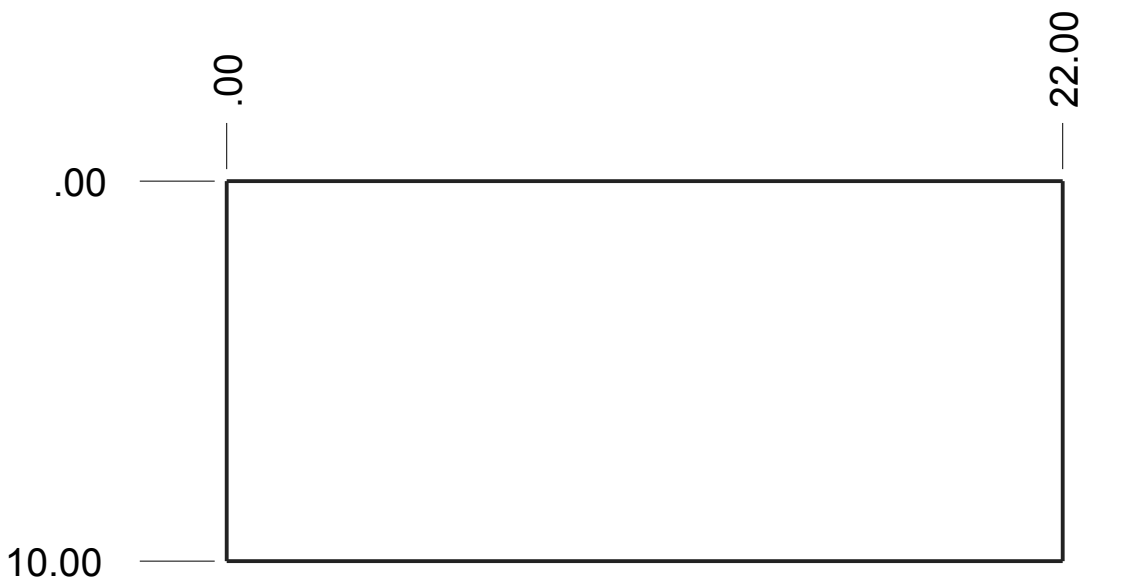
1

2

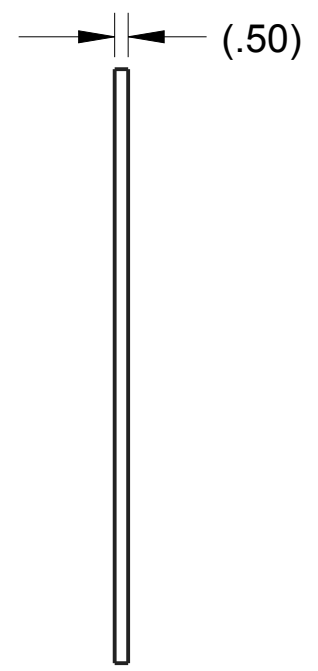
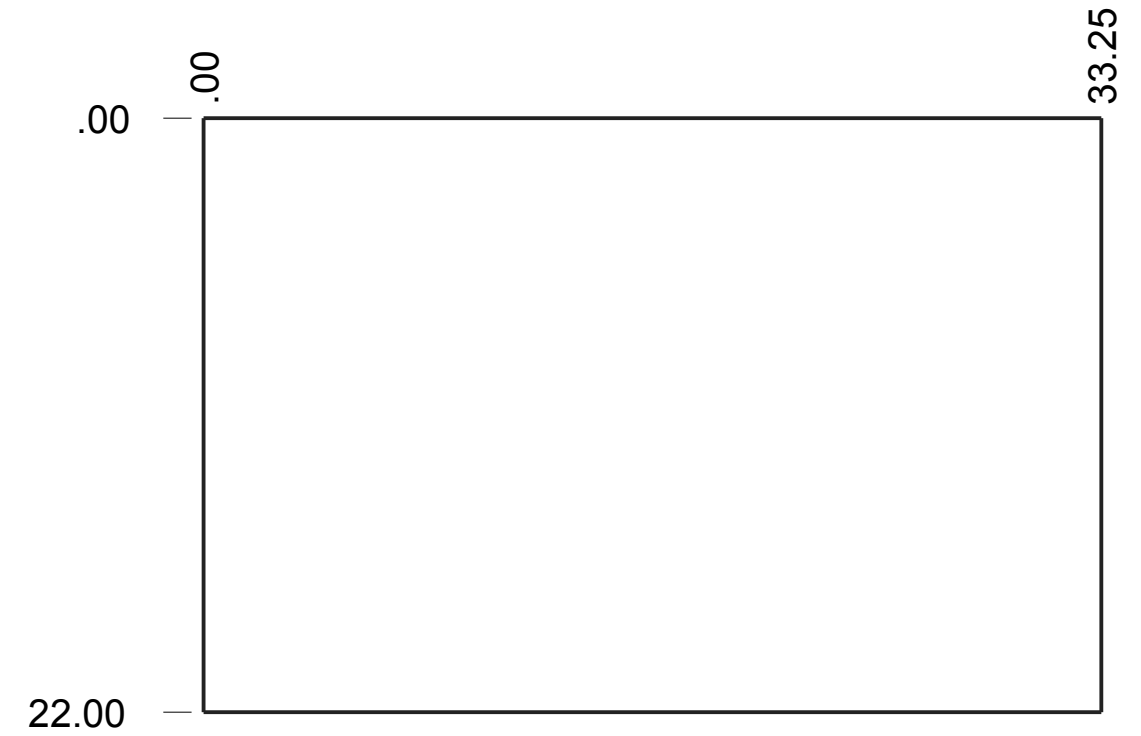
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4

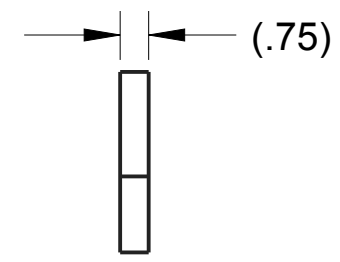
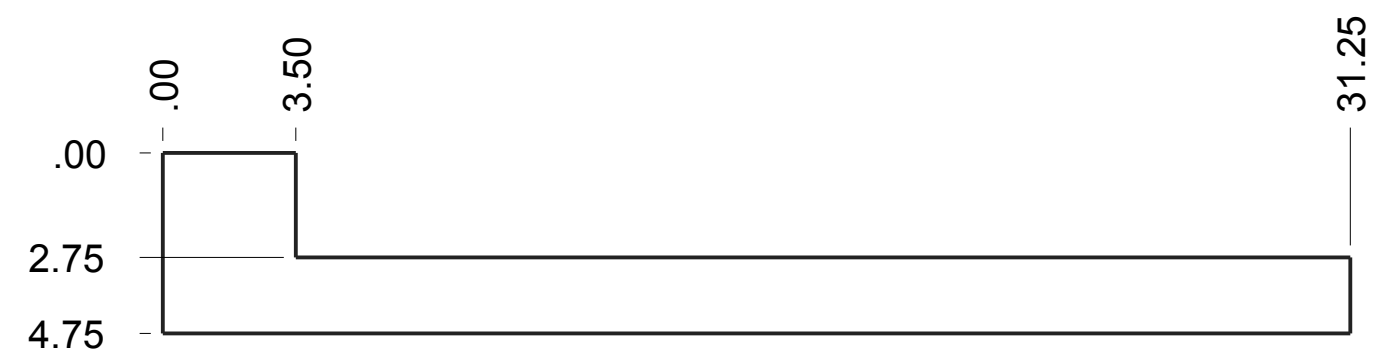
MODEL NAME: TE-17006
 TITLE: Hopper, Strike Plate



Item 1: TE-17006-01
 .50 Plywood Sheet
 QTY: 1



Item 2: TE-17006-02
 .50 Plywood Sheet
 QTY: 1



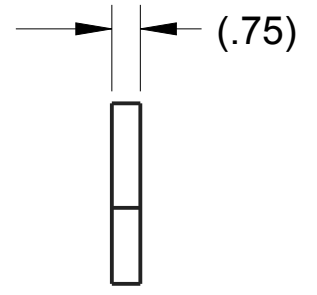
Item 3: TE-17006-03
 .75 Plywood Sheet
 QTY: 2

	<small>DRAWN BY</small> <small>DATE</small>
	<small>CHECKED BY</small> <small>DATE</small>
	<small>APPROVED BY</small> <small>DATE</small>
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX ±0.1 .XXX ±0.01 .XXX ±0.001 ANG ±.1</small>	<small>TITLE</small> Hopper, Strike Plate
DO NOT SCALE	<small>PROJECT</small> <small>MODEL NAME</small> TE-17006
	<small>ISSUE</small>

MODEL NAME
TE-17006

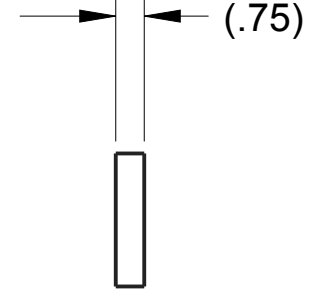
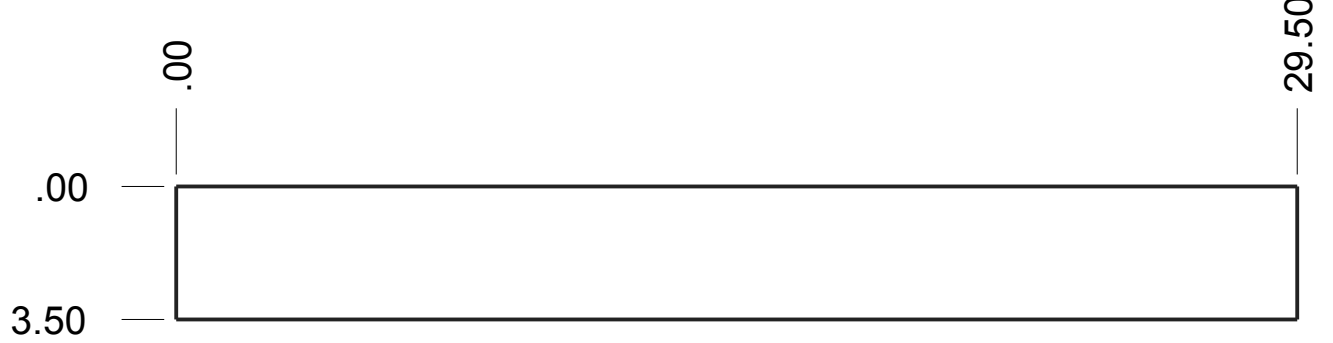
TITLE
Hopper, Strike Plate

D



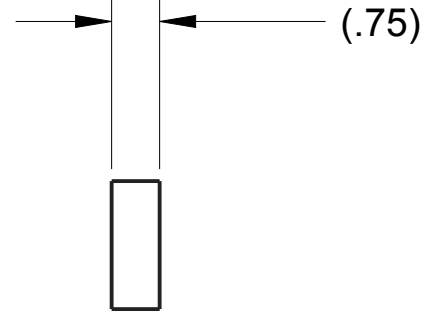
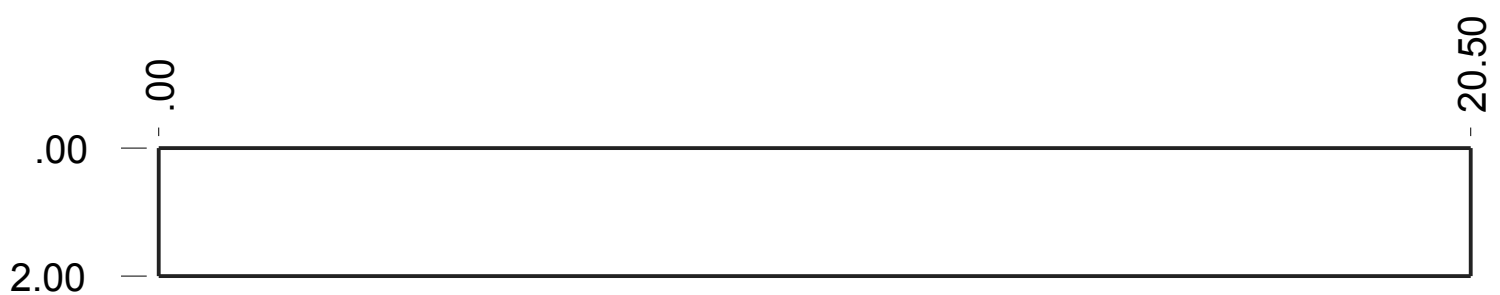
Item 4: TE-17006-04
.75 Plywood Sheet
QTY: 1

C



Item 5: TE-17006-05
.75 Plywood Sheet
QTY: 1

B



Item 6: TE-17006-06
.75 Plywood Sheet
QTY: 1

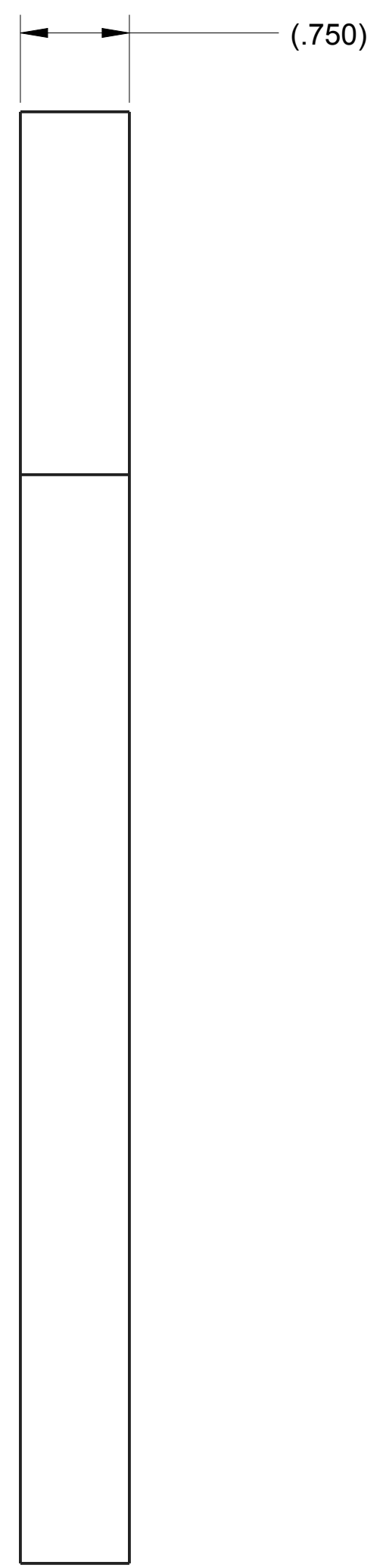
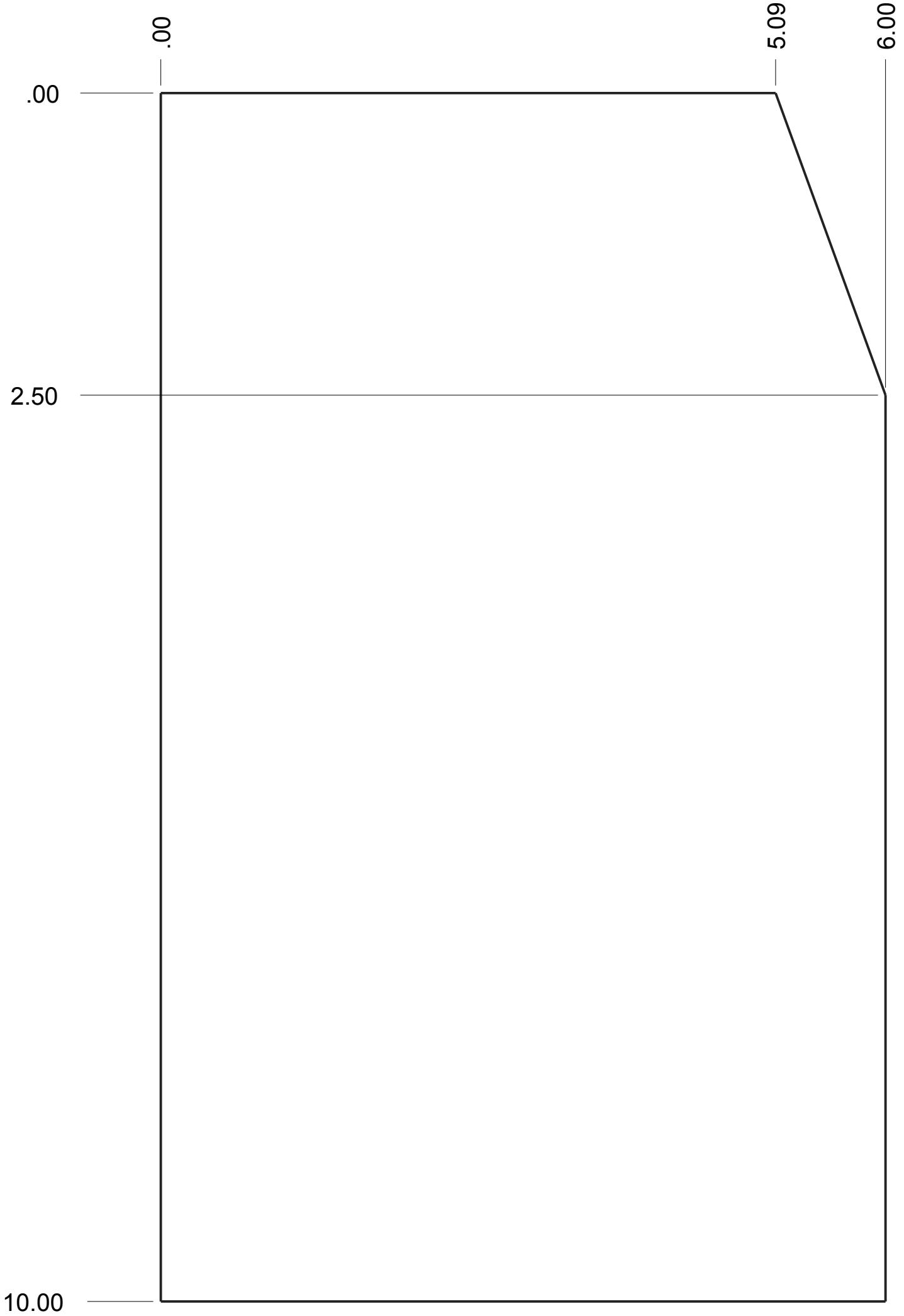
A

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	CHECKED BY	DATE
	APPROVED BY	DATE
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TITLE Hopper, Strike Plate		
PROJECT		MODEL NAME TE-17006
ISSUE		


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TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- .1

DO NOT SCALE

MODEL NAME TE-17006	TITLE Hopper, Strike Plate
------------------------	-------------------------------



Item 7: TE-17006-07
 .75 Plywood Sheet
 QTY: 1

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1		DRAWN BY	DATE
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		APPROVED BY	DATE
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TITLE Hopper, Strike Plate			
PROJECT		MODEL NAME TE-17006	ISSUE
DO NOT SCALE			

MODEL NAME
TE-17007

TITLE
HP - Loading Station

REV	ZONE	DESCRIPTION	DATE	INITIALS
A	-	See Sheet 4 & 5	MXS	12/27/2016
B	-	Added assembly instructions. See Sheet 5 for other changes	DAF	12/30/2016
C	C-1	Added texture orientation for Item 5	DAF	1/16/2017
D	-	SEE SHEET 4	DAF	1/24/2017

D

D

C

C

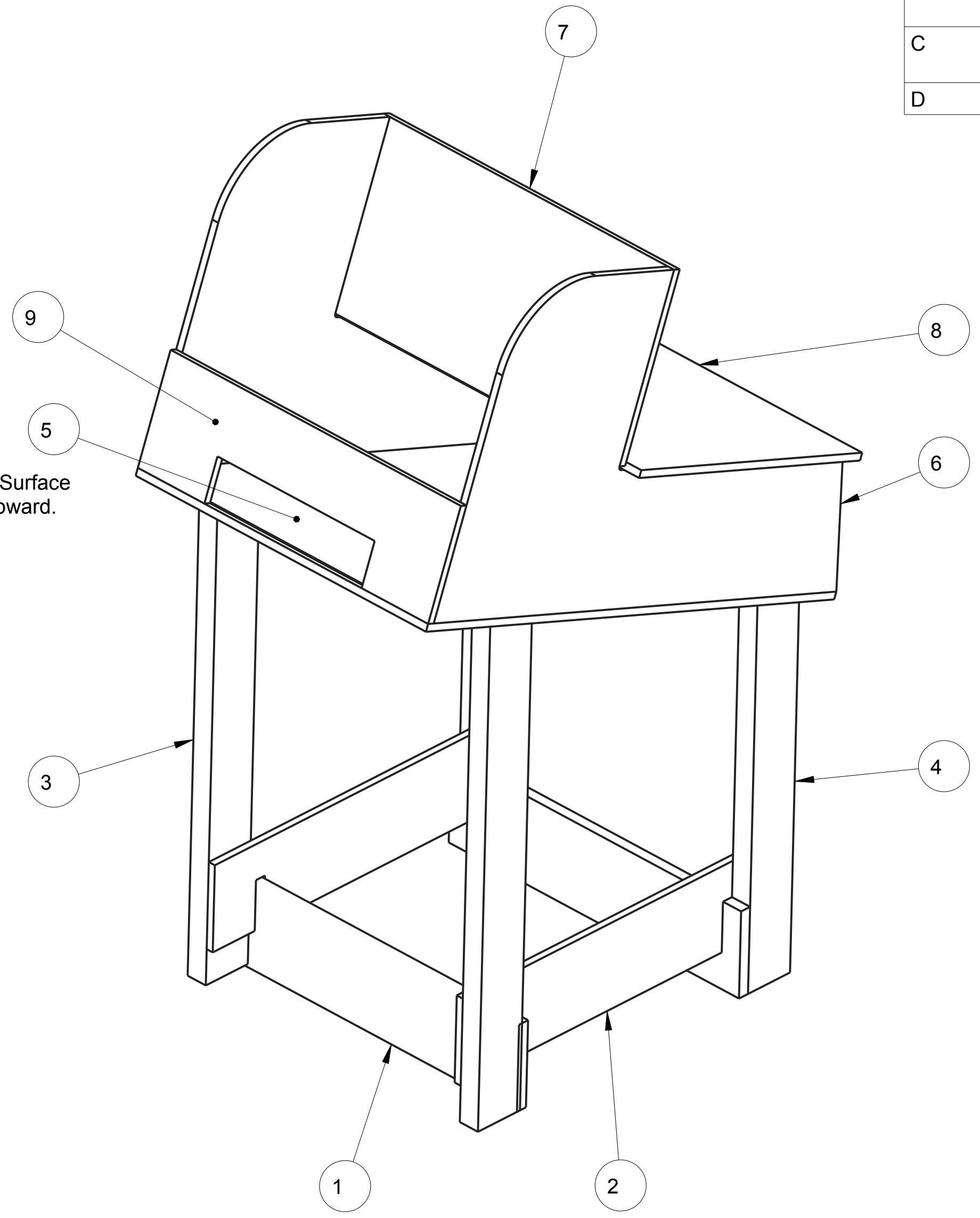
B

B

A

A

△
Textured Surface
Facing Upward.



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	TE-17007-001	2	3/4" Plywood	
2	TE-17007-002	2	3/4" Plywood	
3	TE-17007-003	2	2x4 Pine Lumber	
4	TE-17007-004	2	2x4 Pine Lumber	
5	TE-17007-005	1	.09 FRP Plastic	
6	TE-17007-006	2	1/2" Plywood	
7	TE-17007-007	1	1/2" Plywood	
8	TE-17007-008	1	1/2" Plywood	
9	TE-17007-009	1	1/2" Plywood	
10	TE-17007-010	1	1/2" Plywood	

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	APPROVED BY	DATE
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TITLE HP - Loading Station		
PROJECT	MODEL NAME TE-17007	ISSUE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- .1
DO NOT SCALE

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MODEL NAME
TE-17007

TITLE
HP - Loading Station

D

C

B

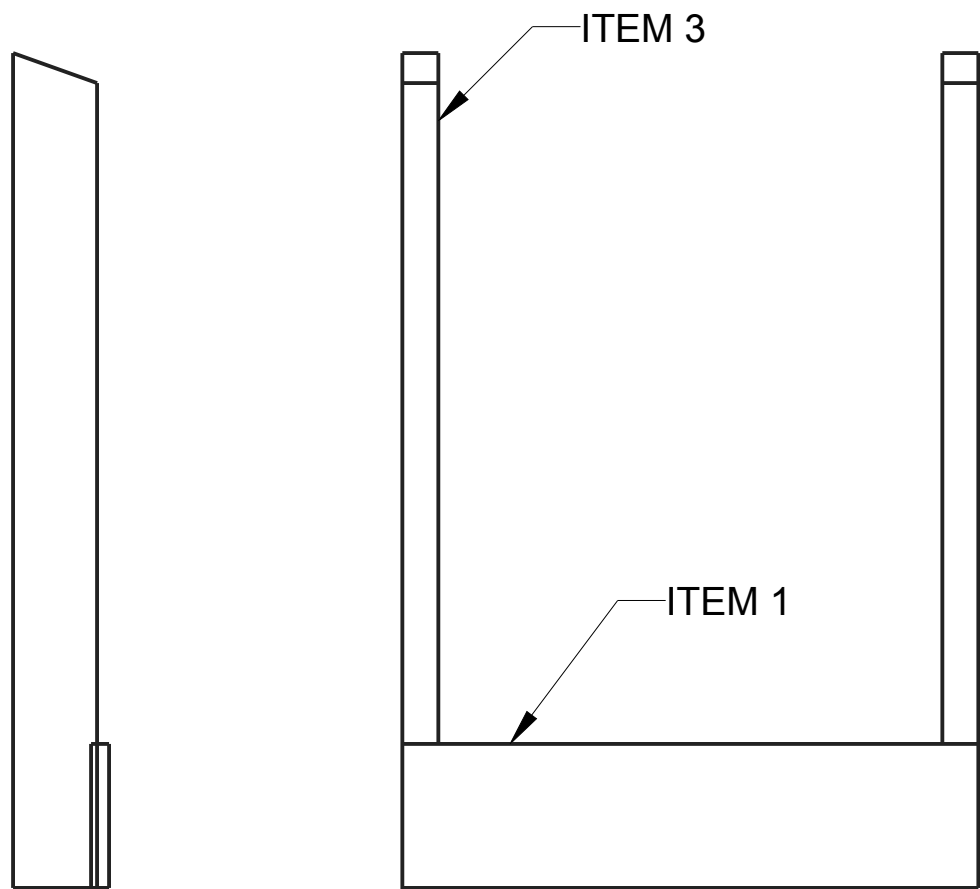
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D

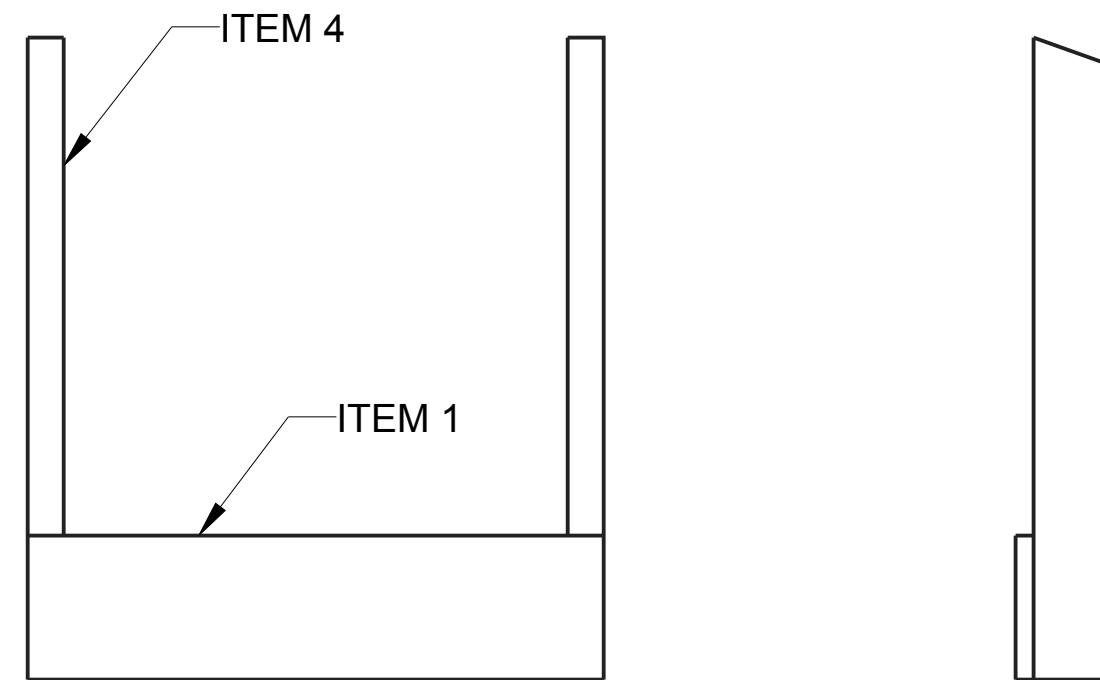
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B

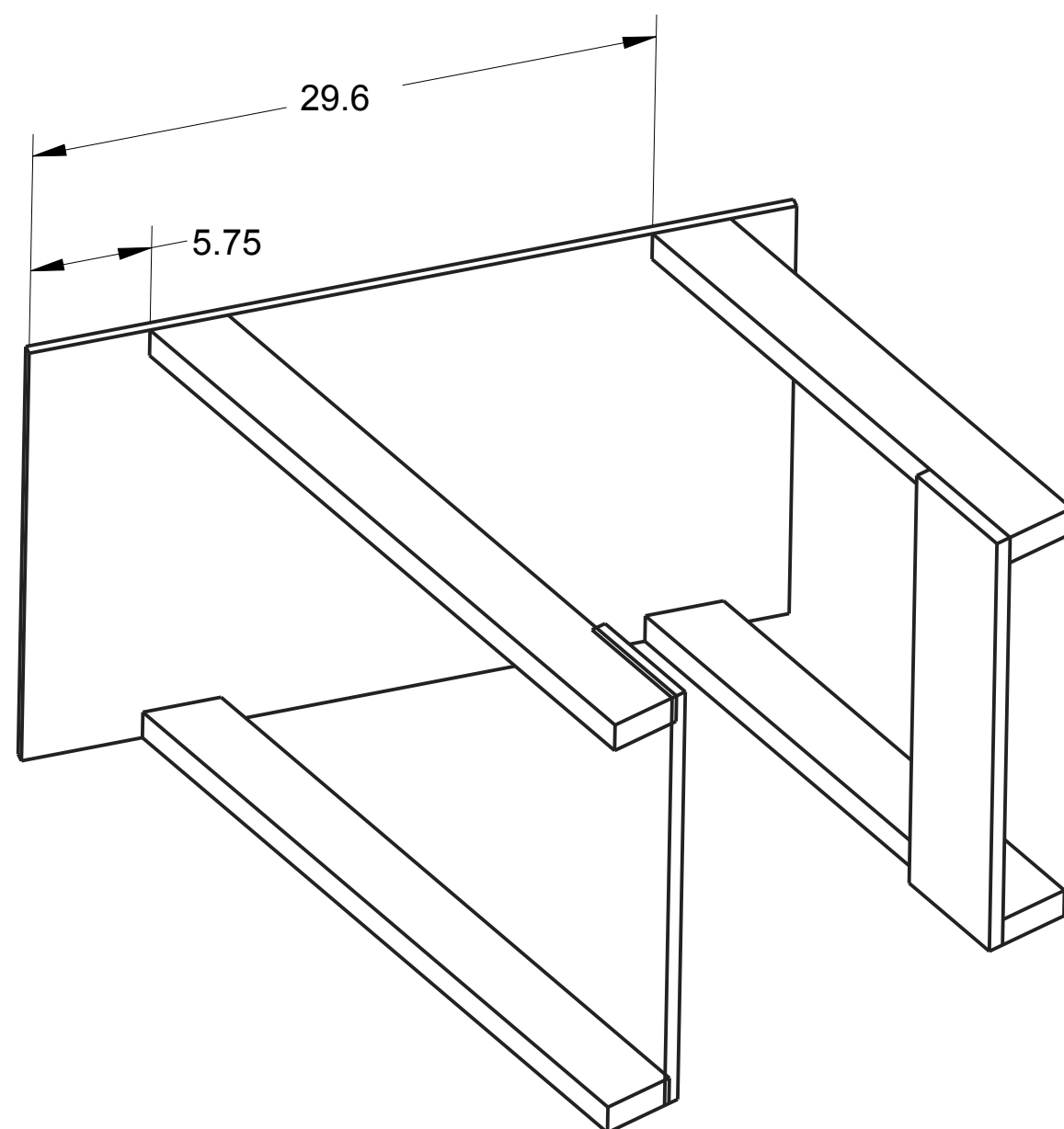
A




STEP 1: ATTACH ITEM 1 TO ITEM 3 (QTY 2) USING WOOD SCREWS OR STAPLES



STEP 2: ATTACH ITEM 1 TO ITEM 4 (QTY 2) USING WOOD SCREWS OR STAPLES



STEP 3: ATTACH ITEM 10 TO THE ASSEMBLIES CREATED IN STEPS 1 AND 2 USING WOOD SCREWS OR STAPLES

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		APPROVED BY	DATE
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TITLE HP - Loading Station		PROJECT	MODEL NAME TE-17007
DO NOT SCALE			ISSUE

1

2

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4

MODEL NAME
TE-17007

TITLE
HP - Loading Station

D

D

C

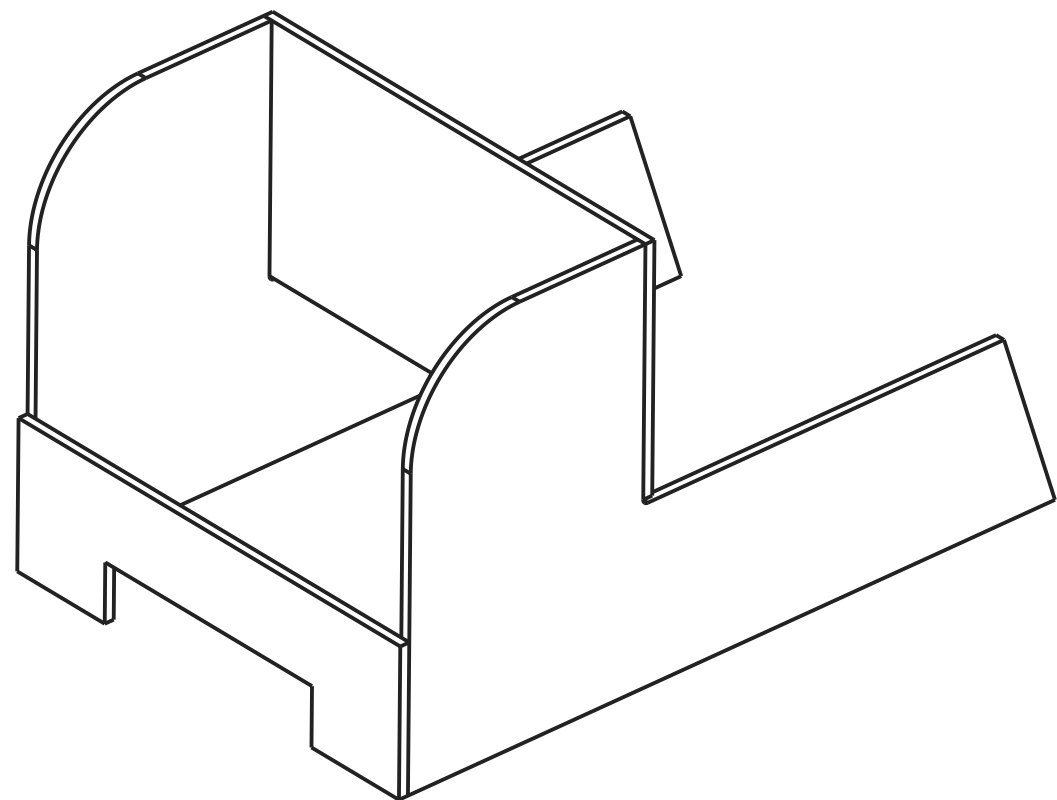
C

B

B

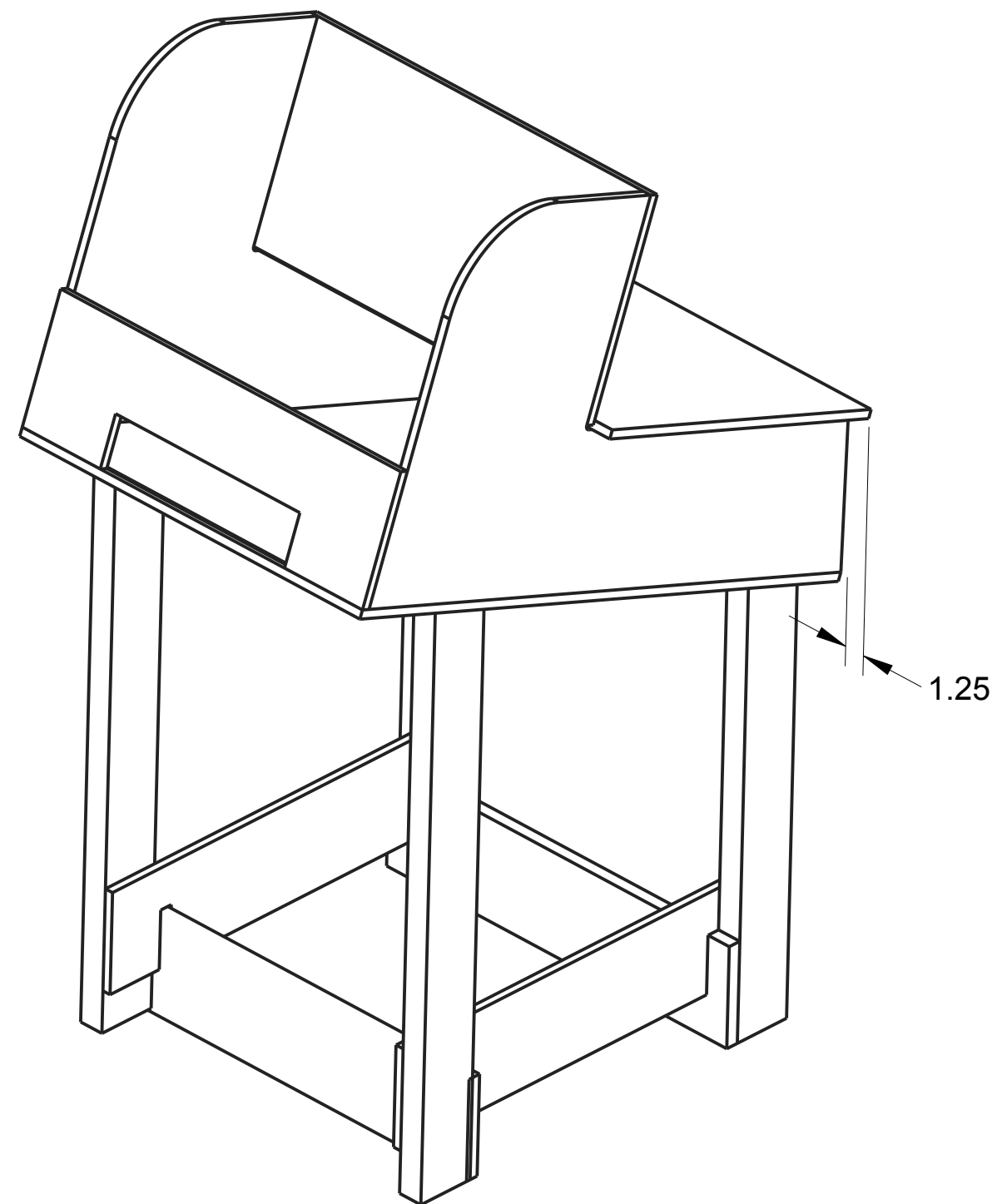
A

A




STEP 4: ATTACH ITEM 6 (QTY. 2) TO ITEMS 7 AND 8 USING WOOD SCREWS OR STAPLES

PLEASE NOTE: WHEN USING WOOD SCREWS, PLEASE USE THE APPROPRIATE SIZE PILOT DRILL TO PRE-DRILL HOLES FOR THE SCREWS. THIS WILL HELP AVOID SPLITTING THE PLYWOOD



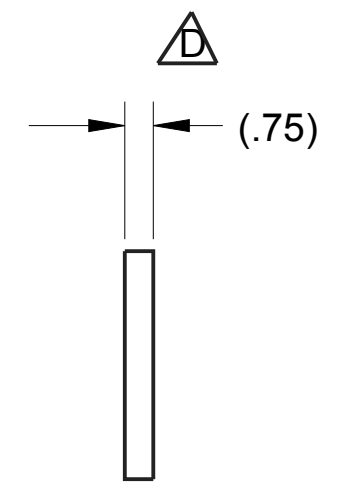
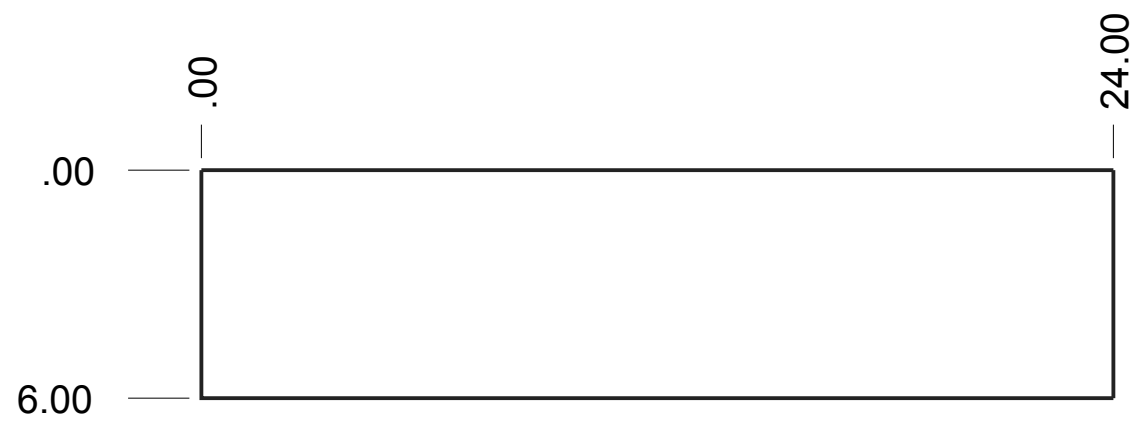
STEP 5:
 A. USE ITEM 2 (QTY. 2) TO HELP SUPPORT THE LEG ASSEMBLIES.
 B. ATTACH ITEM 5 USING DOUBLE SIDED TAPE
 C. ATTACH ITEM 8 TO ASSEMBLY USING WOOD SCREWS OR STAPLES.

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		APPROVED BY	DATE
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX ±0.1 .XXX ±0.01 X.XXX ±0.001 ANG ±1</small>		TITLE HP - Loading Station	
DO NOT SCALE		PROJECT	MODEL NAME TE-17007
		ISSUE	

MODEL NAME: TE-17007
 TITLE: HP - Loading Station

REV	ZONE	DESCRIPTION	DATE	INITIALS
A	Sheet 2,C3	Edit Material Thickness	12/27/2016	MXS
B	-	See Sheet 5	12/30/2016	DAF
D	D-2, D-4	QTY. was 1, Changed Mat. Thk.		

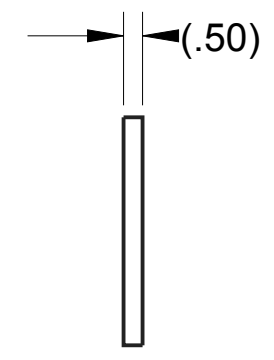
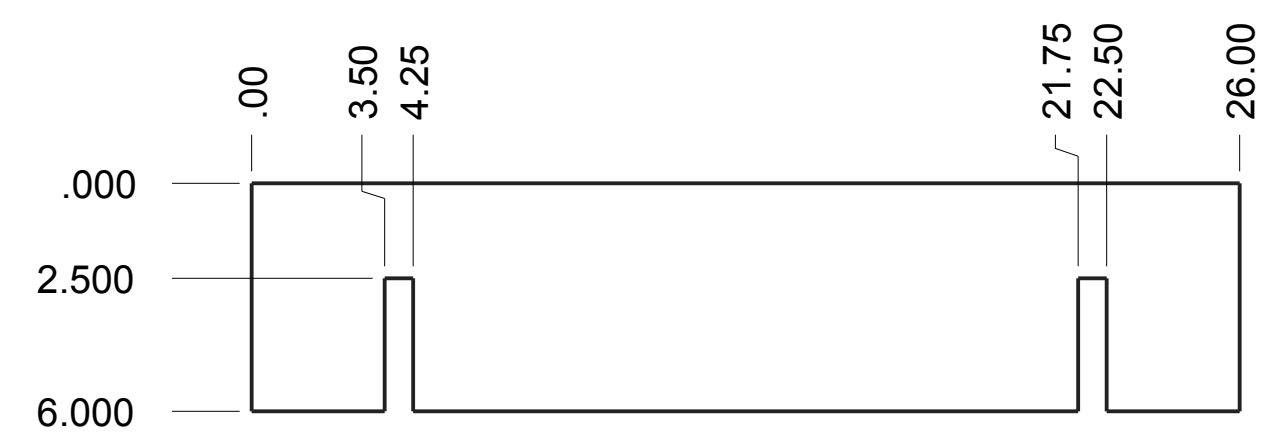
D



ITEM: TE-17007-001
 .75" Plywood Sheet
 QTY: 2

D

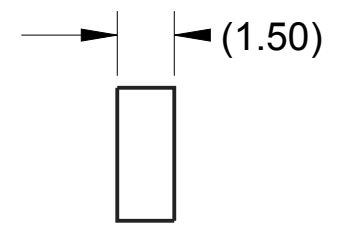
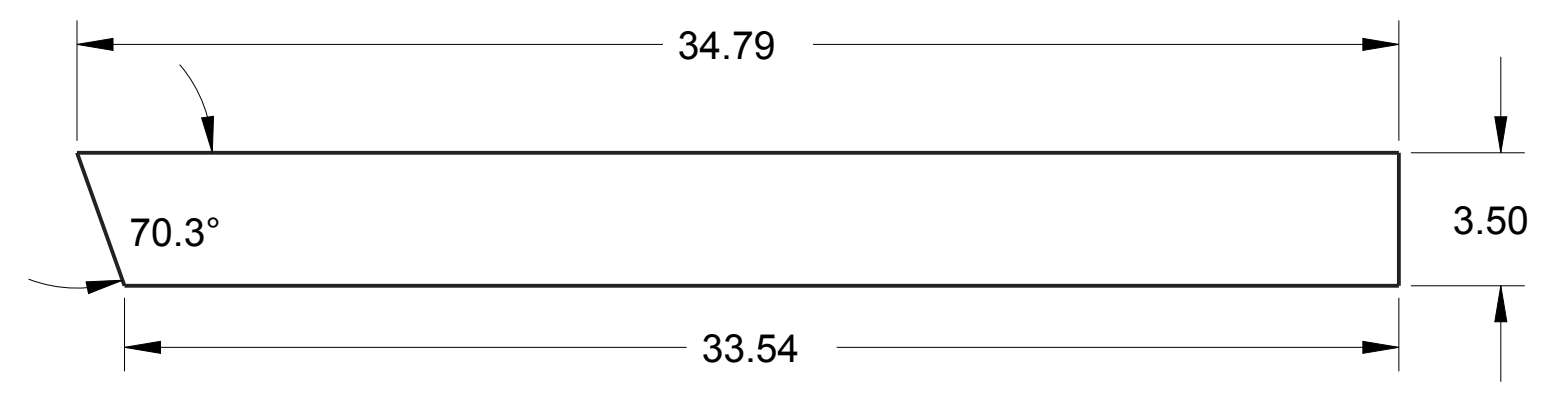
C



ITEM: TE-17007-002
 .50" Plywood Sheet
 QTY: 2

C

B



ITEM: TE-17007-003
 2x4 Pine Lumber
 QTY: 2

B

A

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		CHECKED BY	DATE
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<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX +/- 0.1 .XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1</small>		SCALE 11:192	SHEET 4 OF 6
DO NOT SCALE		TITLE: HP - Loading Station	
		PROJECT	MODEL NAME: TE-17007
		ISSUE	

A

1

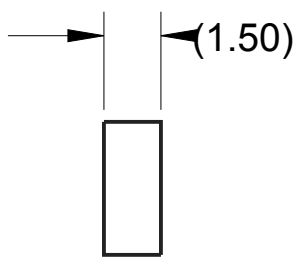
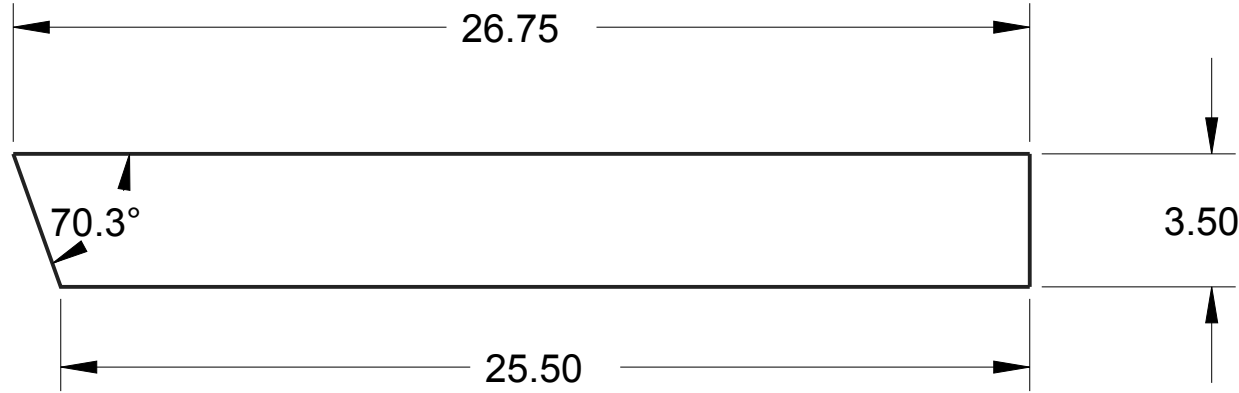
2

3

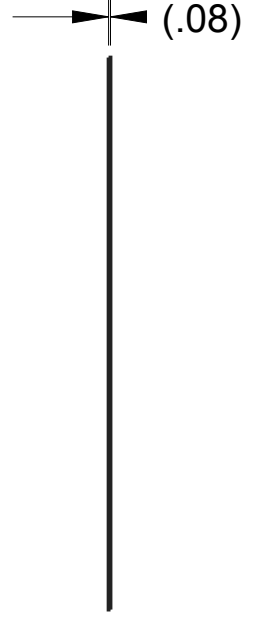
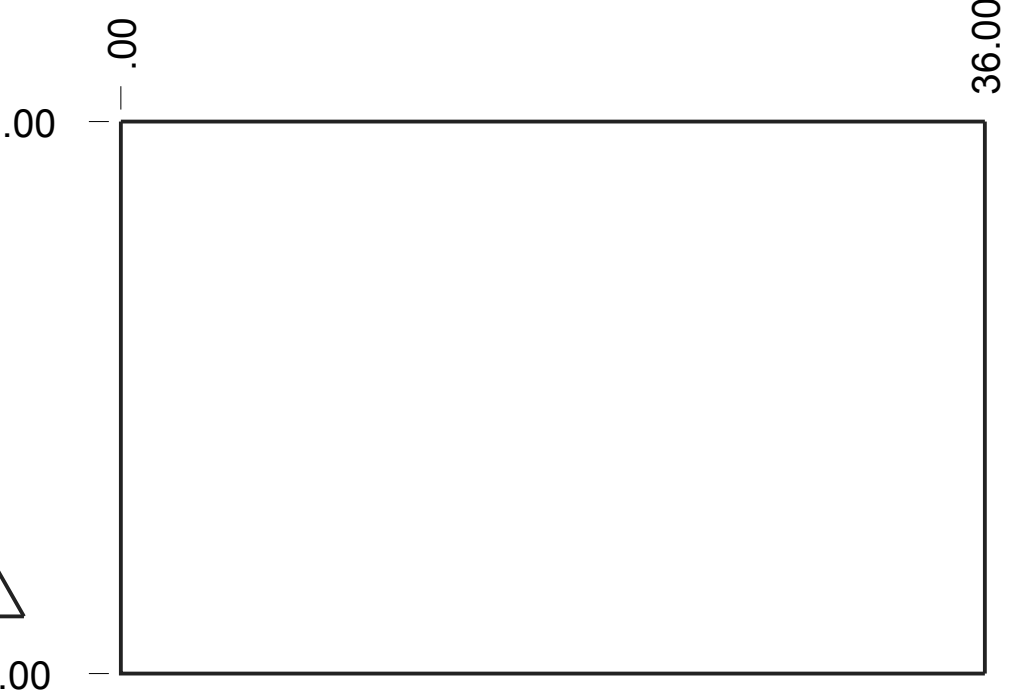
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MODEL NAME: TE-17007
 TITLE: HP - Loading Station

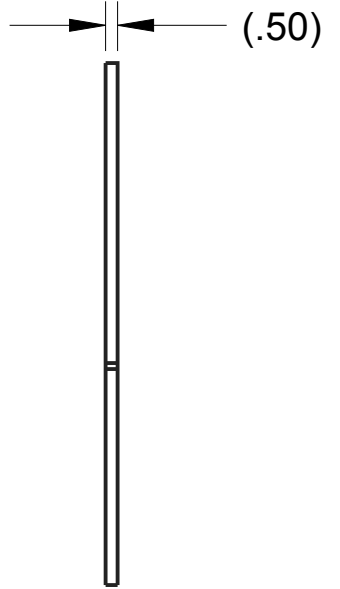
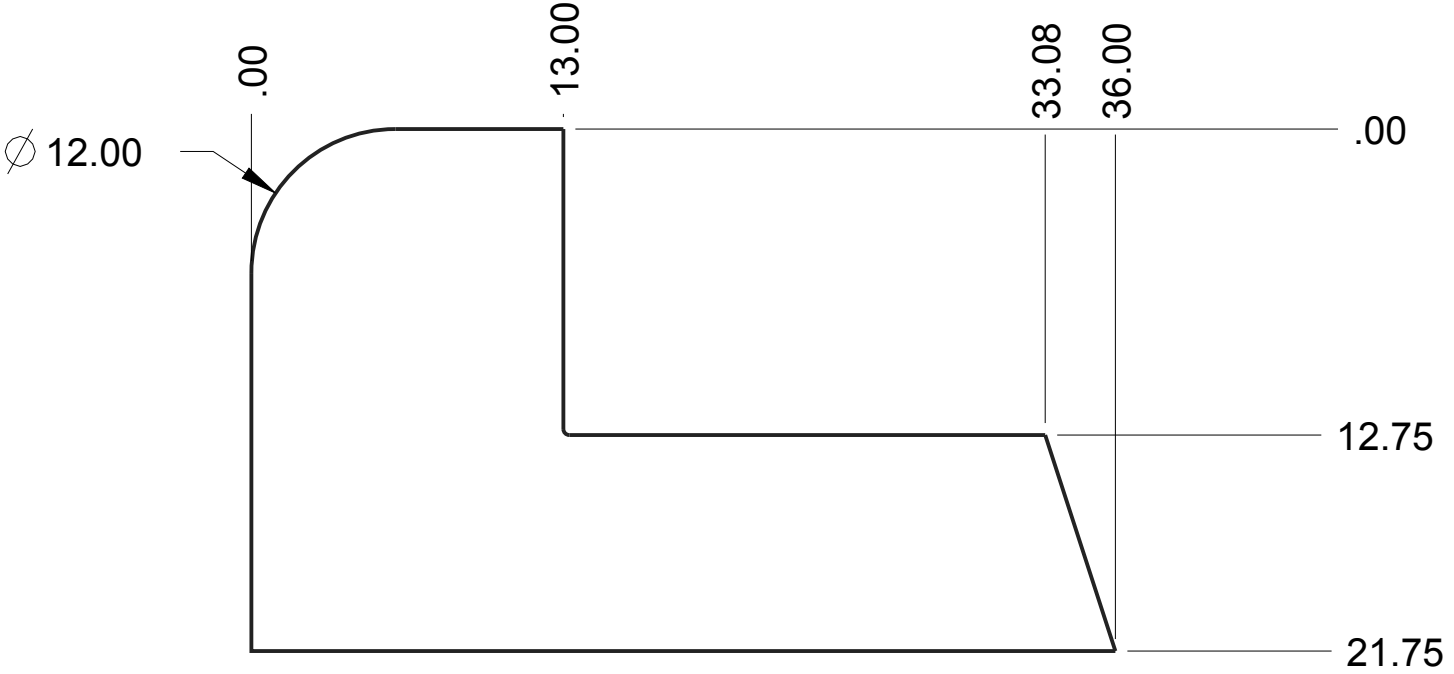
REV	ZONE	DESCRIPTION	DATE	INITIALS
A	C3	Edit Material and Thickness	12/27/16	MXS
B	C-1	23.00 WAS 24.00	12/30/2016	DAF



ITEM: TE-17007-004
 2x4 Pine Lumber
 QTY: 2



ITEM: TE-17007-005
 .08" Fiberglass Reinforced Plastic (FRP)
 QTY: 1



ITEM: TE-17007-006
 .50" Plywood Sheet
 QTY: 2

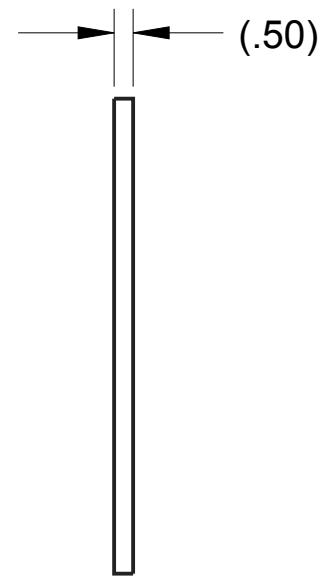
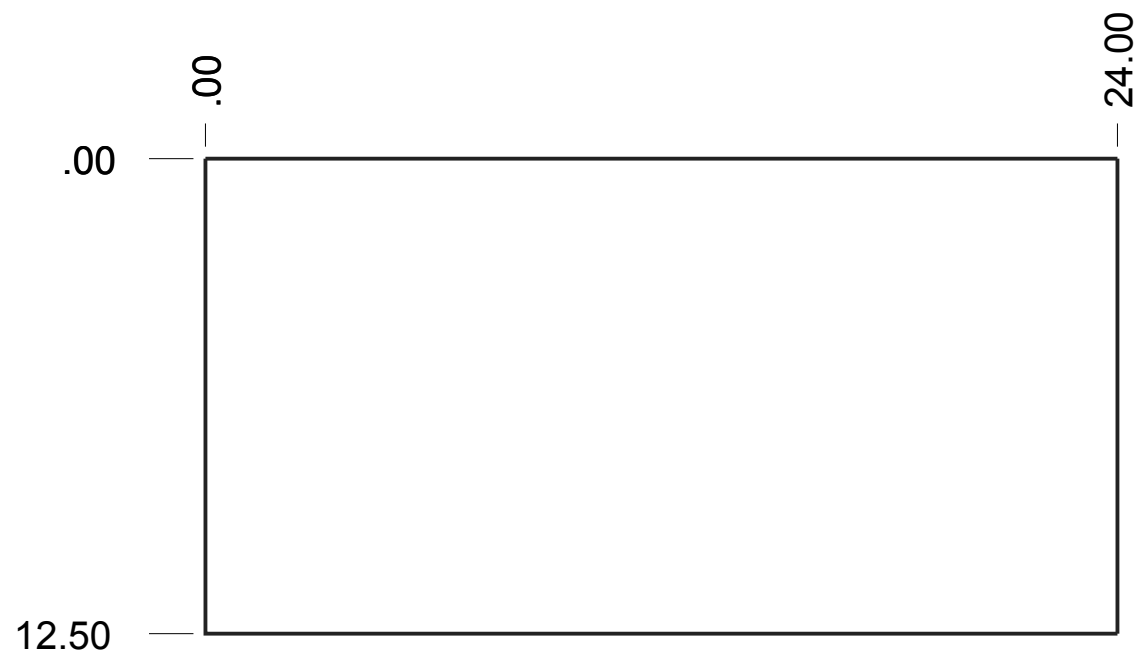
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		CHECKED BY	DATE
		APPROVED BY	DATE
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TITLE: HP - Loading Station			
PROJECT:		MODEL NAME: TE-17007	ISSUE:
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .XX +/- 0.1 .XXX +/- 0.01 .XXXX +/- 0.001 ANG +/- 1			
DO NOT SCALE			

MODEL NAME
TE-17007

TITLE
HP - Loading Station

D

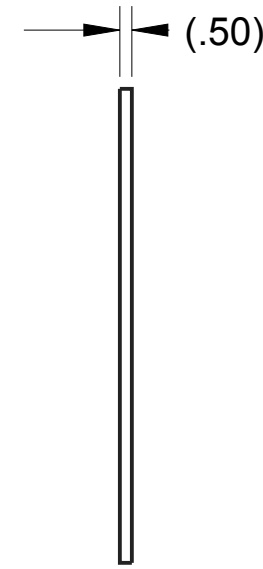
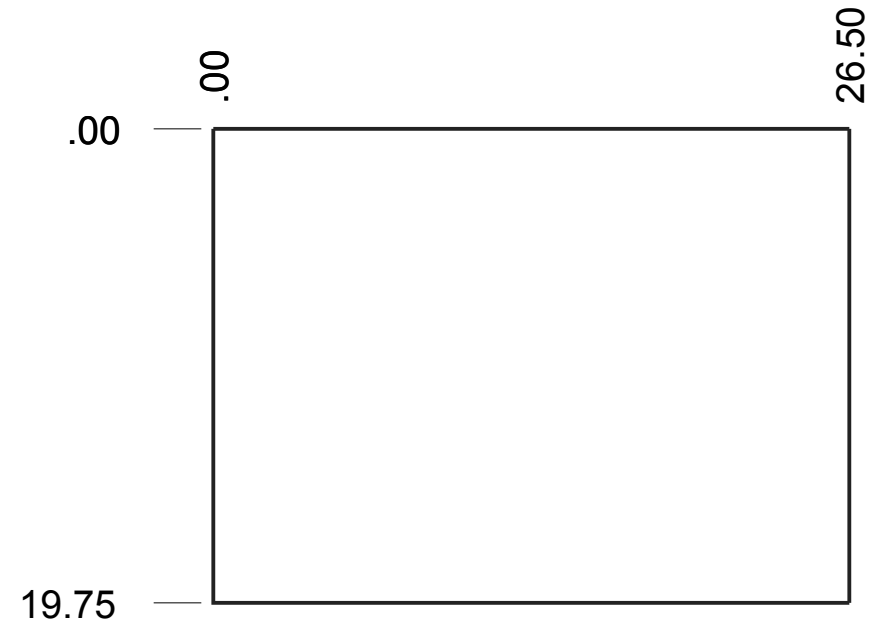
D



ITEM: TE-17007-007
.50" Plywood sheet
QTY: 1

C

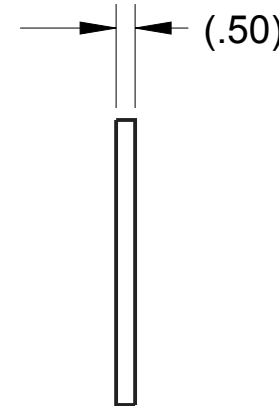
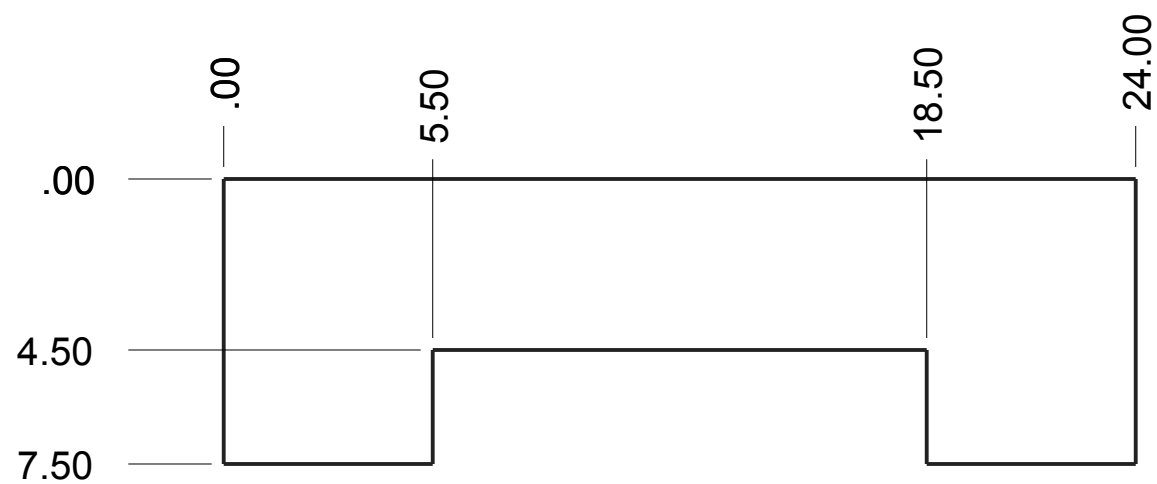
C



ITEM: TE-17007-008
.50" Plywood sheet
QTY: 1

B

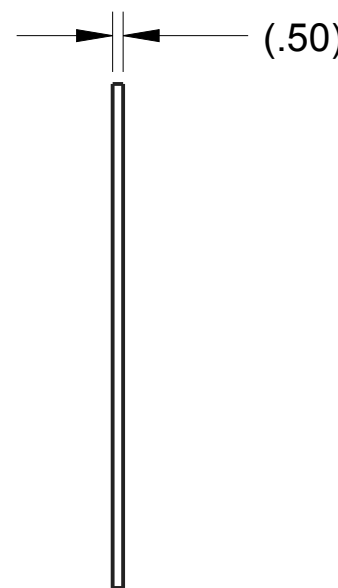
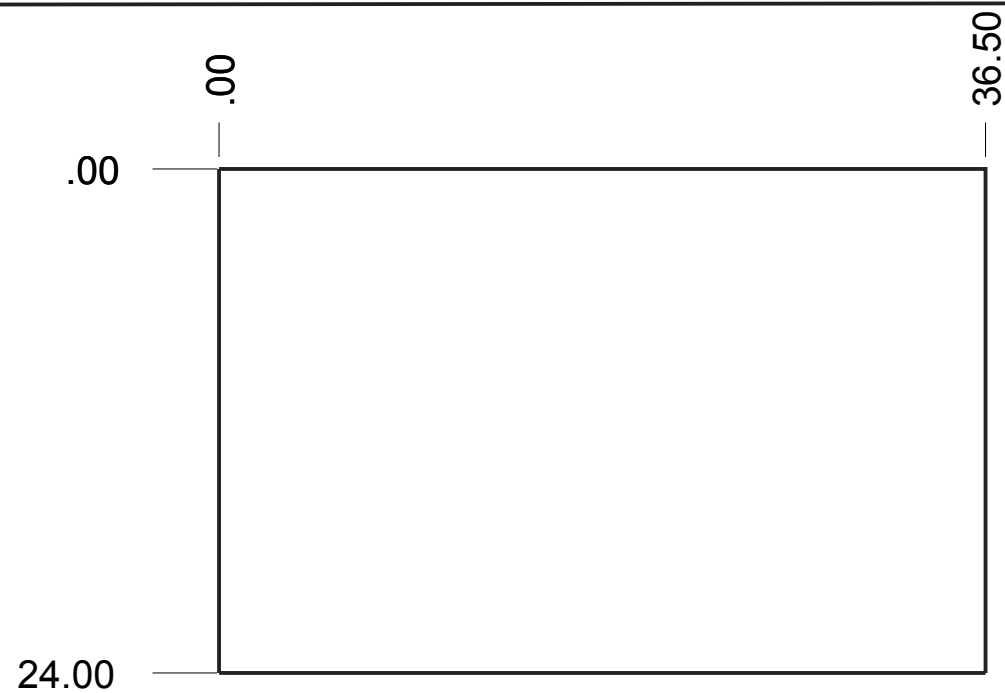
B



ITEM: TE-17007-009
.50" Plywood sheet
QTY: 1

A

A



ITEM: TE-17007-010
.50" Plywood sheet
QTY: 1

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
<small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>		SCALE 11:192 SHEET 6 OF 6
TITLE HP - Loading Station		
PROJECT		MODEL NAME TE-17007
DO NOT SCALE		ISSUE

1

2

3

4